

Thermofit[®] Molded Parts
Specification Control Drawing

Part Number : 322A112 thru 158
Description : Transition, 90°
Side Breakout

- NOTES
1. All dimensions are in $\frac{\text{inches}}{\text{millimeters}}$
 2. Dimensions appearing in table are as follows:
a - As Supplied
b - After Unrestricted Recovery
 3. Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
 4. Molding ports are optional. When -00 modification number is specified molding ports will be located as shown. On size 322A112 the vent port will be eliminated.

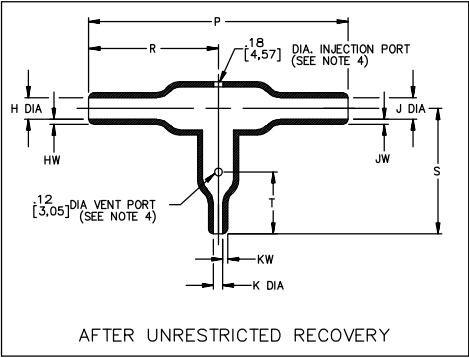
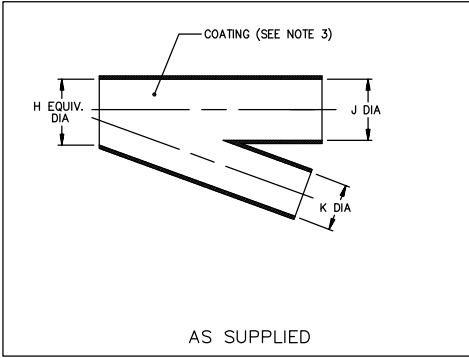


TABLE OF DIMENSIONS										
PART NUMBER	H & J		K		P	R	S	T	HW & JW	KW
	Min	Max	Min	Max	±10%	±10%	±10%	±10%	±20%	±20%
322A112	.52 [13,2]	.23 [5,8]	.26 [6,6]	.12 [3,0]	2.06 [52,3]	1.03 [26,2]	.76 [19,3]	N/A	.06 [1,52]	.04 [1,02]
322A123	1.06 [26,9]	.49 [12,4]	.26 [6,6]	.12 [3,0]	3.28 [83,3]	1.64 [41,7]	1.07 [27,2]	.42 [10,7]	.10 [2,54]	.04 [1,02]
322A134	1.06 [26,9]	.50 [12,7]	.52 [13,2]	.23 [5,8]	4.24 [107,7]	2.12 [53,8]	1.52 [38,6]	.80 [20,3]	.10 [2,54]	.06 [1,52]
322A148	2.19 [55,6]	1.00 [25,4]	.52 [13,2]	.23 [5,8]	7.11 [180,6]	3.56 [90,4]	2.26 [57,4]	1.00 [25,4]	.18 [4,57]	.06 [1,52]
322A158	2.19 [55,6]	1.00 [25,4]	1.06 [26,9]	.49 [12,4]	8.75 [222,3]	4.38 [111,3]	3.06 [77,7]	1.50 [38,1]	.18 [4,57]	.10 [2,54]



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300 CONSTITUTION DRIVE
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COMPATABILITY CHART					
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-3	Polyolefin, Semi-rigid	RT-301	/42;/86	S-1017;S-1048	Adhesive
-4	Polyolefin, Flexible	RT-1304	/42;/86	S-1017;S-1048	Adhesive
-5	Elastomer, Flexible	RT-501	/42	S-1017	Adhesive
-6	Silicone	RT-602	N/A		
-12	*VITON, Flexible	RT-1312	N/A		
-25	Elastomer, Fluid Resistant	RT-1325	/42;/86	S-1017;S-1048	Adhesive
-100	Polyolefin, Semi-flexible ZEROHAL™	RT-1323	/86;/180	S-1048;S-1030	Adhesive

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ORDERING INFORMATION

322A1XX -X -XX /XXX

Base part number _____

Material dash number _____
(See Compatability Chart)

Modification number _____
(If necessary, see front of scd binder
for a complete list)

Adhesive slash number _____
(If necessary, see Compatability Chart)

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