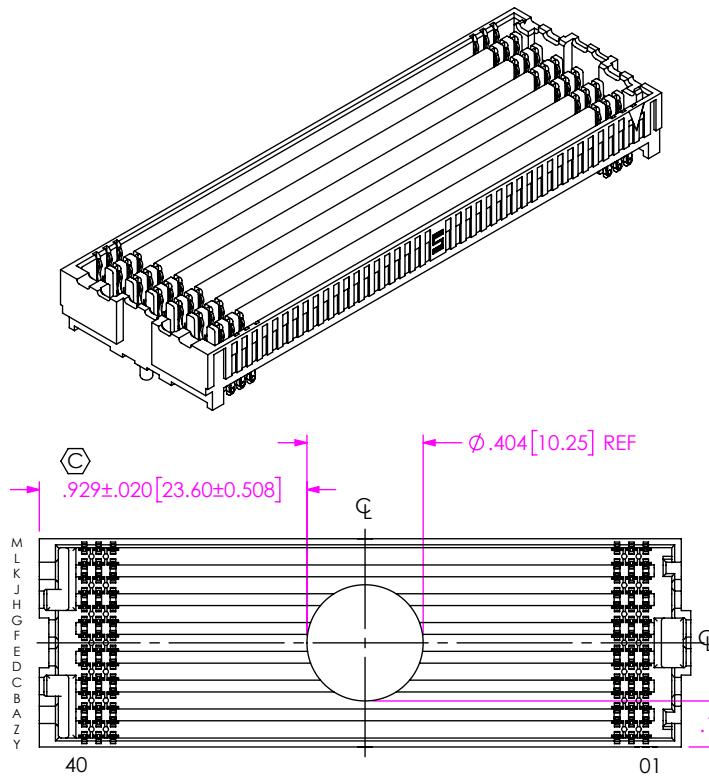


DO NOT  
SCALE FROM  
THIS PRINT

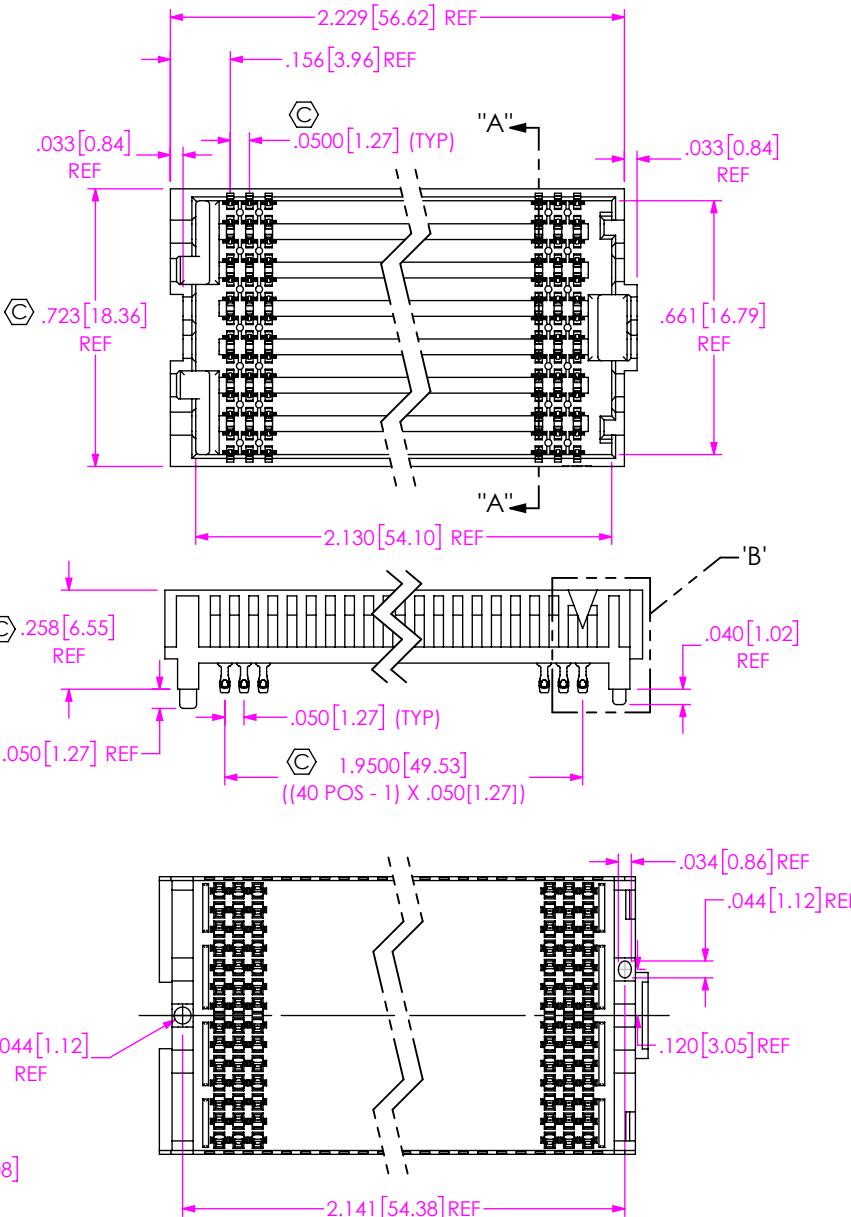
## NOTES:

