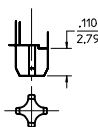


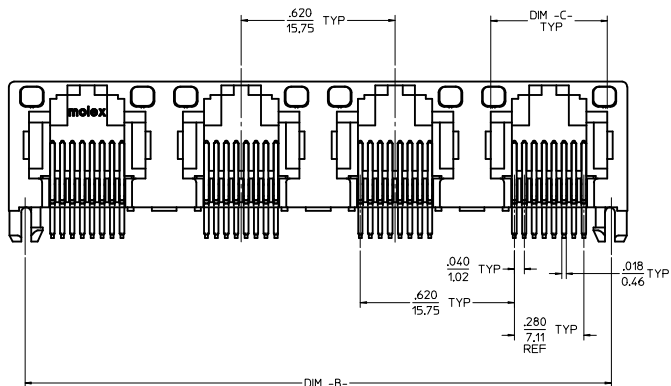
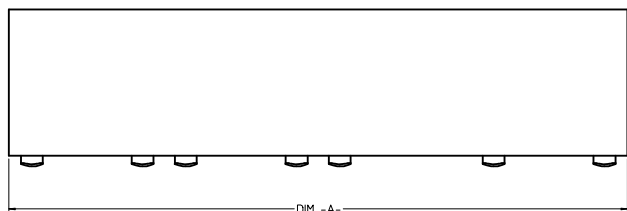
(SNAP-FIT PEG OPTION)

SCALE: NTS
SEE NOTE #8

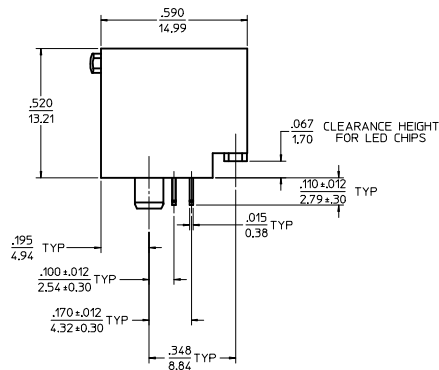


(PRESS-FIT PEG OPTION)

SCALE: NTS
SEE NOTE #8



UNSHIELDED
WITH LIGHT PIPES



8 CIRCUIT HOUSING(S)

ASSEMBLY MATERIAL NUMBER	NUMBER OF CIRCUITS	NUMBER OF PORTS	PEG STYLE	DIM -A-	DIM -B-	DIM -C-
44248-0001	8	2	SNAP-FIT	1.250/31.75	1.120/28.45	.469/11.92
44248-0002	8	4	SNAP-FIT	2.490/63.25	2.360/59.94	.469/11.92
44248-0005	8	2	PRESS-FIT	1.250/31.75	1.120/28.45	.469/11.92
44248-0006	8	4	PRESS-FIT	2.490/63.25	2.360/59.94	.469/11.92

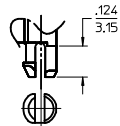
6 CIRCUIT HOUSING(S)

ASSEMBLY MATERIAL NUMBER	NUMBER OF CIRCUITS	NUMBER OF PORTS	PEG STYLE	DIM -A-	DIM -B-	DIM -C-
44248-0009	6	2	SNAP-FIT	1.250/31.75	1.120/28.45	.389/9.88
44248-0010	4	2	SNAP-FIT	1.250/31.75	1.120/28.45	.389/9.88
44248-0011	6	4	SNAP-FIT	2.490/63.25	2.360/59.94	.389/9.88
44248-0012	4	4	SNAP-FIT	2.490/63.25	2.360/59.94	.389/9.88
44248-0017	6	2	PRESS-FIT	1.250/31.75	1.120/28.45	.389/9.88
44248-0018	4	2	PRESS-FIT	1.250/31.75	1.120/28.45	.389/9.88
44248-0019	6	4	PRESS-FIT	2.490/63.25	2.360/59.94	.389/9.88
44248-0020	4	4	PRESS-FIT	2.490/63.25	2.360/59.94	.389/9.88

NOTES:

