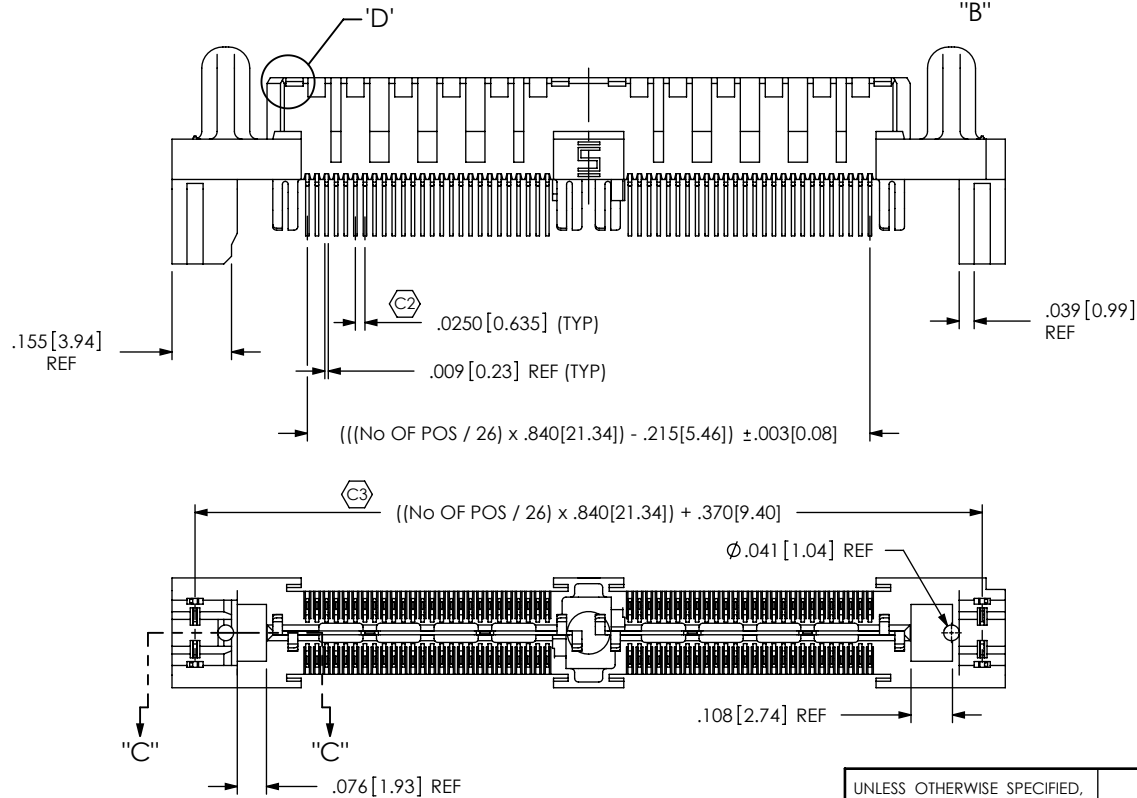
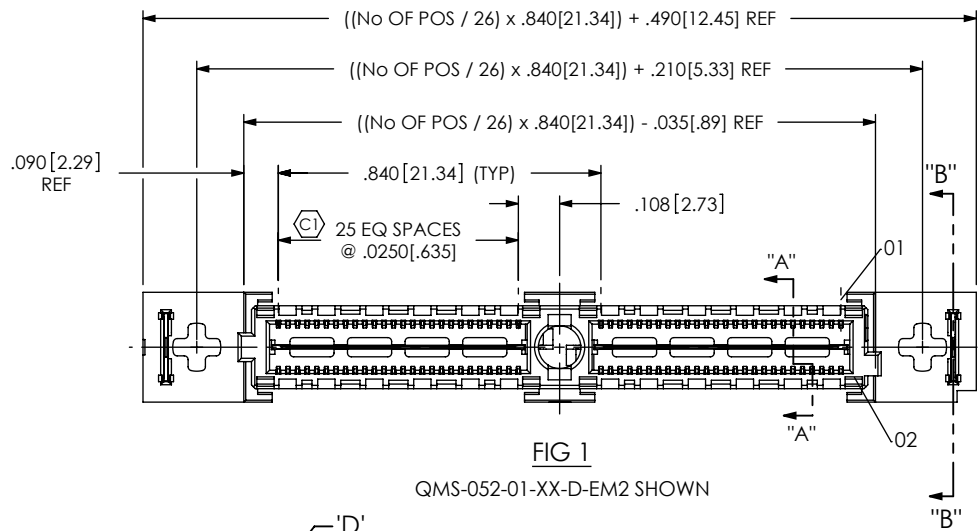


