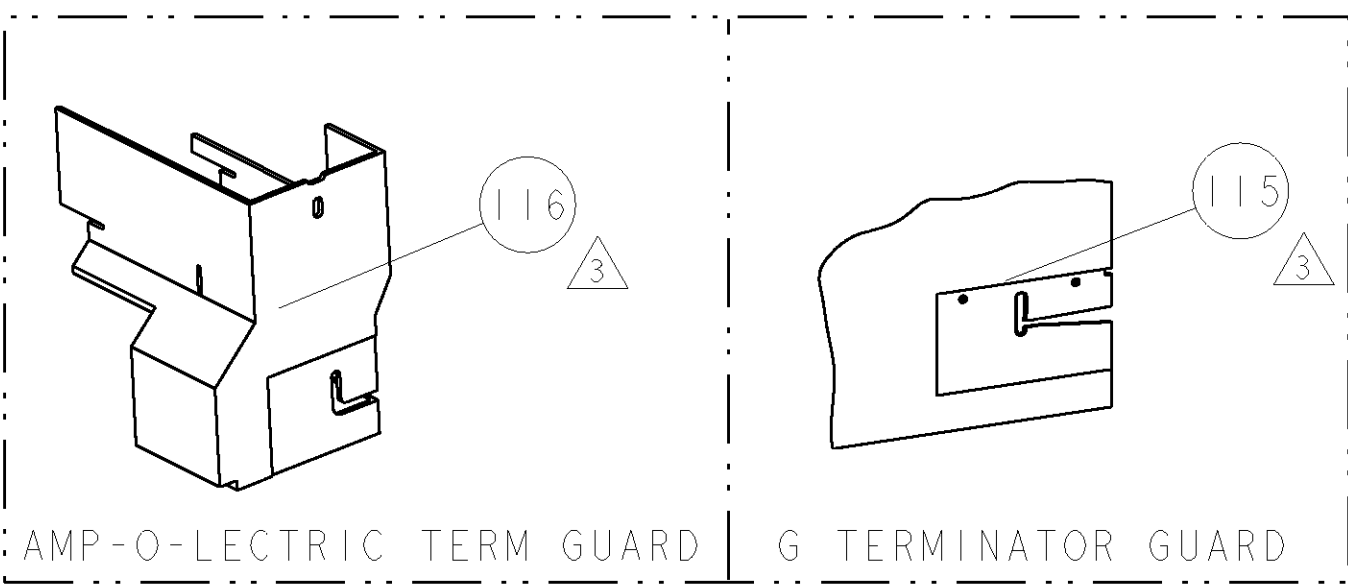


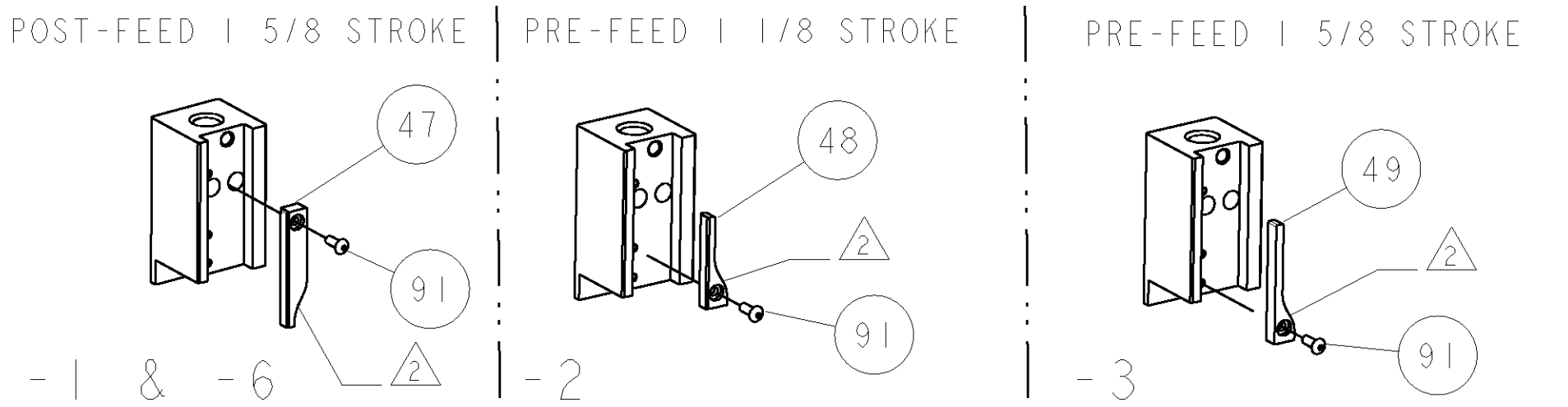
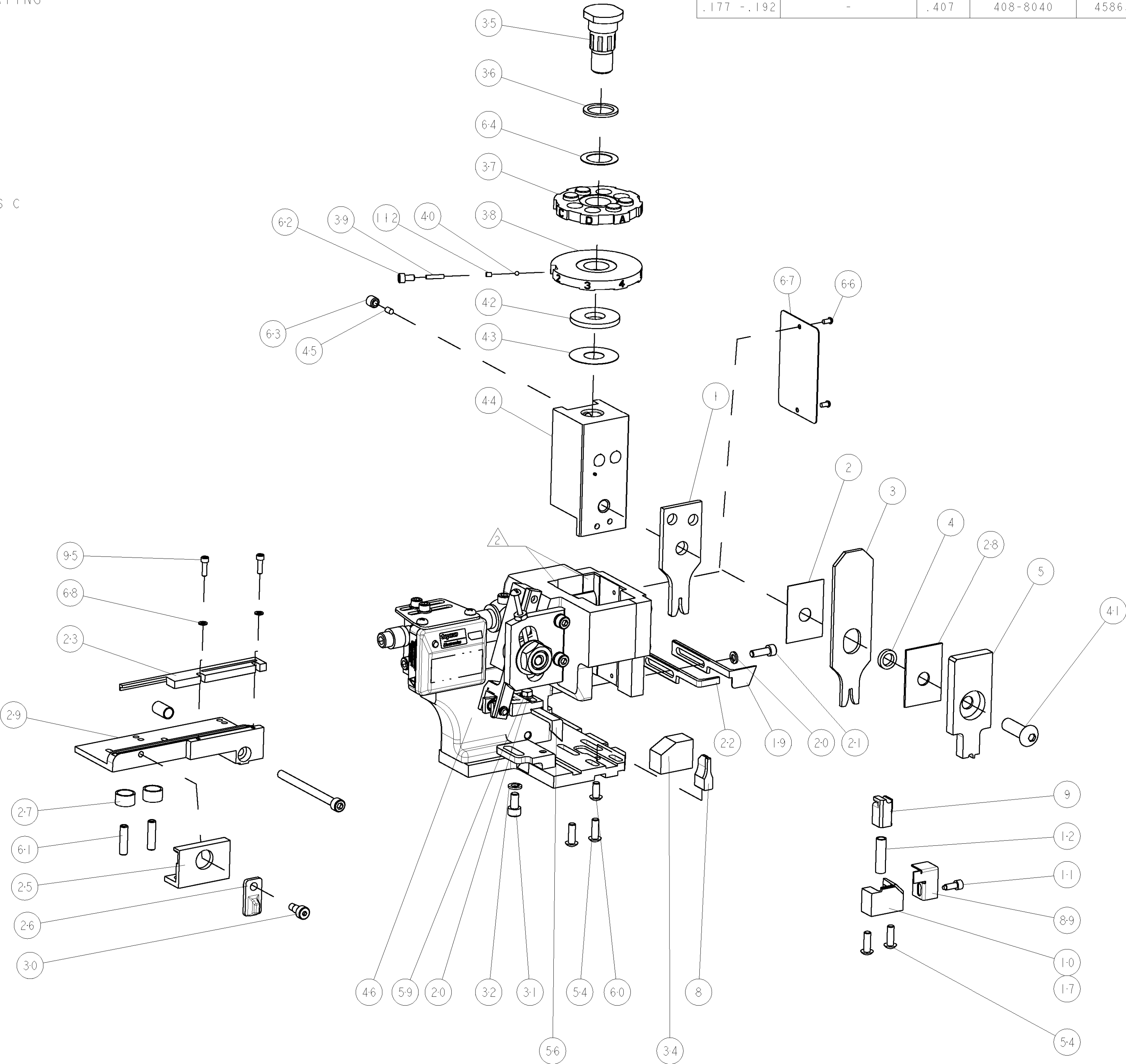
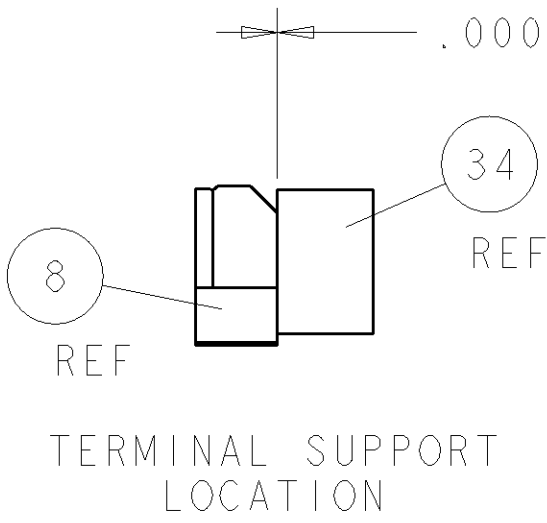
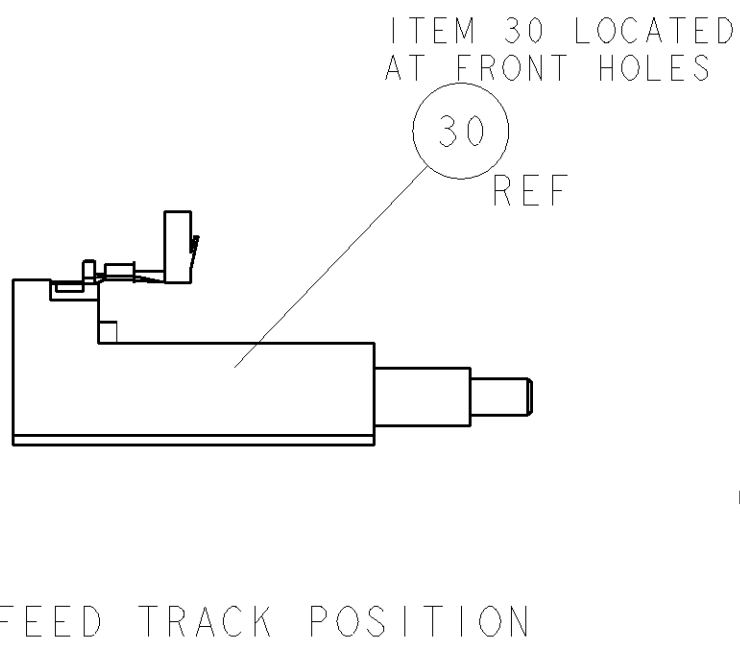
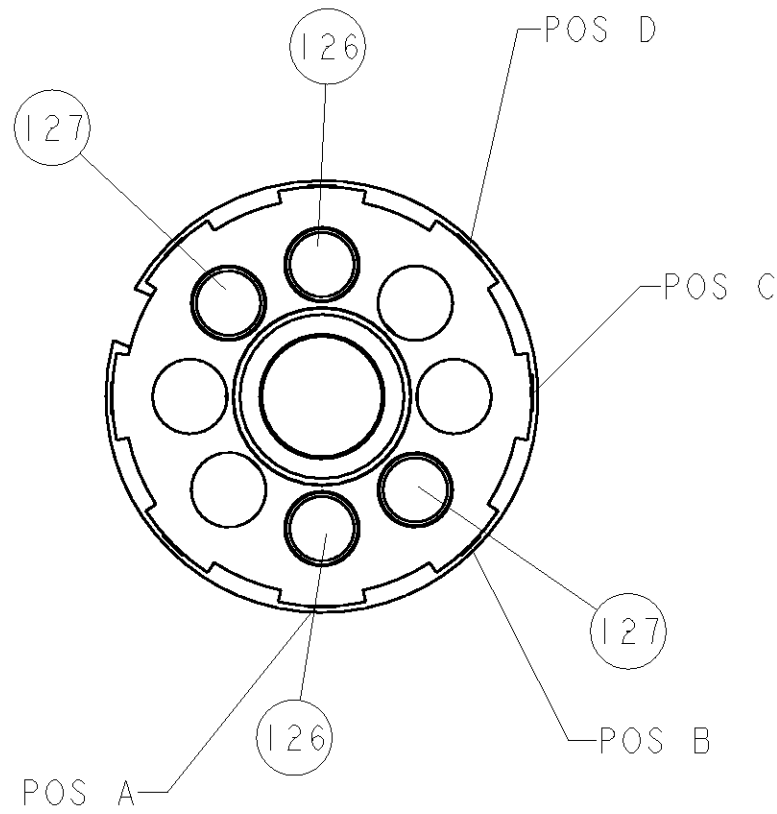
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852266-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852266-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852266-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852266-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852266-7		A	-	-	-	SPARE PARTS	