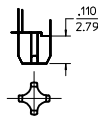
- 1) MATERIAL:
HOUSING: POLYESTER(PBT), GLASS FILLED, UL94V-0, COLOR: BLACK
LIGHT PIPES: POLYCARBONATE, UL-94V2, COLOR: CLEAR
TERMINALS: PHOSPHOR BRONZE
- 2) FINISH:
TERMINALS:
SELECT GOLD IN CONTACT AREA: 50 MICRONS (127 MICROMETERS) MIN.
SELECT TIN IN PC TAIL AREA: 100 MICRONS (254 MICROMETERS) MIN.
WITH OVERALL NICKEL UNDERPLATE: 50 MICRONS (127 MICROMETERS) MIN.
- 3) PRODUCT SPECIFICATION AND PROCESSING PARAMETERS: PS-43860-003.
- 4) PACKAGING SPECIFICATION:
CONNECTOR ASSEMBLIES IN THERMOFORMED TRAYS PER MOLEX PACKAGING SPECIFICATION PK-44248-004.
- 5) APPLICATION SPECIFICATION: AS-43860-001
- 6) ALL UNTOLERANCED DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.
- 7) CONFORMS TO FCC REGULATION PART 68.5 FOR MODULAR JACKS.
- 8) MODJACKS AVAILABLE WITH EITHER SNAP-FIT OR PRESS-FIT PEGS. THIS DRAWING SHOWS SNAP-FIT PEGS.
- 9) PCB LAYOUT AND PANEL CUT-OUT SHOWN ON SHEETS (5) AND (6).
- 10) THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

ADD TAIL TOL IEC NO: UCP2013-4879 DRAWN BY: 2013/05/09 CHKD: IBELL APPROV: F5MTH REV: 5	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE	
			mm INCH		IN/MM		4:1	INCH	PROJECTION	
			4 PLACES ±.010 3 PLACES ±.010 2 PLACES ±.025 1 PLACE ±.010 0 PLACE ±.010		DRAWN BY DATE MMAYO 98/10/06 CHECKED BY DATE JROBERTS 98/10/06 APPROVED BY DATE JROBERTS 98/10/06		TITLE GANGED INVERTED MODJACK ASSEMBLY			
			ANGULAR ±1/2°		MATERIAL NO.		DOCUMENT NO.			
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-44248-001			
			SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					



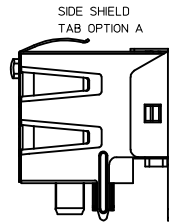
(SNAP-FIT PEG OPTION)

SCALE: NTS
SEE NOTE #8

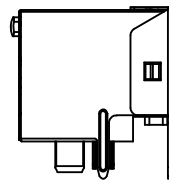


(PRESS-FIT PEG OPTION)

SCALE: NTS
SEE NOTE #8



SIDE SHIELD
TAB OPTION B

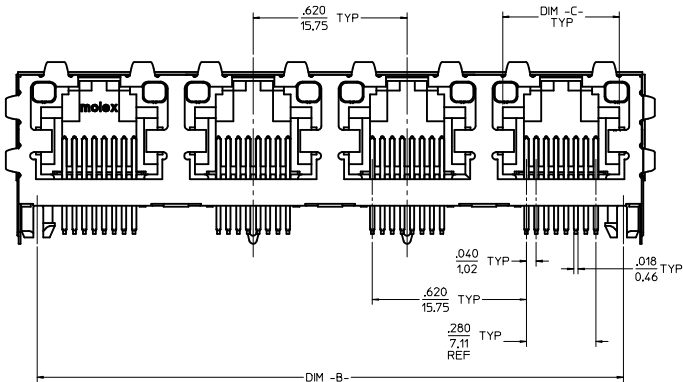
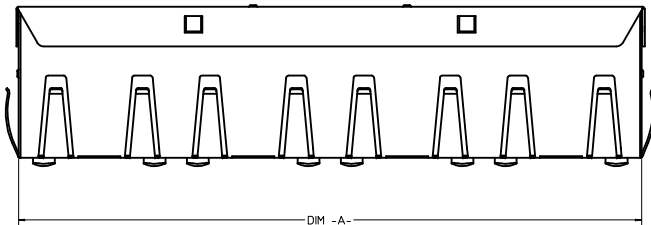


(8) CIRCUIT HOUSING(S)

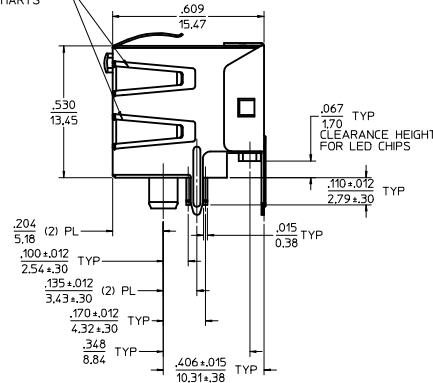
ASSEMBLY MATERIAL NUMBER	NUMBER OF CIRCUITS	NUMBER OF PORTS	PEG STYLE	SIDE SHIELD TAB OPTION	DIM -A-	DIM -B-	DIM -C-
44248-0029	8	2	SNAP-FIT	A	1.274/32.36	1.120/28.45	.469/11.92
44248-0030	8	4	SNAP-FIT	A	2.514/63.86	2.360/59.94	.469/11.92
44248-0033	8	2	PRESS-FIT	A	1.274/32.36	1.120/28.45	.469/11.92
44248-0034	8	4	PRESS-FIT	A	2.514/63.86	2.360/59.94	.469/11.92