DO NOT
SCALE FROM
THIS PRINT



QMS-XXX-XX-XX-D-EM2-XXX-XX

No OF POSITIONS
-026, -052, -078,
-104, * -130
(PER ROW)

LEAD STYLE
-01

PLATING SPECIFICATION

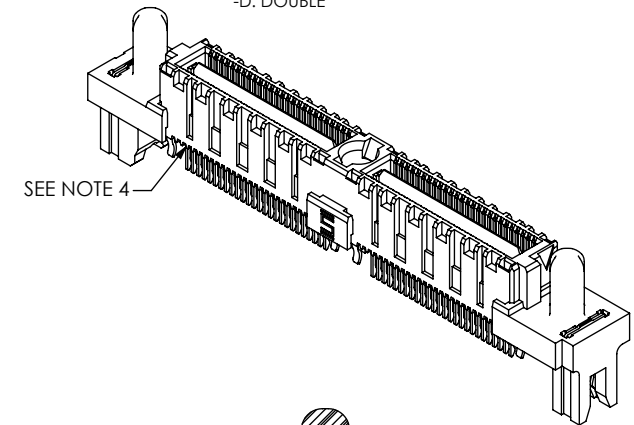
-S: 30μ" SELECTIVE GOLD IN
CONTACT AREA, MATTE TIN ON TAIL
-SL: 10μ" SELECTIVE LIGHT GOLD IN
CONTACT AREA, MATTE TIN ON TAIL
-H: 30μ" HEAVY GOLD IN CONTACT AREA,
3μ" ON TAIL
-L: 10μ" LIGHT GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL

PACKAGING OPTION
-TR: TAPE AND REEL PACKAGING
(-026 & -052 WITH NO OPTIONS
(-026 & -052 WITH -PC4)
(-026 WITH -PC8)

POWER COMBO OPTION
-PC4: 4 POWER POS PER END
-PC8: 8 POWER POS PER END
(SEE FIG. 2, SHEET 3)
[-PCX AVAILABLE ON POSITIONS
-026, -052 & -078 ONLY]

-EM2: EDGE MOUNT

ROW SPECIFICATION
-D: DOUBLE



NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM BURR ALLOWANCE: .0015[0.038].
3. MINIMUM PUSHOUT FORCE: SIGNAL: .5 LB,
GROUND: 1 LB.
4. TERMINALS IN ALL POSITIONS TO BE
SHEARED.
5. MAXIMUM VARIANCE OF .002[0.05].
6. DIMENSION APPLIES TO GROUND PLANE &
SIGNAL PINS.
7. PARTS TO BE PACKAGED IN TRAYS AS STANDARD

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [.3]	2°
.XXX: ±.005 [.13]	
.XXXX: ±.0020 [.051]	

