97 series solder type
how to order

Example of part number for solder type connectors is given below.

97 – 3101 A – 28 – 21 S Y (847) (639)

Series Number
97 - Like MS but Amphenol®

Shell Type
3100 Wall Receptacle
3101 Cable Receptacle
3102 Box Receptacle
3106 Straight Plug
3107 Quick Disconnect Plug
3108 Angle Plug

Shell Construction
A - Solid Backshell
B - Split Backshell

Shell Size
8S, 10SL, 12S, 14S, 14, 16S, 16
18, 20, 22, 24, 28, 32, 36

Insert Configuration Number
See insert availability listing - pages 4 & 5, and see insert arrangement illustrations - pages 6-11.

Shell Finish
Omit for standard O.D. cadmium finish
(604) Gray anodized
(608) Black anodized
(621) Black zinc alloy
(624) Green zinc alloy
(639) Clear cadmium
(640) Conductive black zinc alloy
(689) Electroless nickel

Deviation from standard A&B construction
Omit this suffix if standard construction is desired
(115) Small flange receptacle
(426) Gold over silver plating on contacts
(438) Construction for potting (see page 30 for additional deviations)
(936) Connector plug with safety wire holes in coupling nut
Consult Amphenol, Sidney, NY for other deviations.

Alternate Insert Positions
Omit for standard position
W, X, Y or Z for alternate positions, depending on insert (see page 12 for positions available)

Contact Type
P = Pin
S = Socket

Note: Accessories for 97 Series Connectors should be ordered with matching connector plating. See accessory pages 33-39.

Amphenol® 97 Series Connectors with solder contacts

MS3100A

MS3107A

MS3101A

MS3107B

MS3102A

MS3108A

MS3106A

MS3108B

MS3106B

DESIGN CHARACTERISTICS

- **Medium to heavy weight cylindrical**
- **Durable, field-proven design**
- **Single key/keyway polarization**
- **Threaded coupling, hard dielectric inserts**
- **Non-rotating contacts**
- **Operating temperatures from –55°C to +125°C**
- **Cost effective**
- **Intermateable and intermountable with existing 97 Series and MIL-5015 connectors**
- **Underwriters Laboratories approved recognition File E115497**
- **Canadian Standards Association Certification File LR69183**

CUSTOMER OPTIONS

- **Solid or split shell construction**
- **Six shell styles**
- **128 contact arrangements, from 1 to 52 circuits**
- **Alternate insert positioning**
- **High temperature and potting constructions**
- **Special plating finishes including black and green zinc alloy**
- **Optional gold plating on MS contacts**
- **Thermocouple arrangements available**

Connector components are fabricated from high grade aluminum alloy, with a conductive cadmium plate finish and an olive drab chromate after-treatment. Some cable clamps are a zinc alloy with an olive drab/green chromate finish. See how to order page 19 for other finish variations.

Contacts are silver plated with pre-tinned solder cups. Optional gold over silver plating is also available. Inserts for solder style contacts are diallyl-phthalate.

Users should be aware that classes “A” and “B” of MIL-5015 have been cancelled, and these products are no longer qualified.

97 series solder type
insert availability

Insert Number	Total Contacts	Mechanical Spacing		Service Rating	Contact Size				
		Inches	mm		0	4	8	12	16
8S-1✦	1	1/16	1.57	INST.					1
10SL-3	3	1/16	1.57	A					3
10SL-4	2	1/16	1.57	A					2
12SL-844✦*	4	1/16	1.57	A					4
12S-3	2	1/16	1.57	A					2
12-5✦	1	1/8	3.18	D				1	
12S-6✦*	2	1/16	1.57						2 Thermo-couple
14S-1†	3	1/16	1.57	A					3
14S-2	4			INST.					4
14S-4✦†	1	1/8	3.18	D					1
14S-5	5			INST					5
14S-6	6			INST.					6
14S-7	3	1/16	1.57	A					3
14S-9†	2	1/16	1.57	A					2
16S-1	7	1/16	1.57	A					7
16S-4✦	2	1/8	3.18	D					2
16S-5	3	1/16	1.57	A					3
16S-6✦†	3	1/16	1.57	A					3
16-7	3	1/16	1.57	A			1		2
16S-8	5	1/16	1.57	A					5
16-9	4	1/16	1.57	A				2	2
16-10	3	1/16	1.57	A				3	
16-11✦†	2	1/16	1.57	A				2	
16-12	1	1/16	1.57	A		1			
16-13	2	1/16	1.57	A				2 Thermo-couple	
18-1	10	1/16	1.57	A					4
				INST.					6
18-3†	2	1/8	3.18	D				2	
18-4	4	1/8	3.18	D					4
18-5✦	3	1/8	3.18	D				2	1
18-8	8	1/16	1.57	A				1	7
18-9✦	7			INST.				2	5
18-10†	4	1/16	1.57	A				4	
18-11	5	1/16	1.57	A				5	
18-12†	6	1.16	1.57	A					6
18-13	4	1/16	1.57	A			1	3	
18-16	1	5/16	7.92	C				1	
18-19†	10	1/16	1.57	A					10
18-20	5	1/16	1.57	A					5
18-22†	3	1/8	3.18	D					3
18-29✦†	5	1/16	1.57	A					5
18-420*	1							1 Hi-Volt-age**	
20-3†	3	1/8	3.18	D				3	

Insert Number	Total Contacts	Mechanical Spacing		Service Rating	Contact Size				
		Inches	mm		0	4	8	12	16
20-4	4	1/8	3.18	D				4	
20-6†	3	1/8	3.18	D					3
20-7	8	1/8	3.18	D					4
		1/16	1.57	A					4
20-8	6			INST.			2		4
20-11†	13			INST.					13
20-14	5	1/16	1.57	A			2	3	
20-15	7	1/16	1.57	A				7	
20-16	9	1/16	1.57	A				2	7
20-17	6	1/16	1.57	A				5	1
20-18	9	1/16	1.57	A				3	6
20-19†	3	1/16	1.57	A			3		
20-21	9	1/16	1.57	A				1	8
20-23	2	1/16	1.57	A			2		
20-24	4	1/16	1.57	A			2		2
20-27	14	1/16	1.57	A					14
20-29	17	1/16	1.57	A					17
20-33	11	1/16	1.57	A					11
22-1†	2	1/8	3.18	D			2		
22-2	3	1/8	3.18	D			3		
22-4†	4	1/16	1.57	A			2	2	
22-5	6	1/8	3.18	D				2	4
22-8†	2	3/16	4.75	E				2	
22-9	3	3/16	4.75	E				3	
22-10	4	3/16	4.75	E					4
22-11	2	1/4	6.35	B					2
22-12	5	1/8	3.18	D			2		3
22-13†	5	1/8	3.18	D					1
		1/16	1.57	A				4	
22-14	19	1/16	1.57	A					19
22-15	6	3/16	4.75	E					1
		1/16	1.57	A				5	
22-16†	9	1/16	1.57	A				3	6
22-18	8	1/8	3.18	D					5
		1/16	1.57	A					3
22-19	14	1/16	1.57	A					14
22-20†	9	1/16	1.57	A					9
22-22	4	1/16	1.57	A			4		
22-23	8	1/8	3.18	D				1	
		1/16	1.57	A				7	

Not all insert arrangements are currently available for environmental individual wire seal. Consult Amphenol, Sidney, NY for availability.

† Inactive for new military design, but available for replacement or for non-military purposes.

* "MS" number not assigned. Use "97" prefix in place of "MS" in completing catalog number. See how to order, page 19.

** Hi-Voltage = 17KVAC/24KVDC

✦ Molded-in pin (MIP) insert requires (910) deviation. See how to order, pg. 19.

97 series solder type
insert availability, cont.

