

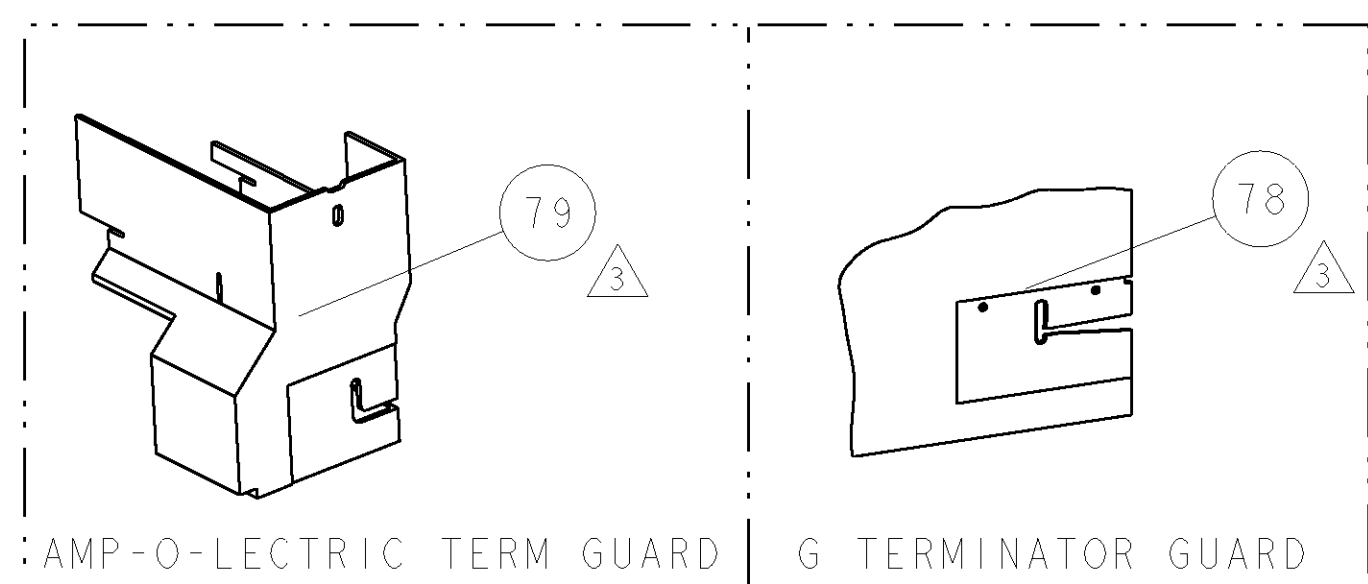
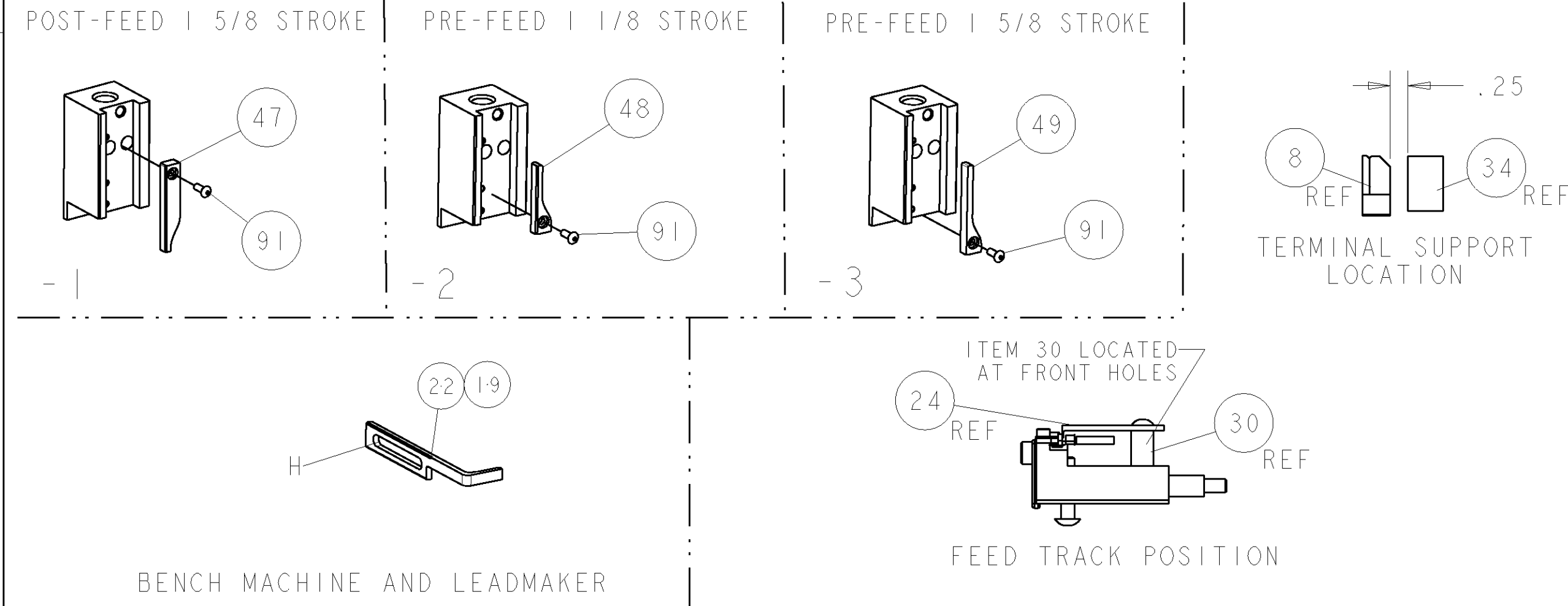
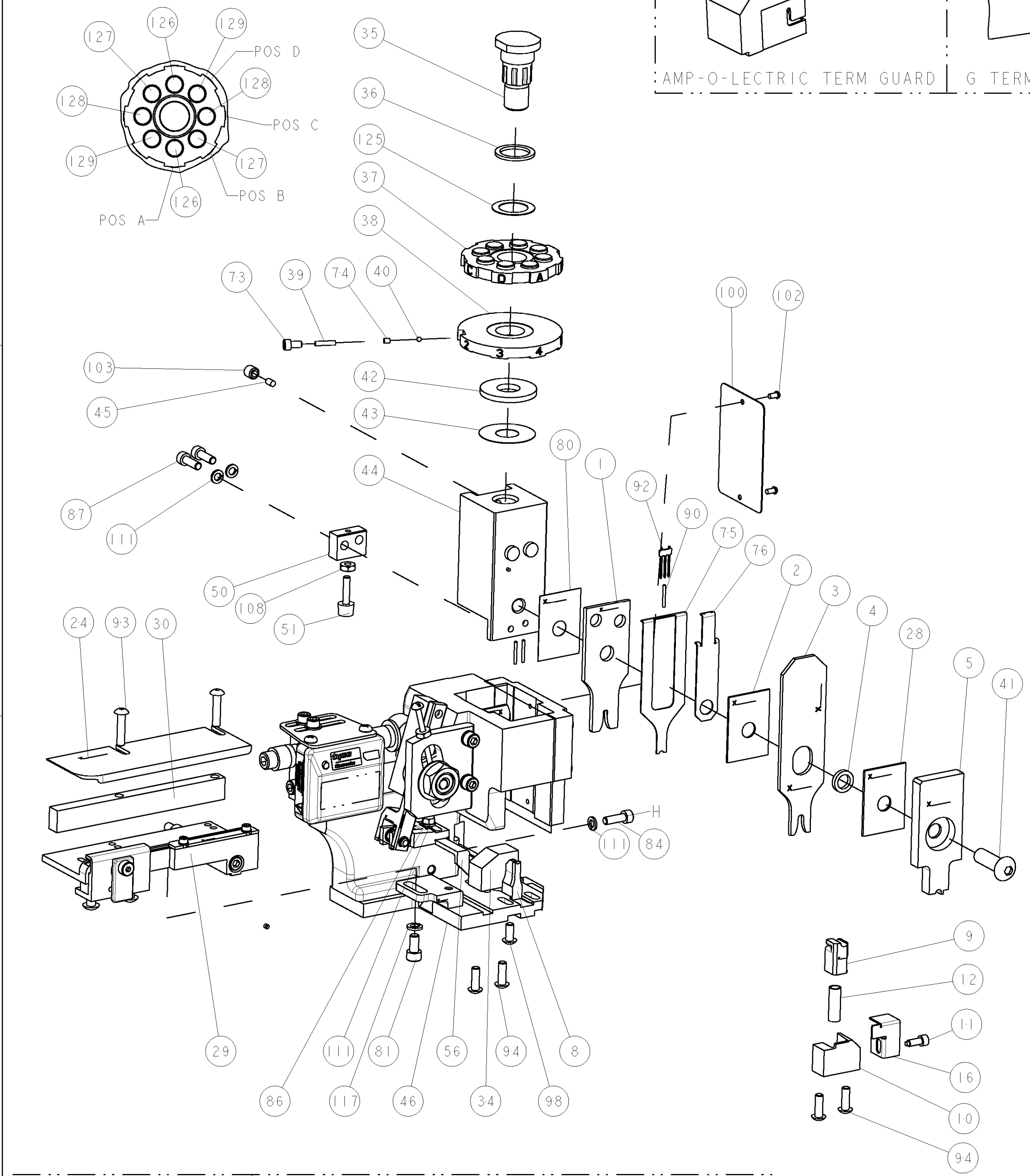
8			7					
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PART NUMBER		REV	FIRST USED		POWER UNIT		FEED TYPE	
1852084-1		A	122500-1		LEADMAKER		POST FEED	
1852084-2		A	565435-5		BENCH MODEL K		PRE FEED	
1852084-3		A	354500-1		BENCH MODEL G		PRE FEED	