1. VITA 57.4 CONNECTOR.  
PRELIMINARY ONLY.
2.  $\odot$  REPRESENTS A CRITICAL DIMENSION.
3. MINIMUM PUSHOUT FORCE: 0.50 LBS.
4. NOTE DELETED
5. NOTE DELETED
6. NOTE DELETED
7. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
8. NOTE DELETED
9. NOTE DELETED
10. MAXIMUM ROW TO ROW VARIATION .003[0.08], MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
11. NON-FUNCTIONAL VOIDING IN PLASTIC BODY TO BE AT SAMTEC'S DISCRETION.
12. PART TO BE PACKAGED IN TAPE AND REEL.

 THIS PRODUCT MANUFACTURED  
WITH LEAD-FREE PROCESSING



PAD &amp; VITA 57.4 DETAIL



ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAF-40-06.5-14-A	1.00000	VECTRA 473i, COLOR: BLACK
2	NEW-SUB-C-209-06.5-S-2	560.00000	BRUSH ALLOY 390 HT/LEAD FREE SOLDER
3	K-DOT-.404-.500-.005	1.00000	POLYIMIDE FILM
4	CT-SEAF133MS	0.00667	CONDUCTIVE POLYMER



UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS                    ANGLES  
.XX:  $\pm .01$  [0.3]             $2^\circ$   
.XXX:  $\pm .005$  [0.13]  
.XXXX:  $\pm .0020$  [0.051]

DO NOT SCALE DRAWING                    SHEET SCALE: 2:1  
PLATING:  
CONTACT AREA: .000030" GOLD OVER .000050" NICKEL  
REMAINDER: .000200" REF TIN OVER .000050" NICKEL  
F:\DWG\MISC\MKTG\ASP-184329-01-MKT.SLDRW