Insert Number	Total Contacts	Mechanical Spacing		Service Rating	Contact Size				
		Inches	mm		0	4	8	12	16
22-26*	7	1/8	3.18					2	5
22-27	9	1/8	3.18	D			1		
		1/16	1.57	A					8
22-28†	7	1/16	1.57	A				7	
22-34	5	1/8	3.18	D				3	2
24-2	7	1/8	3.18	D				7	
24-5†	16	1/16	1.57	A					16
24-6	8	1/8	3.18	D				3	
		1/16	1.57	A				5	
24-7	16	1/16	1.57	A				2	14
24-9†	2	1/16	1.57	A		2			
24-10	7	1/16	1.57	A			7		
24-11	9	1/16	1.57	A			3	6	
24-12	5	1/16	1.57	A		2		3	
24-16	7	1/8	3.18	D			1		3
		1/16	1.57	A				3	
24-19†	12	1/16	1.57						12
24-20◆	11	1/8	3.18	D				2	9
24-21	10	1/8	3.18	D			1		9
24-22◆	4	1/8	3.18	D			4		
24-27	7	3/16	4.75	E					7
24-28	24	1/16	1.57	INST.					24
28-1	9	1/8	3.18	D			1	2	
		1/16	1.57	A			2	4	
28-2	14	1/8	3.18	D				2	12
28-3	3	3/16	4.75	E			3		
28-6†	3	1/8	3.18	D		3			
28-8	12	1/16	1.57	A					9
		1/8	3.18	D					1
		3/16	4.75	E				2	
28-9	12	1/8	3.18	D				6	6
28-10	7	1/8	3.18	D				1	
		1/16	1.57	A		2	2	2	
28-11	22	1/16	1.57	A				4	18
28-12	26	1/16	1.57	A					26
28-15†	35	1/16	1.57	A					35
28-16†	20	1/16	1.57	A					20
28-17	15	1/4	6.35	B					1
		1/8	3.18	D					3
		1/16	1.57	A					11
28-18	12	5/16	7.92	C					1
		1/8	3.18	D					5
		1/16	1.57	A					2
				INST.					4
28-19	10	1/4	6.35	B					2
		1/8	3.18	D					2
		1/16	1.57	A				4	2

Insert Number	Total Contacts	Mechanical Spacing		Service Rating	Contact Size				
		Inches	mm		0	4	8	12	16
28-20	14	1/16	1.57	A				10	4
28-21	37	1/16	1.57	A					37
32-5†	2	1/8	3.18	D	2				
32-6	23	1/16	1.57	A		2	3	2	16
32-7	35	1/16	1.57	A				7	24
				INST.					4
32-8†	30	1/16	1.57	A				6	24
32-13	23	1/8	3.18	D				5	18
32-17	4	1/8	3.18	D		4			
32-414	52	1/16	1.57	A					52
36-1†	22	1/8	3.18	D				4	18
36-5	4	1/16	1.57	A	4				
36-6	6	1/16	1.57	A	2	4			
36-7	47	1/16	1.57	A				7	40
36-8	47	1/16	1.57	A				1	46
36-9	31	1/16	1.57	A		1	2	14	14
36-10	48	1/16	1.57	A					48
36-15	35	1/16	1.57	A					34
		1/8	3.18	D					1
36-403*	52	1/16	1.57	A					52

Not all insert arrangements are currently available for environmental individual wire seal. Consult Amphenol, Sidney, NY for availability.

† Inactive for new military design, but available for replacement or for non-military purposes.

* "MS" number not assigned. Use "97" prefix in place of "MS" in completing catalog number. See how to order, page 19.

◆ Molded-in pin (MIP) insert requires (910) deviation. See how to order, pg. 19.

97 series solder type
insert arrangements

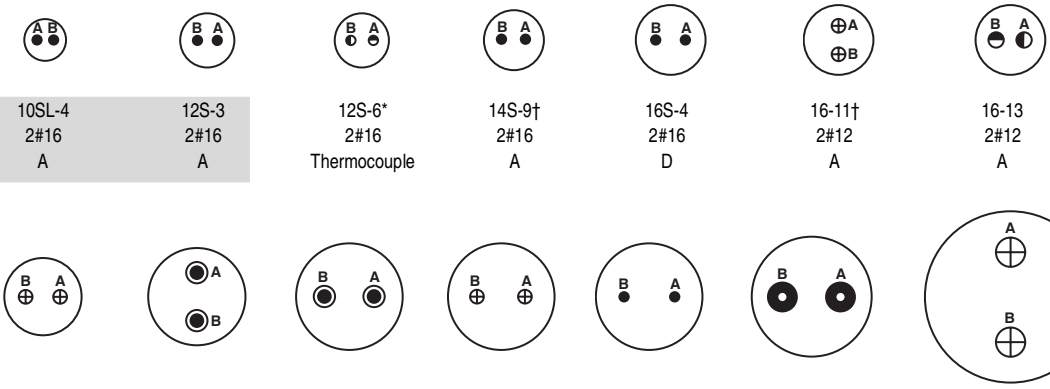
Front view of pin insert or rear of socket insert illustrated.

Items highlighted are most popular and most readily available.

1 Contact

Insert Arrangement	8S-1	12-5	14S-4†	16-12	18-16	18-420*
Contacts	1#16	1#12	1#16	1#4	1#12	1#12
Service Rating	INST.	D	D	A	C	High Voltage 17KVAC/24KVDC

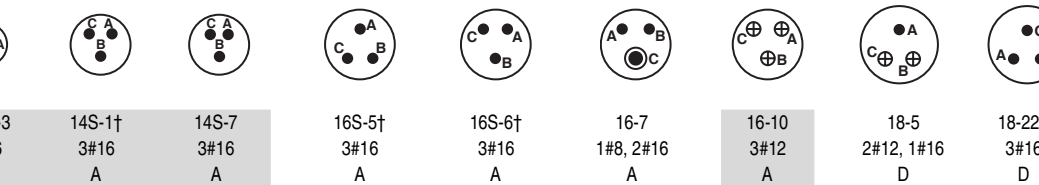
2 Contacts



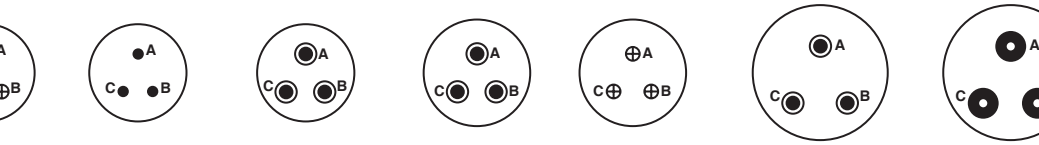
Insert Arrangement	10SL-4	12S-3	12S-6*	14S-9†	16S-4	16-11†	16-13
Contacts	2#16	2#16	2#16	2#16	2#16	2#12	2#12
Service Rating	A	A	Thermocouple	A	D	A	A

Insert Arrangement	18-3†	20-23†	22-1†	22-8†	22-11	24-9†	32-5†
Contacts	2#12	2#8	2#8	2#12	2#16	2#4	2#0
Service Rating	D	A	D	E	B	A	D

3 Contacts



Insert Arrangement	10SL-3	14S-1†	14S-7	16S-5†	16S-6†	16-7	16-10	18-5	18-22†
Contacts	3#16	3#16	3#16	3#16	3#16	1#8, 2#16	3#12	2#12, 1#16	3#16
Service Rating	A	A	A	A	A	A	A	D	D



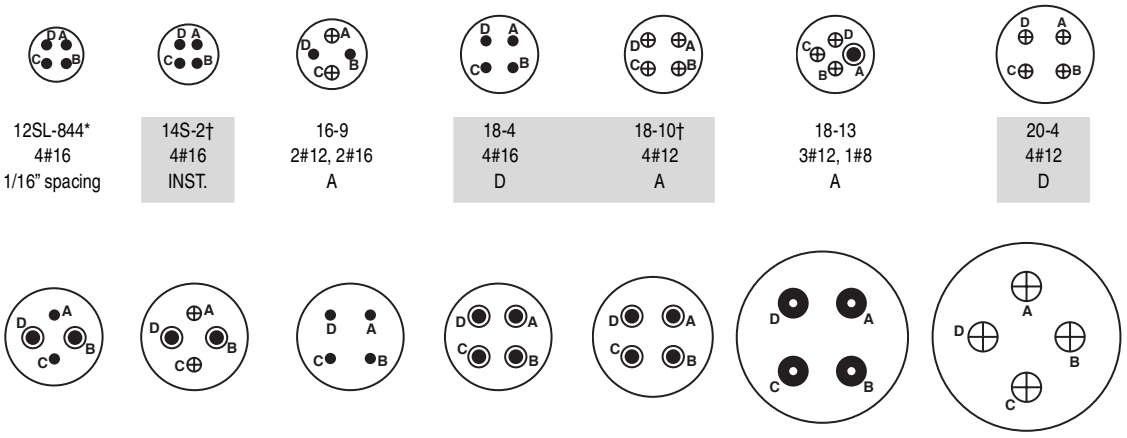
Insert Arrangement	20-3†	20-6†	20-19†	22-2	22-9	28-3	28-6†
Contacts	3#12	3#16	3#8	3#8	3#12	3#8	3#4
Service Rating	D	D	A	D	E	E	D

97 series solder type
insert arrangements, cont.

