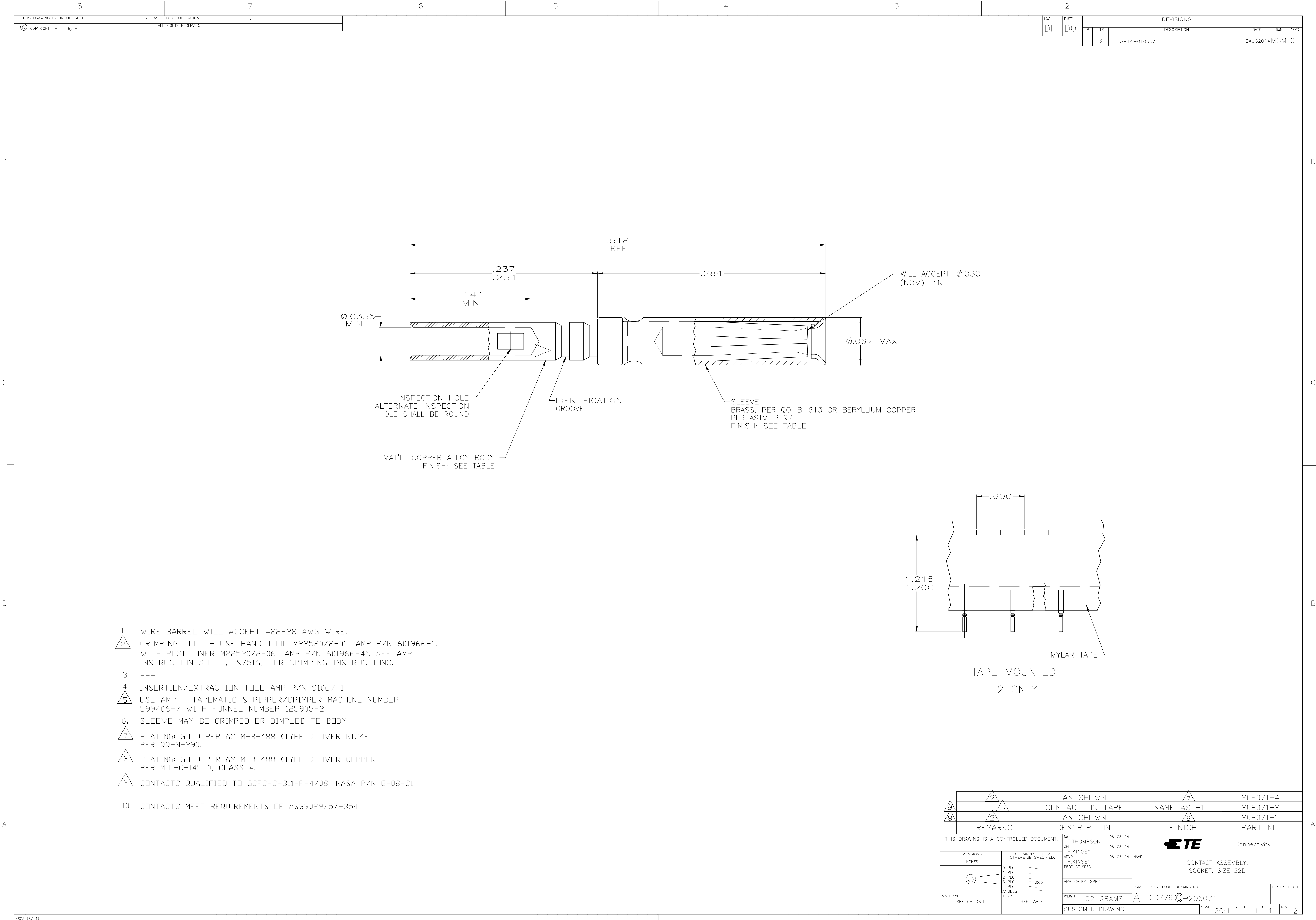




1. WIRE BARREL WILL ACCEPT #22-28 AWG WIRE.
2. CRIMPING TOOL - USE HAND TOOL M22520/2-01 (AMP P/N 601966-1) WITH POSITIONER M22520/2-06 (AMP P/N 601966-4). SEE AMP INSTRUCTION SHEET, IS7516, FOR CRIMPING INSTRUCTIONS.
3. ---
4. INSERTION/EXTRACTION TOOL AMP P/N 91067-1.
5. USE AMP - TAPEMATIC STRIPPER/CRIMPER MACHINE NUMBER 599406-7 WITH FUNNEL NUMBER 125905-2.
6. SLEEVE MAY BE CRIMPED OR DIMPLED TO BODY.
7. PLATING: GOLD PER ASTM-B-488 (TYPEII) OVER NICKEL PER QQ-N-290.
8. PLATING: GOLD PER ASTM-B-488 (TYPEII) OVER COPPER PER MIL-C-14550, CLASS 4.
9. CONTACTS QUALIFIED TO GSFC-S-311-P-4/08, NASA P/N G-08-S1
10. CONTACTS MEET REQUIREMENTS OF AS39029/57-354

2	AS SHOWN	2	206071-4
5	CONTACT ON TAPE	1	206071-2
8	AS SHOWN	1	206071-1
REMARKS	DESCRIPTION	FINISH	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. THOMPSON 06-03-94	TE Connectivity	
		CHK F. KINSEY 06-03-94		
DIMENSIONS: INCHES		APVD F. KINSEY 06-03-94	NAME	
		PRODUCT SPEC	CONTACT ASSEMBLY, SOCKET, SIZE 22D	
		APPLICATION SPEC		

MATERIAL SEE CALLOUT		FINISH SEE TABLE	WEIGHT 102 GRAMS	SIZE A1
			CAGE CODE 00779	DRAWING NO 206071
			CUSTOMER DRAWING	RESTRICTED TO ---

SCALE 20:1	SHEET 1 OF 1	REV H2
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