ANY REV MADE TO THIS PRINT MUST HAVE AN UPDATED MKT PRINT

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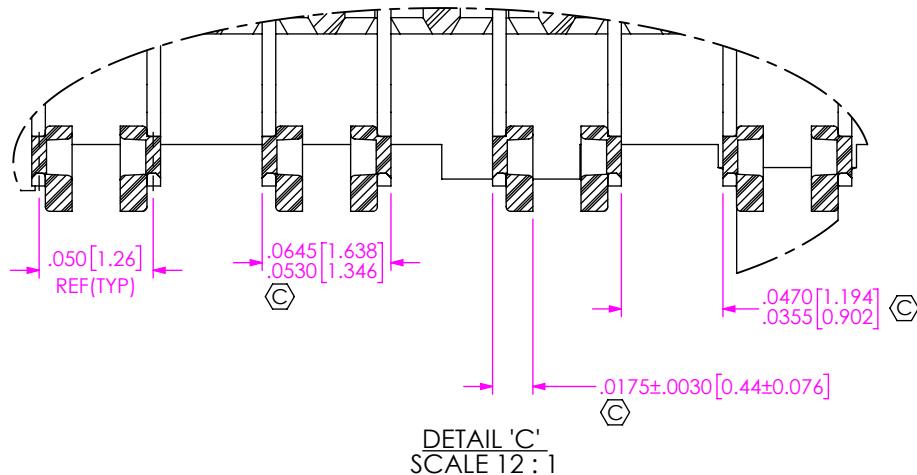
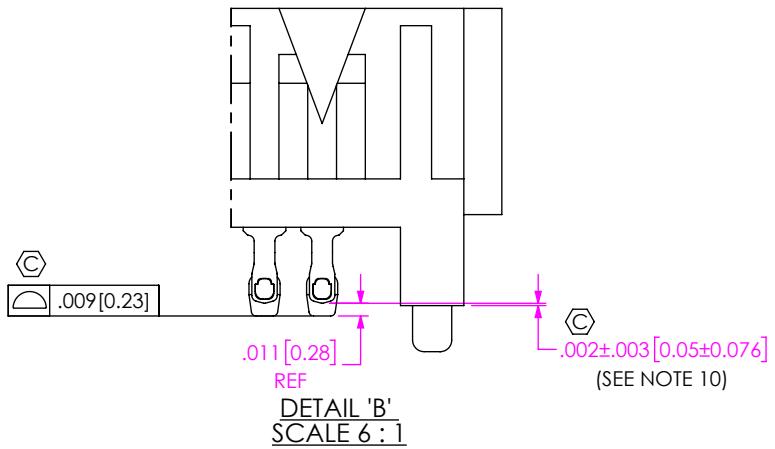
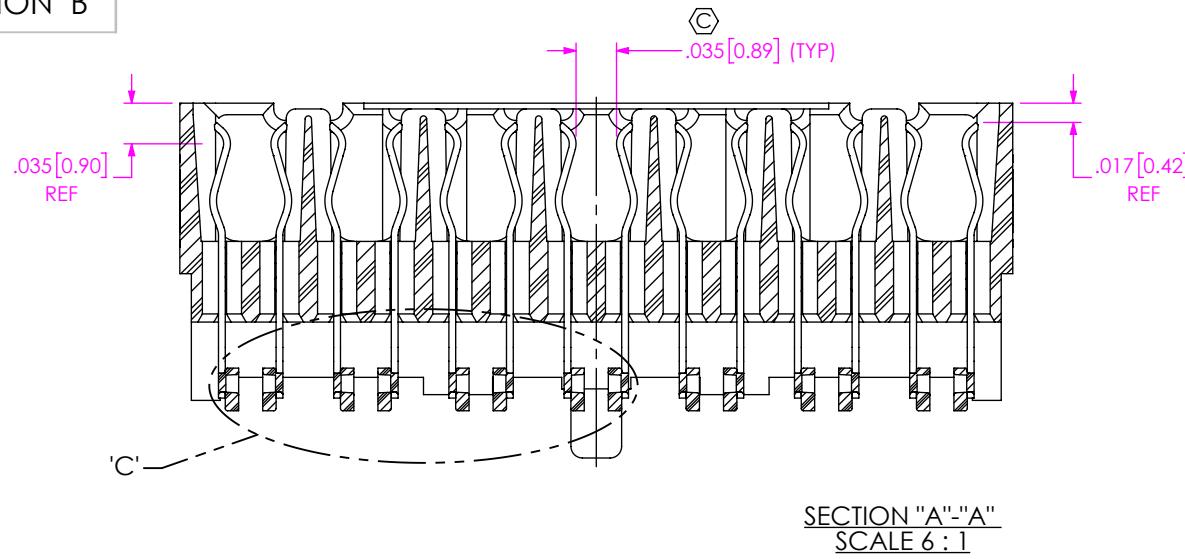
**Samtec**  
520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733   FAX: 812-948-5047  
e-Mail: info@SAMTEC.com   code 55322

DESCRIPTION:  
14 ROW .050 PITCH SOCKET ARRAY ASSM.

DWG. NO.

