

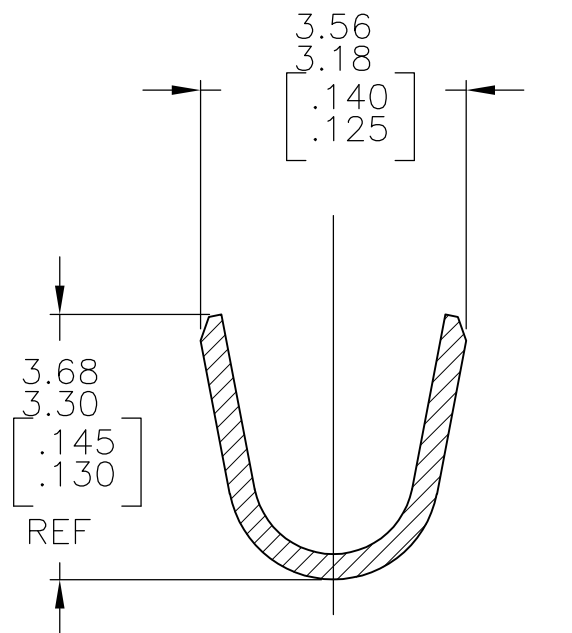
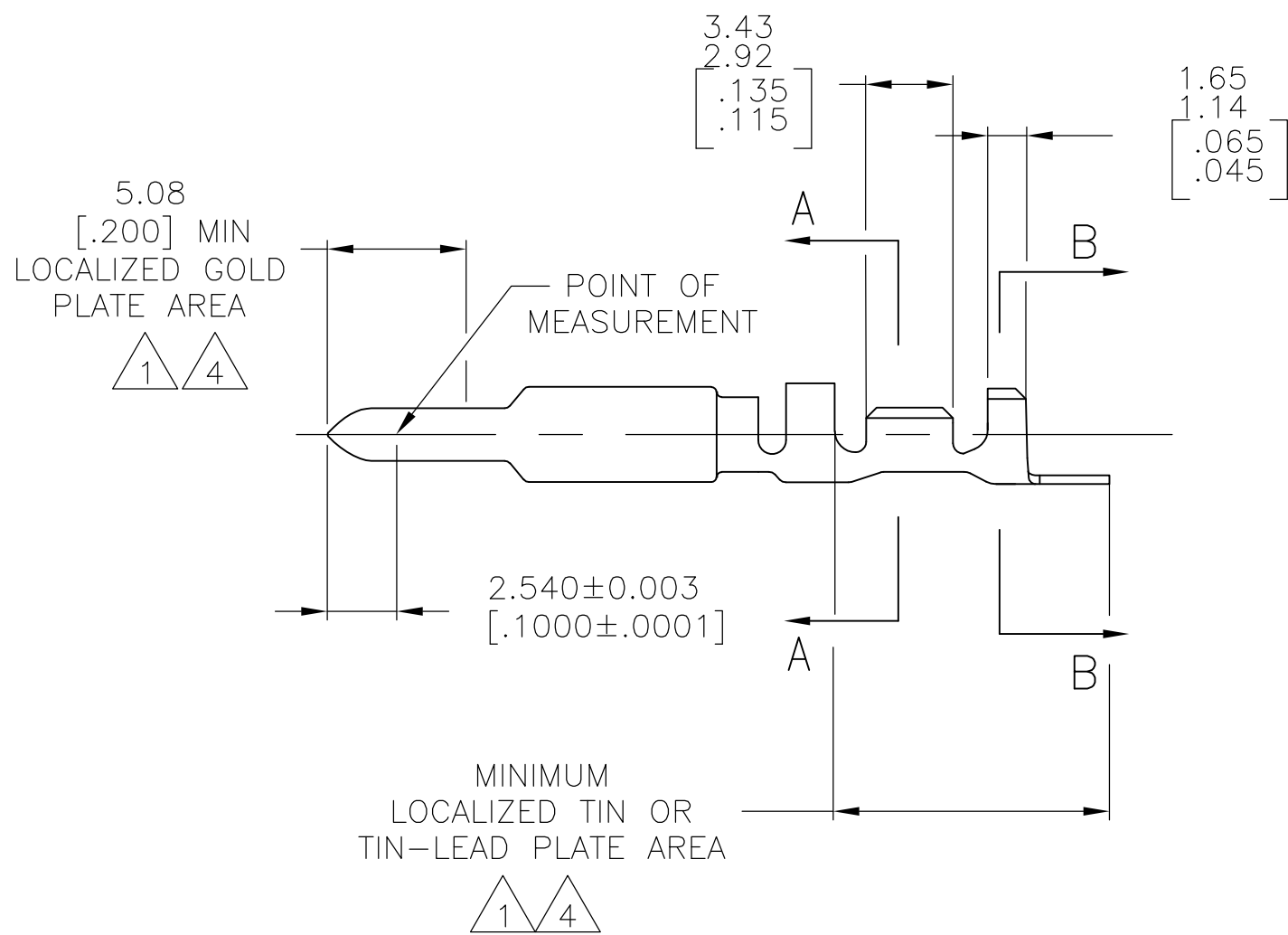
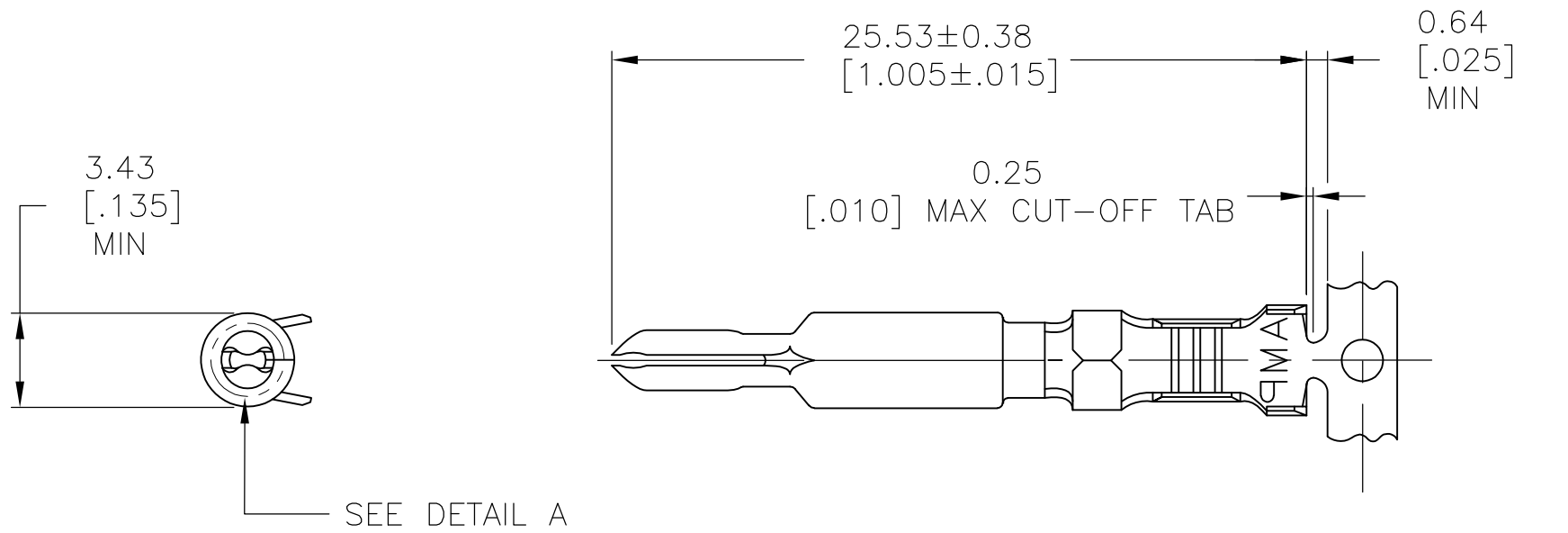
LOC	DIST	REVISIONS				
CM	00	P	LTR	DESCRIPTION	DATE	APVD
		G		REVISED PER ECR-13-008204	11DEC2013	TM

