

# ULTEM<sup>TM</sup> RESIN ATX200F

REGION AMERICAS

## DESCRIPTION

High flow Polyetherimide blend. ECO Conforming, UL94 V0 Listing, US FDA Food Contact compliant.

INDUSTRY	SUB INDUSTRY
Consumer	Home Decoration, Personal Accessory, Home Appliances, Personal Recreation, Commercial Appliance
Packaging	Flexible Packaging, Food & Beverage, Consumer Packaging

## TYPICAL PROPERTY VALUES

Revision 20190925

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL</b>			
Tensile Stress, yld, Type I, 5 mm/min	96	MPa	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	70	%	ASTM D 638
Flexural Stress, yld, 2.6 mm/min, 100 mm span	144	MPa	ASTM D 790
Flexural Modulus, 2.6 mm/min, 100 mm span	3170	MPa	ASTM D 790
<b>IMPACT</b>			
Izod Impact, unnotched, 23°C	2082	J/m	ASTM D 4812
Izod Impact, notched, 23°C	53	J/m	ASTM D 256
Izod Impact, Reverse Notched, 3.2 mm	2670	J/m	ASTM D 256
<b>THERMAL</b>			
HDT, 1.82 MPa, 6.4 mm, unannealed	190	°C	ASTM D 648
Relative Temp Index, Elec <sup>(1)</sup>	115	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(1)</sup>	115	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(1)</sup>	115	°C	UL 746B
<b>PHYSICAL</b>			
Specific Gravity	1.26	-	ASTM D 792
Mold Shrinkage, flow, 3.2 mm	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 337°C/6.6 kgf	24	g/10 min	ASTM D 1238
<b>ELECTRICAL</b>			
Comparative Tracking Index (UL) {PLC}	4	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥0.75	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 4	≥0.75	mm	UL 746A
<b>FLAME CHARACTERISTICS <sup>(1)</sup></b>			
UL Yellow Card Link	<a href="#">E121562-221073</a>	-	-
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
UL Recognized, 94V-2 Flame Class Rating	≥0.75	mm	UL 94
<b>INJECTION MOLDING</b>			
Drying Temperature	135	°C	
Drying Time	4 – 6	hrs	
Drying Time (Cumulative)	10	hrs	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Maximum Moisture Content	0.02	%	
Melt Temperature	350 – 370	°C	
Nozzle Temperature	350 – 370	°C	
Front - Zone 3 Temperature	350 – 370	°C	
Middle - Zone 2 Temperature	345 – 365	°C	
Rear - Zone 1 Temperature	340 – 360	°C	
Mold Temperature	135 – 165	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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