D

C

B

A



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

2	2	2	-	3-354779-0	PIN, WIRE DISC, .3140	129
2	2	2	-	2-354779-2	PIN, WIRE DISC, .3100	128
2	2	2	-	354779-7	PIN, WIRE DISC, .3025	127
2	2	2	-	8-354778-1	PIN, WIRE DISC, .2900	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
-	-	-	-	-	-	122
-	-	-	-	-	-	121
-	-	-	-	-	-	120
-	-	-	-	-	-	119
-	-	-	-	-	-	118
1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	117
-	-	-	-	-	-	116
-	-	-	-	-	-	115
-	-	-	-	-	-	114
-	-	-	-	-	-	113
-	-	-	-	-	-	112
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
-	-	-	-	-	-	110
-	-	-	-	-	-	109
1	1	1	-	21018-5	NUT, HEX, REG 6-32	108
-	-	-	-	-	-	107
-	-	-	-	-	-	106
-	-	-	-	-	-	105
-	-	-	-	-	-	104
1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	103
2	2	2	-	21017-2	SCREW, DRIVE	102
-	-	-	-	-	-	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
-	-	-	-	-	-	99
1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	98
-	-	-	-	-	-	97
-	-	-	-	-	-	96
-	-	-	-	-	-	95
4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	94
2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	93
1	1	1	-	1424350-1	HOLDER, PIN	92
1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
3	3	3	-	1-23147-4	SPRING, COMPRESSION	90
-	-	-	-	-	-	89
-	-	-	-	-	-	88
-	-	-	-	-	-	87
2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	86
1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	85
-	-	-	-	-	-	84
1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	83
-	-	-	-	-	-	82
-	-	-	-	-	-	81
1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	80
1	1	1	-	455888-1	SPACER, CRIMPER	79
-	REF	-	-	455749-1	GUARD WINDOW	78
1	REF	-	-	679532-1	INSERT, GUARD	77
-	-	-	-	-	-	76
1	1	1	-	1490524-1	DEPRESSOR, SPACER	75
1	1	1	-	1490525-3	DEPRESSOR, WIRE	74
1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	73
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

3

TERMINAL NAME: TERMINAL					
TYCO PN	MANF PN	ESCUBEDO TERMINAL - AMP CRIMP SPECS			
1572744	7522.01				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.072±.002[1.83±0.05mm]	14 AWG	
-	-	B	.061±.002[1.55±0.05mm]	16 AWG	
-	-	C	.054±.002[1.37±0.05mm]	18 AWG	
-	-	D	.050±.002[1.27±0.05mm]	20 AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.090 [2.29mm]	F	14-20 AWG
-	-	INSUL	.140 [3.56mm]	O	∅.059- .130
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.146 - .161	NONE	.433	408-8040	458637-1	

1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	73
-	-	-	-	-	-	72
-	-	-	-	-	-	71
-	-	-	-	-	-	70
-	-	-	-	-	-	69
-	-	-	-	-	-	68
-	-	-	-	-	-	67
-	-	-	-	-	-	66
-	-	-	-	-	-	65
-	-	-	-	-	-	64
-	-	-	-	-	-	63
-	-	-	-	-	-	62
-	-	-	-	-	-	61
-	-	-	-	-	-	60
-	-	-	-	-	-	59
-	-	-	-	-	-	58
-	-	-	-	-	-	57
1	1	1	-	458537-2	PAWL, FEED	56
-	-	-	-	-	-	55
-	-	-	-	-	-	54
-	-	-	-	-	-	53
-	-	-	-	-	-	52
1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
1	1	1	-	690753-1	SPACER, TONKER	50
1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
1	1	1	-	690191-1	PLUG,NYLON	45
1	1	1	-	455673-1	RAM	44
1	1	1	-	690125-1	SHIM SUB-ASSY	43
1	1	1	-	690124-1	WASHER, RAM (.115)	42
1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	690142-1	DISC, INSULATION	38
1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
1	1	1	-	22480-5	SPRING, COMPRESSION	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	1-690786-4	TERMINAL SUPPORT	34
-	-	-	-	-	-	33
-	-	-	-	-	-	32
-	-	-	-	-	-	31
1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
1	1	1	-	1633091-1	SUB-ASSEMBLY, FEEDTRACK	29
1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	-	-	-	-	-	27
-	-	-	-	-	-	26
-	-	-	-	-	-	25
1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	23
-	-	1	-	690472-2	STRIPPER	22
-	-	-	-	-	-	21
-	-	-	-	-	-	20
1	1	1	-	690472-9	STRIPPER	19
-	-	-	-	-	-	18
-	-	-	-	-	-	17
1	1	1	-	318563-1	GUARD, FRONT CHIP	16
-	-	-	-	-	-	15
-	-	-	-	-	-	14
-	-	-	-	-	-	13
1	1	1	-	5-22280-0	SPRING, COMPRESSION	12
1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	-	1633110-5	ANVIL, COMBINATION .090	8
-	-	-	-	-	-	7
-	-	-	-	-	-	6
1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	-	5-683454-0	CRIMPER, INSULATION 0	3
1	1	1	-	455888-8	SPACER, CRIMPER	2
1	1	1	-	4-456406-3	CRIMPER, WIRE PREMIUM	1

-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
CUSTOMER VIEWABLE ASSEMBLY						

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