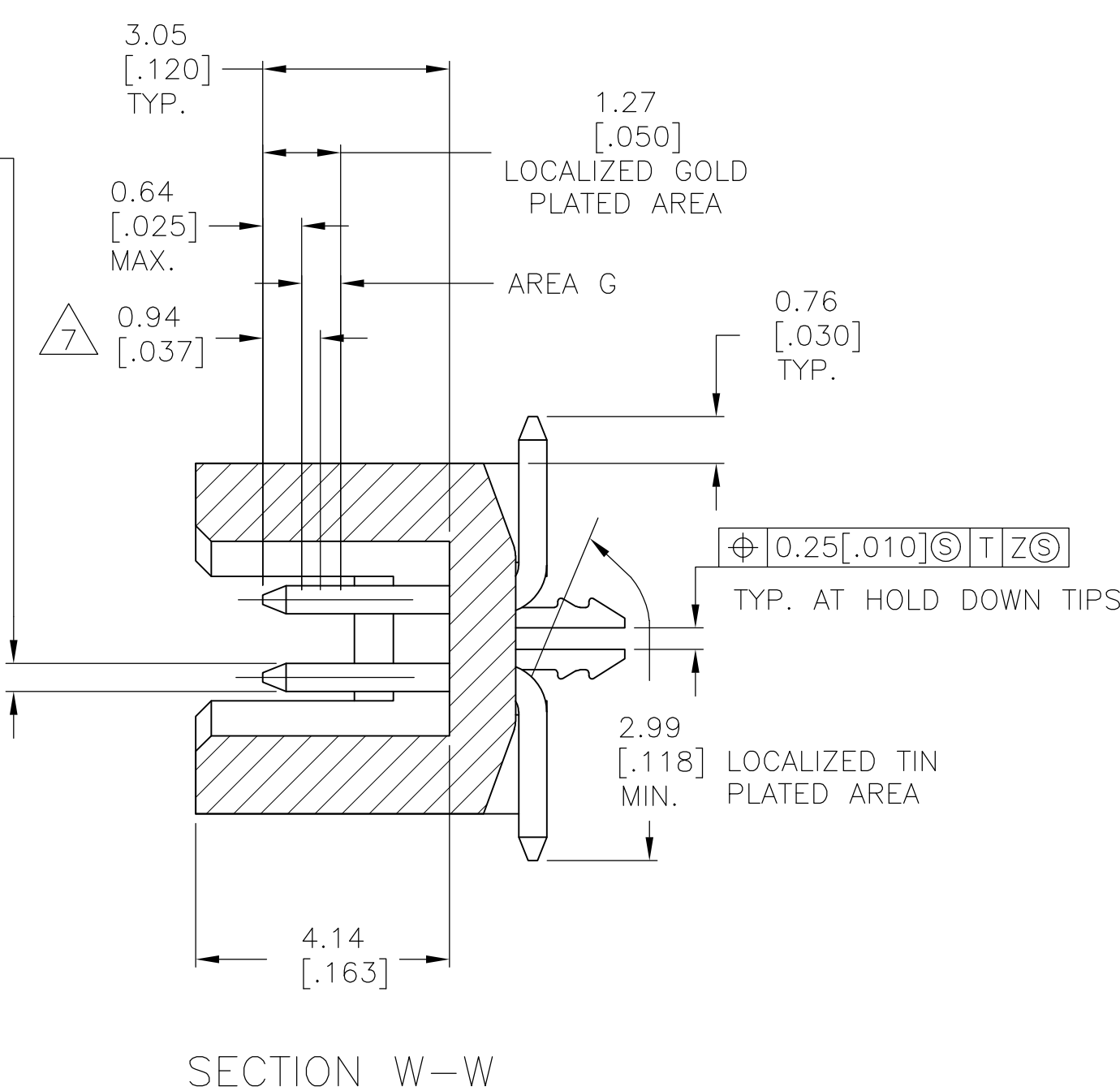
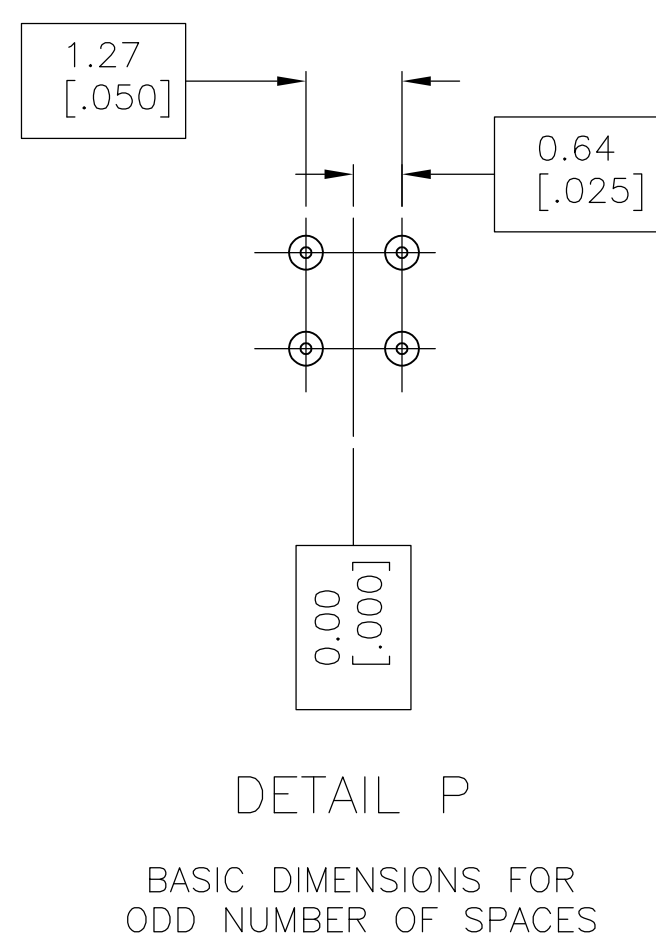
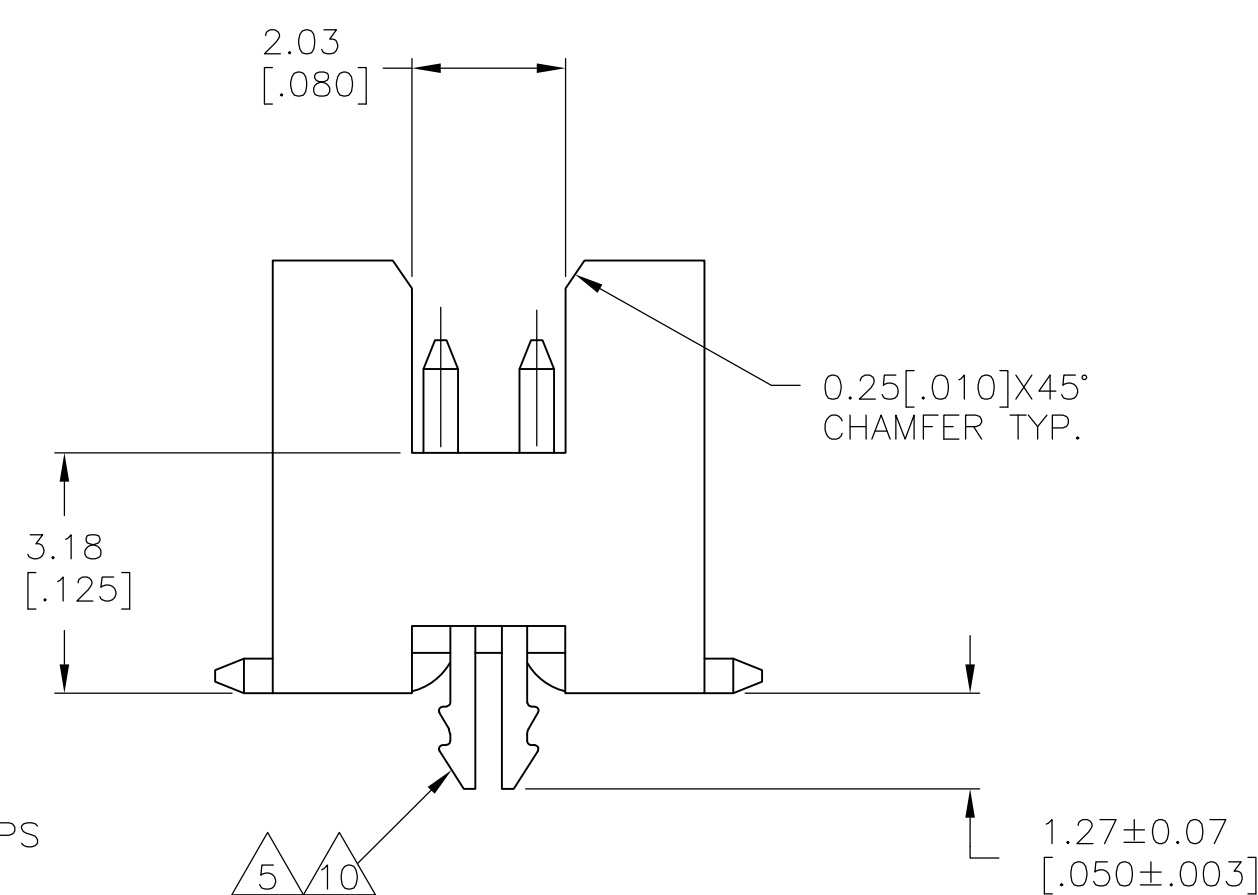




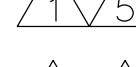
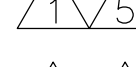
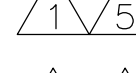
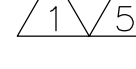
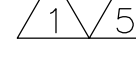
- 1 0.00076[.000030] GOLD AT POINT OF MEASUREMENT, 0.00051[.000020] MIN AT THE END POINTS OF AREA G, (LOCALIZED GOLD PLATE AREA), 0.0038[.000150] TIN-LEAD ON LOCALIZED TIN PLATED AREA, ALL OVER 0.0013[.000050] NICKEL