(6) CIRCUIT HOUSING(S)

ASSEMBLY MATERIAL NUMBER	NUMBER OF CIRCUITS	NUMBER OF PORTS	PEG STYLE	SIDE SHIELD TAB OPTION	DIM -A-	DIM -B-	DIM -C-
44248-0037	6	2	SNAP-FIT	A	1.274/32.36	1.120/28.45	.389/9.88
44248-0038	4	2	SNAP-FIT	A	1.274/32.36	1.120/28.45	.389/9.88
44248-0039	6	4	SNAP-FIT	A	2.514/63.86	2.360/59.94	.389/9.88
44248-0040	4	4	SNAP-FIT	A	2.514/63.86	2.360/59.94	.389/9.88
44248-0045	6	2	PRESS-FIT	A	1.274/32.36	1.120/28.45	.389/9.88
44248-0046	4	2	PRESS-FIT	A	1.274/32.36	1.120/28.45	.389/9.88
44248-0047	6	4	PRESS-FIT	A	2.514/63.86	2.360/59.94	.389/9.88
44248-0048	4	4	PRESS-FIT	A	2.514/63.86	2.360/59.94	.389/9.88



OPTIONAL SIDE
SHIELD TABS
SEE CHARTS

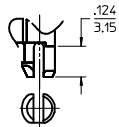


NOTES:

- 1) MATERIAL:
HOUSING: POLYESTER(PBT), GLASS FILLED, UL94V-0, COLOR: BLACK
LIGHT PIPES: POLYCARBONATE, UL-94V2, COLOR: CLEAR
TERMINALS: PHOSPHOR BRONZE
SHIELD: BRASS
- 2) FINISH:
TERMINALS:
SELECT GOLD IN CONTACT AREA: 50 MICRONS (1.27 MICROMETERS) MIN.
SELECT TIN IN PC TAIL AREA: 100 MICRONS (2.54 MICROMETERS) MIN.
WITH OVERALL NICKEL UNDERPLATE: 50 MICRONS (1.27 MICROMETERS) MIN.
SHIELD:
100 MICRONS (2.54 MICROMETERS) NICKEL OVER 50 MICRONS (1.27 MICROMETERS) COPPER UNDERPLATE PCB GROUND TABS DIPPED IN TIN
- 3) PRODUCT SPECIFICATION AND PROCESSING PARAMETERS: PS-43860-003.
- 4) PACKAGING SPECIFICATION:
CONNECTOR ASSEMBLIES IN THERMOFORMED TRAYS PER MOLEX PACKAGING SPECIFICATION PK-44248-004.
- 5) APPLICATION SPECIFICATION: AS-43860-001
- 6) ALL UNTOLERANCED DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.
- 7) CONFORMS TO FCC REGULATION PART 68.5 FOR MODULAR JACKS.
- 8) MODJACKS AVAILABLE WITH EITHER SNAP-FIT OR PRESS-FIT PEGS.
- 9) PCB LAYOUT AND PANEL CUT-OUT SHOWN ON SHEETS (5) AND (6).
- 10) THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

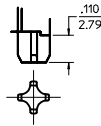
SHIELDED
WITH LIGHT PIPES

SEE SHEET 1 EC NO. UCP2013-4879 DRAWING NO. C5 CHKD BY CJKOJ-BELL APPROVED BY TH REV	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	DESCRIPTION NEW	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	GANGED INVERTED MODJACK ASSEMBLY molex SD-44248-001
			mm	INCH	DRAWN BY MMAYO	DATE 98/10/06	TITLE			
			4 PLACES ±---	±---	CHECKED BY JROBERTS	DATE 98/10/06				
			3 PLACES ±---	±.010	APPROVED BY JROBERTS	DATE				
			2 PLACES ±0.25	±---						
1 PLACE ±---	±---									
0 PLACE ±	±									
			ANGULAR ±1/2°		MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-44248-001		2 OF 6	
			SIZE D		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					



