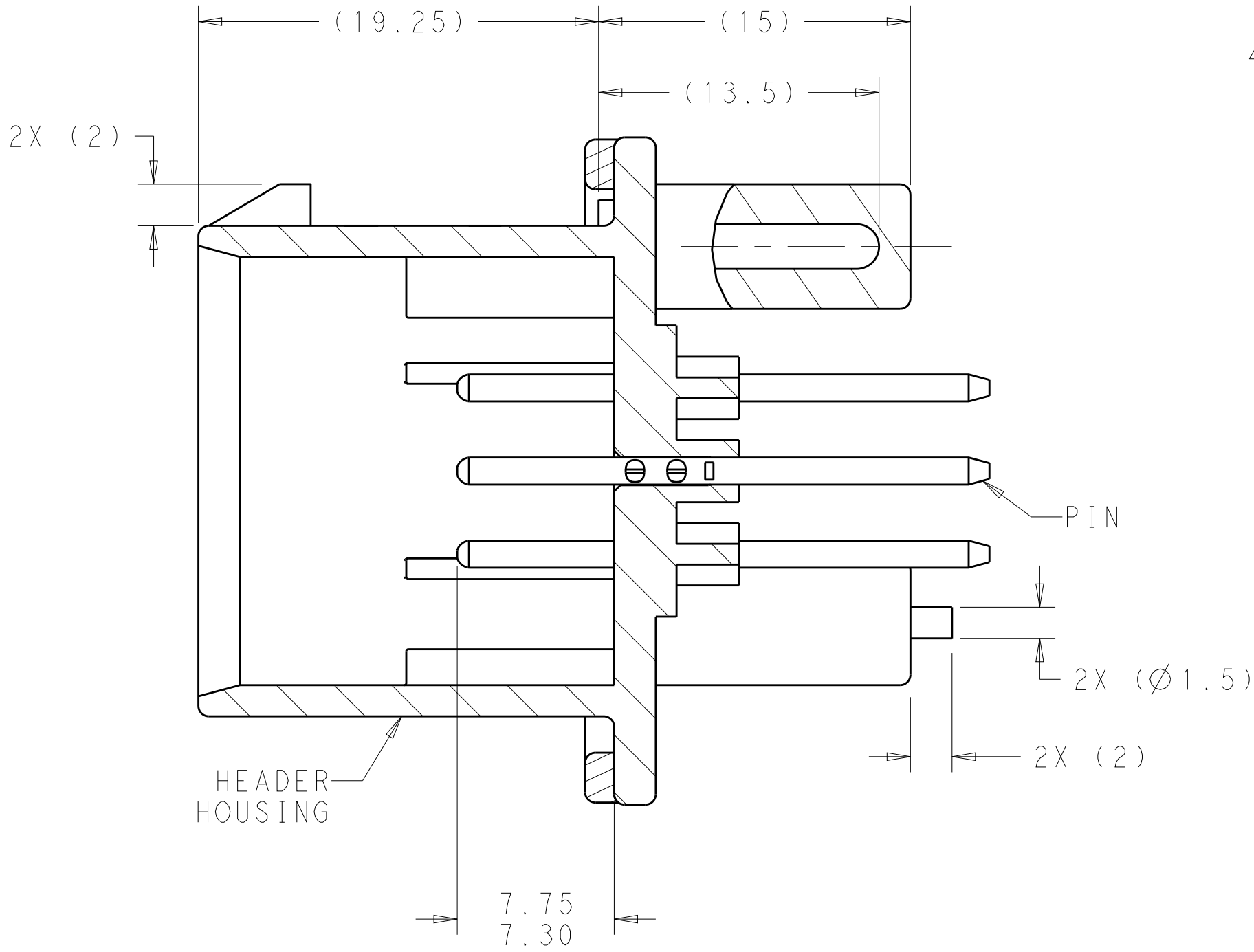
