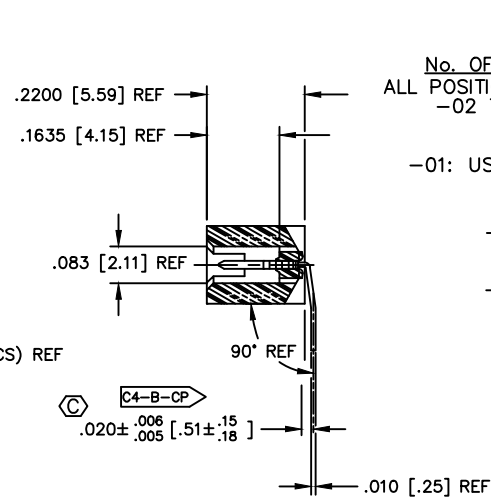
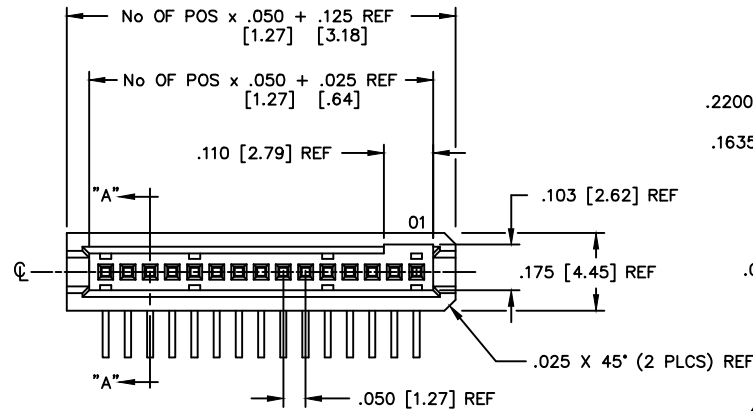


REVISION K

DO NOT SCALE
FROM THIS PRINT

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE: .050 C.L. SINGLE ROW, RA SHROUDED TERMINAL STRIP	DWG NO: TFM-1XX-XX-X-S-RA
ONE PLACE DECIMALS: $\pm .1$ [2.54]	THREE PLACE DECIMALS: $\pm .005$ [.127]	ANGLES $\pm 2^\circ$			
TWO PLACE DECIMALS: $\pm .01$ [.254]	FOUR PLACE DECIMALS: $\pm .0020$ [.051]				SHEET 6f



TFM-1XX-XX-X-S-RA

No. OF POSITIONS
ALL POSITIONS AVAILABLE
-02 THRU -50

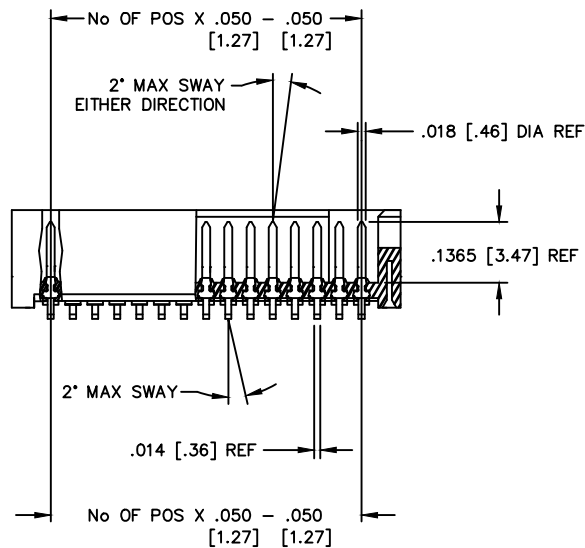
LEAD STYLE
-01: USE T-1R16-02-X

OPTIONS
-RA: RIGHT ANGLE

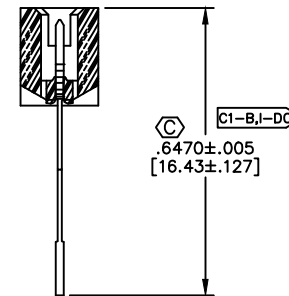
BODY SPECIFICATION
-S: SINGLE ROW
(USE TFM-XX-S-01)

PLATING SPECIFICATIONS
-L: 10 μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30 μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE IN ON TAIL

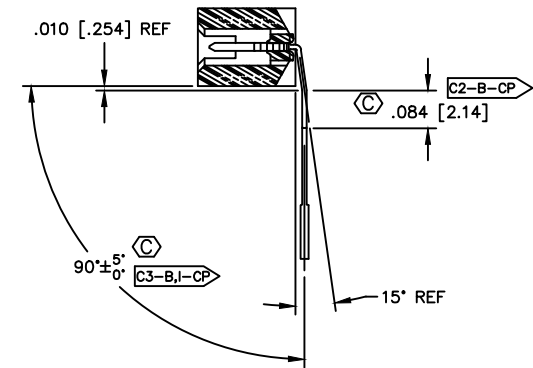
CRITICAL DIMENSION INSPECTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL T-1R16-02-X	C1
FORM T-1R16-02-X	C2, C3, C4



SECTION 'A-A'



IN-PROCESS 1



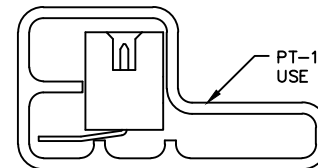
IN-PROCESS 2

NOTES:

1. (C) REPRESENTS CRITICAL DIMENSION.
2. [] DIMENSIONS ARE IN MILLIMETERS.
3. MEASURED FROM BEND.
4. .003 [.08] MAXIMUM TERMINAL BURR
5. .005 [.13] MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO PINS.
6. MINIMUM LOCKING CLIP RETENTION TO BE 8 OZS.
7. PARTS TO BE PACKAGED IN TUBES.

PROPRIETARY NOTE

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PACKAGING VIEW

MISC/MKTG
TFM-1XX-XX-X-S-RA

samtec

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CODE 55322

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CHECKED BY: ECKERT

ENGINEER
APPROVAL
PAE

TFM-1XX-XX-X-S-RA
SHEET 6f