SNAP-FIT PEG OPTION

SCALE: NTS
SEE NOTE #7



PRESS-FIT PEG OPTION

SCALE: NTS
SEE NOTE #7

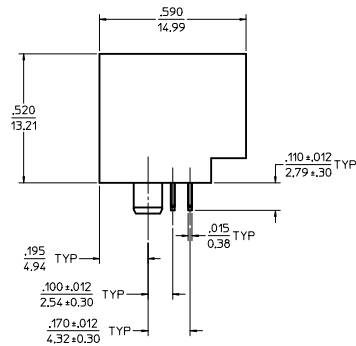
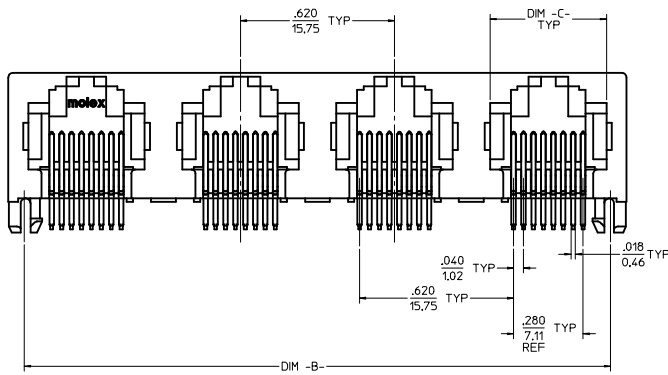


8 CIRCUIT HOUSING(S)

ASSEMBLY MATERIAL NUMBER	NUMBER OF CIRCUITS	NUMBER OF PORTS	PEG STYLE	DIM -A-	DIM -B-	DIM -C-
44248-0057	8	2	SNAP-FIT	1,250/31.75	1,120/28.45	.469/11.92
44248-0058	8	4	SNAP-FIT	2,490/63.25	2,360/59.94	.469/11.92
44248-0061	8	2	PRESS-FIT	1,250/31.75	1,120/28.45	.469/11.92
44248-0062	8	4	PRESS-FIT	2,490/63.25	2,360/59.94	.469/11.92

6 CIRCUIT HOUSING(S)

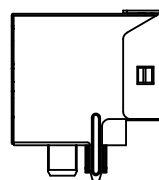
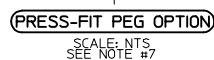
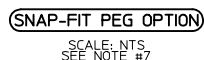
ASSEMBLY MATERIAL NUMBER	NUMBER OF CIRCUITS	NUMBER OF PORTS	PEG STYLE	DIM -A-	DIM -B-	DIM -C-
44248-0065	6	2	SNAP-FIT	1,250/31.75	1,120/28.45	.389/9.88
44248-0066	4	2	SNAP-FIT	1,250/31.75	1,120/28.45	.389/9.88
44248-0067	6	4	SNAP-FIT	2,490/63.25	2,360/59.94	.389/9.88
44248-0068	4	4	SNAP-FIT	2,490/63.25	2,360/59.94	.389/9.88
44248-0073	6	2	PRESS-FIT	1,250/31.75	1,120/28.45	.389/9.88
44248-0074	4	2	PRESS-FIT	1,250/31.75	1,120/28.45	.389/9.88
44248-0075	6	4	PRESS-FIT	2,490/63.25	2,360/59.94	.389/9.88
44248-0076	4	4	PRESS-FIT	2,490/63.25	2,360/59.94	.389/9.88



- NOTES:
- 1) MATERIAL:
HOUSING: POLYESTER(PBT), GLASS FILLED, UL94V-0, COLOR: BLACK
TERMINALS: PHOSPHOR BRONZE
 - 2) FINISH:
TERMINALS:
SELECT GOLD IN CONTACT AREA: 50 MICROINCHES (127 MICROMETERS) MIN.
SELECT TIN IN PC TAIL AREA: 100 MICROINCHES (2,54 MICROMETERS) MIN.
WITH OVERALL NICKEL UNDERPLATE: 50 MICROINCHES (127 MICROMETERS) MIN.
 - 3) PRODUCT SPECIFICATION AND PROCESSING PARAMETERS: PS-43860-003.
 - 4) PACKAGING SPECIFICATION:
CONNECTOR ASSEMBLIES IN THERMOFORMED TRAYS PER MOLEX PACKAGING SPECIFICATION PK-44248-004.
 - 5) ALL UNTOLERANCED DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.
 - 6) CONFORMS TO FCC REGULATION PART 68.5 FOR MODULAR JACKS.
 - 7) MODJACKS AVAILABLE WITH EITHER SNAP-FIT OR PRESS-FIT PEGS.
THIS DRAWING SHOWS SNAP-FIT PEGS.
 - 8) PCB LAYOUT AND PANEL CUT-OUT SHOWN ON SHEETS (5) AND (6).
 - 9) THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