Front view of pin insert or rear of socket insert illustrated.

Items highlighted are most popular and most readily available.

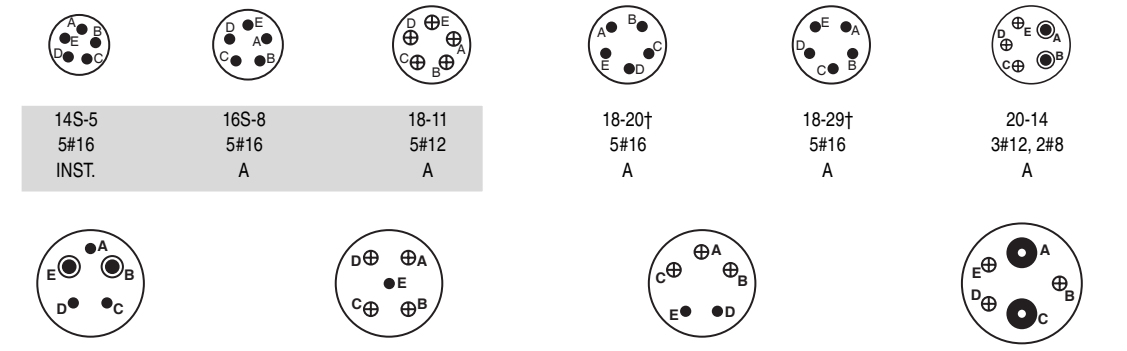
4 Contacts



Insert Arrangement	12SL-844*	14S-2†	16-9	18-4	18-10†	18-13	20-4
Contacts	4#16	4#16	2#12, 2#16	4#16	4#12	3#12, 1#8	4#12
Service Rating	1/16" spacing	INST.	A	D	A	A	D

Insert Arrangement	20-24	22-4†	22-10	22-22	24-22	32-17	36-5
Contacts	2#8, 2#16	2#8, 2#12	4#16	4#8	4#8	4#4	4#0
Service Rating	A	A	E	A	D	D	A

5 Contacts



Insert Arrangement	14S-5	16S-8	18-11	18-20†	18-29†	20-14
Contacts	5#16	5#16	5#12	5#16	5#16	3#12, 2#8
Service Rating	INST.	A	A	A	A	A

Insert Arrangement	22-12	22-13†	22-34†	24-12
Contacts	2#8, 3#16	1#16, 4#12	3#12, 2#16	2#4, 3#12
Service Rating	D	E = D; A, B, C, D = A	D	A

MIL-SPEC SERVICE RATING

		INST.	A	D	E	B	C
Limiting Operating	DC	250	700	1250	1750	2450	4200
Voltages at Sea Level	AC (rms)	200	500	900	1250	1750	3000

See notes 1 and 2 under TEST CURRENT.
INST. service normally for low voltage and currents.

Effective Creepage (nominal)	Inch	1/16	1/8	3/16	1/4	5/16	1
	mm	1.57	3.18	4.75	6.35	7.92	25.40
Mechanical Spacing (nominal)	Inch		1/16	1/8	3.16	1/4	5/16
	mm		1.57	3.18	4.75	6.35	7.92

† Inactive for new military design, but available for replacement or for non-military purposes.

* "MS" number not assigned. Use "97" prefix in place of "MS" in completing catalog number. See how to order, page 19.

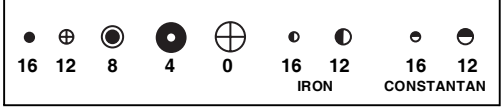
TEST CURRENT

Contact Size	16	12	8	4	0
Amperes	13	23	46	80	150

NOTE 1: Transients were not considered in calculating these values.

NOTE 2: Limiting operating voltages at 50,000 feet altitude are approximately 25% of the sea level values.

CONTACT LEGEND

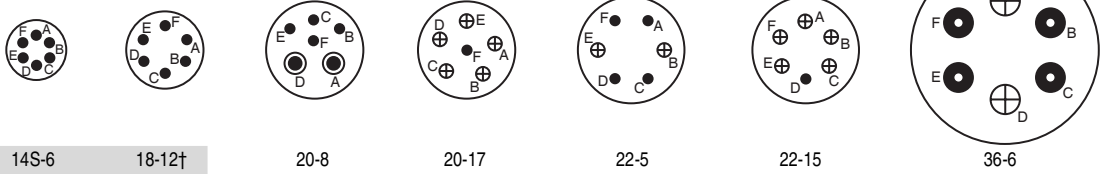


97 series solder type
insert arrangements, cont.

Front view of pin insert or rear of socket insert illustrated.

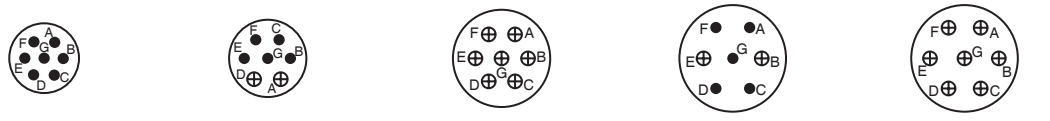
Items highlighted are most popular and most readily available.

6 Contacts

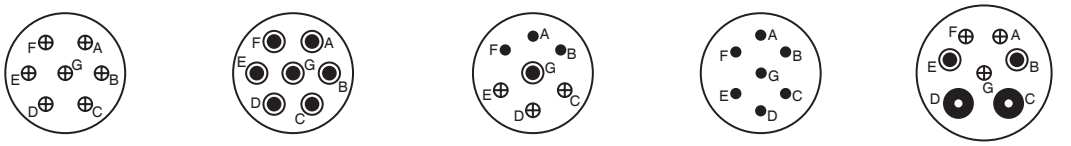


Insert Arrangement	14S-6	18-12†	20-8	20-17	22-5	22-15	36-6
Contacts	6#16	6#16	4#16, 2#8	5#12, 1#16	2#12, 4#16	5#12, 1#16	2#0, 4#4
Service Rating	INST.	A	INST.	A	D	D = E; A, B, C, E, F = A	A

7 Contacts

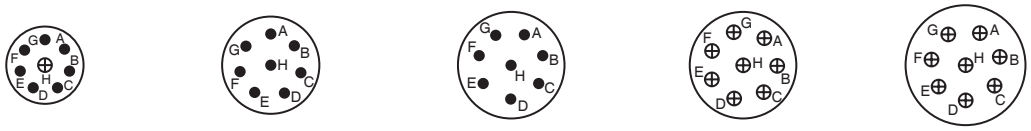


Insert Arrangement	16S-1	18-9	20-15	22-26*	22-28†
Contacts	7#16	5#16, 2#12	7#12	2#12, 5#16	7#12
Service Rating	A	INST.	A	1/8" spacing	A



Insert Arrangement	24-2	24-10	24-16	24-27	28-10
Contacts	7#12	7#8	3#16, 1#8, 3#12	7#16	3#12, 2#8, 2#4
Service Rating	D	A	A, B, F, G = D; C, D, E = A	E	G = D; all others = A

8 Contacts



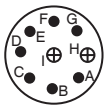
Insert Arrangement	18-8	20-7	22-18	22-23	24-6
Contacts	1#12, 7#16	8#16	8#16	8#12	8#12
Service Rating	A	A, B, H, G = D; C, D, E, F = A	A, B, H, F, G = D; all others = A	H = D; all others = A	A, G, H = D; all others - A

97 series solder type
insert arrangements, cont.