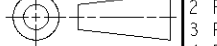
TERMINAL NAME: TERMINAL					
TYCO PN	COMP PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
1949049-1	12103359				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	0.95±0.05mm [.037±.002]		20 AWG
-	-	B	0.85±0.05mm [.033±.002]		22 AWG
-	-	C			-
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.069 [.175mm]	F	22-20
-	-	INSUL	.096 [.244mm]	F	.070 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.177 -.192	-	.407	408-8040	458637-1	

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A	REVISED		19MAY2006
							BH
							BH

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



-	2	2	2	2	-	6-354779-0	PIN, WIRE DISC, .3290	127
-	2	2	2	2	-	5-354779-0	PIN, WIRE DISC, .3240	126
△	-	-	REF	-	...	455749-1	GUARD WINDOW	116
△	-	REF	-	-	...	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	2	2	2	2	-	1-21000-4	SCR, SKT HD CAP 4-40 X .375	95
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	-	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	30
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	2-679651-5	FRONT STRIP GUIDE	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	...	2-1338987-3	STRIPPER	19
△	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
△	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	1	690459-1	SHEAR HOLDER, FRONT	10
△	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	6-1633116-4	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	5-1424909-2	CRIMPER, INSULATION F	3
△	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
△	1	1	1	1	-	5-1633305-7	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION			ITEM NO
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DIMENSIONS: INCHES  TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0. PLC ±.01 1. PLC ±.01 2. PLC ±.00.01 3. PLC ±.00.01 4. PLC ±.00.001 ANGLES							CHK	05MAY2006	NAME SIDE FEED HDM APPLICATOR		
							B HIGMAN				
							APVD	05MAY2006			
							T. ELBIN				
							PRODUCT SPEC				-
							APPLICATION SPEC		-		
MATERIAL		FINISH		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
-		-		-		A1	00779	©=1852266	-		
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