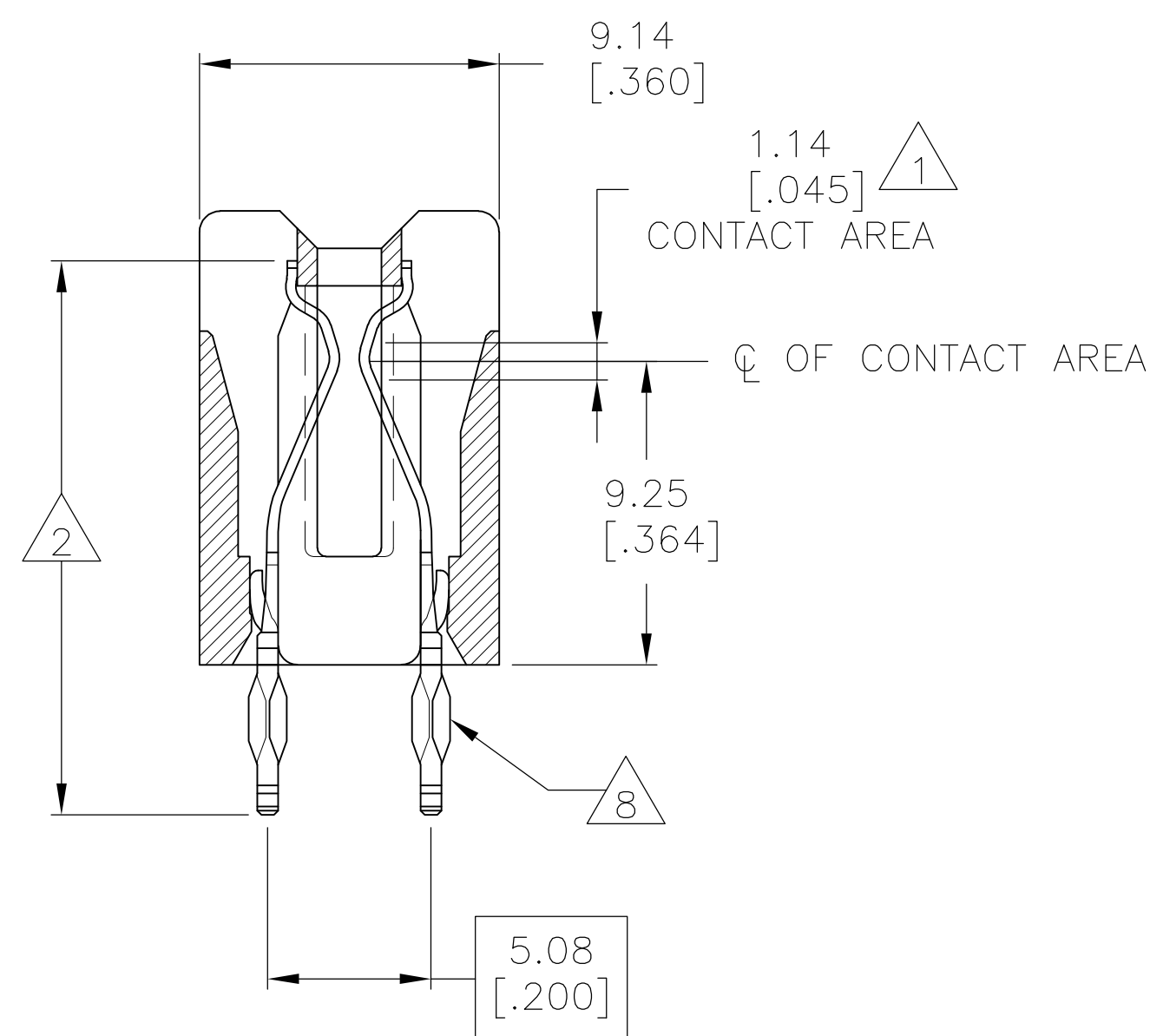