Front view of pin insert or rear of socket insert illustrated.

Items highlighted are most popular and most readily available.

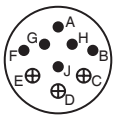
9 Contacts



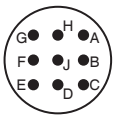
Insert Arrangement	20-16
Contacts	7#16, 2#12
Service Rating	A

Insert Arrangement	20-18
Contacts	3#12, 6#16
Service Rating	A

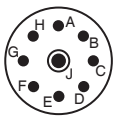
Insert Arrangement	20-21
Contacts	1#12, 8#16
Service Rating	A



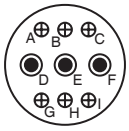
Insert Arrangement	22-16†
Contacts	3#12, 6#16
Service Rating	A



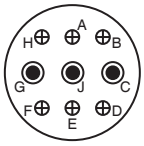
Insert Arrangement	22-20†
Contacts	9#16
Service Rating	A



Insert Arrangement	22-27
Contacts	1#8, 8#16
Service Rating	J = D; all others = A



Insert Arrangement	24-11
Contacts	3#8, 6#12
Service Rating	A

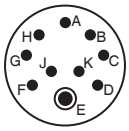


Insert Arrangement	28-1
Contacts	3#8, 6#12
Service Rating	A, J, E = D; all others = A

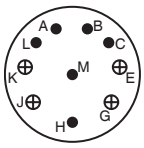
10 Contacts

Insert Arrangement	18-1
Contacts	10#16
Service Rating	B, C, F, G = A; all others = INST.

Insert Arrangement	18-19
Contacts	10#16
Service Rating	A

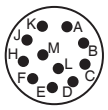


Insert Arrangement	24-21
Contacts	1#8, 9#16
Service Rating	D

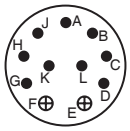


Insert Arrangement	28-19
Contacts	4#12, 6#16
Service Rating	H, M = B; A, B = D; all others = A

11 Contacts

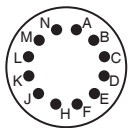


Insert Arrangement	20-33
Contacts	11#16
Service Rating	A

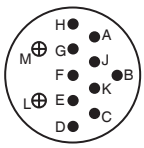


Insert Arrangement	24-20
Contacts	2#12, 9#16
Service Rating	D

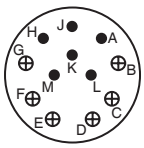
12 Contacts



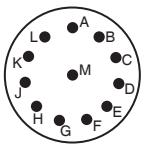
Insert Arrangement	24-19†
Contacts	12#16
Service Rating	1/16" spacing



Insert Arrangement	28-8
Contacts	2#12, 10#16
Service Rating	L, M = E; B = D; all others = A

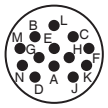


Insert Arrangement	28-9
Contacts	6#12, 6#16
Service Rating	D



Insert Arrangement	28-18
Contacts	12#16
Service Rating	M = C; A, B = A C, D, E, F = INST.; all others = D

13 Contacts



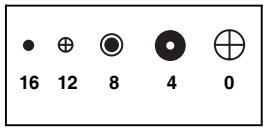
Insert Arrangement	20-11†
Contacts	13#16
Service Rating	INST.

† Inactive for new military design, but available for replacement or for non-military purposes.

* "MS" number not assigned. Use "97" prefix in place of "MS" in completing catalog number. See how to order, page 19.

See Service Rating and Test Current information on page 7.

CONTACT LEGEND

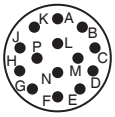


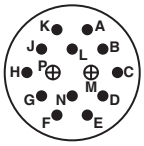
97 series solder type
insert arrangements, cont.

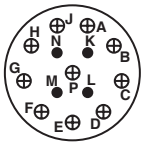
Front view of pin insert or rear of socket insert illustrated.

Items highlighted are most popular and most readily available.

14 Contacts

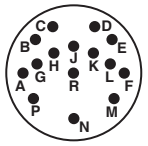






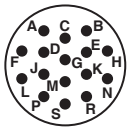
Insert Arrangement	20-27	22-19	28-2	28-20
Contacts	14#16	14#16	2#12, 12#16	10#12, 4#16
Service Rating	A	A	D	A

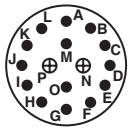
15 Contacts



28-17
15#16
R = B; M, N, P = D;
all others = A

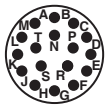
16 Contacts





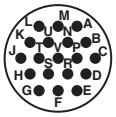
Insert Arrangement	24-5†	24-7
Contacts	16#16	2#12, 14#16
Service Rating	A	A

17 Contacts



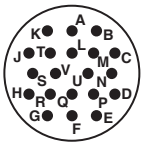
20-29
17#16
A

19 Contacts



22-14
19#16
A

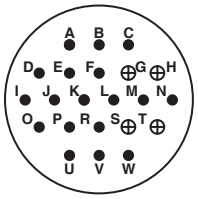
20 Contacts



Insert Arrangement	28-16†
Contacts	20#16
Service Rating	A

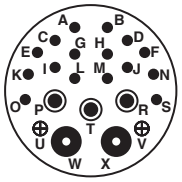
22 Contacts

28-11
4#12, 18#16
A

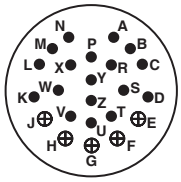


36-1†
4#12, 18#16
D

23 Contacts

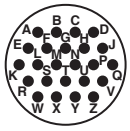


32-6
2#4, 3#8, 2#12, 16#16
A



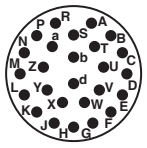
32-13
5#12, 18#16
D

24 Contacts



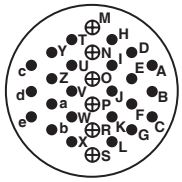
Insert Arrangement	24-28
Contacts	24#16
Service Rating	INST.

26 Contacts



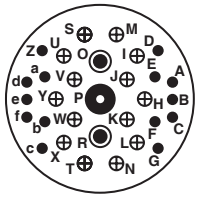
28-12
26#16
A

30 Contacts



32-8†
6#12, 24#16
A

31 Contacts



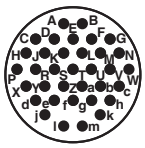
36-9
1#4, 2#8, 14#12, 14#16
A

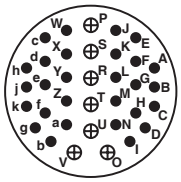
97 series solder type
insert arrangements, cont.

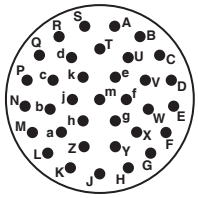
Front view of pin insert or rear of socket insert illustrated.

Items highlighted are most popular and most readily available.

35 Contacts

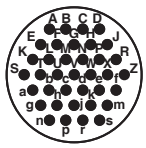






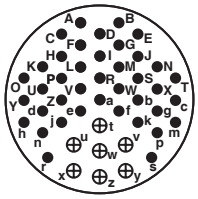
Insert Arrangement	28-15†	32-7	36-15
Contacts	35#16	7#12, 28#16	35#16
Service Rating	A	A, B, h, j = INST.; all others = A	m = D; all others = A

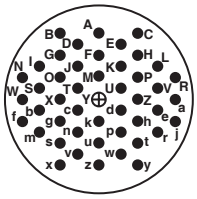
37 Contacts



Insert Arrangement	28-21
Contacts	37#16
Service Rating	A

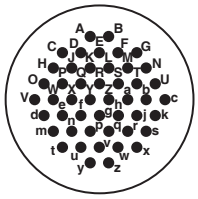
47 Contacts





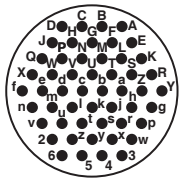
Insert Arrangement	36-7	36-8
Contacts	7#12, 40#16	1#12, 46#16
Service Rating	A	A

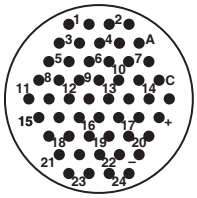
48 Contacts



Insert Arrangement	36-10
Contacts	48#16
Service Rating	A

52 Contacts





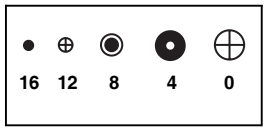
Insert Arrangement	32-414*	36-403*
Contacts	52#16	52#16
Service Rating	A	A

† Inactive for new military design, but available for replacement or for non-military purposes.