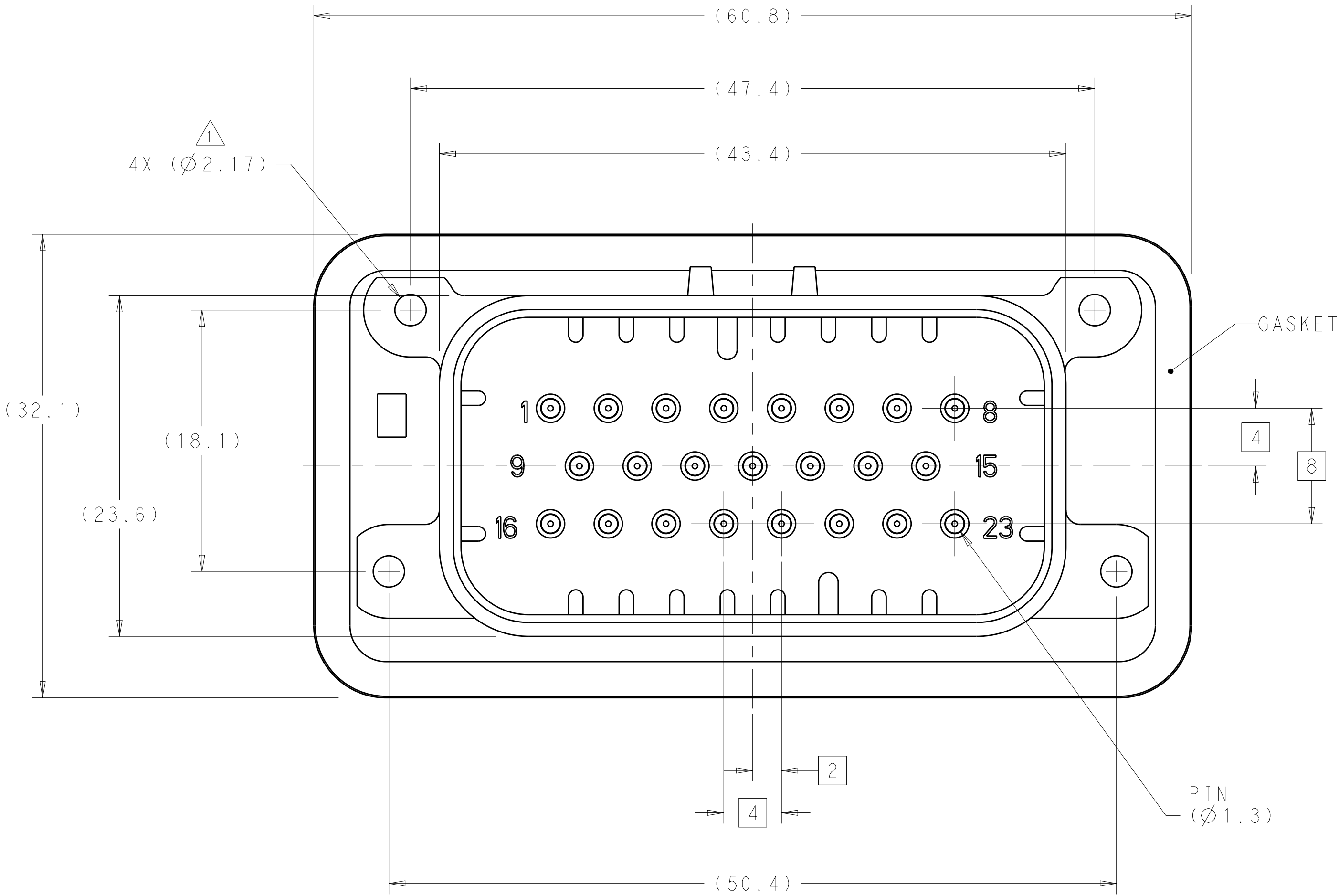