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, UL 94 VO
COLOR: BLACK
TERMINAL & GROUND PLANE:
PHOS BRONZE

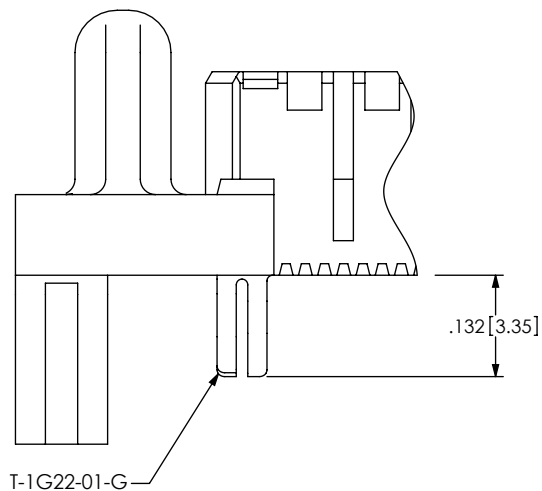
SHEET SCALE: 2:1

DESCRIPTION:
.635mm DOUBLE ROW EDGE MOUNT TERMINAL STRIP

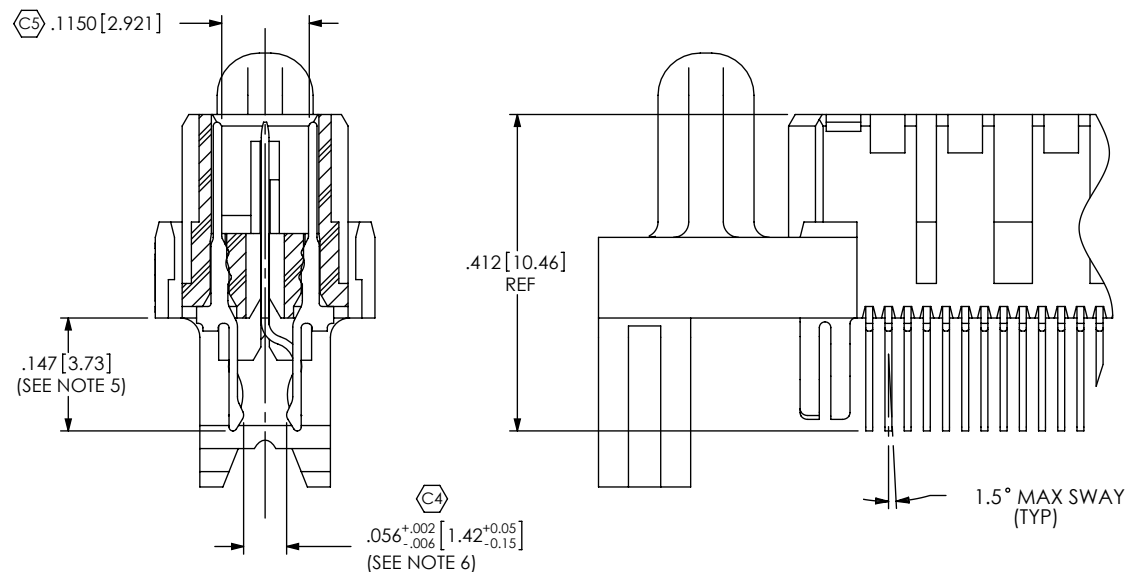
DWG. NO.
QMS-XXX-XX-XX-D-EM2-XXX-XX

BY: E.L.S. 6/18/2003 SHEET 1 OF 3

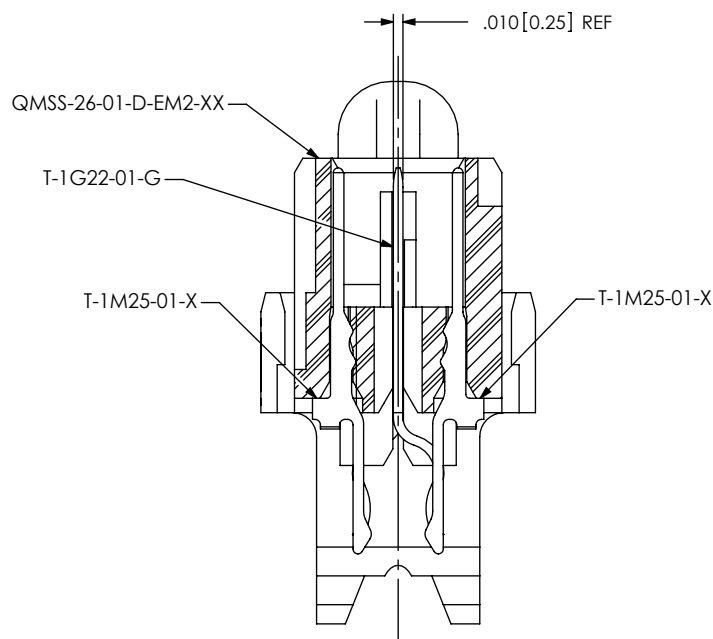
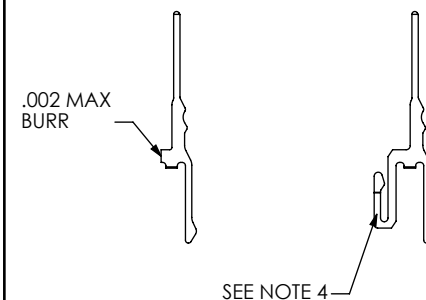
IN-PROCESS 1