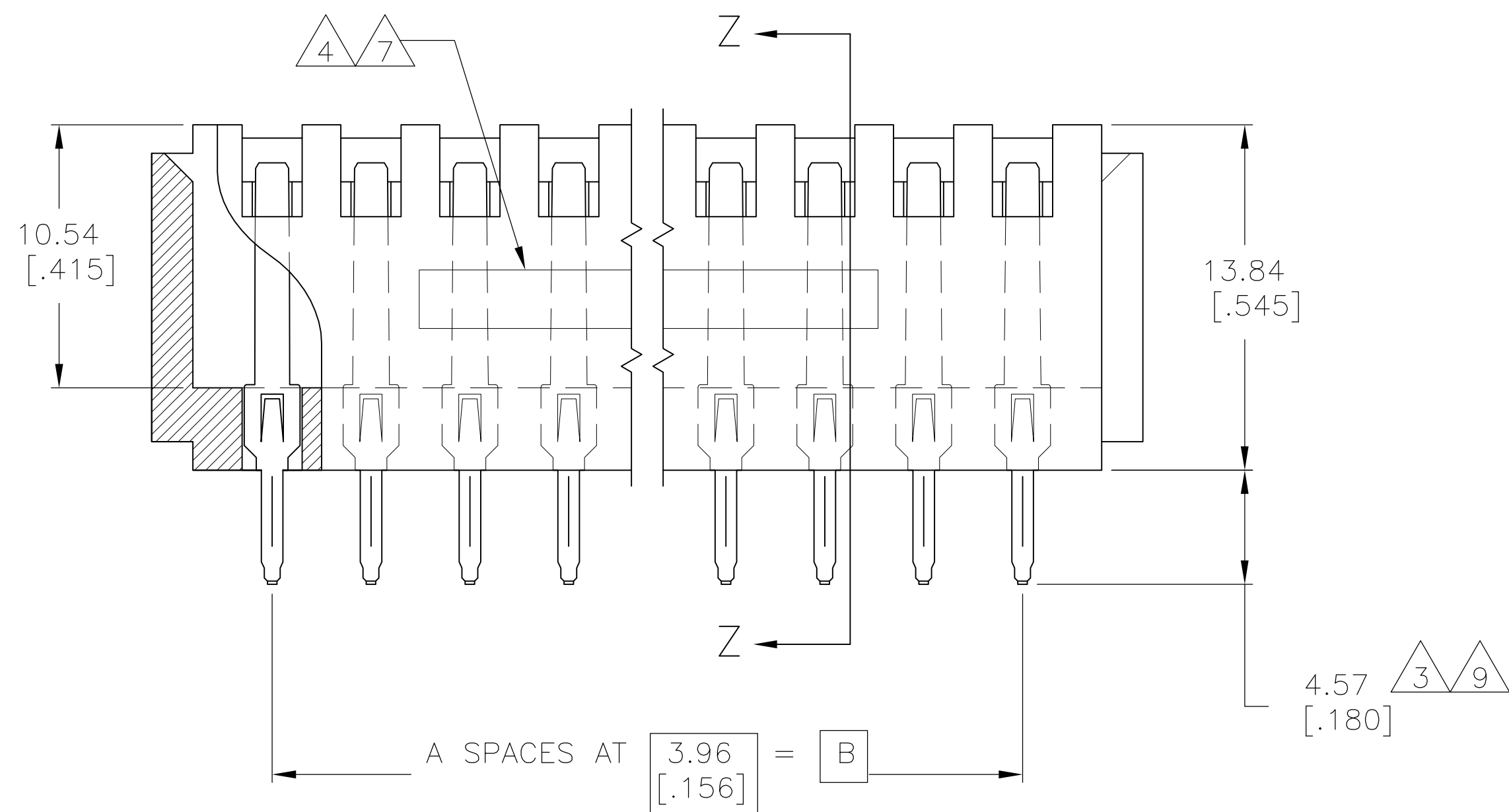
