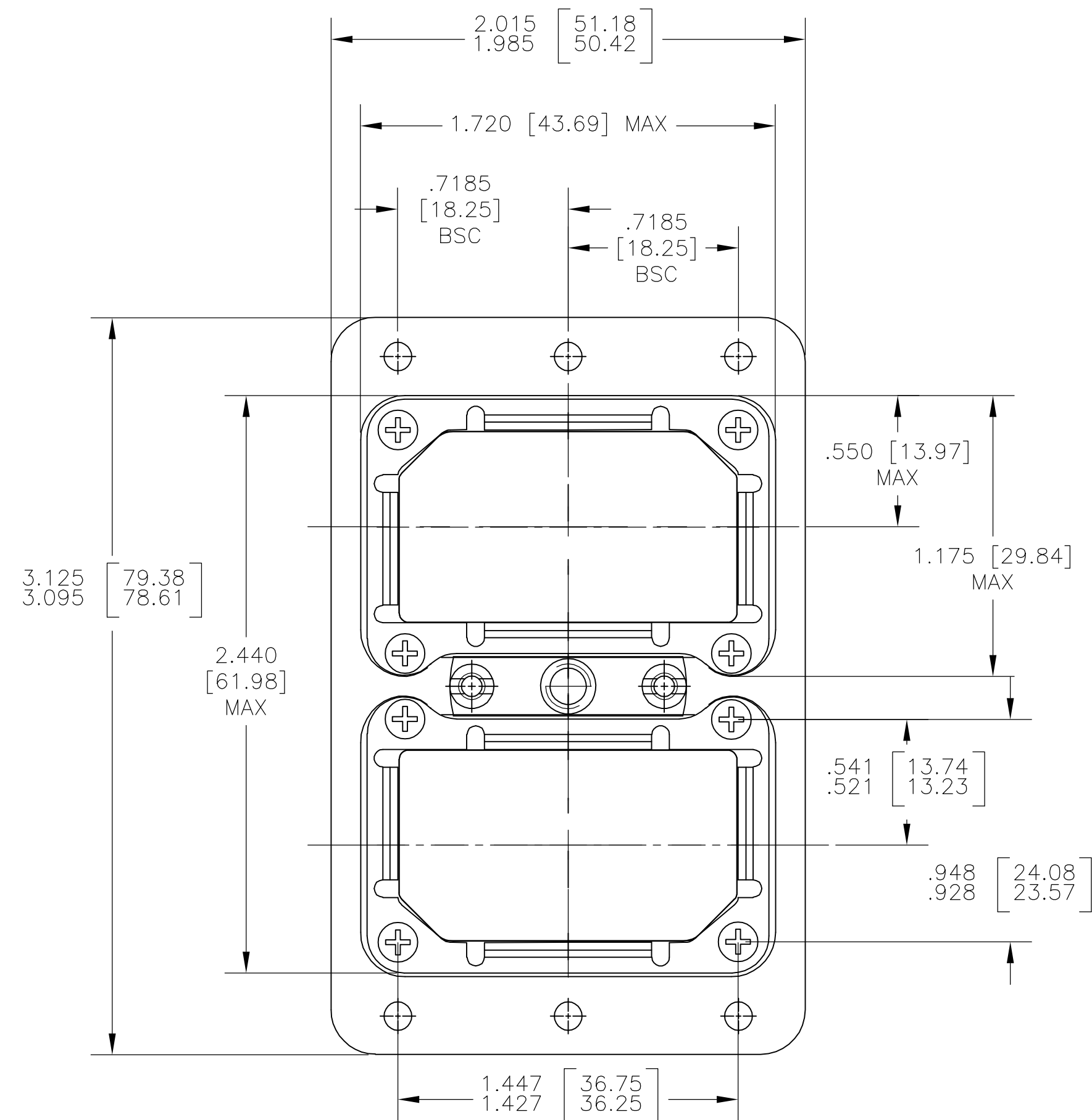
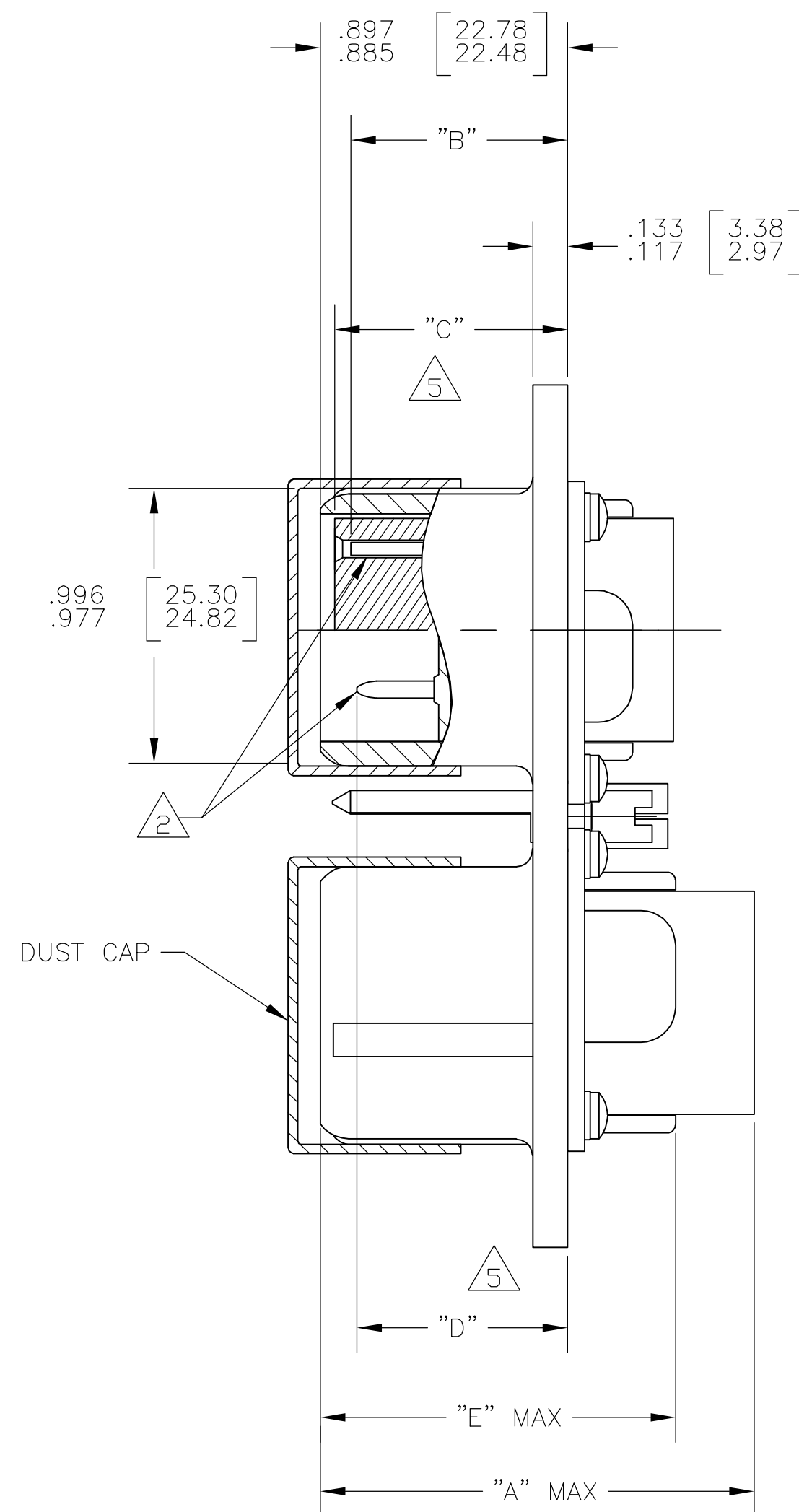