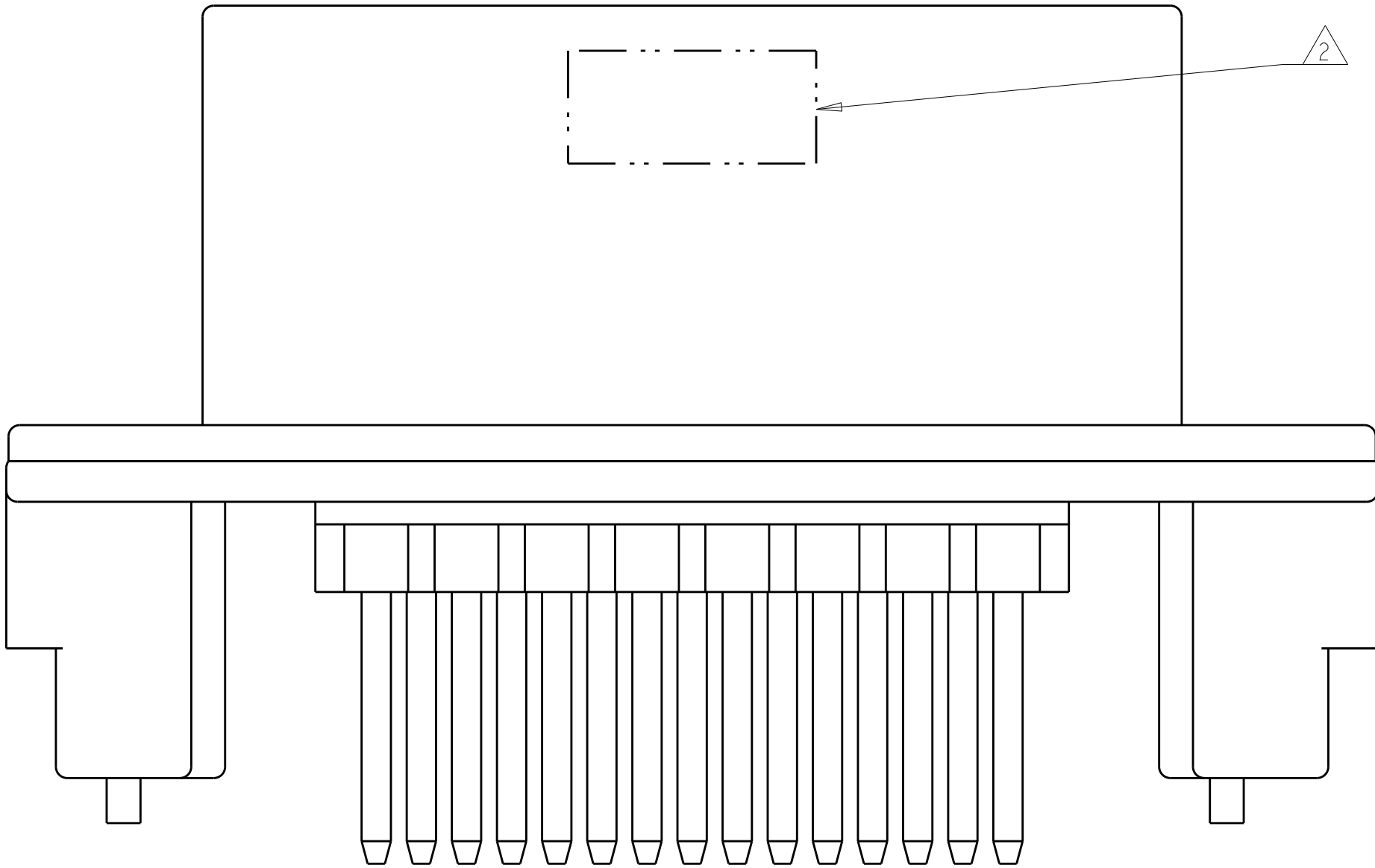


REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
	C7	REVISED PER ECO-12-016002	05SEP2012	DD	DS
	C8	REVISED PER ECO-13-019565	12DEC2013	DD	DS

- 1 ACCEPTS #4 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.4 N-m MINIMUM
- 2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60. USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK, LAST DIGIT = DAY
- 3 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS - TIN OR GOLD PLATED BRASS
GASKET - SILICONE
- 4 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854



SECTION A-A

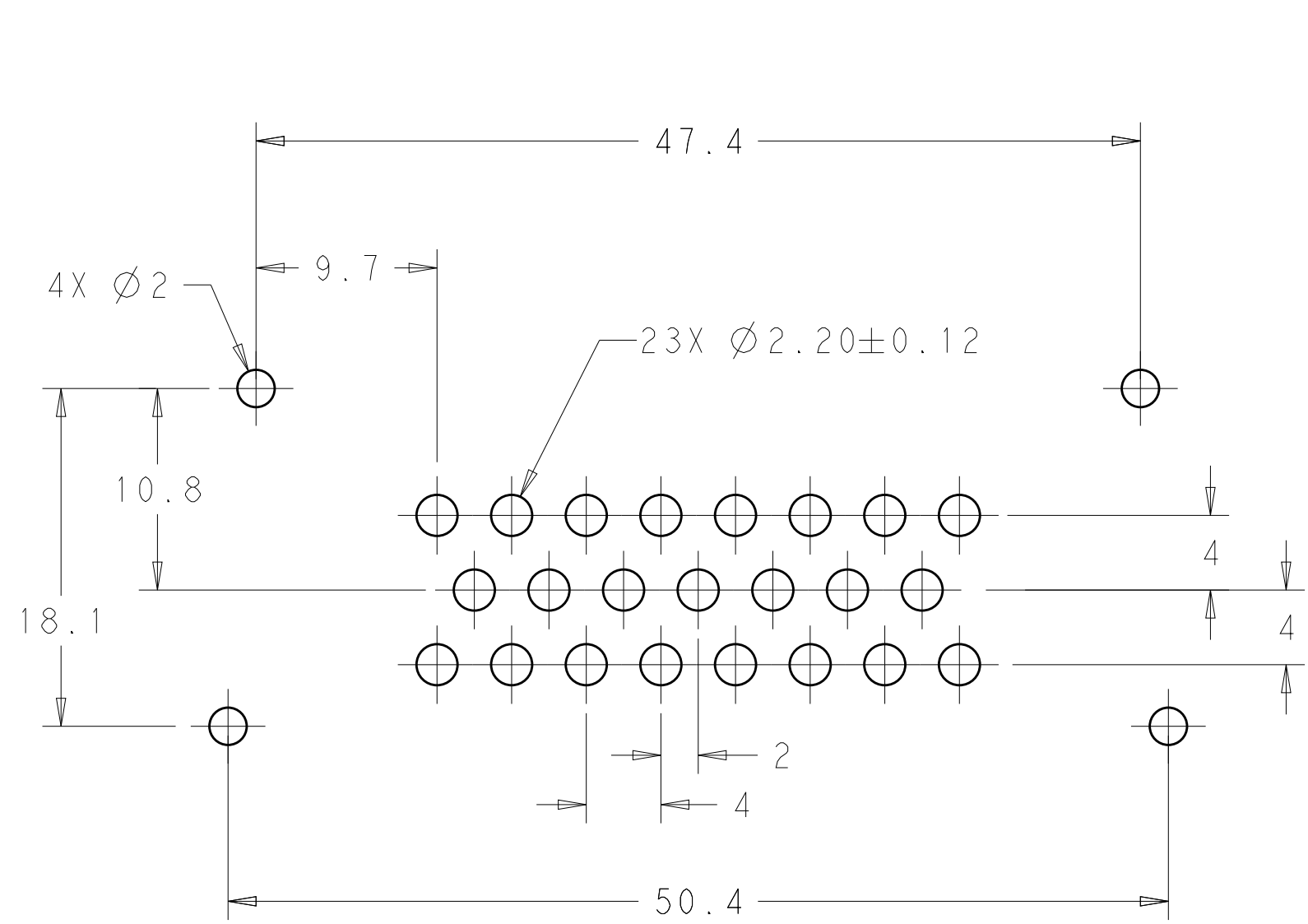


776228-1 & 1-776228-1 SHOWN

