

Screw pitch gauges

814 Screw pitch gauges



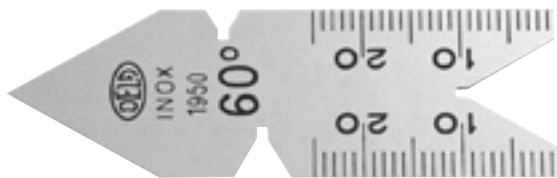
	Thread forms	Number of blades	Pitch recognition	$\Delta\Delta$ g
814.M	Metric thread	60 cutting gauge + 31 blades	25 - 30 - 35 - 40 - 45 - 50 - 55 - 60 - 65 - 70 - 75 - 80 85 - 90 - 100 - 110 - 120 - 125 - 130 - 140 - 150 - 160 170 - 175 - 180 - 190 - 200 - 225 - 250 - 275 - 300	53
814.NI	I.S.O thread	60 cutting gauge + 25 blades	0.25 - 0.30 - 0.35 - 0.40 - 0.45 - 0.50 - 0.60 - 0.70 0.75 - 0.80 - 1.00 - 1.25 - 1.50 - 1.75 - 2.00 - 2.50 3.00 - 3.50 - 4.00 - 4.50 - 5.00 - 5.50 - 6.00 - 6.50 - 7.00	35
814.WH	Whitworth thread	55 cutting gauge + 29 blades	4 - 4.5 - 5 - 6 - 7 - 8 - 9 - 10 - 11 - 12 - 13 - 14 - 16 - 18 - 19 20 - 22 - 24 - 25 - 26 - 28 - 30 - 32 - 34 - 36 - 38 - 40 - 48 - 60	40
814.G	Gas thread	8 blades	Female threads : 11 - 14 - 19 - 28 Male threads : 11 - 14 - 19 - 28	20

Miscellaneous gauges

Angle gauge

DELA.1950.00

- 60 screw pitch gauge. Stainless steel.
 - Graduated in mm on one side and 1/2 mm on the other. Useful for lathe-tool and thread angles.
- $\Delta\Delta$: 30 g.



Drill gauge

DELA.1952.00

- Gives correct drill-bit cutting angle of 120.
 - Cutting edge gauge graduated 0-20 in mm and 1/2 mm.
 - Stainless steel.
- $\Delta\Delta$: 50 g.



Welders gauge

DELA.1960.00

- Gives correct 60, 70, 80 and 90 weld fillet angles.
 - Includes 1/10 vernier for measuring weld seams.
 - Steel.
- $\Delta\Delta$: 76 g.

