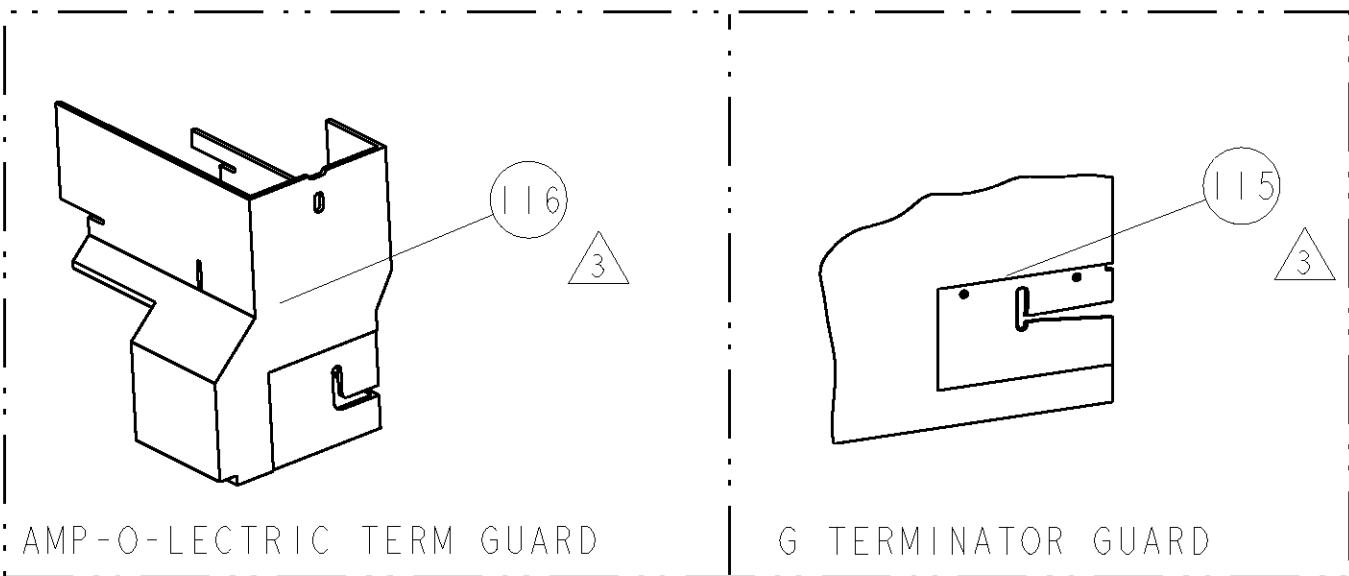
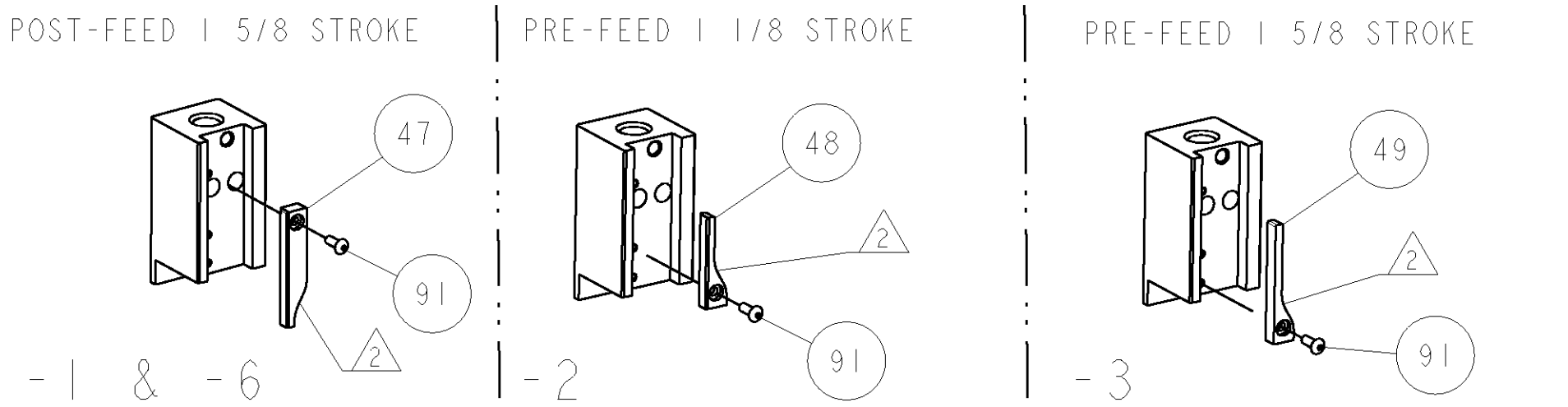
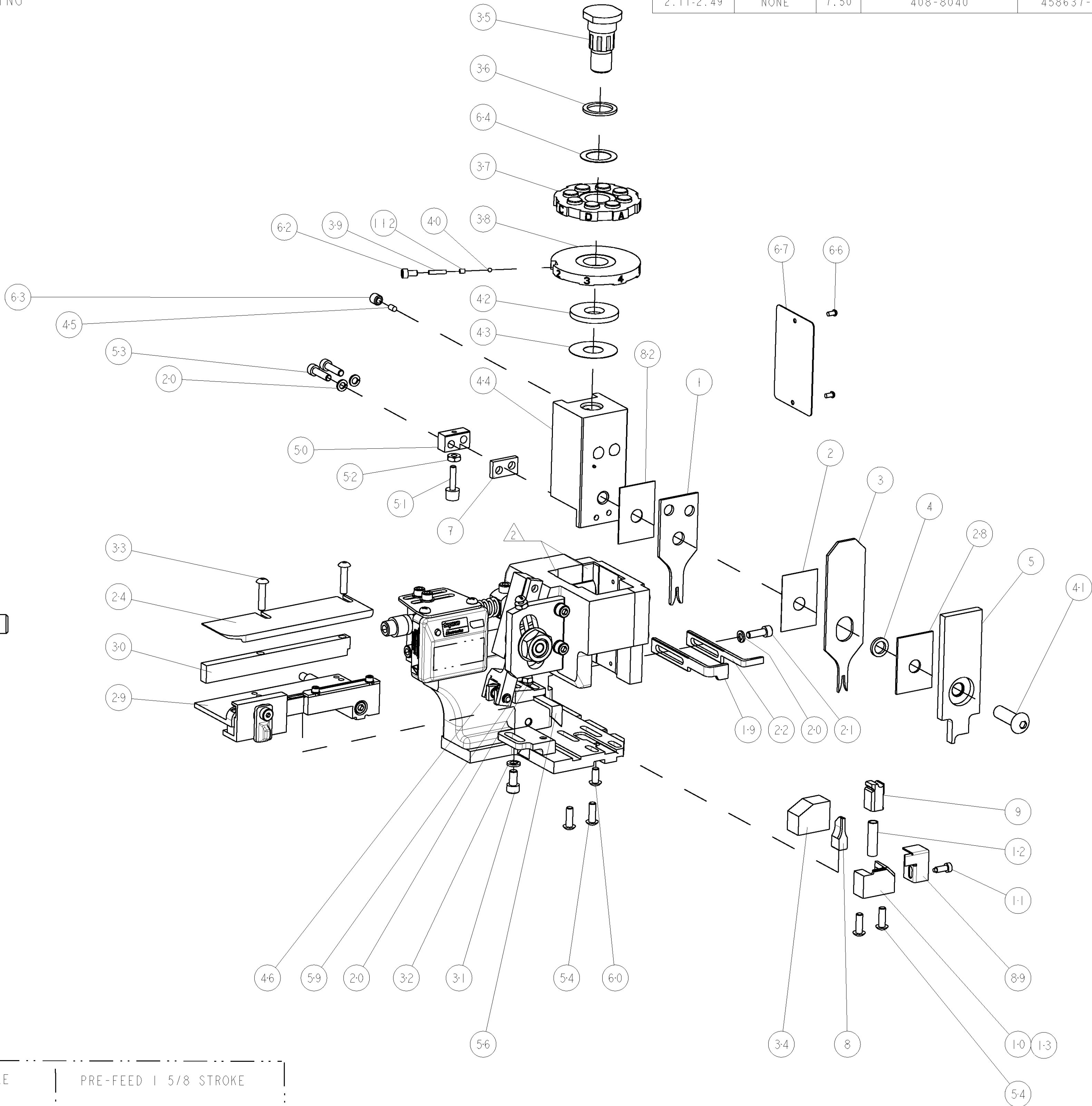
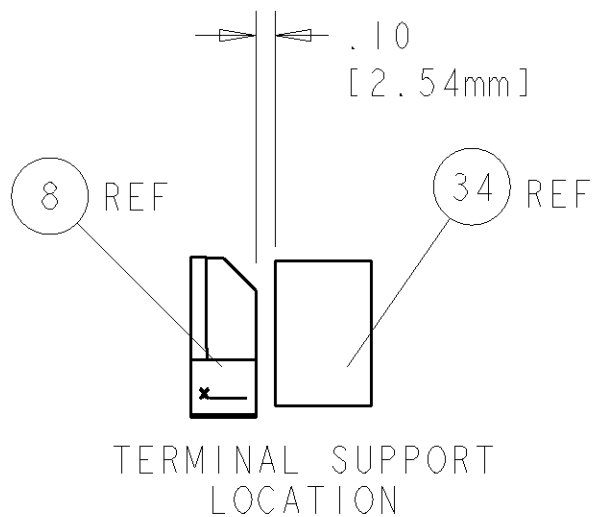
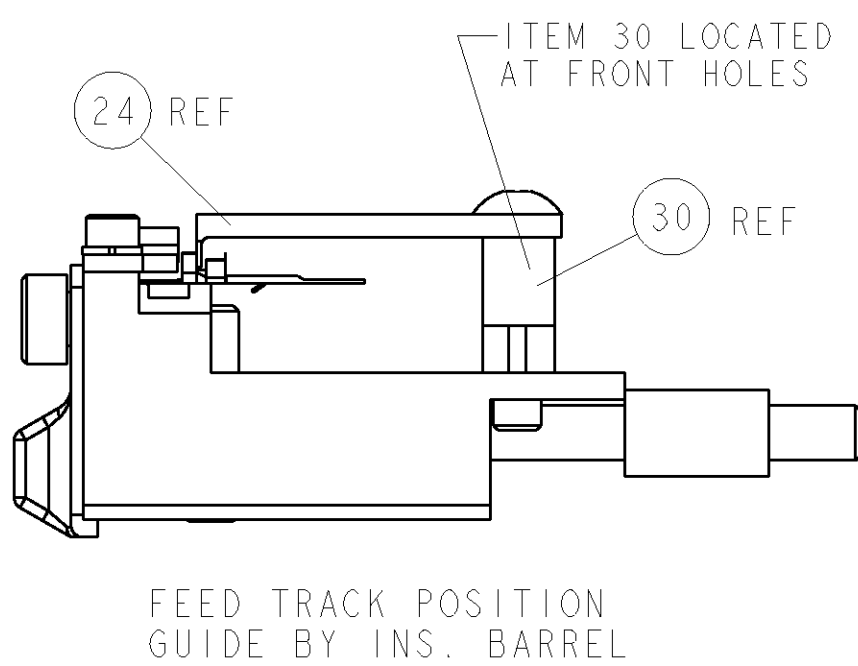
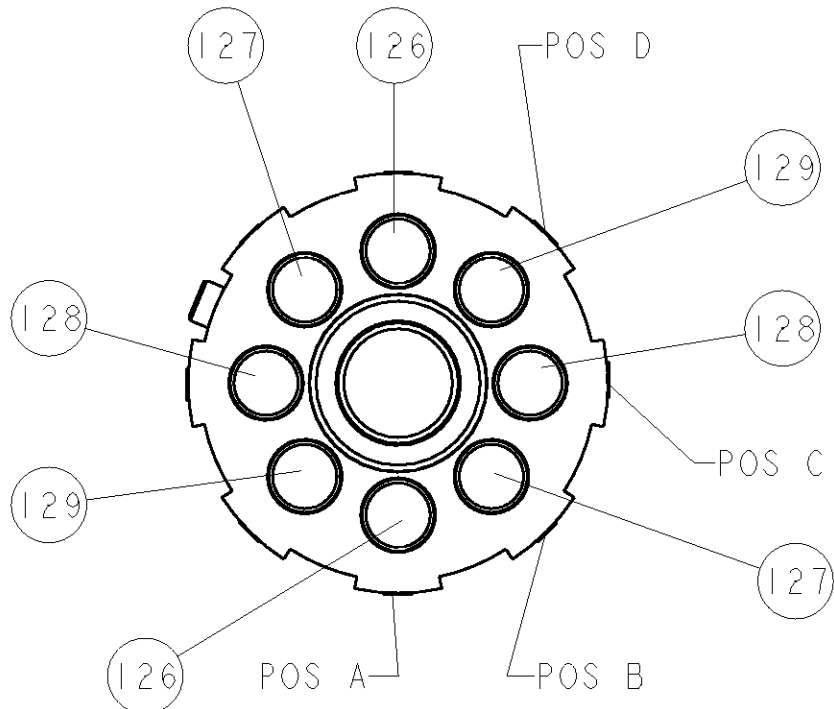


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852739-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852739-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852739-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852739-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852739-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: 