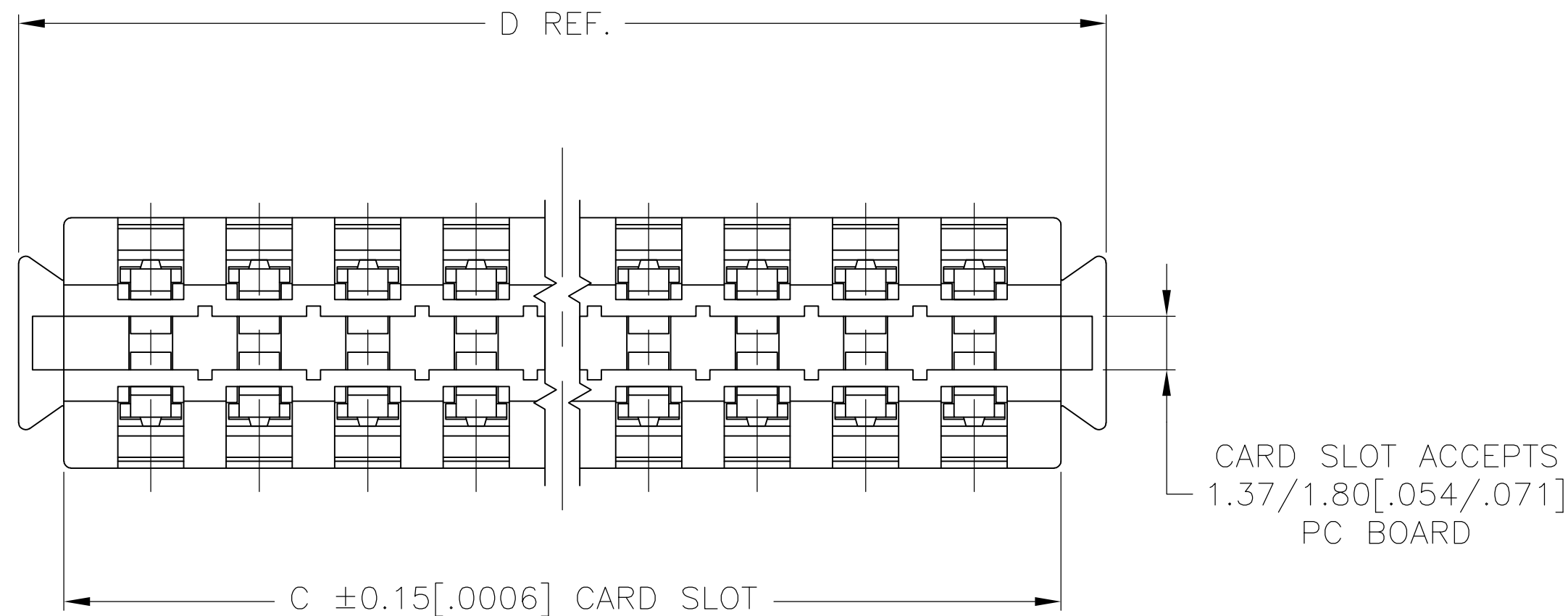


