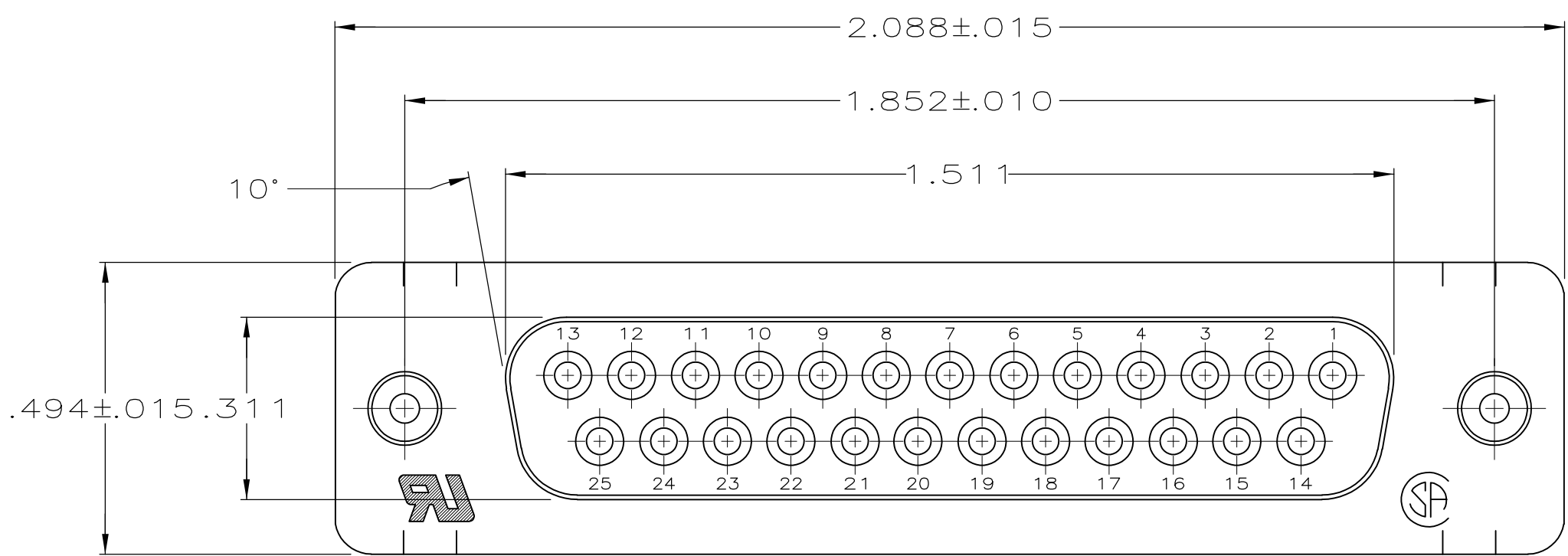
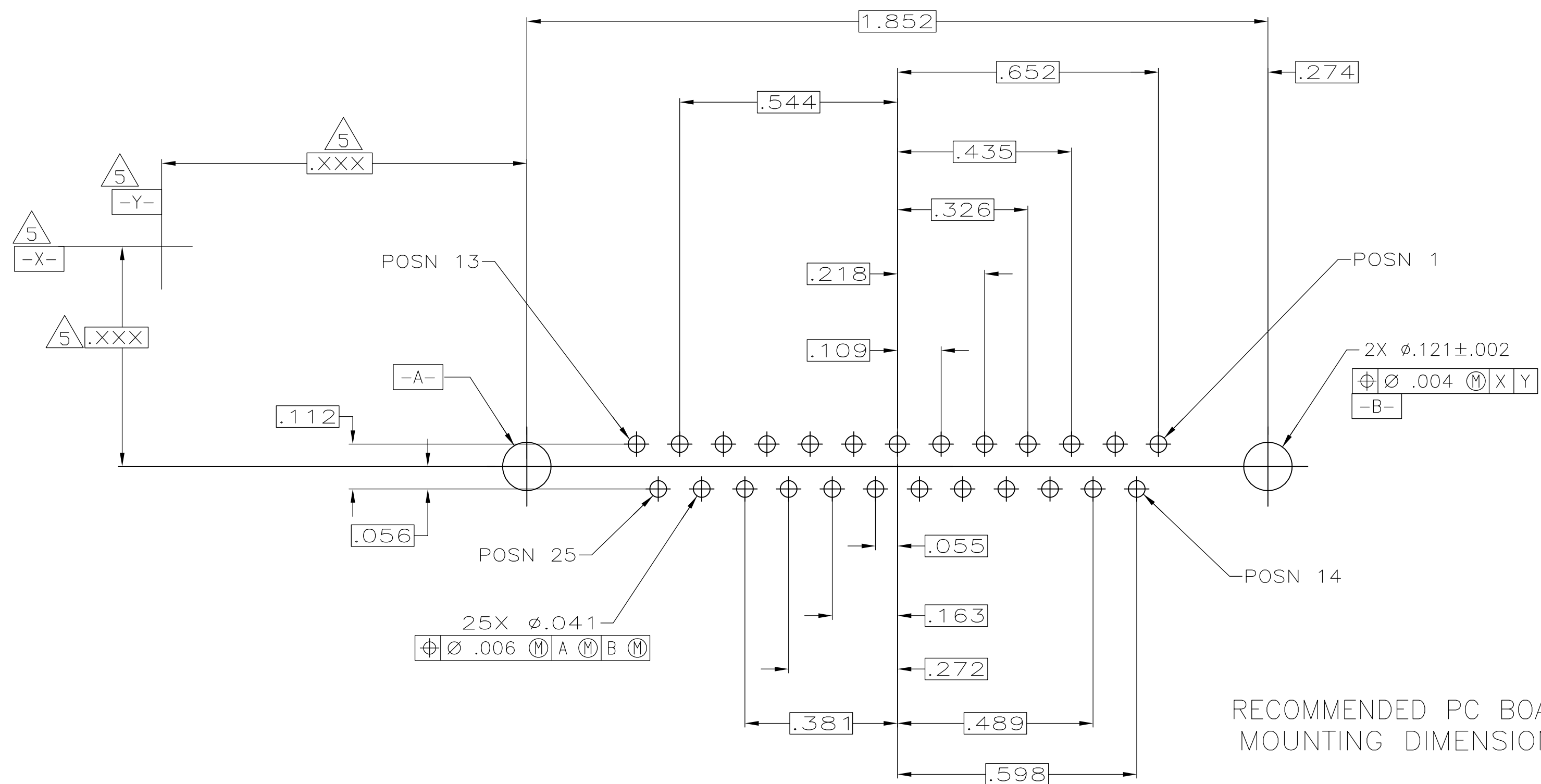
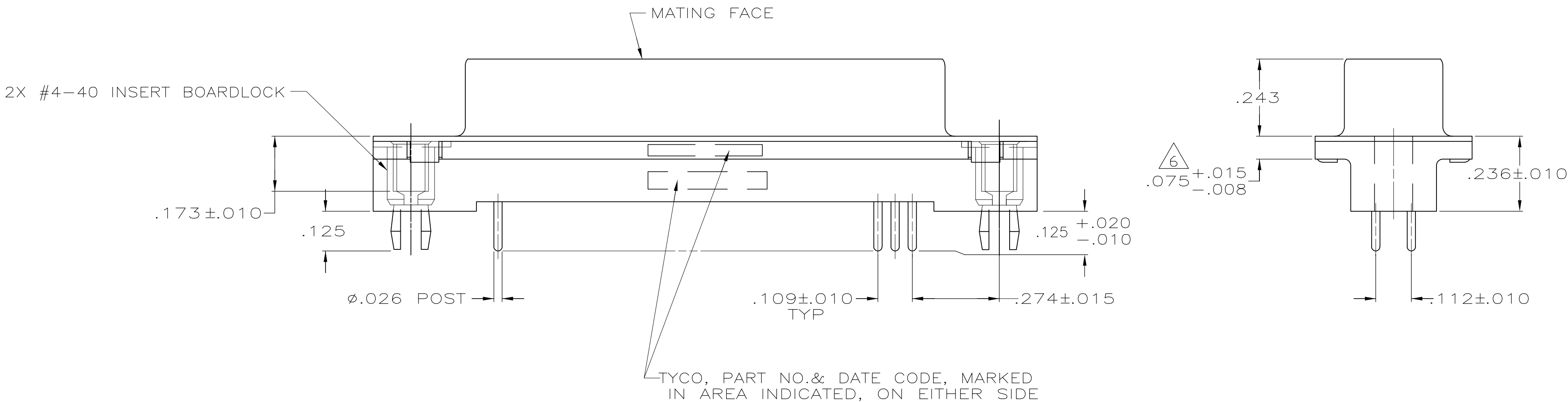


