



Alpha Wire | 711 Lidgerwood Avenue, Elizabeth, NJ 07207
Tel: 1-800-52 ALPHA (25742), Web: www.alphawire.com

Customer Specification

PART NO. 6325

Construction

				Diameters (In)	
1) Component 1		18 X 1 PAIR			
a) Conductor		24 (7/32) AWG TC			
b) Insulation		0.019" Wall, Nom. Polyethylene, Foam		0.062	
(1) Color Code		Alpha Wire Company Color Code A			
Pair	Color	Pair	Color	Pair	Color
1	BLACK-RED	7	BLACK-ORANGE	13	RED-ORANGE
2	BLACK-WHITE	8	RED-GREEN	14	GREEN-BLUE
3	BLACK-GREEN	9	RED-WHITE	15	GREEN-WHITE
4	BLACK-BLUE	10	RED-BLUE	16	GREEN-BROWN
5	BLACK-BROWN	11	RED-YELLOW	17	GREEN-ORANGE
6	BLACK-YELLOW	12	RED-BROWN	18	GREEN-YELLOW
c) Pair		2/Cond Cabled Together			
(1) Twists:		6.9 Twists/foot (min)			
Individually Applied:					
d) Shield:		Foil Free Alum/Mylar Tape, 25% Overlap, Min.			
(1) Foil Direction		Foil Facing In			
(2) Drain Wire		24 (7/32) AWG TC			
2) Cable Assembly		18 Components Cabled			
a) Twists:		1.4 Twists/foot (min)			
3) Shield:		Alum/Mylar Tape, 25% Overlap, Min.			
a) Foil Direction		Foil Facing Out			
b) Drain Wire		24 (7/32) AWG TC			
c) Braid		TC,65% Coverage, Min.			
4) Jacket		0.063" Wall, Nom.,PVC		0.721 (0.751 Max.)	
a) Color(s)		SLATE			
b) Print		ALPHA WIRE-* P/N 6325 18PR 24 AWG SHIELDED 75C (UL) TYPE CM OR AWM 2493 --- LLXXXXXX CSA TYPE CMH FT1 ROHS * = Factory Code [Note: Product may have c(UL) or CSA markings depending upon plant of manufacture.]			

Applicable Specifications

1) UL	AWM/STYLE 2493	60°C
	CM	75°C
	VW-1	
2) CSA International	CMH	60°C
	FT1	

Environmental

1) EU Directive 2002/95/EC(RoHS):	
	All materials used in the manufacture of this part are in compliance with EU Directive 2002/95/EU regarding the restriction of use of certain hazardous substances in electrical and electronic equipment. Consult Alpha Wire's web site for compliance Date of Manufacture.
2) California Proposition 65:	The outer surface materials used in the manufacture of this part meet the requirements of California Proposition 65.

Properties

Physical & Mechanical Properties	
1) Temperature Range	-20 to 75°C
2) Bend Radius	10X Cable Diameter
3) Pull Tension	202 Lbs, Maximum
Electrical Properties (For Engineering purposes only)	
1) Voltage Rating	300 V _{RMS}
2) Characteristic Impedance	100 Ω
3) Mutual Capacitance	12.5 pf/ft @1 kHz, Nominal
4) Ground Capacitance	22 pf/ft @1 kHz, Nominal
5) Conductor DCR	26 Ω/1000ft @20°C, Nominal
6) Ind. Shield DC Resistance	19.8 Ω/1000ft @20°C, Nominal
7) OA Shield DCR	2.3 Ω/1000ft @20°C, Nominal

Other

1) Packaging	
a) 1000 FT	
b) 500 FT	
c) 100 FT	

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RoHS CERTIFICATE OF COMPLIANCE

To Whom It May Concern:

Alpha Wire Part Number:6325

6325 , RoHS-Compliant Commencing With11/1/2004Production

*This document certifies that the Alpha part numbers cited above are manufactured in accordance with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003, better known as the RoHS Directives, with regards to restrictions of the use of certain hazardous substances used in the manufacture of electrical and electronic equipment. The reader is referred to these Directives for the specific definitions and extents of these Directives. **No Exemptions are required for RoHS Compliance on this item.***

Substance	Maximum Control Value
Lead	0.1% by weight (1000 ppm)
Mercury	0.1% by weight (1000 ppm)
Cadmium	0.1% by weight (100 ppm)
Hexavalent Chromium	0.1% by weight (1000 ppm)
Polybrominated Biphenyls (PBB)	0.1% by weight (1000 ppm)
Polybrominated Diphenyl Ethers (PBDE)	0.1% by weight (1000 ppm)
Including Deca-BDE	0.1% by weight (1000 ppm)

The information provided in this document and disclosure is correct to the best of Alpha Wire's knowledge, information and belief at the date of its release. The information provided is designed only as a general guide for the safe handling, storage, and any other operation of the product itself or the one that it will become part of. The intent of this document is not to be considered a warranty or quality specification. Regulatory information is for guidance purposes only. Product users are responsible for determining the applicability of legislation and regulations based on their individual usage of the product.

Authorized Signatory for the Alpha Wire Company:

A handwritten signature in black ink, appearing to read 'Dave Watson'.

Dave Watson, Director of Engineering &QA

1/21/2011