ASP-184329-01

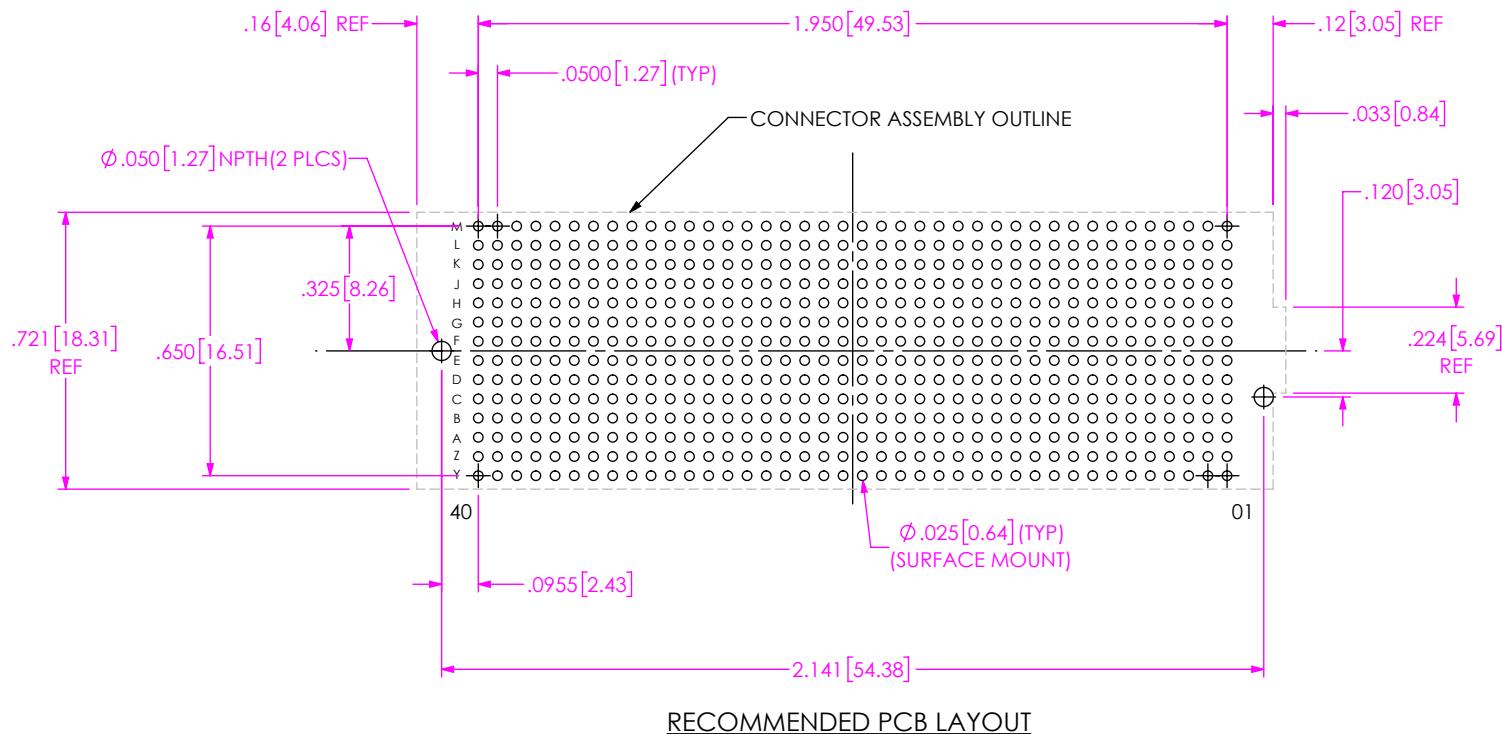
BY: A ZAMORA   11/18/2014   SHEET 1 OF 4



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<p>DO NOT SCALE DRAWING</p>	
<p>SHEET SCALE: 2:1</p>	
F:\DWG\MISC\MKTG\ASP-184329-01-MKT.SLDDRW	
DESCRIPTION: 14 ROW .050 PITCH SOCKET ARRAY ASSM.	
DWG. NO. ASP-184329-01	
BY:A ZAMORA 11/18/2014	SHEET 2 OF 4

**Samtec**

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PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322



RECOMMENDED STENCIL LAYOUT  
ALL DIMENSIONS ARE SYMMETRIC ABOUTH THE CENTERLINE  
STENCIL TO BE .0060(.1571 THICK)

