

# CONNECTORS & CABLES FOR THERMOCOUPLES & RESISTANCE THERMOMETERS

Europe's leading manufacturer of connectors and supplier of cables  
for thermocouples and resistance thermometers.



**LABFACILITY**

TEMPERATURE & PROCESS TECHNOLOGY

[www.labfacility.co.uk](http://www.labfacility.co.uk)

## MINIATURE PLUGS & SOCKETS Types J,K,T,N,E,R/S & Copper



- Range of miniature thermocouple connectors with flat pins having terminal and contact material to suit the thermocouple type
- Socket ideal for general purpose use
- All contacts are polarized to ensure correct connection
- Connectors will accept thermocouple cable up to 4mm diameter
- Cable clamps available for securing cable to plugs and sockets
- Uncompensated copper connectors also available
- Maximum continuous operating temperature 220°C
- Wide range of accessories available, see page 5

## MINIATURE TWIN CONTACT SOCKET Types J,K,T,N,E,R/S & Copper

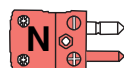
- Range of miniature thermocouple sockets with "Twin Contacts" designed for applications requiring duty cycle use
- All contacts are polarized to ensure correct connection
- Connectors will accept thermocouple cable up to 4mm diameter
- Cable clamps available for securing cable to socket
- Uncompensated copper connectors also available
- Maximum continuous operating temperature 220°C
- Wide range of accessories available, see page 5

## MINIATURE **QUICK WIRE** PLUGS & SOCKETS Types J,K,T,N,E,R/S & Copper

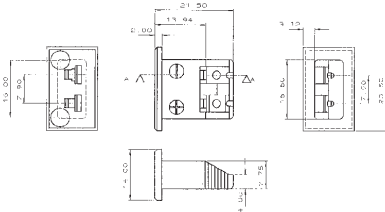
- These quick connect versions allow rapid termination
- Quick, easy "jab-in" connection, just push in wire and tighten screw
- Will accept wide range of wire sizes
- Maximum continuous operating temperature 220°C
- Compatible with the other miniature plugs and sockets

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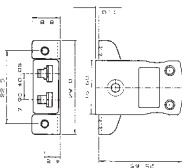


### MINIATURE RECTANGULAR PANEL MOUNTING FASCIA SOCKETS Types J,K,T,N,E,R/S & Copper



- Clip mounting
- Quick, simple fixing to panel, see page 5
- Maximum continuous operating temperature 120°C

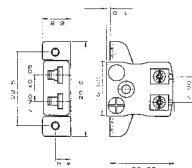
### MINIATURE PANEL SOCKET WITH MOUNTING BRACKET Types J,K,T,N,E,R/S & Copper



| TYPE   | SOCKET      |
|--------|-------------|
| J      | IM-J-SSPF   |
| K      | IM-K-SSPF   |
| T      | IM-T-SSPF   |
| N      | IM-N-SSPF   |
| E      | IM-E-SSPF   |
| R/S    | IM-R-SSPF   |
| Copper | FMT-CU-SSPF |

- Miniature socket fitted with stainless steel bracket
- Fully enclosed terminals with cable port seal
- Quick simple fixing to panel
- Maximum continuous operating temperature 220°C

### MINIATURE QUICK WIRE PANEL SOCKET WITH MOUNTING BRACKET Types J,K,T,N,E,R/S & Copper



| TYPE   | SOCKET       |
|--------|--------------|
| J      | IM-J-SSPFQ   |
| K      | IM-K-SSPFQ   |
| T      | IM-T-SSPFQ   |
| N      | IM-N-SSPFQ   |
| E      | IM-E-SSPFQ   |
| R/S    | IM-R-SSPFQ   |
| Copper | FMT-CU-SSPFQ |

- Miniature socket with quick wire facility – fitted with stainless steel mounting bracket
- Quick, easy “jab-in” connection, just push in wire and tighten screw
- These quick connect versions allow rapid termination
- Maximum continuous operating temperature 220°C

### MINIATURE PCB MOUNTING SOCKET TYPES K,T & Copper



- Versatile, high quality, circuit board mounting miniature socket
- Specially designed for PCBs
- Solid pins for direct PCB mounting
- Provision for CJC sensor
- Compatible with flow soldering assembly
- Maximum continuous operating temperature 220°C

### MINIATURE HIGH TEMPERATURE, PLASTIC PLUGS AND SOCKETS Types J & K

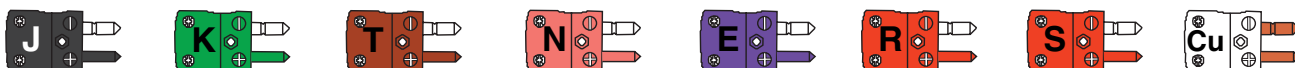
- All connectors have type identification on body
- High temperature polyester bodies for use up to 425°C
- All contacts are polarized to ensure correct connection
- For R,S & B compensating alloys limit the maximum usable temperature to 260°C

