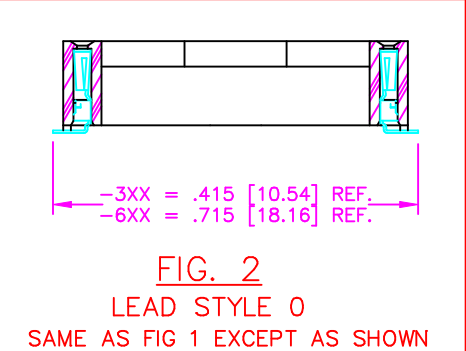
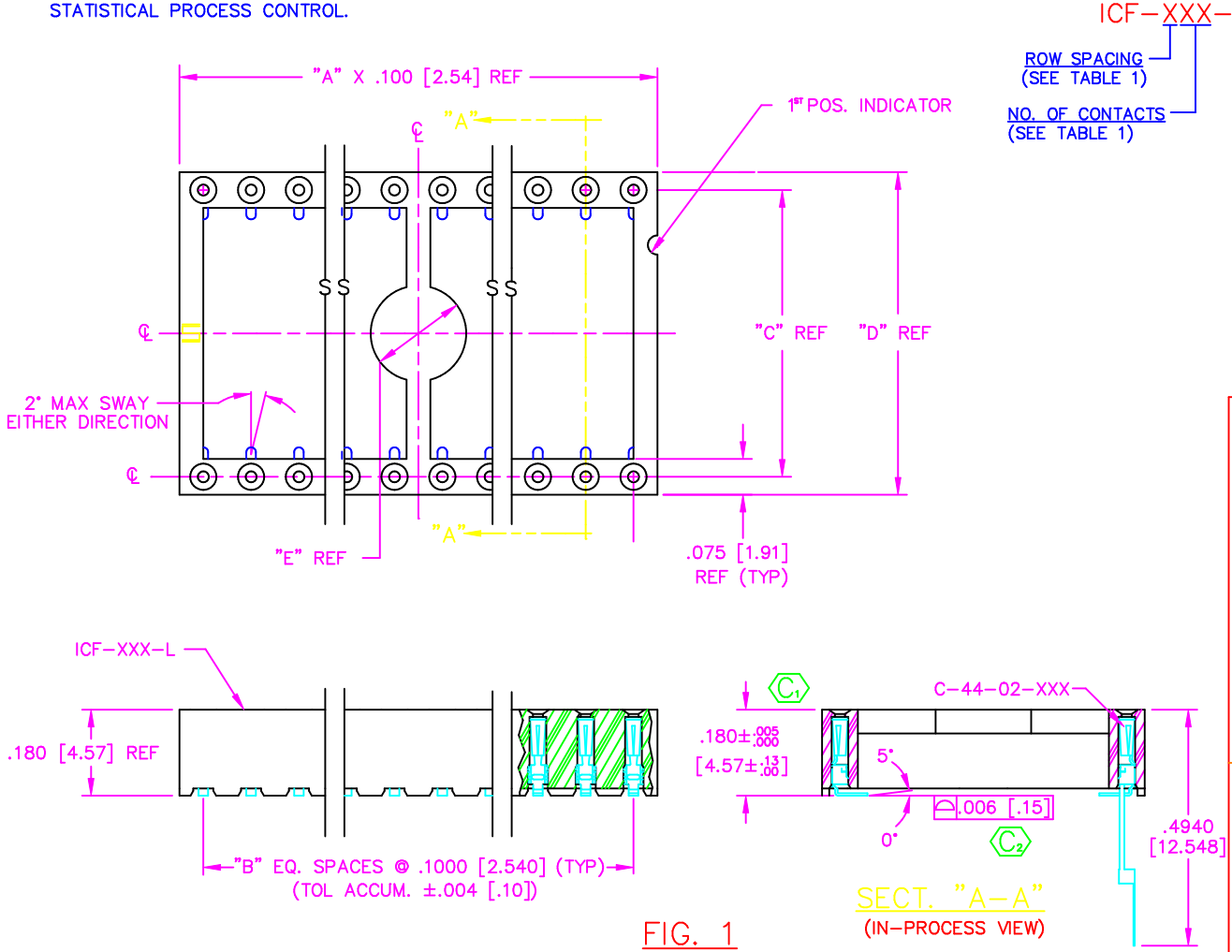