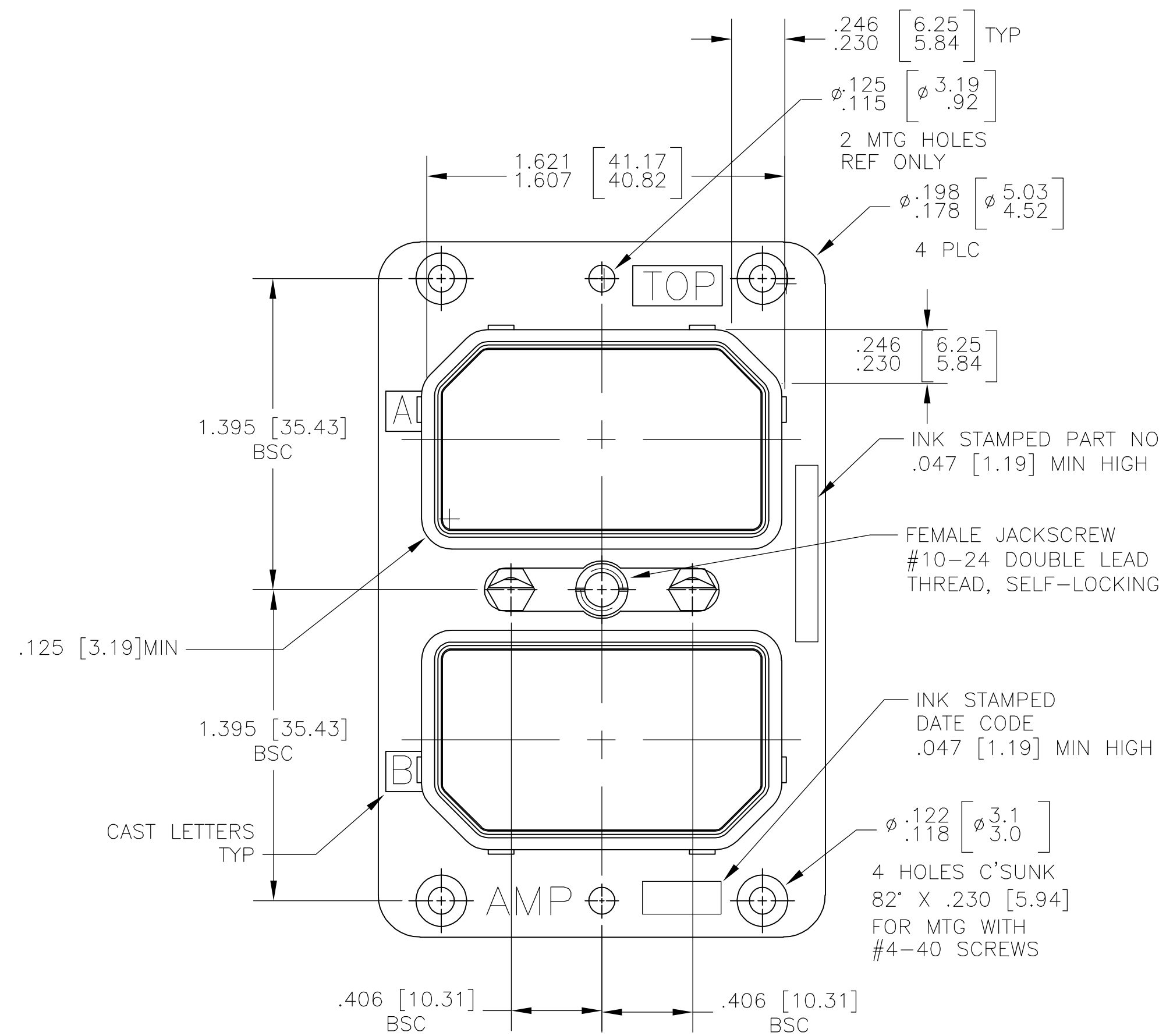