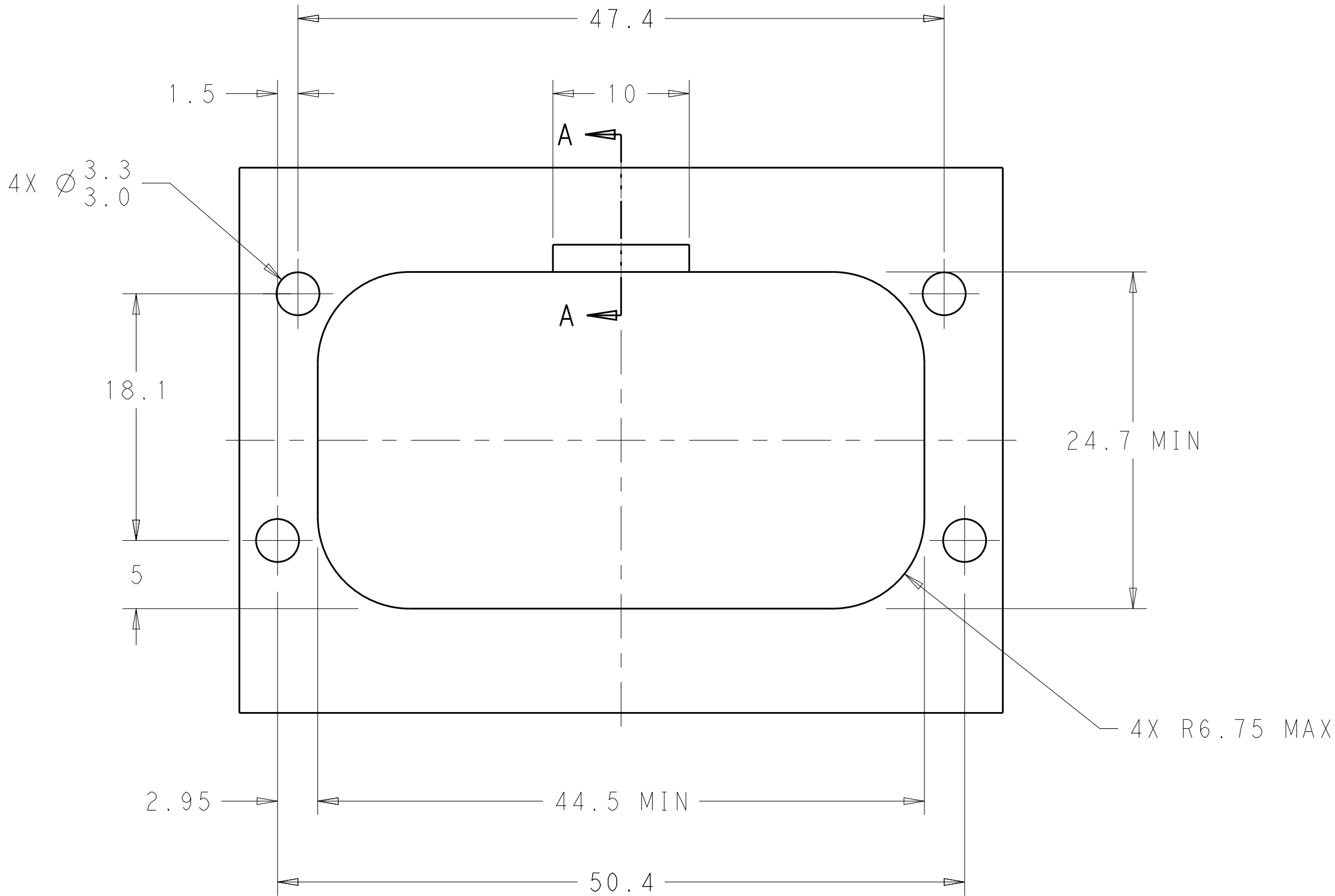
BLUE	DURAGOLD	1-776228-5
GRAY	DURAGOLD	1-776228-4
NATURAL	DURAGOLD	1-776228-2
BLACK	DURAGOLD	1-776228-1
BLUE	TIN	776228-5
GRAY	TIN	776228-4
NATURAL	TIN	776228-2
BLACK	TIN	776228-1
HEADER COLOR	PLATING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 05MAR2010	TE Connectivity	
		CHK D. STRAUSSER 22MAR2010		
DIMENSIONS:		APVD D. STRAUSSER 27APR2010	NAME ASSEMBLY, HEADER, 23 POSITION, VERTICAL, AMPSEAL WITH FLANGE SEAL	
mm		PRODUCT SPEC		
		108-1329	SIZE CAGE CODE DRAWING NO	
		APPLICATION SPEC		
		114-16016	RESTRICTED TO	
		WEIGHT		
MATERIAL		CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 2 REV C8	