REVISIONS					
REV	LTR	DESCRIPTION	DATE	DWN	APVD
B		REVISED PER ECO-16-001548	23FEB2016	AP	DG



- 1 HOUSING: FLAME RETARDANT, 94V-0 RATED, THERMOPLASTIC;
COLOR: BLACK
SHELL: CARBON STEEL
CONTACTS: PHOS BRONZE.
INSERT BOARDLOCKS: BRASS.
- 2 SHELL: .000200 MIN TIN OVER .000100 MIN COPPER.
CONTACTS: SEE TABLE.
INSERT BOARDLOCKS: .000150 MIN TIN OVER .000100 MIN COPPER.
- 3 GOLD FLASH FOR LENGTH OF .100 MIN FROM MATING
END, .000100 MIN TIN ON TERMINATION END, ALL OVER .000050
MIN NICKEL ON ENTIRE CONTACT.
- 4 .000030 MIN GOLD FOR LENGTH OF .100 MIN FROM MATING
END, .000100 MIN TIN ON TERMINATION END, ALL OVER .000050
MIN NICKEL ON ENTIRE CONTACT.
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 .110 MAX IN SHELL TAB CLINCH AREAS.



RECOMMENDED PC BOARD
MOUNTING DIMENSIONS

**COPYRIGHT 2005
TYCO ELECTRONICS CORP
ALL RIGHTS RESERVED**

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LATTUCA	27SEPT05	TE TE Connectivity	
DIMENSIONS: INCHES		CHK S. BOLASH	27SEPT05		
		APVD M. WALMSLEY	27SEPT10	NAME	
		PRODUCT SPEC		RECEPTACLE ASSEMBLY, SIZE 3, 25 POS., VERTICAL, .026 DIA. POSTS, FRONT SHELL, RETENTION INSERTS, AMPLIMITE HD-20	
		APPLICATION SPEC		SIZE	
		114-40023		CAGE CODE DRAWING NO	
MATERIAL		WEIGHT		A1 00779	
FINISH				5747708	
CUSTOMER DRAWING		SCALE		4:1	SHEET 1 OF 1 REV B