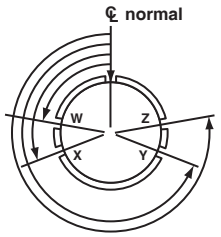
* "MS" number not assigned. Use "97" prefix in place of "MS" in completing catalog number. See how to order, page 19.

See Service Rating and Test Current information on page 7.

CONTACT LEGEND



97 series solder type
alternate insert positioning



FRONT FACE OF PIN INSERT

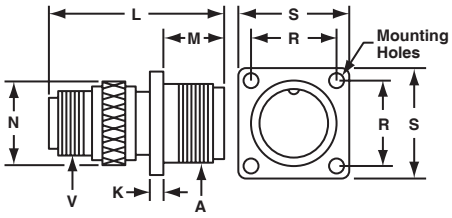
Insert Arrangement	Degrees			
	W	X	Y	Z
12S-3	70	145	215	290
14S-2	–	120	240	–
14S-5	–	110	–	–
14S-7	90	180	270	–
14S-9	70	145	215	290
16S-1	80	–	–	280
16S-4	35	110	250	325
16S-5	70	145	215	290
16S-6	90	180	270	–
16-7	80	110	250	280
16S-8	–	170	265	–
16-9	35	110	250	325
16-10	90	180	270	–
16-11	35	110	250	325
16-13	35	110	250	325
18-1	70	145	215	290
18-3	35	110	250	325
18-4	35	110	250	325
18-5	80	110	250	280
18-8	70	–	–	290
18-9	80	110	250	280
18-10	–	120	240	–
18-11	–	170	265	–
18-12	80	–	–	280
18-13	80	110	250	280
18-19	–	120	240	–
18-20	90	180	270	–
18-22	70	145	215	290
18-29	90	180	270	–
20-3	70	145	215	290
20-4	45	110	250	–
20-6	70	145	215	290
20-7	80	110	250	280
20-8	80	110	250	280
20-14	80	110	250	280
20-15	80	–	–	280
20-16	80	110	250	280
20-17	90	180	270	–
20-18	35	110	250	325
20-19	90	180	270	–
20-21	35	110	250	325
20-23	35	110	250	325
20-24	35	110	250	325
20-27	35	110	250	325
20-29	80	–	–	280

Insert Arrangement	Degrees			
	W	X	Y	Z
22-1	35	110	250	325
22-2	70	145	215	290
22-4	35	110	250	325
22-5	35	110	250	325
22-8	35	110	250	325
22-9	70	145	215	290
22-10	35	110	250	325
22-11	35	110	250	325
22-12	80	110	250	280
22-13	35	110	250	325
22-14	80	110	250	280
22-15	80	110	250	280
22-16	80	110	250	280
22-18	80	110	250	280
22-19	80	110	250	280
22-20	35	110	250	325
22-22	–	110	250	–
22-23	35	–	250	–
22-27	80	–	250	280
22-28	80	–	–	280
22-34	80	110	250	280
24-2	80	–	–	280
24-5	80	110	250	280
24-6	80	110	250	280
24-7	80	110	250	280
24-9	35	110	250	325
24-10	80	–	–	280
24-11	35	110	250	325
24-12	80	110	250	280
24-16	80	110	250	280
24-20	80	110	250	280
24-21	80	110	250	280
24-22	45	110	250	–
24-27	80	–	–	280
24-28	80	110	250	280
28-1	80	110	250	280
28-2	35	110	250	325
28-3	70	145	215	290
28-6	70	145	215	290
28-8	80	110	250	280
28-9	80	110	250	280
28-10	80	110	250	280
28-11	80	110	250	280
28-12	90	180	270	–
28-15	80	110	250	280
28-16	80	110	250	280
28-17	80	110	250	280
28-18	70	145	215	290
28-19	80	110	250	280
28-20	80	110	250	280
28-21	80	110	250	280
32-5	35	110	250	325
32-6	80	110	250	280
32-7	80	125	235	280
32-8	80	125	235	280
32-13	80	110	250	280
32-17	45	110	250	–
32-414*	80*	110*	250*	280*
36-1	80	110	250	280
36-5	–	120	240	–
36-6	35	110	250	325
36-7	80	110	250	280
36-8	80	110	250	280
36-9	80	125	235	280
36-10	80	125	235	280
36-15	60	125	245	305

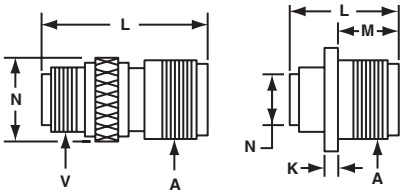
*Rotates opposite above illustration.

97 series solder type
receptacles

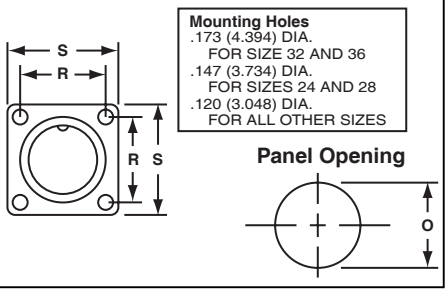
MS3100A wall mount receptacle
Solid shell construction is strong and conserves space. Includes integral polarizing key in front. Back shell is threaded for standard MS/AN fittings.



MS3101A cable receptacle
Solid shell construction is strong and conserves space. Includes integral polarizing key in front shell. Machined back shell is threaded for standard MS/AN fittings. Can be unscrewed for inspection or soldering.



MS3102A box receptacle
Solid shell designed for open wiring. Mounts directly on chassis, equipment or panel. Includes internal polarized key in front shell.



MS3100A and MS3101A

Connector Size	A Coupling Thread	K Ref.		L Max.		M Ref.		N Ref.		O Ref.		R Ref.		S Ref.		V Fitting Threads
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
8S	1/2-28	5/64	1.98	1-1/4	31.75	9/16	14.27	17/32	13.49	.562	14.27	19/32	15.06	7/8	22.23	1/2-28
10S	5/8-24	5/64	1.98	1-5/16	33.32	9/16	14.27	5/8	15.88	.688	17.48	23/32	18.24	1	25.40	1/2-28
10SL	5/8-24	5/64	1.98	1-9/32	32.53	9/16	14.27	3/4	19.05	.812	20.62	23/32	18.24	1	25.40	5/8-24
12S	3/4-20	5/64	1.98	1-15/32	37.29	9/16	14.27	25/32	19.84	.812	20.62	13/16	20.62	1-3/32	27.76	5/8-24
12	3/4-20	5/64	1.98	1-27/32	46.81	3/4	19.05	25/32	19.84	.812	20.62	13/16	20.62	1-3/32	27.76	5/8-24
14S	7/8-20	5/64	1.98	1-15/32	37.39	9/16	14.27	7/8	22.23	.938	23.83	29/32	23.01	1-3/16	30.15	3/4-20
14	7/8-20	5/64	1.98	1-55/64	47.04	3/4	19.05	7/8	22.23	.938	23.83	29/32	23.01	1-3/16	30.15	3/4-20
16S	1 -20	5/64	1.98	1-15/32	37.39	9/16	14.27	1	25.40	1.062	26.97	31/32	24.59	1-9/32	32.54	7/8-20
16	1 -20	1/8	3.18	1-57/64	47.85	3/4	19.05	1	25.40	1.062	26.97	31/32	24.59	1-9/32	32.54	7/8-20
18	1-1/8-18	1/8	3.18	1-63/64	50.24	3/4	19.05	1-1/8	28.58	1.188	30.18	1-1/16	26.97	1-3/8	34.93	1 -20
20	1-1/4-18	1/8	3.18	1-57/64	47.85	3/4	19.05	1-1/4	31.75	1.312	33.32	1-5/32	29.36	1-1/2	38.10	1-3/16-18
22	1-3/8-18	1/8	3.18	1-63/64	50.24	3/4	19.05	1-3/8	34.93	1.438	36.53	1-1/4	31.75	1-5/8	39.67	1-3/16-18
24	1-1/2-18	1/8	3.18	2-1/4	57.15	13/16	20.62	1-1/2	38.10	1.562	36.67	1-3/8	34.43	1-3/4	44.45	1-7/16-18
28	1-3/4-18	1/8	3.18	2-1/4	57.15	13/16	20.62	1-3/4	44.45	1.812	46.02	1-9/16	39.67	2	50.80	1-7/16-18
32	2 -18	1/8	3.18	2-3/8	60.33	7/8	22.23	2-1/32	51.59	2.062	52.37	1-3/4	44.45	2-1/4	57.15	1-3/4-18
36	2-1/4-16	1/8	3.18	2-3/8	60.33	7/8	22.23	2-1/4	57.15	2.312	58.72	1-15/16	49.20	2-1/2	63.50	2 -18