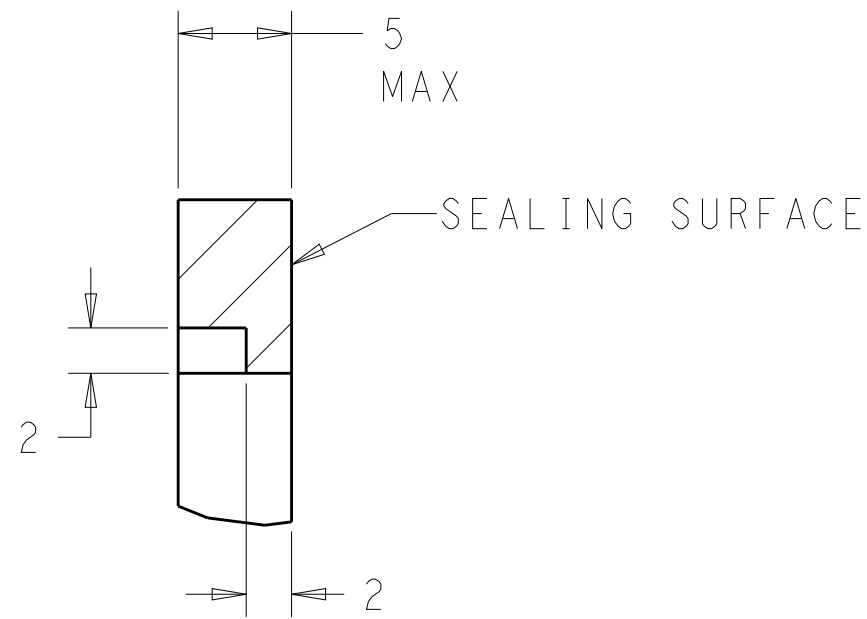
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



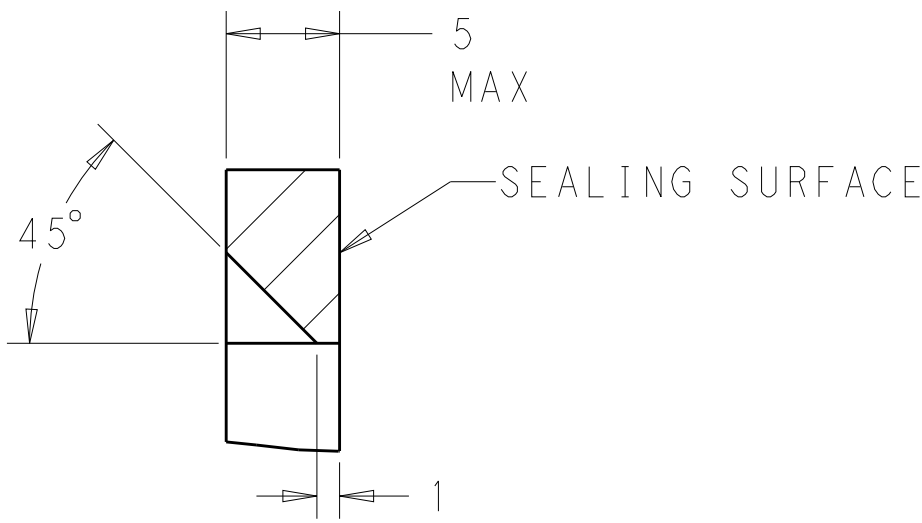
RECOMMENDED P.C. BOARD LAYOUT
FOR 1.57 THICK P.C. BOARD



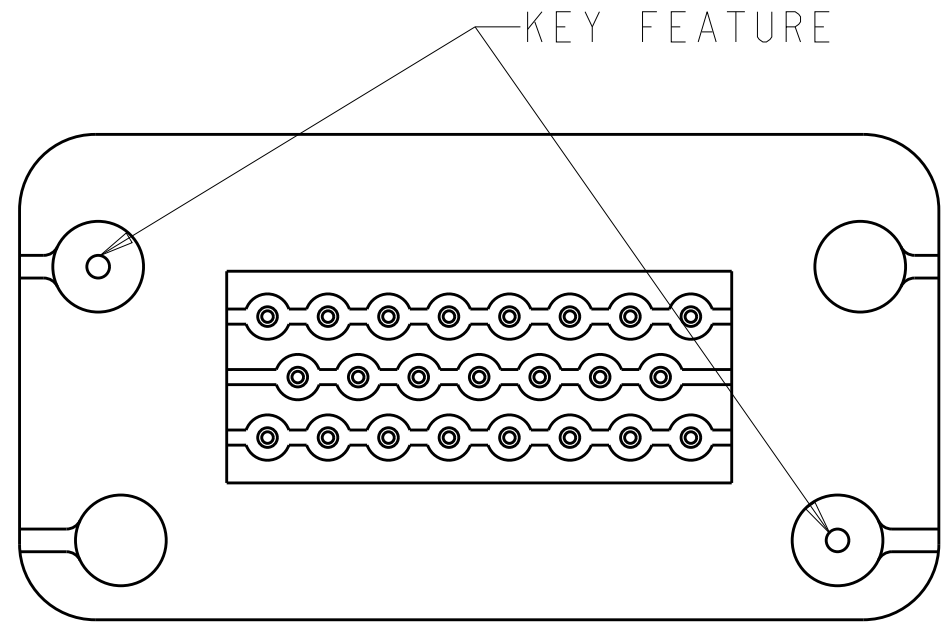
RECOMMENDED MOUNTING HOLE LAYOUT
FOR 5.0 MAX THICK PANEL