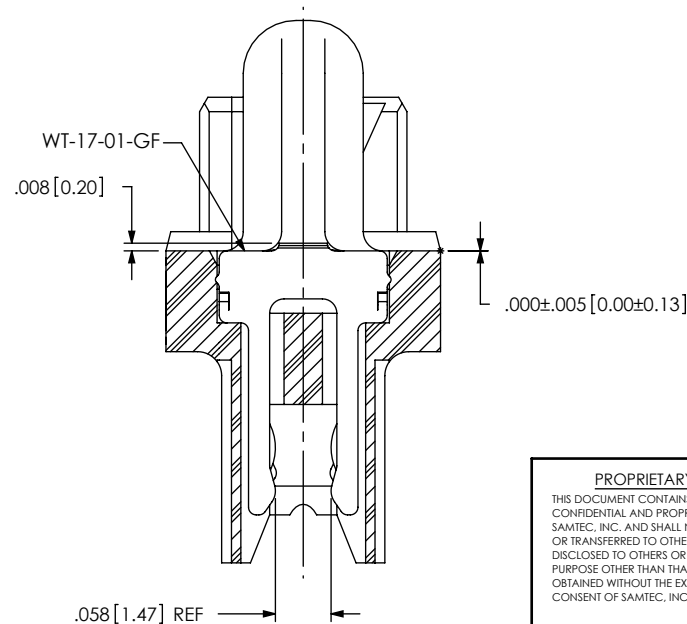
IN-PROCESS 2



TERMINAL DETAILS



SECTION "A"-"A"
SCALE 5:1



SECTION "B"-"B"
SCALE 5:1

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SHEET SCALE: 2.5:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
.635mm DOUBLE ROW EDGE MOUNT TERMINAL STRIP

DWG. NO.
QMS-XXX-XX-XX-D-EM2-XXX-XX

BY: E.L.S. 6/18/2003 SHEET 2 OF 3

FIG 2 -PCX OPTION
QMS-052-01-XX-D-EM2-PC4 SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]