MS3102A

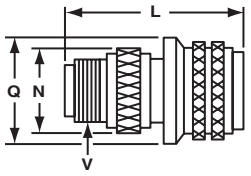
Connector Size	A Coupling Thread	K Ref.		L Max.		M Ref.		N Ref.		O Ref.		R Ref.		S Ref.	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
8S	1/2-28	5/64	1.98	55/64	21.82	9/16	14.27	7/16	11.10	.562	14.27	19/32	15.06	7/8	22.23
10S	5/8-24	5/64	1.98	55/64	21.82	9/16	14.27	1/2	12.70	.688	17.48	23/32	18.24	1	25.40
10SL	5/8-24	5/64	1.98	61/64	24.21	35/64	13.87	11/16	17.48	.812	20.62	23/32	18.24	1	25.40
12S	3/4-20	5/64	1.98	31/32	24.61	9/16	14.27	11/16	17.45	.812	20.62	13/16	20.62	1-3/32	27.76
12	3/4-20	5/64	1.98	1-21/64	33.73	3/4	19.05	11/16	17.45	.812	20.62	13/16	20.62	1-3/32	27.76
12SL	3/4-20	5/64	1.98	27/32	21.44	35/64	13.87	11/16	17.45	.938	23.83	13/16	20.62	1-3/32	27.76
14S	7/8-20	5/64	1.98	61/64	24.21	9/16	14.27	3/4	19.05	.938	23.83	29/32	23.01	1-3/16	30.15
14	7/8-20	5/64	1.98	1-11/32	34.14	3/4	19.05	3/4	19.05	.938	23.83	29/32	23.01	1-3/16	30.15
16S	1 -20	5/64	1.98	61/64	24.21	9/16	14.27	7/8	22.23	1.062	26.97	31/32	24.59	1-9/32	32.54
16	1 -20	1/8	3.18	1-3/8	34.92	3/4	19.05	7/8	22.23	1.062	26.97	31/32	24.59	1-9/32	32.54
18	1-1/8-18	1/8	3.18	1-3/8	34.92	3/4	19.05	1	25.40	1.188	30.18	1-1/16	26.97	1-3/8	34.93
20	1-1/4-18	1/8	3.18	1-3/8	34.92	3/4	19.05	1-1/8	28.58	1.312	33.32	1-5/32	29.36	1-1/2	38.10
22	1-3/8-18	1/8	3.18	1-3/8	34.92	3/4	19.05	1-1/4	31.75	1.438	36.53	1-1/4	31.75	1-5/8	41.28
24	1-1/2-18	1/8	3.18	1-3/8	34.92	13/16	20.62	1-3/8	34.93	1.562	39.67	1-3/8	34.93	1-3/4	44.45
28	1-3/4-18	1/8	3.18	1-3/8	34.92	13/16	20.62	1-5/8	41.28	1.812	46.02	1-9/16	39.67	2	50.80
32	2 -18	1/8	3.18	1-15/32	37.31	7/8	22.23	1-29/32	48.41	2.062	52.37	1-3/4	44.45	2-1/4	57.15
36	2-1/4-16	1/8	3.18	1-15/32	37.31	7/8	22.23	2-1/8	53.98	2.312	58.72	1-15/16	49.20	2-1/2	63.50

97 series solder type
plugs with solid shells

MS3106A

Connector Size	L Max.		N Ref.		Q Max.		V Fitting Threads
	Inch	mm	Inch	mm	Inch	mm	
8S	1-1/4	31.75	17/32	13.49	3/4	19.05	1/2-28
10S	1-5/16	33.32	5/8	15.88	7/8	22.23	1/2-28
10SL	1-3/8	34.93	3/4	19.05	7/8	22.23	5/8-24
12S	1-7/16	36.50	25/32	19.84	1	25.40	5/8-24
12	1-7/8	47.63	25/32	19.84	1	25.40	5/8-24
12SL	1-31/64	37.69	7/8	22.23	1	25.40	3/4-20
14S	1-15/32	37.13	7/8	22.23	1-1/8	28.58	3/4-20
14	1-7/8	47.47	7/8	22.23	1-1/8	28.58	3/4-20
16S	1-15/32	37.13	1	25.40	1-1/4	31.75	7/8-20
16	1-7/8	47.47	1	25.40	1-1/4	31.75	7/8-20
18	1-31/32	49.88	1-1/8	28.57	1-11/32	34.11	1 -20
20	1-7/8	47.50	1-1/4	31.75	1-15/32	37.29	1-3/16-18
22	1-31/32	49.88	1-3/8	34.93	1-19/32	40.46	1-3/16-18
24	2-1/4	57.15	1-1/2	38.10	1-23/32	43.64	1-7/16-18
28	2-1/4	57.15	1-3/4	44.45	1-31/32	49.99	1-7/16-18
32	2-3/8	60.33	2-1/32	51.59	2-7/32	56.34	1-3/4-18
36	2-3/8	60.33	2-1/4	57.15	2-15/32	62.69	2 -18

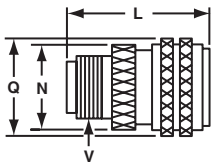
MS3106A straight plug
Sturdy, simple to assemble. Coupling ring machined from solid aluminum bar stock for high tensile strength. Mates with all types of MS receptacles. Front shell includes polarizing keyway. Back shell is threaded for standard MS/AN fittings.



MS3107A

Connector Size	L Max.		N Ref.		Q Max.		V Fitting Threads
	Inch	mm	Inch	mm	Inch	mm	
10S	1-5/16	33.32	5/8	15.88	7/8	22.23	1/2-28
10SL	1-3/8	34.92	3/4	19.05	7/8	22.23	5/8-24
12S	1-7/16	36.50	25/32	19.84	1	25.40	5/8-24
12	1-7/8	47.63	25/32	19.84	1	25.40	5/8-24
14S	1-15/32	37.13	7/8	22.23	1-1/8	38.58	3/4-20
14	1-7/8	47.47	7/8	22.23	1-1/8	28.58	3/4-20
16S	1-15/32	37.13	1	25.40	1-1/4	31.75	7/8-20
16	1-7/8	47.47	1	25.40	1-1/4	31.75	7/8-20
18	1-31/32	49.88	1-1/8	28.58	1-11/32	34.11	1 -20
20	1-7/8	47.50	1-1/4	31.75	1-15/32	37.29	1-3/16-18
22	1-31/32	49.88	1-3/8	34.93	1-19/32	40.46	1-3/16-18
24	2-1/4	57.15	1-1/2	38.10	1-23/32	43.64	1-7/16-18
28	2-1/4	57.15	1-3/4	44.45	1-31/32	49.99	1-7/16-18