D

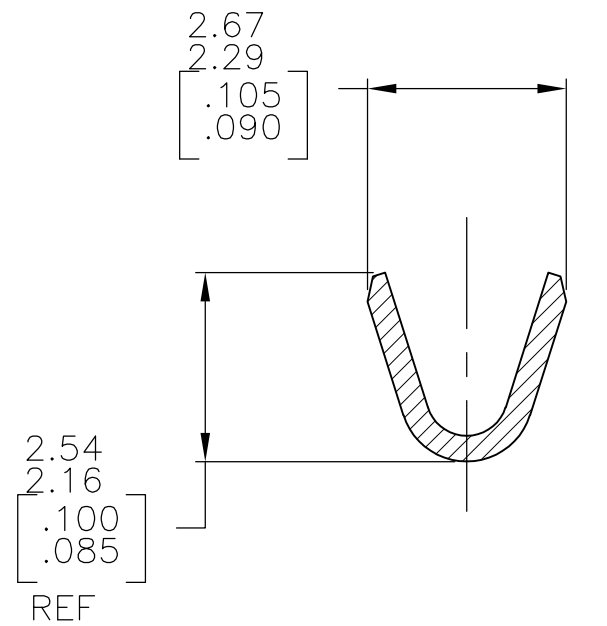
C

B

A

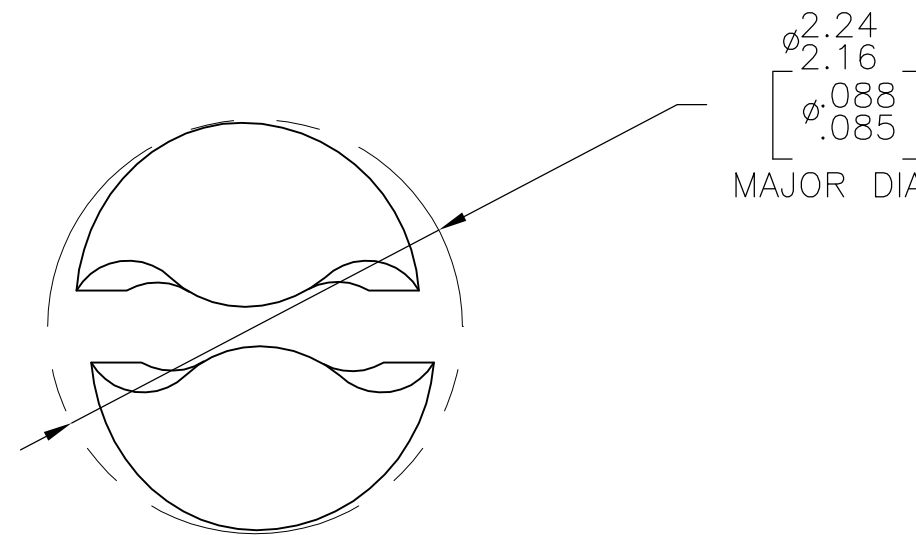


SECTION B-B
SCALE 10:1



SECTION A-A
SCALE 10:1

- 1 0.00076[.000030] MIN GOLD AT POINT OF MEASUREMENT IN THE LOCALIZED GOLD PLATE AREA, 0.00127[.000050] MIN TIN-LEAD IN TIN-LEAD PLATE AREA, 0.00127[.000050] MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
2. WIRE RANGE: 0.2-1mm² [24-18 AWG] INSULATION RANGE: 1.02-2.54[.040-.100] DIA.
3. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 4 0.00076[.000030] MIN GOLD AT POINT OF MEASUREMENT IN THE LOCALIZED GOLD PLATE AREA, 0.00127[.000050] MIN TIN IN TIN PLATE AREA, 0.00127[.000050] MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
- 5 SUPERSEDED BY 1-770009-0



DETAIL A
SCALE 20:1

5	GOLD 4	0.30 [.012]	BRASS	1-770009-0
	GOLD 1	0.30 [.012]	BRASS	-770009-2-
	PRE-TIN	0.30 [.012]	BRASS	770009-1
	FINISH	MATERIAL		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. CARPENTER 20MAY03	 TE Connectivity					
DIMENSIONS: mm [INCHES]		CHK C. JONES 20MAY03						
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD C. JONES 20MAY03	NAME				
	0 PLC ± -		PRODUCT SPEC	PIN, UNIVERSAL MATE-N-LOK(TM) II				
	1 PLC ± -		—					
	2 PLC ± -		APPLICATION SPEC					
3 PLC ± -		—	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
4 PLC ± -		—	A2	00779	 770009	—		
ANGLES ± -		WEIGHT						
MATERIAL	FINISH	—	CUSTOMER DRAWING					
SEE TABLE	SEE TABLE		SCALE	4:1	SHEET	1 of 1	REV	G