LOC		DIST		REVISIONS						
AD	00	P	LTR	DESCRIPTION				DATE	DWN	APVD
			H	REVISED PER EC 063C-0205-05				27FEB06	SSK	MM
			H1	REVISED PER ECO-09-021826				02SEP09	KK	AEC

- ① GOLD PLATE .00076 [.000030] MIN. THICK.
- ② NICKEL PL. .00127[.000050] MIN. THK. PER QQ-N-290
- ③ SOLDER PL. .00254[.000100] MIN. THK.
- ④ STAMPED P/N & DATE CODE.
5. OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1
6. OPTIONAL: CARD GUIDE (BASE NO 117169)
- ⑦ ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO", INK COLOR WHITE PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL.
- ⑧ ACTION PIN REQUIRES 2.13[.084] MIN. THK. PC BOARD.

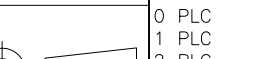
REQUIRED HOLE DIAMETER TOLERANCES FOR COMPLIANT SECTION							
REQ'D DRILL SIZE	HOLE DIA ±.03[.001]	PLATING THICKNESS		HOLE DIAMETER		COPPER HARDNESS (KNOOP)	PAD DIA MIN.
		COPPER	TIN/LEAD	AFTER PLATING	AFTER REFLOW		
1.15mm	1.15 [.0453]	0.03–0.08 [.001–.003]	0.008 MIN. [.0003] MIN.	0.94–1.09 [.037–.043]	0.914–1.09 [.0036–.043]	150 MAX	1.57 [.062]
1.15mm	1.15 [.0453]	NOT PLATED THRU					1.65 [.065]

- | | |
|----|---|
| 9 | MATTE TIN PL. .00254[.000100] MIN. THK. |
| 10 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI |



SECTION Z-Z

∇_{10}	OBSOLETE	-177.65 [6.994]	-174.35 [6.864]	-166.42 [6.552]	-42	-43	-7-119790-9	
	∇_8	118.21 [4.654]	114.91 [4.524]	106.98 [4.212]	27	28	6-119790-4	
∇_{10}	∇_8	94.44 [3.718]	91.13 [3.588]	83.21 [3.276]	21	22	5-119790-8	
	OBSOLETE	-66.70 [2.626]	-63.40 [2.496]	-55.47 [2.184]	-14	-15	-5-119790-1	
		177.65 [6.994]	174.35 [6.864]	166.42 [6.552]	42	43	2-119790-9	
		—	—	—	—	—	2-119790-8	
		—	—	—	—	—	2-119790-7	
	OBSOLETE	—	—	—	—	—	2-119790-6	
		—	—	—	—	—	2-119790-5	
		—	—	—	—	—	2-119790-4	
		—	—	—	—	—	2-119790-3	
	OBSOLETE	-149.91 [5.702]	-146.61 [5.772]	-138.68 [5.468]	-35	-36	2-119790-2	
		—	—	—	—	—	2-119790-1	
		—	—	—	—	—	2-119790-0	
		—	—	—	—	—	1-119790-9	
		—	—	—	—	—	1-119790-8	
		—	—	—	—	—	1-119790-7	
		—	—	—	—	—	1-119790-6	
		—	—	—	—	—	1-119790-5	
		118.21 [4.654]	114.91 [4.524]	106.98 [4.212]	27	28	1-119790-4	
	OBSOLETE	-114.25 [4.498]	-110.95 [4.368]	-103.02 [4.056]	-26	-27	1-119790-3	
		—	—	—	—	—	1-119790-2	
		—	—	—	—	—	1-119790-1	
	OBSOLETE	-102.36 [4.030]	-99.06 [3.900]	-91.13 [3.588]	-23	-24	1-119790-0	
		—	—	—	—	—	119790-9	
		94.44 [3.718]	91.13 [3.588]	83.21 [3.276]	21	22	119790-8	
		—	—	—	—	—	119790-7	
		—	—	—	—	—	119790-6	
		—	—	—	—	—	119790-5	
	OBSOLETE	—	—	—	—	—	119790-4	
		—	—	—	—	—	119790-3	
		—	—	—	—	—	119790-2	
	∇_{10}	OBSOLETE	-66.70 [2.626]	-63.40 [2.496]	-55.47 [2.184]	-14	-15	119790-1
		D	C	B	A	POSN	PART NO.	

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R.L. LEHR		10-FEB-93		Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK H. ROSE 7/8/94		NAME	
		0 PLC ± -		APVD H. ROSE 7/8/94		CONNECTOR, AMP PACE .156 X .200	
		1 PLC ± -		PRODUCT SPEC		SIZE	
		2 PLC ± -		APPLICATION SPEC		CAGE CODE	
		3 PLC ± 0.25[.010]				DRAWING NO	
4 PLC ± -		ANGLES ± -		WEIGHT -		RESTRICTED TO	
FINISH		1 2 3 9		A1 00779 C-119790		-	
MATERIAL HOUSING: VALOX 420 SEQ-BLACK CONTACTS: COPPER NICKEL		CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1 REV H1	