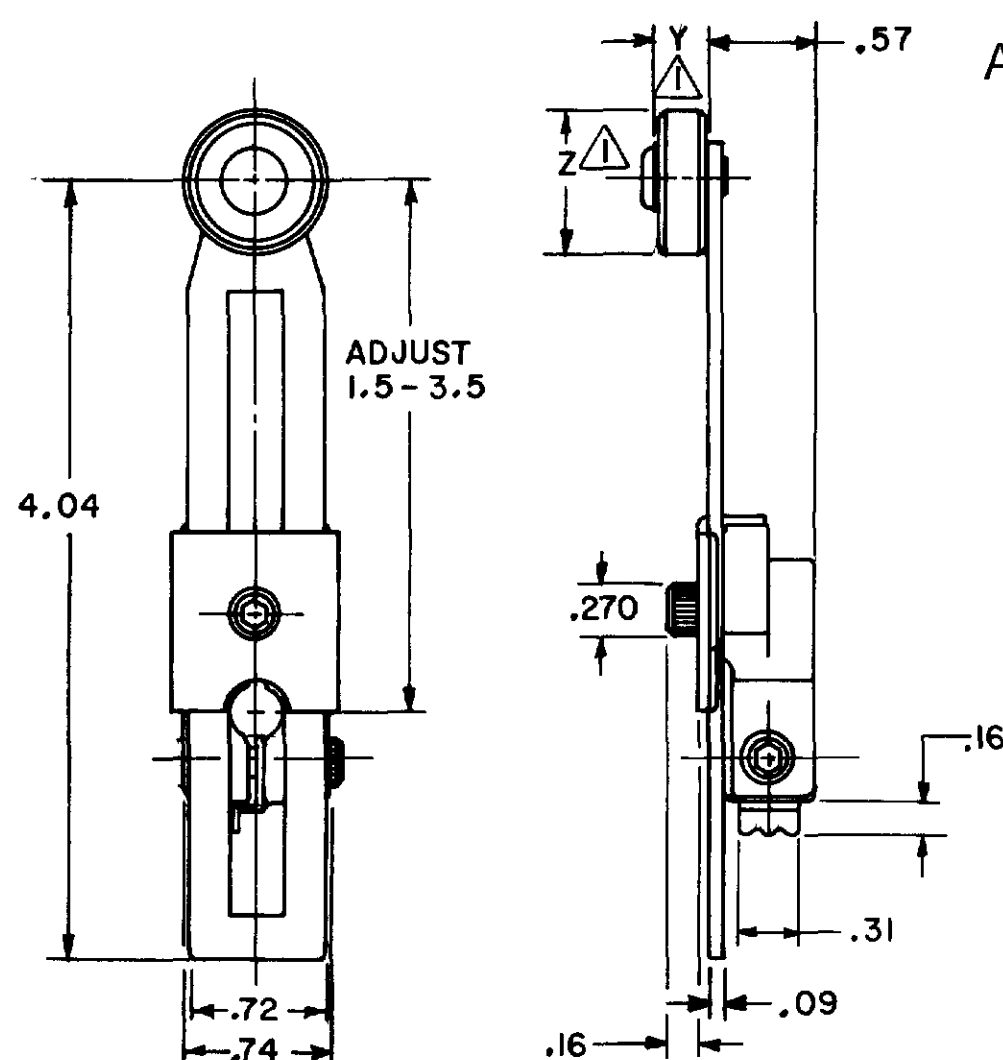


MLSZ SERIES CHART

ALL DIMENSIONS REFERENCE ONLY



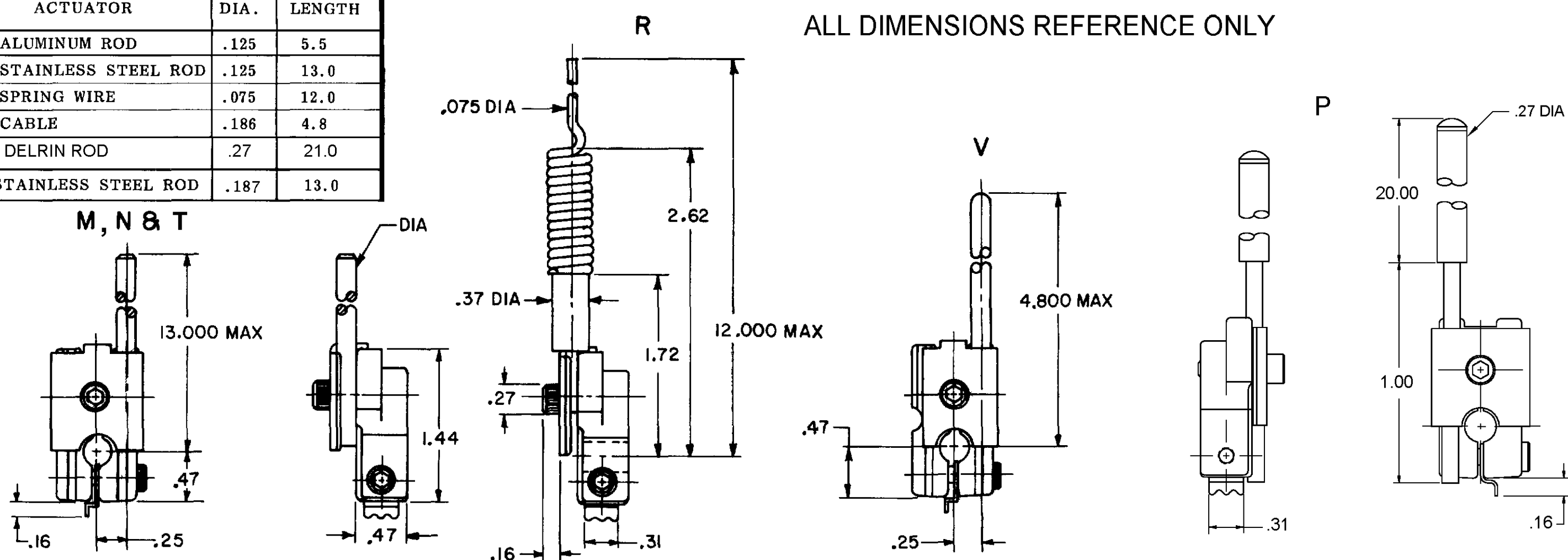
CATALOG LISTING	ROLLER	Z DIA	Y WIDTH
LSZ52	NONE	— — —	— — —
LSZ52A	NYLON	.750	.250
LSZ52B	STEEL	.750	.250
LSZ52C	NYLON	.750	.250
LSZ52D	STEEL	.750	.250
LSZ52J	NYLON	1.000	.500
LSZ52K	NYLON	1.500	.250
LSZ52M	NYLON	2.000	.250
LSZ52L	BALL BEARING	.750	.250
LSZ52E	NYLON	.750	1.300
LSZ52N	NYLON	.750	.500
LSZ52W	RUBBER	1.60	.50
LSZ52Y	RUBBER	2.00	.40

1 FOR ADDITIONAL ROLLER WIDTHS AND/OR DIAMETERS
REFER TO THE CHART ON THE RIGHT

2 ALL SCREWS ARE #8-32 UNC WITH A 9/64
ALLEN HEAD SOCKET EXCEPT LSZ52N WHICH USES BUTTON
HEAD SCREW WITH 3/32 HEX SOCKET

CATALOG LISTING	ACTUATOR	DIA.	LENGTH
LSZ54M	ALUMINUM ROD	.125	5.5
LSZ54N	STAINLESS STEEL ROD	.125	13.0
LSZ54R	SPRING WIRE	.075	12.0
LSZ54V	CABLE	.186	4.8
LSZ54P	DELTRIN ROD	.27	21.0
LSZ54T	STAINLESS STEEL ROD	.187	13.0

