

Screwed Shank 2 Flute Slot Drill



BS122/4 Shank
Threaded Parallel Shank
Diameter Tolerance
Up to 1/2:-.0005in/- .0013in
Above 1/2:-.0005in/- .0015in Metric e8
Material
HSS-XS1 (Powder Metallurgy)
Flute Geometry
30° Spiral

Surface Treatment
Bronze Finish
Range
1.5mm - 50.0mm, 1⁄16in - 2in
Application
General purpose slot drills for milling keyways with tolerance P9 or slots in one cut. Improved performance over standard HSS cutters.

Metric

495020

Cutter Diameter (mm)	Shank Diameter (mm)	Flute Length (mm)	Overall Length (mm)	Number Of Flutes	Order Code	Price Each
2.0	6.0	3.0	49.0	2	137-5810	
3.0	6.0	7.0	51.0	2	137-5811	
4.0	6.0	9.5	52.5	2	137-5812	
6.0	6.0	11.0	56.5	2	137-5813	
8.0	10.0	12.5	59.5	2	137-5814	
10.0	10.0	14.5	60.5	2	137-5815	