NOTES:
1. MIN. PUSHOUT FORCE: .5 lb.
2. PLANARITY TO BE WITHIN .006 [.15].
3. Ⓢ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:
ONE PLACE DECIMALS ± .1	THREE PLACE DECIMALS ± .005	ANGLES ± 2°	
TWO PLACE DECIMALS ± .01	FOUR PLACE DECIMALS ± .0020		

TITLE: STAMPED & FORMED DIP ASM.
DWG NO: ICF-XXX-XXX-X-XX
SHEET 1 OF 1



LEAD STYLE 0
SAME AS FIG 1 EXCEPT AS SHOWN

TABLE 1						
"X"	"XX"	"A"	"B"	"C"	"D"	"E"
3	08	4	3	.3000 [7.620]	.375 [9.53]	.200 [5.08]
	14	7	6			
	16	8	7			
	18	9	8			
	20	10	9			
	22	11	10			
	24	12	11			
	28	14	13			
6	24	12	11	.6000 [15.240]	.675 [17.15]	.400 [10.16]
	28	14	13			
	32	16	15			
	40	20	19			
	48	24	23			

ICF-XXX-XXX-X-XX

ROW SPACING (SEE TABLE 1)

NO. OF CONTACTS (SEE TABLE 1)

PACKAGING OPTION
-TR: TAPE & REEL (FIG 5)
LEAVE BLANK FOR TUBE (FIG 4)

LEAD STYLES
-I: TAILS IN - SEE FIG. 1
-O: TAILS OUT - SEE FIG. 2

PLATING SPECIFICATION
-S: SELECTIVE (USE C-44-02-S)
-T: TIN (USE C-44-02-T)
-F: FLASH SELECTIVE GOLD (USE C-44-02-F)
-TL: TIN/LEAD (USE C-44-02-TL)
-STL: SELECTIVE TIN/LEAD (USE C-44-02-STL)
-TM: MATTE TIN (USE C-44-02-T)
-FM: FLASH GOLD SELECTIVE, MATTE TIN TAIL (USE C-44-02-F)
-SM: HEAVY GOLD SELECTIVE, MATTE TIN TAIL (USE C-44-02-S)

PACKAGE PARTS IN TUBE AS SHOWN (FIG 4)

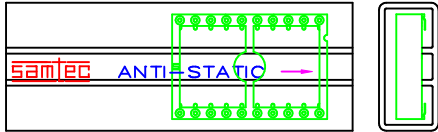
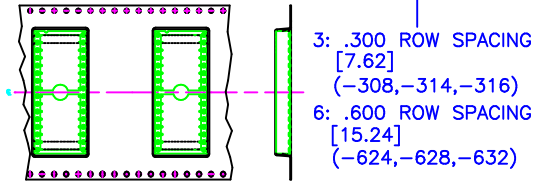


TABLE 2			
SERIES	LEAD STYLE	PACKAGING TUBE	PLUG
.300 [7.62]	I	PT-1-24-01-25	TP-03
.600 [15.24]	I	PT-1-24-02-25	TP-03
.300 [7.62]	0	PT-1-24-03-25	TP-03
.600 [15.24]	0	PT-1-24-04-25	TP-03

PACKAGE PARTS IN TAPE & REEL AS SHOWN (FIG 5)

USE CT-ICF-XXX



SURFACE MOUNT LEADS TO BE FACE DOWN IN THE POCKET

PLOT SCALE: 1=2

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

EXISPROD\ASSEMBLY\DIP ICF-ASM

PROPRIETARY NOTE
THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC INC. AND SHALL NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF SAMTEC INC.