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SHEET SCALE: 2

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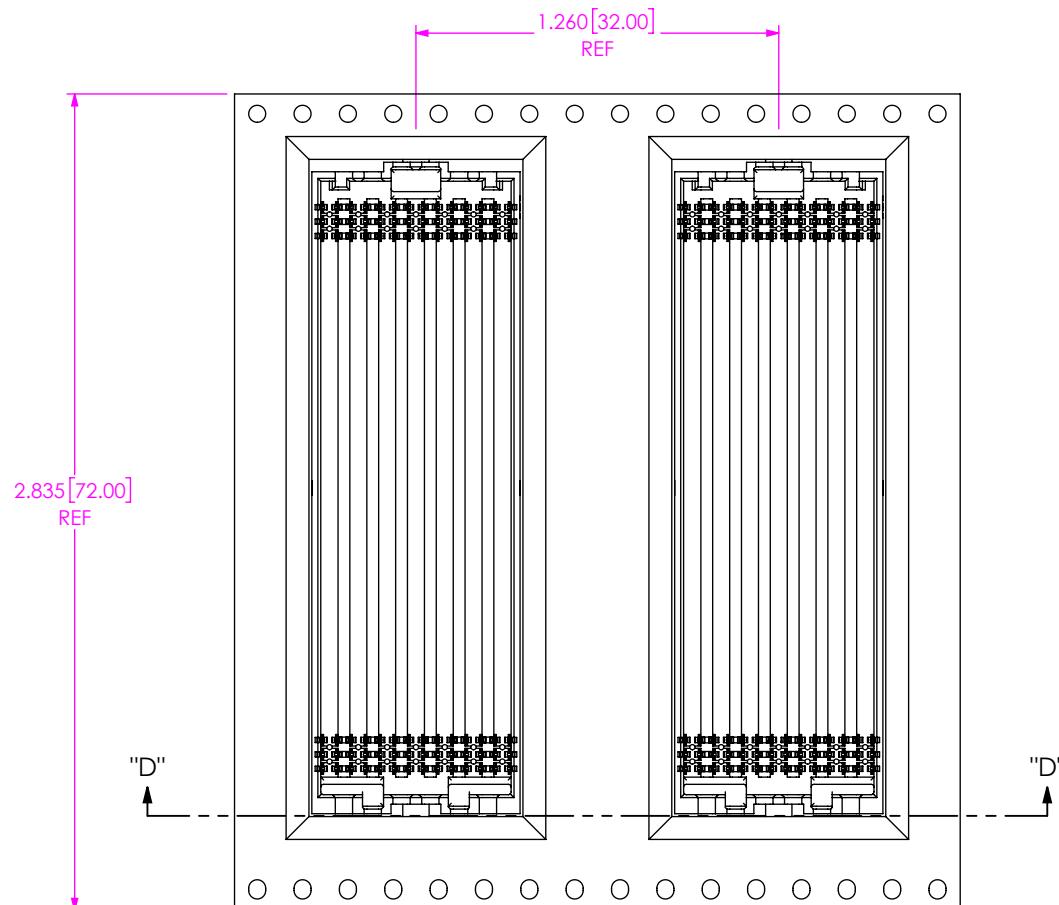
ON:

## OW .050 PITCH SOCKET ARRAY ASSM.

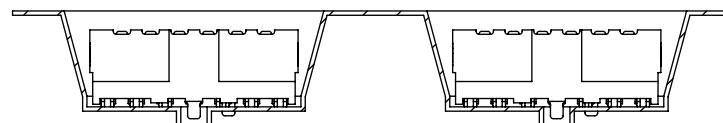
ASB 184329 01

A31-184327-01

A ZAMORA 11/18/2014 SHEET 3 OF 4



USER DIRECTION OF UN-REELING →  
POCKET NOT DETAILED



SECTION "D"- "D"  
PACKAGING VIEW

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SHEET SCALE: 2:1	DESCRIPTION: 14 ROW .050 PITCH SOCKET ARRAY ASSM.
	DWG. NO.
	ASP-184329-01
F:\DWG\MISC\MKTG\ASP-184329-01-MKT.SLDDRW	BY: A ZAMORA 11/18/2014 SHEET 4 OF 4

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