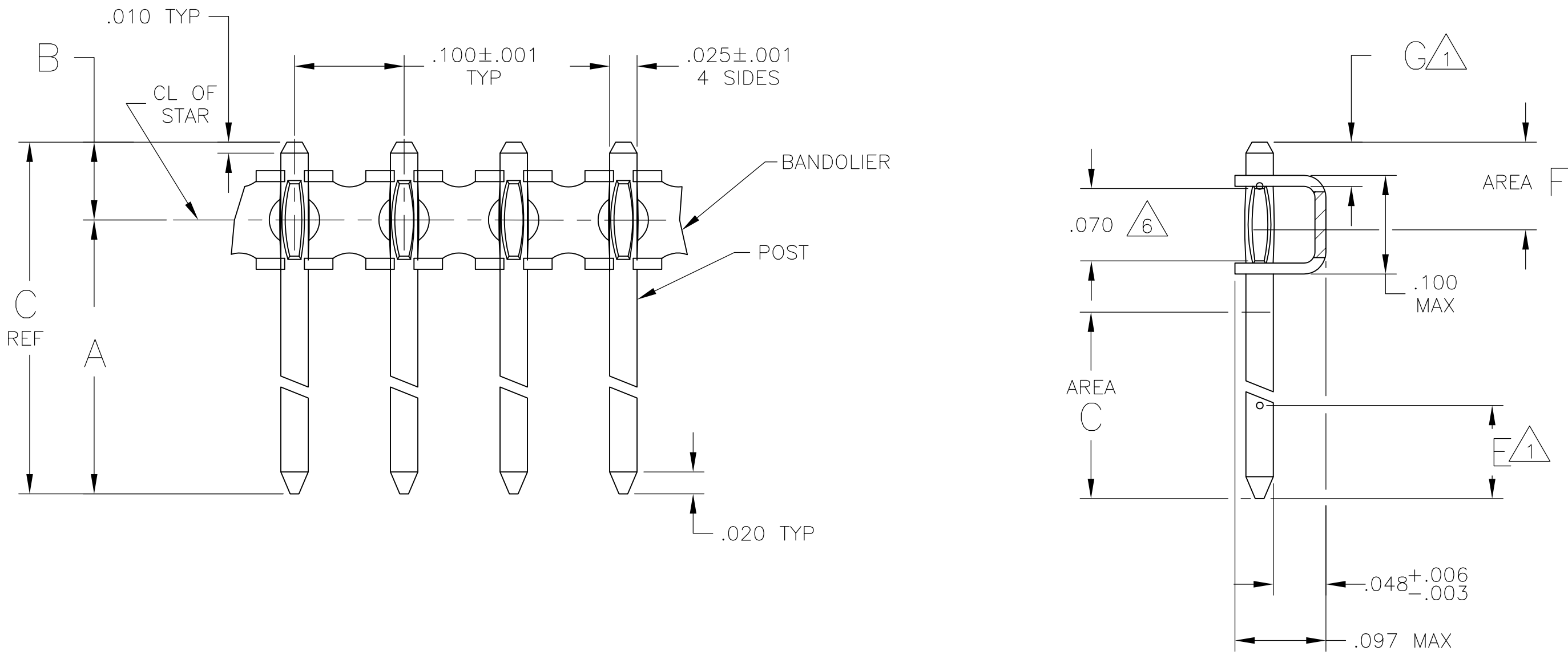


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00		G1	ECO-05-015450	25FEB06	BSV	JR
			G2	REVISED PER ECO-09-020689	25AUG09	KK	AEG



- 1

POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2

.000030 GOLD ON AREA D, .000100 – .000200 MATTE TIN-LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST
- 3

.000100 – .000200 BRIGHT TIN-LEAD OVER .000050 NICKEL ENTIRE POST
- 4

RECOMMENDED P.C.BOARD HOLE SIZE:

P C BOARD THICKNESS	PLATED HOLE SIZE	UNPLATED HOLE SIZE
.062	.034±.002	.036±.002
.093	.034±.002	.036±.002
.125	.034±.002	.036±.002
- 5

.000015 GOLD ON AREA D, .000100 – .000200 MATTE TIN-LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.
- 6

DIMENSION PERTAINS TO THE LENGTH OF THE INTERFERENCE AREA OF THE STAR.
- 7

PRELIMINARY PART – NOT RELEASED FOR PRODUCTION.
- 8

.000030 GOLD ON AREA D, .000100-.000200 MATTE TIN ON AREA F. ALL OVER .000050 NICKEL ENTIRE POST.
- 9

.000100-.000200 MATTE TIN OVER .000050 NICKEL ENTIRE PAST.
- 10

.000015 GOLD ON AREA D, .000100-.000200 MATTE TIN ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.
- 11

ROHS 2002/95/EC COMPLIANT.
- 12

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		7	.245	10	.015	.080	.080	.230	.451	.071	.380	11	6-103577-9
12	OBSOLETE		.235	10	.015	.080	.100	.185	.341	.071	.270	11	6-103577-7
			.283	9	.015	.080	.100	.185	.389	.071	.318	11	6-103577-5
12	OBSOLETE		.318	10	.015	.080	.100	.200	.424	.071	.353	11	6-103577-3
			.235	9	—	—	—	—	.341	.071	.270	11	6-103577-1
12	OBSOLETE		.283	9	—	—	—	—	.389	.071	.318	11	5-103577-9
12	OBSOLETE		.318	9	—	—	—	—	.424	.071	.353	11	5-103577-7
			.235	8	.015	.080	.100	.185	.341	.071	.270	11	5-103577-5
			.283	8	.015	.080	.100	.185	.389	.071	.318	11	5-103577-3
			.318	8	.015	.080	.100	.200	.424	.071	.353	11	5-103577-1
		7	.245	5	.015	.080	.080	.230	.451	.071	.380		1-103577-9
			.235	5	.015	.080	.100	.185	.341	.071	.270		1-103577-7
			.283	3	.015	.080	.100	.185	.389	.071	.318		1-103577-5
			.318	5	.015	.080	.100	.200	.424	.071	.353		1-103577-3
			.235	3	—	—	—	—	.341	.071	.270		1-103577-1
12	OBSOLETE		.283	3	—	—	—	—	.389	.071	.318		103577-9
			.318	3	—	—	—	—	.424	.071	.353		103577-7
			.235	2	.015	.080	.100	.185	.341	.071	.270		103577-5
			.283	2	.015	.080	.100	.185	.389	.071	.318		103577-3
			.318	2	.015	.080	.100	.200	.424	.071	.353		103577-1
			MATING HEIGHT ABOVE BOARD (REF)	FINISH	G	F	E	D	C	B	A		ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

MATERIAL
BANDOLIER – BRASS
POST–PHOS BRONZE

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± .005
1 PLC ± .005
2 PLC ± .005
3 PLC ± .005
4 PLC ± .005
ANGLES ± .005

FINISH
BANDOLIER – NONE
POST–SEE TABLE

DWN
G.DOUTY
CHK
R.FEIDT
APVD
R.ELICKER

12AUG87
12SEP87
12SEP87

NAME
ASSEMBLY, BANDOLIER, .100 CL, .025 SQUARE POSTS

SIZE
A1

CAGE CODE
00779

DRAWING NO
103577

RESTRICTED TO
—

Tyco Electronics

Tyco Electronics Corporation
Harrisburg, Pa 17105-3608

CUSTOMER DRAWING

SCALE 10:1

SHEET 1 OF 1

REV G2