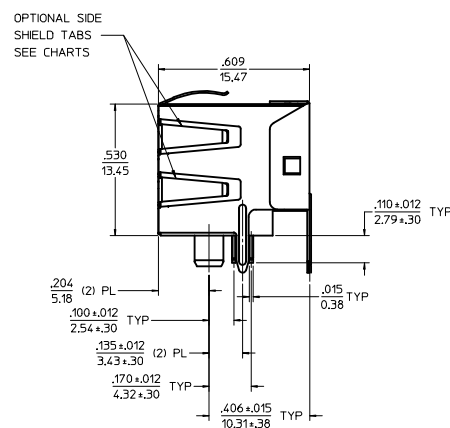
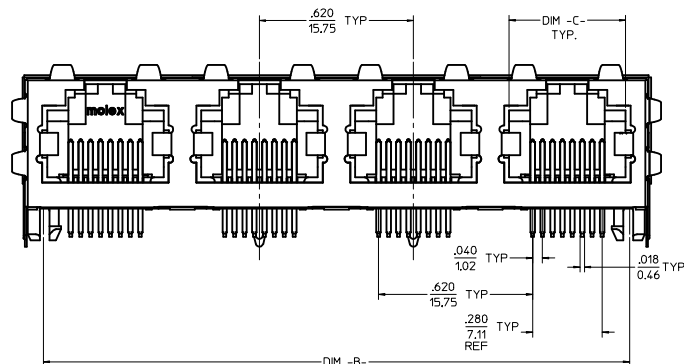
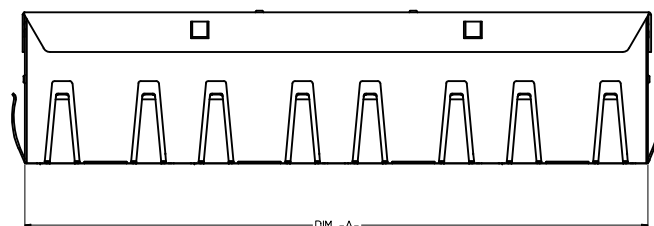
UNSHIELDED

SEE SHEET 1 IEC NO: UCP 2013-4879 DRAWN BY: CHYD-BELL CHECKED BY: APPR:FSM TH 2013/05/09 2013/05/09 2013/06/07	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ±.010 3 PLACES ±.025 2 PLACES ±.050 1 PLACE ±.100 0 PLACE ±.150 ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DIMENSION STYLE IN/MM DRAWN BY: M MAYO CHECKED BY: J ROBERTS APPROVED BY: J ROBERTS DATE: 98/10/06 DATE: 98/10/06 DATE: 98/10/06	SCALE 4:1 DESIGN UNITS INCH THIRD ANGLE PROJECTION	TITLE GANGED INVERTED MODJACK ASSEMBLY molex	DOCUMENT NO. SD-44248-001	SHEET NO. 3 OF 6



(8) CIRCUIT HOUSING(S)								
X = NOT TOOLED	ASSEMBLY MATERIAL NUMBER	NUMBER OF CIRCUITS	NUMBER OF PORTS	PEG STYLE	SIDE SHIELD TAB OPTION	DIM -A-	DIM -B-	DIM -C-
	44248-0085	8	2	SNAP-FIT	A	1.274/32.36	1.120/28.45	.469/11.92
	44248-0086	8	4	SNAP-FIT	A	2.514/63.86	2.360/59.94	.469/11.92
	44248-0089	8	2	PRESS-FIT	A	1.274/32.36	1.120/28.45	.469/11.92
	44248-0090	8	4	PRESS-FIT	A	2.514/63.86	2.360/59.94	.469/11.92
X	44248-0119	8	4	PRESS FIT	B	2.514/63.86	2.360/59.94	.469/11.92

(6) CIRCUIT HOUSING(S)							
ASSEMBLY NUMBER	NUMBER OF CIRCUITS	NUMBER OF PORTS	PEG STYLE	SIDE SHIELD TAB OPTION	DIM -A-	DIM -B-	DIM -C-
42248-0093	6	2	SNAP-FIT	A	1.274/32.36	1.120/28.45	.389/9.88
42248-0094	4	2	SNAP-FIT	A	1.274/32.36	1.120/28.45	.389/9.88
42248-0095	6	4	SNAP-FIT	A	2.514/63.86	2.360/59.94	.389/9.88
42248-0096	4	4	SNAP-FIT	A	2.514/63.86	2.360/59.94	.389/9.88
42248-0101	6	2	PRESS-FIT	A	1.274/32.36	1.120/28.45	.389/9.88
42248-0102	4	2	PRESS-FIT	A	1.274/32.36	1.120/28.45	.389/9.88
42248-0103	6	4	PRESS-FIT	A	2.514/63.86	2.360/59.94	.389/9.88
42248-0104	4	4	PRESS-FIT	A	2.514/63.86	2.360/59.94	.389/9.88