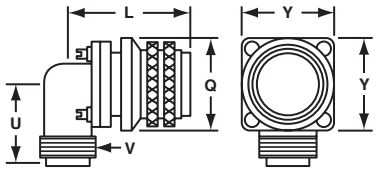
MS3107A quick-disconnect plug
For fast connect/disconnect applications. Front shell has polarizing keyway. Mates with all types of MS receptacles. Back shell is threaded for standard MS/AN fittings



MS3108A

Connector Size	L Ref.		Q Max.		U Ref.		V Fitting Threads	Y Ref.	
	Inch	mm	Inch	mm	Inch	mm		Inch	mm
10S	1-1/4	31.75	7/8	22.23	7/8	22.23	1/2-28	25/32	19.84
10SL	1-5/16	33.32	7/8	22.23	1	25.40	5/8-24	1-1/16	26.97
12S	1-3/8	34.93	1	25.40	1	25.40	5/8-24	1-1/16	26.97
12SL	1-3/8	34.93	1	25.40	1	25.40	3/4-20	1-1/16	26.97
12	1-13/64	30.56	1	25.40	1	25.40	5/8-24	1-1/16	26.97
14S	1-3/8	34.93	1-1/8	28.58	1	25.40	3/4-20	1-1/16	26.97
14	1-13/16	46.02	1-1/8	28.58	1	25.40	3/4-20	1-1/16	26.97
16S	1-1/2	38.10	1-1/4	31.75	1-1/8	28.58	7/8-20	1-5/16	33.32
16	1-15/16	49.20	1-1/4	31.75	1-1/8	28.58	7/8-20	1-5/16	33.32
18	1-15/16	49.20	1-11/32	34.11	1-1/8	28.58	1 -20	1-5/16	33.32
20	2-1/16	52.37	1-15/32	37.29	1-5/16	33.32	1-3/16-18	1-5/8	42.28
22	2-1/16	52.37	1-19/32	40.46	1-5/16	33.32	1-3/16-18	1-5/8	42.28
24	2-15/32	62.69	1-23/32	43.64	1-1/2	38.10	1-7/16-18	2	50.80
28	2-15/32	62.69	1-31/32	49.99	1-1/2	38.10	1-7/16-18	2	50.80

MS3108A angle plug
For use where space in front of panel or wall is at a premium. Swivel ring and plate combination allow cable take off at any angle relative to front shell polarizing key. Back shell is threaded for standard MS/AN fittings.



97 series solder type
plugs with split shells

MS3106B

Connector Size	L Max.		Q Max.		V Fitting Threads	Y Ref.	
	Inch	mm	Inch	mm		Inch	mm
14S	1-11/16	42.85	1-1/8	28.58	3/4-20	1-5/32	29.36
16S	1-11/16	42.85	1-1/4	31.75	7/8-20	1-1/4	31.75
18	2-1/16	52.37	1-11/32	34.11	1 -20	1-41/64	41.66
20	2-1/8	53.98	1-15/32	37.29	1-3/16-18	1-13/16	46.02
22	2-1/8	53.98	1-19/32	40.46	1-3/16-18	1-15/16	49.20
24	2-9/32	57.94	1-23/32	43.64	1-7/16-18	2-1/16	52.37
28	2-9/32	57.94	1-31/32	49.99	1-7/16-18	2-5/16	58.72
32	2-5/16	58.72	2-7/32	56.34	1-3/4-18	2-19/32	65.86
36	2-11/32	59.51	2-15/32	62.69	2 -18	2-27/32	72.21

MS3107B

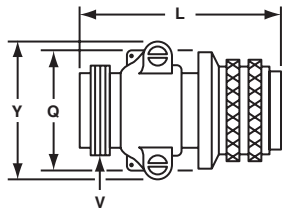
Connector Size	L Max.		Q Max.		V Fitting Threads	Y Ref.	
	Inch	mm	Inch	mm		Inch	mm
14S	1-11/16	42.85	1-1/8	28.58	3/4-20	1-5/32	29.36
16S	1-11/16	42.85	1-1/4	31.75	7/8-20	1-1/4	31.75
18	2-1/16	52.37	1-11/32	34.11	1 -20	1-41/64	41.66
20	2-1/8	53.99	1-15/32	37.29	1-3/16-18	1-13/16	46.02
22	2-1/8	53.99	1-19/32	40.46	1-3/16-18	1-15/16	49.20
24	2-9/32	57.94	1-23/32	43.64	1-7/16-18	2-1/16	52.37
28	2-9/32	57.94	1-31/32	49.99	1-7/16-18	2-5/16	58.72

MS3108B

Connector Size	L Ref.		Q Max.		U Ref.		V Fitting Threads	X Ref.	
	Inch	mm	Inch	mm	Inch	mm		Inch	mm
10S	1-3/8	34.93	7/8	22.23	7/8	22.23	1/2-28		
10SL	1-1/2	38.10	7/8	22.23	1	25.40	5/8-24		
12S	1-9/16	39.67	1	25.40	1	25.40	5/8-24	1/2	12.70
12	1-7/8	47.63	1	25.40	1	25.40	5/8-24	1/2	12.70
14S	1-23/32	43.64	1-1/8	28.58	1-1/16	26.97	3/4-20	21/32	16.66
14	1-15/16	49.20	1-1/8	28.58	1-1/16	26.97	3/4-20	21/32	16.66
16S	1-3/4	44.45	1-1/4	31.75	1-1/8	28.58	7/8-20	1-1/2	38.10
16	2-1/8	53.98	1-1/4	31.75	1-1/8	28.58	7/8-20	1-1/2	38.10
18	2-5/32	54.75	1-11/32	34.11	1-3/16	30.15	1 -20	1-41/64	41.66
20	2-3/8	60.33	1-15/32	37.29	1-5/16	33.32	1-3/16-18	1-13/16	46.02
22	2-13/32	61.11	1-19/32	40.46	1-5/16	33.32	1-3/16-18	1-15/16	49.20
24	2-5/8	66.68	1-23/32	43.64	1-7/16	36.50	1-7/16-18	2-1/16	52.37
28	2-5/8	66.68	1-31/32	49.99	1-7/16	36.50	1-7/16-18	2-5/16	58.72
32	2-13/16	71.42	2-7/32	56.34	1-3/4	44.45	1-3/4-18	2-19/32	65.86
36	2-27/32	72.21	2-15/32	62.69	1-15/16	49.20	2 -18	2-27/32	72.21

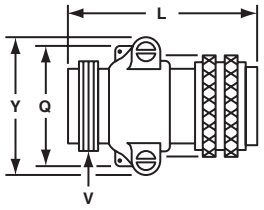
MS3106B straight plug

Used for unusual conduit applications where soldering and inspection is the prime requirement. Back shell is threaded for all standard MS/AN fittings.



MS3107B quick-disconnect plug

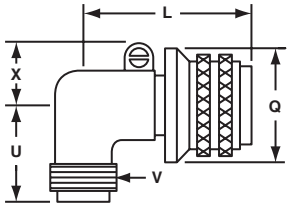
For fast connect/disconnect applications. Front shell has polarizing keyway. Mates with all types of MS receptacles. Back shell is threaded for standard MS/AN fittings



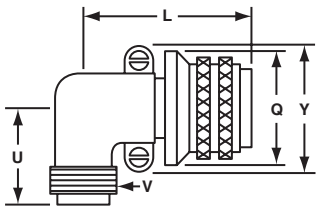
MS3108B angle plug

Lightweight, roomy cavity, split longitudinally for convenient solder or inspection. Front shell is keyed to allow the 90° angle housing to be rotated and locked at any 45° increment.