- 2 USE 1.32±0.02 [.052±.001] DRILLED HOLE (#55 DRILL). FINISH TO BE TIN OVER 0.02 [.001] MIN COPPER.
- 3 DIMENSION APPLIES AT BASE OF SHROUD.
- 4 THE NOTED DIMENSIONS APPLY AT THE MATING FACE OF THE HOUSING.
- 5 0.0038 [.000150] TIN-LEAD ON HOLD DOWN,ALL OVER 0.0013 [.000050] NICKEL.
6. IF PLANNING TO USE MORE THAN ONE MATING PAIR OF CONNECTORS TO INTERCONNECT 2 BOARDS, PLEASE REFER TO THE SPACING PARAGRAPH IN APPLICATION SPEC, #114-7010
- 7 POINT OF MEASUREMENT
- 8 DIMENSIONS NOTED APPLY FROM THE BASIC DIMENSION LINE (NOT THE CIRCUIT CAVITY CENTER LINE) TO THE SURFACE INDICATED.
- 9 0.00076[.000030] GOLD AT POINT OF MEASUREMENT, 0.00051[.000020] MIN AT THE END POINTS OF AREA G, (LOCALIZED GOLD PLATE AREA), 0.0038[.000150] TIN ON LOCALIZED TIN PLATED AREA, ALL OVER 0.0013[.000050] NICKEL.
- 10 0.0035[.000150] TIN ON HOLDDOWN, ALL OVER 0.0013[.000050] NICKEL
- 11 ROHS 2002/95/EC COMPLIANT.