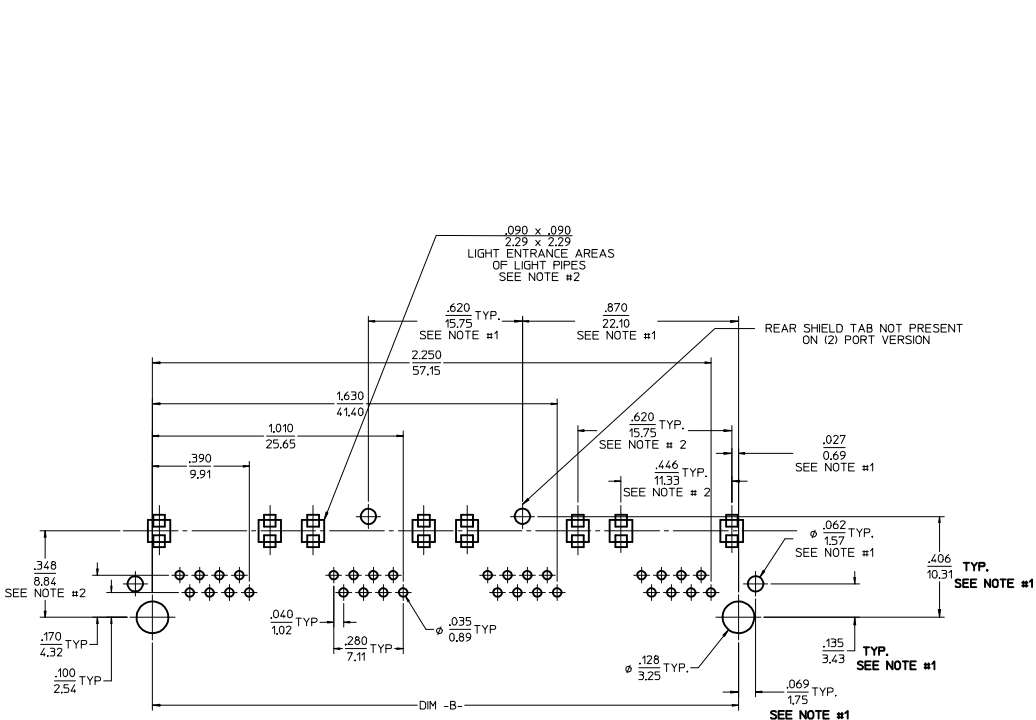


NOTES:

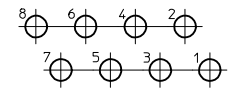
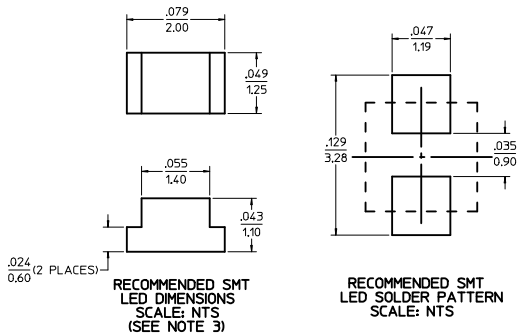
- 1) MATERIAL:
HOUSING: POLYESTER(PBT), GLASS FILLED, UL94V-0. COLOR: BLACK
TERMINALS: PHOSPHOR BRONZE
SHIELD: BRASS
- 2) FINISH:
TERMINALS:
SELECT GOLD IN CONTACT AREA: 50 MICRONS (127 MICROMETERS) MIN.
SELECT TIN IN PC TAIL AREA: 100 MICRONS (2.54 MICROMETERS) MIN.
WITH OVERALL NICKEL UNDERPLATE: 50 MICRONS (1.27 MICROMETERS) MIN.
SHIELD:
100 MICRONS (2.54 MICROMETERS) NICKEL OVER 50 MICRONS (1.27 MICROMETERS) COPPER UNDERPLATE PCB GROUND TABS DIPPED IN TIN
- 3) PRODUCT SPECIFICATION AND PROCESSING PARAMETERS: PS-43860-003.
- 4) PACKAGING SPECIFICATION:
CONNECTOR ASSEMBLIES IN THERMOFORMED TRAYS PER MOLEX PACKAGING SPECIFICATION PK-442248-004.
- 5) ALL UNTOLERANCED DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.
- 6) CONFORMS TO FCC REGULATION PART 68.5 FOR MODULAR JACKS.
- 7) MOD JACKS AVAILABLE WITH EITHER SNAP-FIT OR PRESS-FIT PEGS.
THIS DRAWING SHOWS SNAP-FIT PEGS.
- 8) PCB LAYOUT AND PANEL CUT-OUT SHOWN ON SHEETS (5) AND (6).
- 9) THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

