## Screwed Shank 2 Flute Slot Drill



BS122/4 Shank
Threaded Parallel Shank
Diameter Tolerance
Up to 1/2:-.0005in/-.0013in
Above 1/2:-.0005in/-.0015in Metric e8
Material
HSS-XS1 (Powder Metallurgy)
Flute Geometry
30° Spiral

## Metric

Surface Treatment
Bronze Finish
Range
1.5mm - 50.0mm, 1/siin - 2in
Application
General purpose slot drills for milling keyways
with tolerance P9 or slots in one cut. Improved
performance over standard HSS cutters.

495020

DORMER

Cutter Diameter (mm)         Shank Diameter (mm)         Flute Length (mm)         Overall Length (mm)         Number Of Flutes         Order Code Order Code         Price Each           2.0         6.0         3.0         49.0         2         137-5810         317-5811         4.0         6.0         7.0         51.0         2         137-5811         4.0         6.0         9.5         52.5         2         137-5812         6.0         6.0         6.0         11.0         56.5         2         137-5813         3.0         137-5814         10.0         10.0         14.5         60.5         2         137-5815         2         137-5815         1								
	Diameter (mm) 2.0 3.0 4.0 6.0 8.0	Diameter (mm) 6.0 6.0 6.0 6.0 10.0	Length (mm) 3.0 7.0 9.5 11.0 12.5	Length (mm) 49.0 51.0 52.5 56.5 59.5	Of Flutes 2 2 2 2 2 2 2	137-5810 137-5811 137-5812 137-5813 137-5814	Price Each	