- 12 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

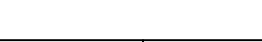


DETAIL P

BASIC DIMENSIONS FOR
ODD NUMBER OF SPACES



E		65.33 [2.572]	32.66 [1.286]	66.59 [2.622]	64.05 [2.522]	49	100	 6-104655-1
		58.97 [2.322]	29.48 [1.161]	60.24 [2.372]	57.70 [2.272]	44	90	 6-104655-0
		52.63 [2.072]	26.31 [1.036]	53.89 [2.122]	51.35 [2.022]	39	80	 5-104655-9
		46.28 [1.822]	23.13 [.911]	47.54 [1.872]	45.00 [1.772]	34	70	 5-104655-8
		39.93 [1.572]	19.96 [.786]	41.19 [1.622]	38.65 [1.522]	29	60	 5-104655-7
		33.58 [1.322]	16.78 [.661]	34.84 [1.372]	32.30 [1.272]	24	50	 5-104655-6
		27.23 [1.072]	13.61 [.536]	28.49 [1.122]	25.95 [1.022]	19	40	 5-104655-5
		20.88 [.822]	10.43 [.411]	22.14 [.872]	19.60 [.772]	14	30	 5-104655-4
		14.53 [.572]	7.26 [.286]	15.79 [.622]	13.25 [.522]	9	20	 5-104655-3
		11.98 [.472]	5.99 [.236]	13.25 [.522]	10.72 [.422]	7	16	 5-104655-2
	8.18 [.322]	4.08 [.161]	9.44 [.372]	6.90 [.272]	4	10	 5-104655-1	
C		65.33 [2.572]	32.66 [1.286]	66.59 [2.622]	64.05 [2.522]	49	100	1-104655-1
		58.97 [2.322]	29.48 [1.161]	60.24 [2.372]	57.70 [2.272]	44	90	1-104655-0
		52.63 [2.072]	26.31 [1.036]	53.89 [2.122]	51.35 [2.022]	39	80	104655-9
		46.28 [1.822]	23.13 [.911]	47.54 [1.872]	45.00 [1.772]	34	70	104655-8
		39.93 [1.572]	19.96 [.786]	41.19 [1.622]	38.65 [1.522]	29	60	104655-7
		33.58 [1.322]	16.78 [.661]	34.84 [1.372]	32.30 [1.272]	24	50	104655-6
		27.23 [1.072]	13.61 [.536]	28.49 [1.122]	25.95 [1.022]	19	40	104655-5
		20.88 [.822]	10.43 [.411]	22.14 [.872]	19.60 [.772]	14	30	104655-4
		14.53 [.572]	7.26 [.286]	15.79 [.622]	13.25 [.522]	9	20	104655-3
		11.98 [.472]	5.99 [.236]	13.25 [.522]	10.72 [.422]	7	16	104655-2
	8.18 [.322]	4.08 [.161]	9.44 [.372]	6.90 [.272]	4	10	104655-1	
FINISH	E	D	C	B	A	NUMBER OF POSITIONS	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN 08/07/91 KATE HELM GSK 8/12/91 D. GORENC APHD 8/12/91 D. FORKER		 TE Connectivity	
DIMENSIONS: mm [INCHES] 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± 0.13[.005] 3 PLC ± — 4 PLC ± — ANGLES ± 6°30' FINISH		NAME HEADER ASSEMBLY, SURFACE MOUNT, AMPMODU 50/50 GRID (6.35[.250] MATED HEIGHT)	
MATERIAL: PHOS. COLORED-BLACK POST: (PHOS. BRONZE) HOLD: MOUNT. COPPER-ALLOY		PRODUCT SPEC 108-1332 APPLICATION SPEC 114-7010 WEIGHT —		SIZE CAGE CODE DRAWING NO A1 00779 C=104655	
SEE TABLE		CUSTOMER DRAWING		RESTRICTED TO — SCALE 10:1 SHEET 1 OF 1 REV. 1	