- 1 MATERIAL & FINISH
SHELL: DIE CAST ALUM. ALLOY PER FED SPEC QQ-A-591
FINISH: CAD. PLATED PER QQ-P-416, TYPE 1, CLASS 2
YELLOW CHROMATE CONVERSION.
INSERT RETENTION PLATE: ALUM. ALLOY, BLUE ANODIZE PER MIL-A-8625.
INSULATOR, HARD: EPOXY PER MIL-M-24325.
INSULATOR, SOFT: FLUOROSILICONE RUBBER, COLOR: BLUE.
GROMMET PROTECTOR: ALUM. ALLOY, FINISH: BLUE EPOXY.
POLARIZING POST & NUTS: STAINLESS STEEL.
FEMALE JACKSCREW: STAINLESS STEEL.
SCREWS & WASHERS: STEEL, CAD. PLATED PER QQ-P-416.
DUST CAP: CLEAR VINYL.

-  CONTACTS SHOWN IN POSITION FOR ILLUSTRATION ONLY, ARE INCLUDED IN A CONTAINER WITHIN CONNECTOR PACKAGE FOR SHIPMENT.

3. CONNECTOR MEETS AMP PRODUCT SPEC 108-10,019.
4. COAX CONTACTS & SEALING BOOTS MUST BE ORDERED SEPARATELY.

- △5 FOR CONTACT SIZE 22 DIMENSION "B" REPRESENTS PIN CONTACTS & DIMENSION "D" REPRESENTS SOCKET CONTACTS.

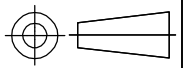
- 6 ALL METRIC DIMENSIONS ARE SHOWN IN PARENTHESIS.

7. FOR MATING CONNECTOR SEE 208669.

- 8 CONNECTORS ORDERED LESS CONTACTS WILL BE MARKED WITH SAME P/N AS CONNECTORS ORDERED WITH CONTACTS.

[illegible]

"B" $\triangle 5$				"C"				"D" $\triangle 5$			
22	20	16	12	22	20	16	12	22	20	16	12
.736 [18.69]	.827 [21.00]	.782 [19.86]	.793 [20.14]	.797 [20.24]	.893 [22.68]	.893 [22.68]	.893 [22.68]	.737 [18.72]	.700 [17.78]	.824 [20.93]	.824 [20.93]
.688 [17.48]	.769 [19.53]	.735 [18.67]	.746 [18.95]	.769 [19.53]	.865 [21.97]	.865 [21.97]	.865 [21.97]	.688 [17.48]	.585 [14.86]	.746 [18.95]	.746 [18.95]

PART NO.		ARRANGEMENT		CONTACTS TOOLS & SEALING PLUGS			
		MODULE A	MODULE B				
	208668-1	106P	33C4S	YES			
OBSOLETE	208668-2	106P	33C4S	YES			
	208668-3	106P	33C4S	NO			
OBSOLETE	208668-4	106P	33C4S	NO			
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. T. THOMPSON 010CT98	 Tyco Electronics Corporation Harrisburg, PA 17105-3608				
DIMENSIONS: INCHES 		CHK. R. BELL 010CT98					
		APVD. R. BELL 010CT98			NAME PLUG CONNECTOR INSTALLATION WITH CENTER FEMALE JACKSCREW		
		PRODUCT SPEC					
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± . 1 PLC ± . 2 PLC ± . 3 PLC ± . 4 PLC ± . ANGLES ± .		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
		WEIGHT —	A1	00779	©=208668	—	
MATERIAL	FINISH	CUSTOMER DRAWING		SCALE	SHEET	1 OF 1	REV G
				2:1			