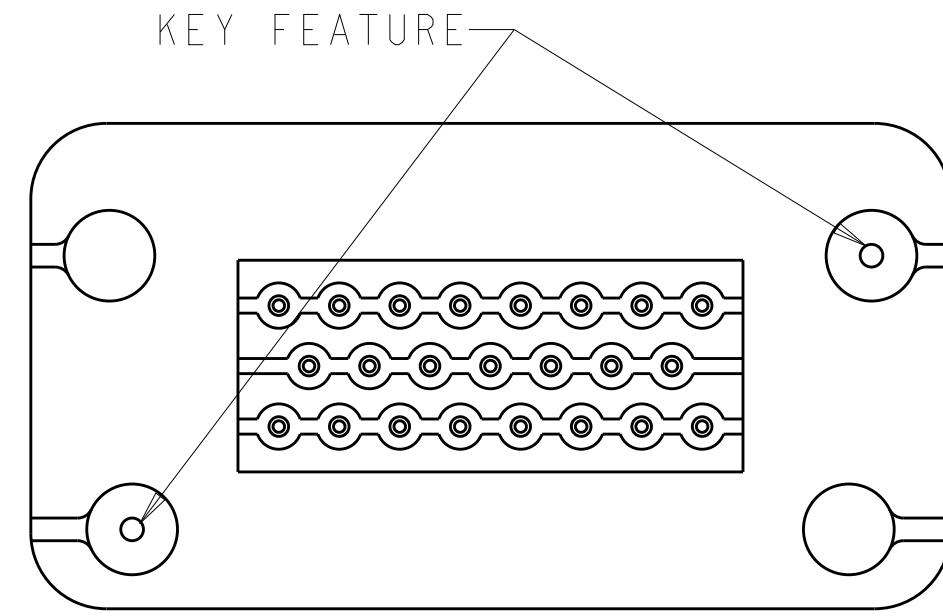
SECTION A-A
OPTIONAL CONSTRUCTION IF PANEL
THICKNESS IS GREATER THAN 2.0



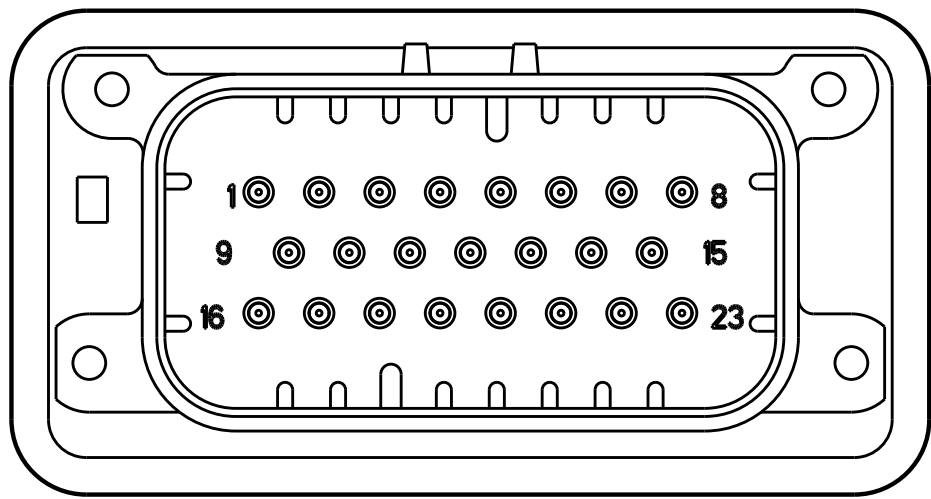
SECTION A-A
OPTIONAL CONSTRUCTION IF PANEL
THICKNESS IS GREATER THAN 2.0



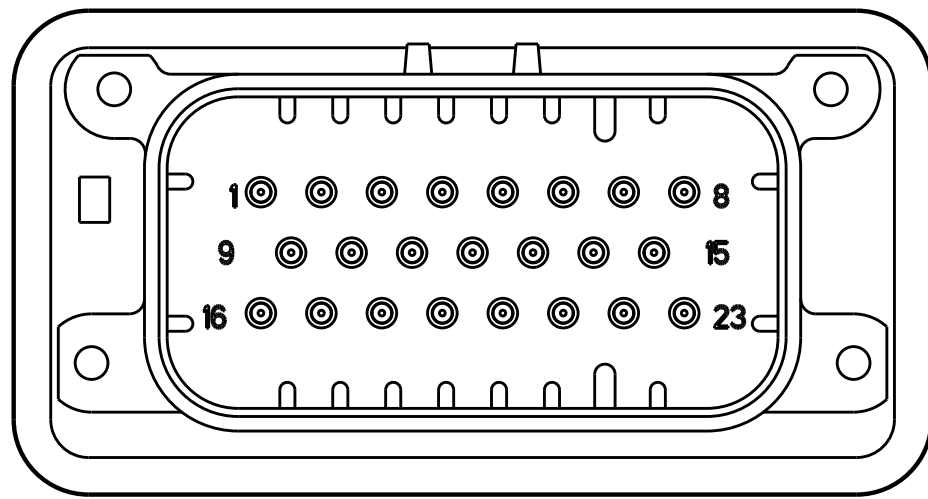
KEYING FOR 776228-1 AND 776228-5
SCALE 2:1



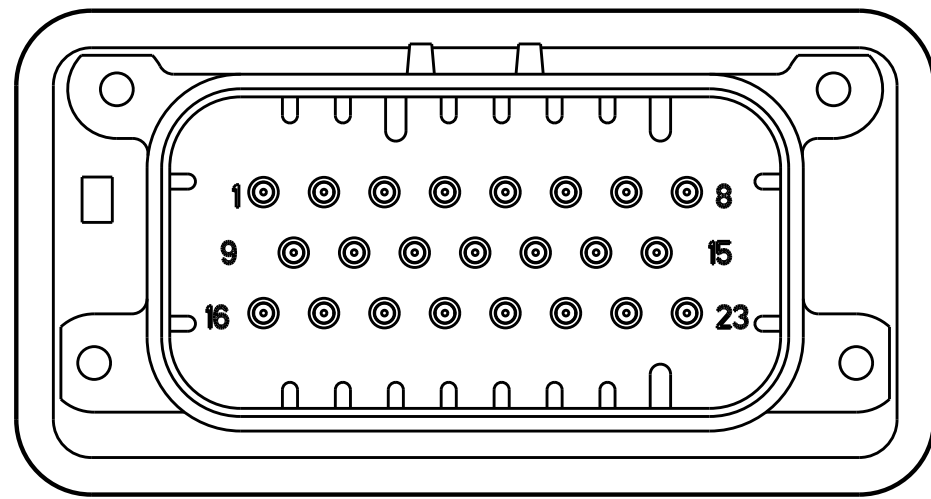
KEYING FOR 776228-2 AND 776228-4
SCALE 2:1



776228-2 & 1-776228-2
KEY LOCATION
SCALE 2:1



776228-4 & 1-776228-4
KEY LOCATION
SCALE 2:1



776228-5 & 1-776228-5
KEY LOCATION
SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: D. STRAUSSER CHK: D. STRAUSSER APVD: D. STRAUSSER	05MAR2010 22MAR2010 27APR2010	NAME	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
mm		0 PLC ±.2 1 PLC ±0.2 2 PLC ±0.13 3 PLC ±. 4 PLC ±. ANGLES ±4° FINISH		108-1329	
MATERIAL		WEIGHT		APPLICATION SPEC	
-		-		114-16016	
-		CUSTOMER DRAWING		SCALE 2:1	
-		SHEET 2 OF 2		REV C8	