SHIELDED

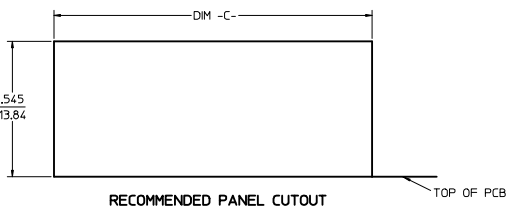
SEE SHEET 1 ECN NO. IJCT203-4879 REV. 0 DATE 2013/05/09 CHN'D BY: BELL APPR'D BY: FSN DATE 2013/05/07	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
			mm	INCH	DRAWN BY	DATE	TITLE		
	▽=0	4 PLACES ±	---	±	MMAYO	98/10/06	GANGED INVERTED MODJACK ASSEMBLY		
	▽=0	3 PLACES ±	---	±	CHECKED BY	DATE			
	▽=0	2 PLACES ±	0.25	±	JROBERTS	98/10/06			
		0 PLACE ±	---	±	APPROVED BY	DATE			
					JROBERTS	98/10/06			
		ANGULAR ±1/2°		MATERIAL NO.		DOCUMENT NO.			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-44248-001		SHEET NO. 4 OF 6	
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					



8 CIRCUIT PCB LAYOUT: COMPONENT SIDE
RECOMMENDED PCB THICKNESS: .062/.157
TOLERANCE $\pm .003/.076$ UNLESS OTHERWISE SPECIFIED



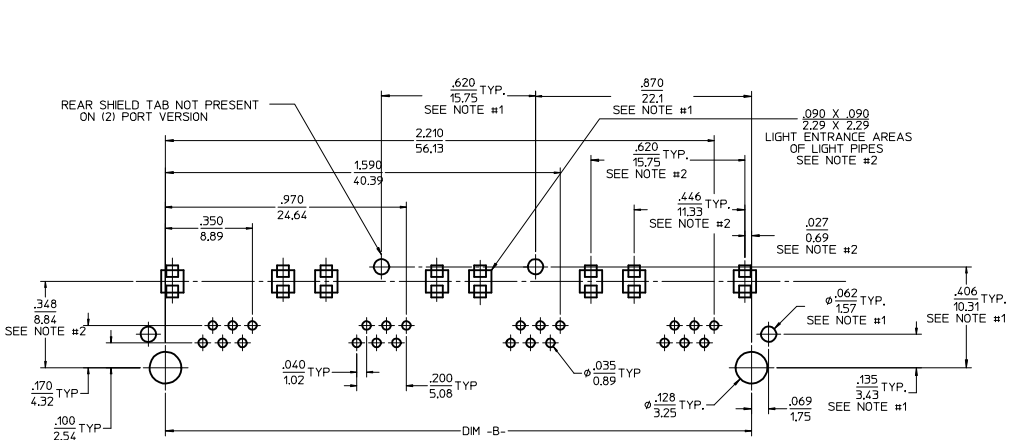
- NOTES:
- 1) DIMENSIONS MARKED "SEE NOTE #1" REFER TO ASSEMBLIES WITH THE SHIELDING OPTION INCLUDED
 - 2) DIMENSIONS MARKED "SEE NOTE #2" REFER TO ASSEMBLIES WITH THE LIGHT PIPE OPTION INCLUDED
 - 3) FOR CROSS REFERENCE OF RECOMMENDED LEDS SEE MOLEX WEB SITE.



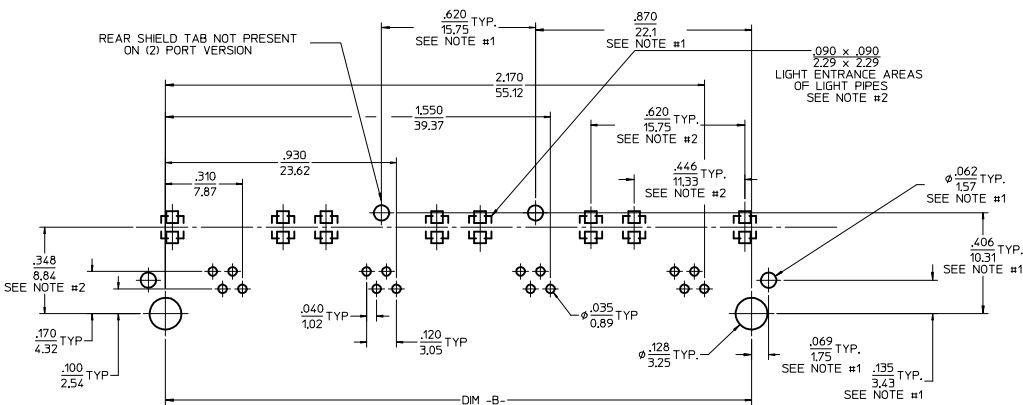
NUMBER OF PORTS	DIM -B-	DIM -C-
2	1.120/28.45	1.280/32.51
4	2.360/59.94	2.520/64.01

