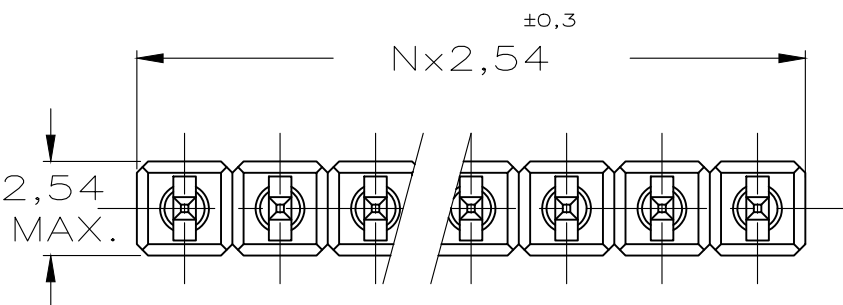
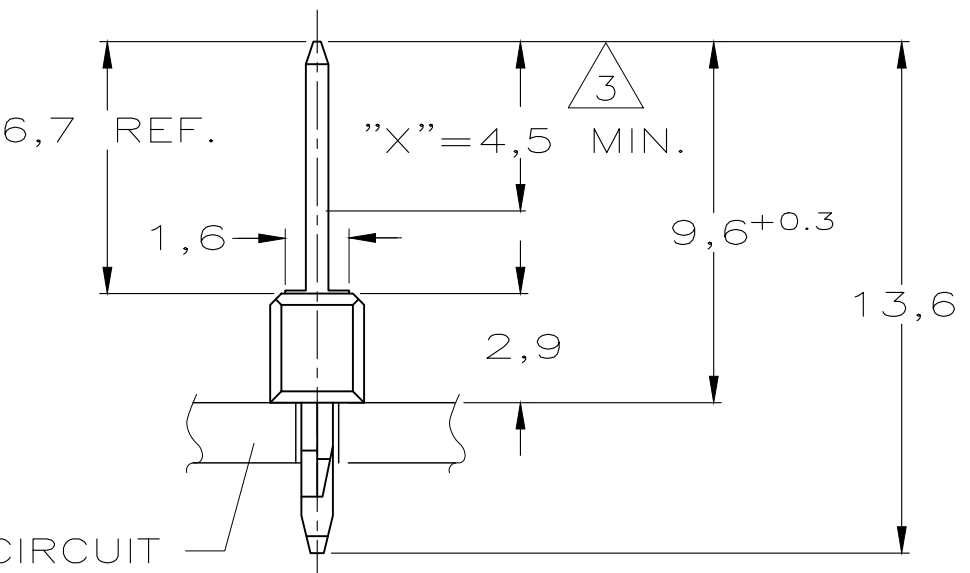
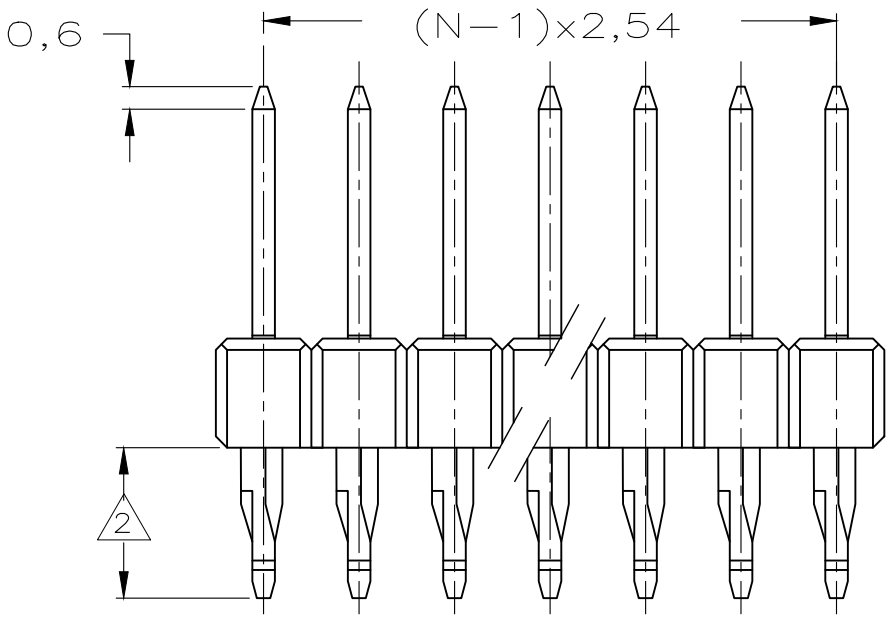




- NOTES:
- 1 HOUSING—MATERIAL:20% GLASSFILLED POLYESTER (GREEN).
CONTACT—MATERIAL:PHOSPHOR BRONZE.
 - 2 ACTION—PIN SUITABLE FOR 1,6mm P.C.—BOARD—THICKNESS.
 - 3 PLATING: AREA "X" Au—PLATED 0,76µm—THICKNESS.
ACTION—PIN AREA: Sn—PLATED 1,27µm—THICKNESS.
UNDER COATING:1,27µm Ni. ALL OVER.
 - 4 TO DETERMINE DIMENSIONS TAKE N = Nr. OF POS.
FOR EXAMPLE: 10 POS.=N×2,54=25,40mm.
FOR ORDER NR.:USE BASIC NR. + NR. OF POS.
FOR EXAMPLE: 36 POS.= 3-215267-6-~~OBSOLETE~~6
 - 5 MAX. PERMISSIBLE BURR AFTER CHOPPING 0,2mm.
 - 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



PRINTED CIRCUIT BOARD

P.C.B. HOLE DIM. ACTION PIN			
DRILLED HOLE	:1,15	±0,025	mm
FIN. HOLE	:0,94	to 1,09	mm
AFTER REFLOW	:0,91	to 1,09	mm
Cu—thks	:0,025	to 0,075	mm
Sn—thks	0,004	to 0,010	mm

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	
	0 PLC ± -
	1 PLC ± -
	2 PLC ± -
	3 PLC ± -
	4 PLC ± -
	ANGLES ± -
MATERIAL	FINISH
SEE NOTES	-

DWN	J.v.LIEMPT	7 MAY 97
CHK	R.BROENS	-
APVD	E.LEIJTENS	-
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	

TE Connectivity

40 POS. MOD II PIN HEADER 2,54 PITCH
WITH ACTION—PIN, SINGLE ROW

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	C-215267	-

CUSTOMER DRAWING

SCALE 5:1

SHEET 1 of 1

REV B3