Sizes 10S thru 14



Sizes 16S thru 40



97 series solder type
availability and weight reference

Insert Number	Wall Receptacles MS3100	Cable Receptacles MS3101	Box Receptacles MS3102	Straight Plugs MS3106		Quick Disconnect Plugs MS3107		Angle Plugs MS3108		Total Contacts
	Solid Shell	Solid Shell	Solid Shell	Solid Shell	Split Shell	Solid Shell	Split Shell	Solid Shell	Split Shell	
	A	A	A	A	B	A	B	A	B	
8S-1	.02	.01	.01	.02						1
10SL-3P	.03	.03	.02							3
10SL-3S				.03		.03		.06	.05	3
10SL-4P†	.02	.02	.02							2
10SL-4S†				.03		.03		.06	.05	2
12S-3	.04	.03	.03	.03		.03		.07	.07	2
12-5	.05	.04	.03	.06		.06		.09	.08	1
12S-6*	.04	.03	.03	.04		.04		.07	.08	2
12SL-844P*			.03							4
12SL-844S*				.05		.06		.08		4
14S-1†	.05	.04	.03	.06	.06	.06	.06	.08	.08	3
14S-2	.05	.04	.03	.06	.06	.06	.06	.08	.08	4
14S-4†	.05	.04	.03	.06	.06	.06	.06	.08	.08	1
14S-5	.05	.04	.04	.06	.06	.06	.06	.08	.08	5
14S-6	.05	.04	.04	.06	.06	.06	.06	.08	.08	6
14S-7	.05	.04	.03	.06	.06	.06	.06	.08	.08	3
14S-9†	.05	.04	.03	.06	.06	.07	.06	.08	.08	2
16S-1	.06	.05	.05	.07	.07	.08	.07	.14	.11	7
16S-4	.06	.05	.04	.07	.07	.07	.07	.12	.10	2
16S-5†	.06	.05	.04	.07	.07	.07	.07	.12	.10	3
16S-6†	.06	.05	.04	.07	.07	.09	.07	.12	.10	3
16-7	.08	.08	.07	.09		.07		.15	.14	3
16S-8	.06	.05	.04	.07	.07	.09	.07	.12	.10	5
16-9	.08	.07		.09		.09	.10	.12	.13	4
16-10	.08	.08	.07	.09		.09		.15	.14	3
16-11†	.08	.07	.07	.09		.11		.14	.13	2
16-12	.10	.09	.08	.11		.08		.16	.15	1
16-13	.07	.07	.06	.08		.11		.14	.13	2
18-1	.10	.10	.08	.11	.13	.12	.13	.16	.15	10
18-3†	.10	.10	.08	.12	.13	.11	.13	.16	.15	2
18-4	.09	.09	.07	.11	.13	.12	.13	.16	.15	4
18-5	.10	.10	.08	.12	.13	.13	.13	.16	.15	3
18-8	.10	.10	.08	.12	.14	.12	.14	.16	.15	8
18-9	.11	.10	.09	.12	.14	.13	.14	.17	.16	7
18-10†	.11		.09	.13	.14	.13	.14	.17	.16	4
18-11	.11	.11	.09	.13	.15	.11	.15	.18	.17	5
18-12†	.10	.09	.08	.11	.13	.13	.13	.16	.15	6
18-13	.12	.12	.10	.13	.15	.13	.15	.18	.17	4
18-16	.09	.09	.07	.11	.13	.11	.13	.15	.14	1
18-19†	.10	.10	.08	.11	.13	.11	.13	.16	.15	10
18-20†	.09	.09	.07	.11	.13	.11	.13	.15	.15	5
18-22†	.09	.09	.07	.11	.13		.13	.16	.15	3
18-29†	.10		.08	.11	.13	.11	.13	.16	.15	5
18-420†*	.10	.10	.08	.12	.13	.12	.13	.16	.16	1
20-3†	.14	.13	.10	.15	.16	.15	.16	.24	.19	3

Where no weight is shown, insert is not available in that shell type.

† Inactive for new military design, but available for replacement or for non-military purposes.

* "MS" number not assigned. Use "97" prefix in place of "MS" in completing catalog number.

Weights are for connectors with socket contacts. Connectors with pin contacts weigh slightly less.

If a weight appears in the column, the shell is available.

Weight is shown in lbs.

97 series solder type
availability and weight reference, cont.

Insert Number	Wall Receptacles MS3100	Cable Receptacles MS3101	Box Receptacles MS3102	Straight Plugs MS3106		Quick Disconnect Plugs MS3107		Angle Plugs MS3108		Total Contacts
	Solid Shell	Solid Shell	Solid Shell	Solid Shell	Split Shell	Solid Shell	Split Shell	Solid Shell	Split Shell	
	A	A	A	A	B	A	B	A	B	
20-4	.14	.13	.10	.15	.16	.15	.16	.24	.19	4
20-6†	.12	.11	.09	.13	.15	.14	.15	.23	.18	3
20-7	.13	.12	.09	.14	.15	.14	.15	.23	.18	8
20-8	.15	.14	.12	.16	.18	.16	.18	.26	.20	6
20-11†	.14	.13	.11	.15	.17	.15	.17	.25	.20	13
20-14	.16	.15	.13	.17	.19	.17	.19	.27	.21	5
20-15	.15	.14	.12	.16	.18	.16	.18	.26	.21	7
20-16	.14	.13	.10	.15	.16	.15	.16	.24	.19	9
20-17	.15	.14	.11	.16	.17	.16	.17	.25	.20	6
20-18	.14	.13	.11	.15	.17	.15	.17	.25	.19	9
20-19†	.16	.15	.13	.17	.19	.17	.19	.27	.21	3
20-21	.13	.12	.10	.14	.16	.14	.16	.24	.19	9
20-23†	.15	.14	.11	.16	.17	.16	.17	.25	.20	2
20-24	.15	.14	.11	.16	.17	.16	.17	.25	.20	4
20-27	.13	.12	.10	.14	.16	.14	.16	.24	.19	14
20-29	.14	.13	.11	.15	.17	.15	.17	.25	.20	17
20-33	.13	.12	.09	.14	.18	.18	.18	.23	.18	11
22-1†	.16	.16	.13	.18	.19	.18	.19	.27	.23	2
22-2	.17	.17	.14	.19	.20	.19	.20	.29	.24	3
22-4†	.21	.17	.14	.19	.20	.19	.20	.28	.23	4
22-5	.15	.14	.12	.17	.18	.17	.18	.26	.21	6
22-8†	.15	.14	.11	.16	.18	.16	.18	.26	.21	2
22-9	.15	.15	.12	.17	.18	.17	.18	.26	.21	3
22-10	.14	.13	.10	.15	.17	.15	.17	.25	.20	4
22-11	.14	.13	.10	.15	.17	.15	.17	.25	.20	2
22-12	.16	.16	.13	.18	.19	.18	.19	.27	.23	5
22-13†	.16	.15	.12	.17	.18	.17	.18	.27	.22	5
22-14	.15	.14	.11	.16	.18	.16	.18	.26	.21	19
22-15	.16	.14	.13	.17	.19	.17	.19	.27	.22	6
22-16†	.16	.15	.12	.17	.18	.17	.18	.27	.22	9
22-18	.14	.13	.10	.15	.17	.15	.17	.25	.20	8
22-19	.15	.14	.11	.16	.18	.16	.18	.26	.21	14
22-20†	.14	.14	.11	.16	.17	.16	.17	.25	.21	9
22-22	.19	.19	.16	.21	.26	.21	.22	.30	.25	4
22-23	.17	.16	.13	.18	.20	.18	.20	.28	.23	8
22-26†	.15	.14	.11						.19	7
22-27	.15	.15	.12	.17	.18	.17	.18	.27	.22	9
22-28†	.17	.16	.13	.18	.20	.18	.20	.28	.23	7
22-34†	.15	.15	.12	.17	.18	.17	.18	.26	.22	5
24-2	.20	.19	.16	.22	.24	.22	.24	.39	.29	7
24-5†	.18	.17	.14	.20	.22	.20	.22	.37	.27	16
24-6	.20	.19	.16	.22	.24	.22	.27	.39	.29	8
24-7	.19	.18	.14	.21	.23	.21	.23	.38	.27	16
24-9†	.22	.21	.17	.24	.25	.24	.25	.41	.30	2
24-10	.26	.25	.21	.28	.30	.28	.30	.45	.34	7

Where no weight is shown, insert is not available in that shell type.

† Inactive for new military design, but available for replacement or for non-military purposes.

* "MS" number not assigned. Use "97" prefix in place of "MS" in completing catalog number.

Weights are for connectors with socket contacts. Connectors with pin contacts weigh slightly less.

If a weight appears in the column, the shell is available.

Weight is shown in lbs.