5713 SERIES CRIMP TERMINAL					
TE PN	LEOCO	LEOCO TERMINAL - TE CRIMP SPECS			
1949760	5713TPB0000				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.97mm+.05/- .05 [.038+.002/- .002]	22AWG	
-	-	B	.89mm+.05/- .05 [.035+.002/- .002]	24AWG	
-	-	C	.84mm+.05/- .05 [.033+.002/- .002]	26AWG	
-	-	D	.81mm+.05/- .05 [.032+.002/- .002]	28AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.58mm [.062]	F	28-22 AWG
-	-	INSUL	2.03mm [.080]	F	Ø 1.800 MAX
WIRE STRIP LENGTH 2.11-2.49	TERM-APPL SPEC NONE	FEED 7.50	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REV		DATE		BY		APPROV	
A	66	F	LTR	DESCRIPTION		DATE		BY		APPROV	
		A		RELEASED		16SEP2008		BH		BH	

-	2	2	2	2	-	3-354779-9	PIN, WIRE DISC, .3185	129
-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170	128
-	2	2	2	2	-	3-354779-2	PIN, WIRE DISC, .3150	127
-	2	2	2	2	-	2-354779-5	PIN, WIRE DISC, .3115	126
△	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1-1633665-1	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-6	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	3-1213077-0	CRIMPER, INSULATION PREMIUM	3
△	-	1	1	1	-	455888-1	SPACER, CRIMPER	2
△	1	1	1	1	-	4-456403-2	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES		ENG T. ELBIN	27AUG2008	NAME SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROV N. DEWING	27AUG2008	PRODUCT SPEC	
3 PLC ±.01		APPLICATION SPEC		SIZE	
1 PLC ±.01		WEIGHT		CAGE CODE	
2 PLC ±.01		CUSTOMER DRAWING		DRAWING NO	
3 PLC ±.001		SCALE		REV	
4 PLC ±.0001		3:5		A	
ANGLES		1		OF	
FINISH		1		REV	
-		A		A	

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