SEE SHEET 1 EC NO: UCP2013-4879 DRAWN BY: 2013/05/09 CHKD: J.BELL APPR: F.S.MITH REV: 2013/06/07	QUALITY SYMBOLS $\nabla=0$ $\nabla=0$ $\nabla=0$	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES $\pm$ --- $\pm$ --- 3 PLACES $\pm$ --- $\pm .010$ 2 PLACES $\pm .025$ $\pm$ --- 1 PLACE $\pm$ --- $\pm$ --- 0 PLACE $\pm$ $\pm$ ANGULAR $\pm 1/2^\circ$ DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DIMENSION STYLE IN/MM DRAWN BY: DATE MMAYO 98/10/06 CHECKED BY: DATE JROBERTS 98/10/06 APPROVED BY: DATE JROBERTS 98/10/06 MATERIAL NO. N/A SIZE D	SCALE 4:1 DESIGN UNITS INCH THIRD ANGLE PROJECTION	TITLE GANGED INVERTED MODJACK ASSEMBLY molex DOCUMENT NO. SD-44248-001 SHEET NO. 5 OF 6

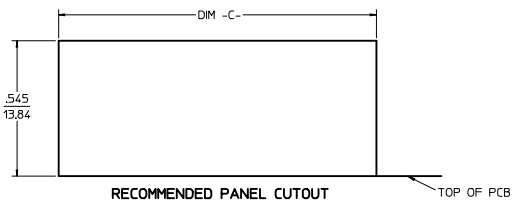
20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1



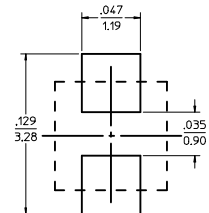
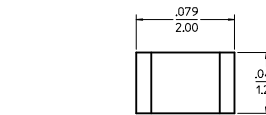
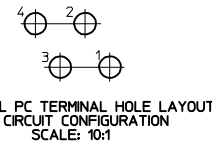
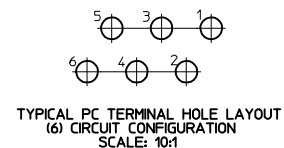
6 CIRCUIT PCB LAYOUT: COMPONENT SIDE
RECOMMENDED PCB THICKNESS: .062/157
TOLERANCE +.003/.076 UNLESS OTHERWISE SPECIFIED



4 CIRCUIT PCB LAYOUT: COMPONENT SIDE
RECOMMENDED PCB THICKNESS: .062/157
TOLERANCE +.003/.076 UNLESS OTHERWISE SPECIFIED



NUMBER OF PORTS	DIM -B-	DIM -C-
2	1.120/28.45	1.280/32.51
4	2.360/59.94	2.520/64.01



- NOTES:
- 1) DIMENSIONS MARKED 'SEE NOTE #1' REFER TO ASSEMBLIES WITH SHIELDING OPTION INCLUDED
 - 2) DIMENSIONS MARKED 'SEE NOTE #2' REFER TO ASSEMBLIES WITH THE LIGHT PIPE OPTION INCLUDED
 - 3) FOR CROSS REFERENCE OF RECOMMENDED LEDS SEE MOLEX WEB SITE.

SEE SHEET 1 EC NO: UCP2013-4879 G CDP/NKANGVEN 2013/05/09 CHICK-BELL 2013/05/09 APPROX-SHILL 2013/06/07	QUALITY SYMBOLS	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	 THIRD ANGLE PROJECTION	
					IN/MM		4:1	INCH		
			▽=0	4 PLACES ±	mm	INCH	DRAWN BY	DATE		TITLE
			▽=0	3 PLACES ±			MMAYO	98/10/06		GANGED INVERTED
			▽=0	2 PLACES ±			CHECKED BY	DATE		MODJACK ASSEMBLY
			▽=0	1 PLACE ±			JROBERTS	98/10/06		
			▽=0	0 PLACE ±			APPROVED BY	DATE		
							JROBERTS	98/10/06		
			ANGULAR ±1/2°		MATERIAL NO.		DOCUMENT NO.			
			DRAFT WHERE APPLICABLE		N/A		SD-44248-001		SHEET NO. 6 OF 6	
			MUST REMAIN WITHIN DIMENSIONS							
					SIZE D					