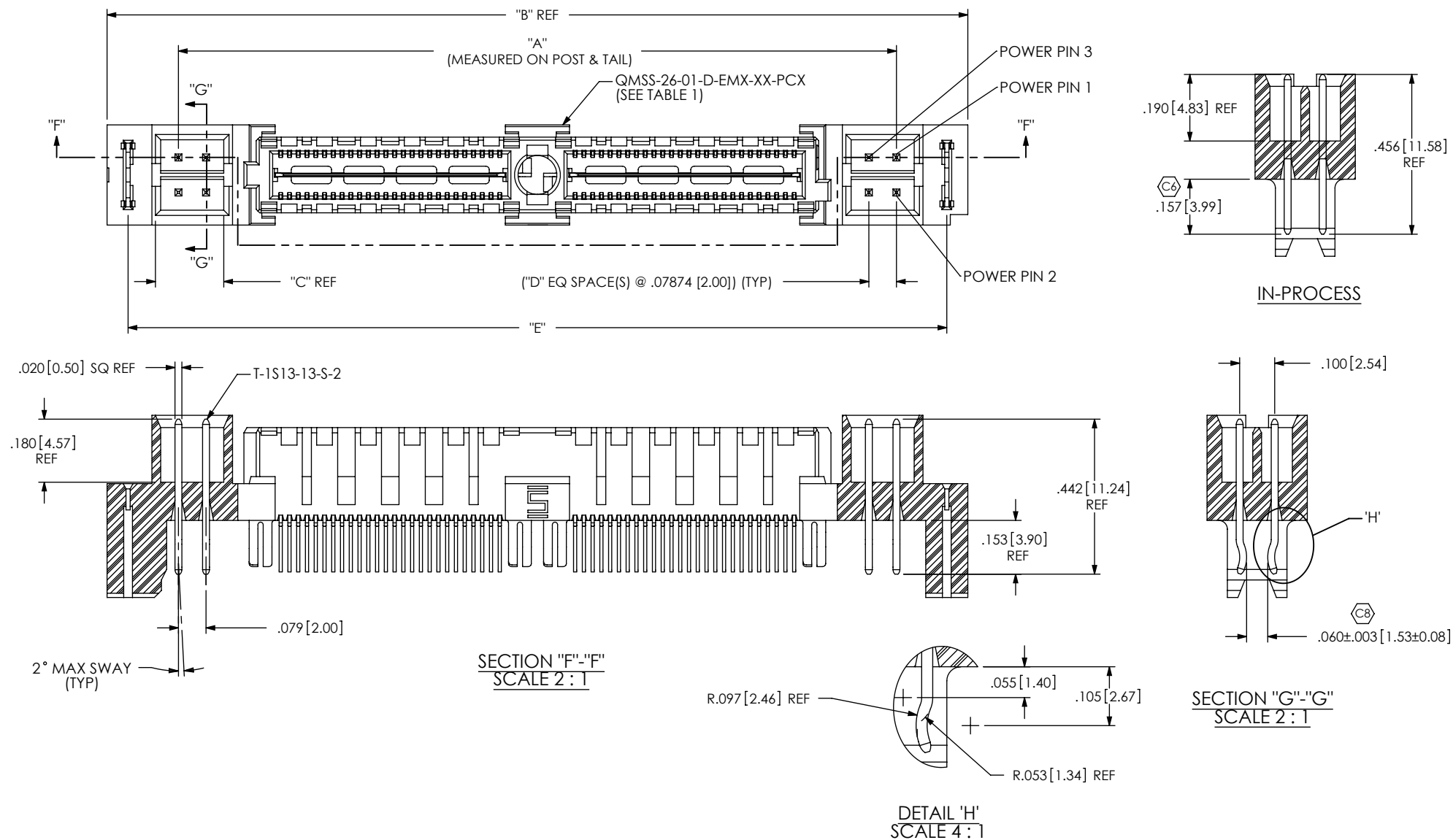


TABLE 1

ASSEMBLY	USE BODY	"A"	"B"	"C"	"D"	"E"
QMS-026-01-X-D-EM2-PC4	QMSS-26-01-D-EM2-01-PC4	1.209 [30.70]	1.616 [41.05]	.180 [4.57]	1	1.496 [38.00]
QMS-026-01-X-D-EM2-PC8	QMSS-26-01-D-EM2-01-PC8	1.524 [38.70]	1.931 [49.05]	.337 [8.57]	3	1.811 [46.00]
QMS-052-01-X-D-EM2-PC4	QMSS-26-01-D-EM2-02-PC4	2.049 [52.04]	2.456 [62.38]	.180 [4.57]	1	2.336 [59.34]
QMS-052-01-X-D-EM2-PC8	QMSS-26-01-D-EM2-02-PC8	2.364 [60.04]	2.771 [70.38]	.337 [8.57]	3	2.651 [67.34]
QMS-078-01-X-D-EM2-PC4	QMSS-26-01-D-EM2-03-PC4	2.889 [73.37]	3.296 [83.72]	.180 [4.57]	1	3.176 [80.67]
QMS-078-01-X-D-EM2-PC8	QMSS-26-01-D-EM2-03-PC8	3.204 [81.37]	3.611 [91.72]	.337 [8.57]	3	3.491 [88.67]

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SHEET SCALE: 5:2

samtec

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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

.635mm DOUBLE ROW EDGE MOUNT TERMINAL STRIP

DWG. NO.

QMS-XXX-XX-XX-D-EM2-XXX-XX

BY: E.L.S.

6/18/2003

SHEET 3 OF 3