ALL DIMENSIONS REFERENCE ONLY



MASTER REDUCED

MICRO SWITCH
FREEDPORT ILLINOIS U.S.A.
A DIVISION OF MONEYWELL
FED. REG. CODE 91929

CHART 1

THIRD ANGLE PROJECTION



SCALE FULL

DO NOT SCALE PRINT

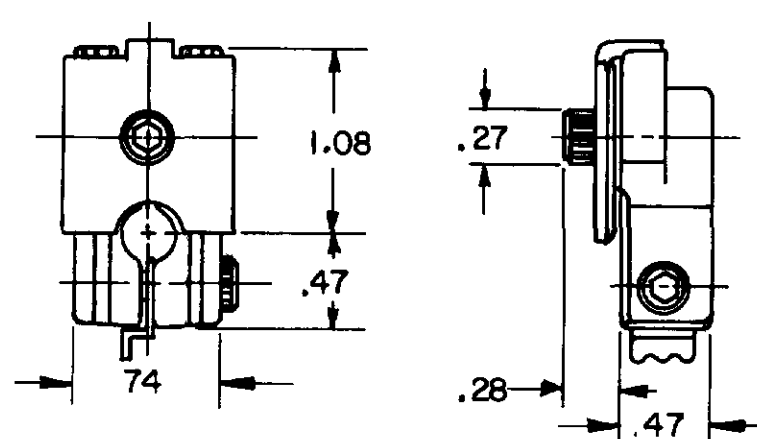
TOLERANCES

APPLY TO DIMENSIONS UNLESS OTHERWISE SPECIFIED

	IN	FR	MM	IN	FR	MM
NO. PLACES	3	3	3	3	3	3
MIN. DIM.	1/16	1/32	0.010	1/16	1/32	0.010
MIN. HOLE DIA.	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER DRILLING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER TURNING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER REAMING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER BORING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER TAPPING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER READING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER GRINDING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER POLISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER LAPPING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER TUMBLING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER FINISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER POLYMER COATING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER ANODIZING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER ELECTROPLATING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER GALVANIZING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER PHOSPHATING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER OILING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER CLEANING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER PASSIVATING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER POLYMERIZING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER CRYSTALLIZATION	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER SINTERING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER FUSING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER CURE	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER BAKING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER DRYING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER COOKING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER BURNING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER TREATING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER FINISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER POLISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER LAPPING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER TUMBLING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER FINISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER POLISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER LAPPING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER TUMBLING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER FINISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER POLISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER LAPPING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER TUMBLING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER FINISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER POLISHING	1/8	1/16	0.015	1/8	1/16	0.015
MIN. HOLE DIA. AFTER LAPPING	1/8	1/16	0.015	1/8	1/16	

CATALOG LISTING	Y REF LENGTH	Z MAX WIDTH
LSZ 61	6.0	2.30
LSZ 618	9.5	4.00

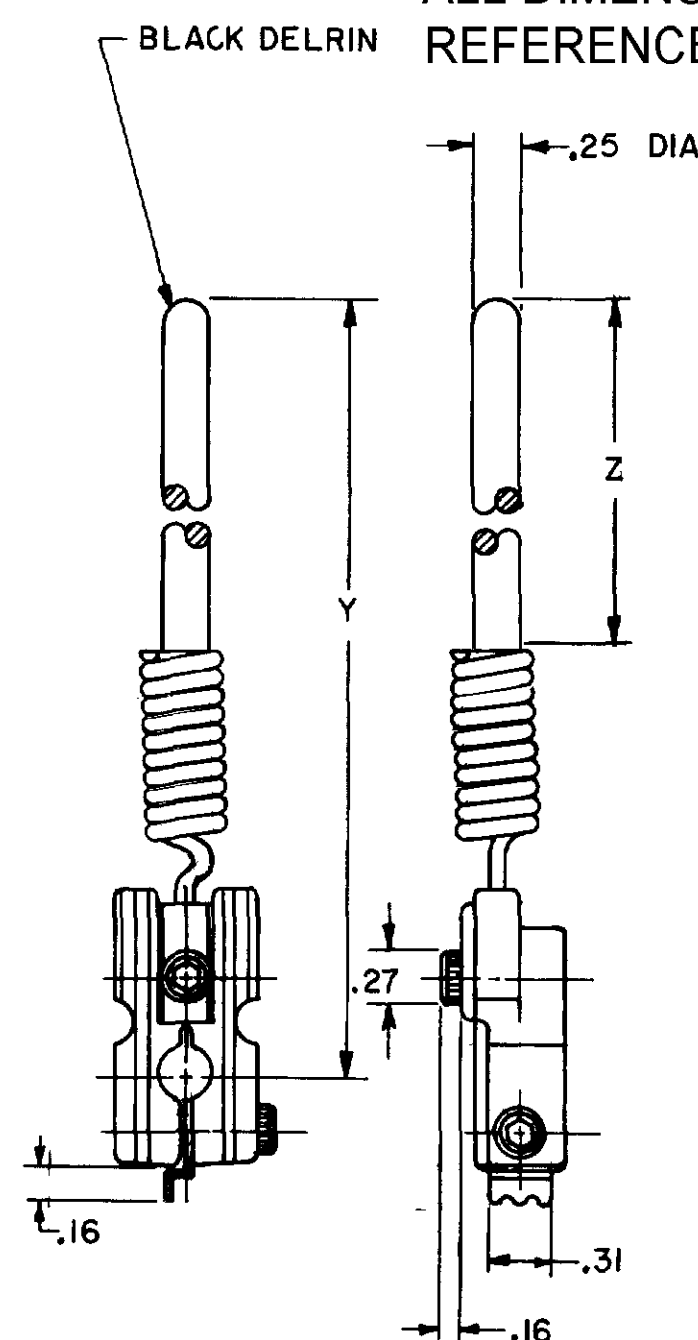
LSZ54



ALL DIMENSIONS
REFERENCE ONLY

CATALOG LISTING	Y LENGTH	Z LENGTH
LSZ68	12.0	9.80
LSZ617	16.0	14.00
LSZ686	6.0	3.8

ALL DIMENSIONS
REFERENCE ONLY



ALL DIMENSIONS REFERENCE ONLY

MLSZ SERIES CHART