### MINIATURE VERY HIGH TEMPERATURE, CERAMIC PLUGS & SOCKETS Types J,K & N

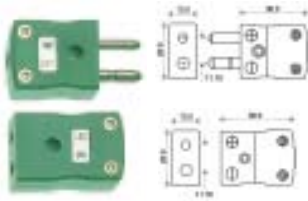
- Heavy duty ceramic body for use up to 560°C
- All connectors are coloured white with type identification on body
- For types R,S & B compensating alloys limit the maximum usable temperature to 260°C

### CABLE TIDY THERMOCOUPLE WITH FITTED MINIATURE PLUG

- A complete, precision fine wire, high sensitivity thermocouple  
See page 9



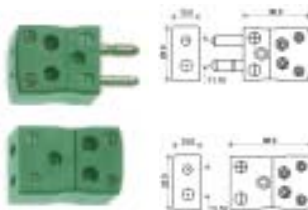
**STANDARD PLUGS & SOCKETS**  
Types J,K,T,N,E,R/S & copper



| TYPE   | PLUG      | SOCKET    |
|--------|-----------|-----------|
| J      | IS-J-M    | IS-J-F    |
| K      | IS-K-M    | IS-K-F    |
| T      | IS-T-M    | IS-T-F    |
| N      | IS-N-M    | IS-N-F    |
| E      | IS-E-M    | IS-E-F    |
| R/S    | IS-R-M    | IS-R-F    |
| COPPER | FSTC-CU-M | FSTC-CU-F |

- A range of standard sized connectors with round pins to suit the thermocouple type being used
- Intended for use in more industrial applications
- Plugs fitted with solid thermocouple pins
- All contacts are polarized to ensure correct connection
- Cable clamps available for securing cable
- Maximum continuous operating temperature 220°C
- Wide range of accessories available, see page 5

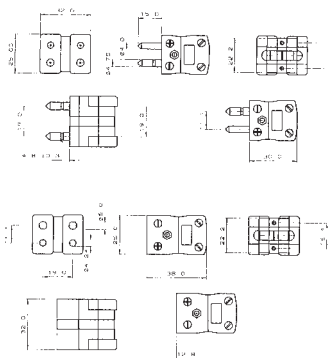
**STANDARD QUICK WIRE PLUGS & SOCKETS**  
Types J,K,T,N,E,R/S & copper



| TYPE   | PLUG       | SOCKET     |
|--------|------------|------------|
| J      | IS-J-MQ    | IS-J-FQ    |
| K      | IS-K-MQ    | IS-K-FQ    |
| T      | IS-T-MQ    | IS-T-FQ    |
| N      | IS-N-MQ    | IS-N-FQ    |
| E      | IS-E-MQ    | IS-E-FQ    |
| R/S    | IS-R-MQ    | IS-R-FQ    |
| COPPER | FSTC-CU-MQ | FSTC-CU-FQ |

- Physically compatible with alternative standard, round pin connectors
- These quick connect versions allow rapid termination
- Quick easy "jab-in" connection, just push in wire and tighten screw
- Plugs fitted with solid thermocouple pins
- Suits wide range of wire sizes
- Maximum continuous operating temperature 220°C

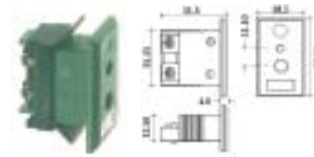
**STANDARD DUPLEX PLUGS AND SOCKETS**  
Types J,K,T,N,E,R/S & copper



| TYPE   | PLUG       | SOCKET     |
|--------|------------|------------|
| J      | IS-J-MD    | IS-J-FD    |
| K      | IS-K-MD    | IS-K-FD    |
| T      | IS-T-MD    | IS-T-FD    |
| N      | IS-N-MD    | IS-N-FD    |
| E      | IS-E-MD    | IS-E-FD    |
| R/S    | IS-R-MD    | IS-R-FD    |
| COPPER | FSTC-CU-MD | FSTC-CU-FD |

- Duplex (Two channel) connectors using thermocouple material contacts and pins
- Bodies supplied coloured black with spacer in IEC thermocouple colour coding
- Plugs fitted with solid thermocouple pins
- Rugged glass filled polyester bodies
- All contacts are polarized to ensure correct connection
- Maximum continuous operating temperature 220°C
- Wide range of accessories available, see page 5

**STANDARD RECTANGULAR PANEL  
MOUNTING FASCIA SOCKETS**  
Types J,K,T,N,E,R/S & copper

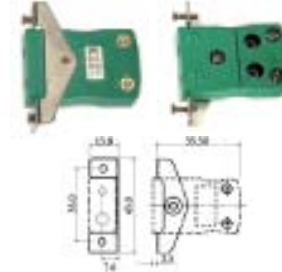


| TYPE   | SOCKET     |
|--------|------------|
| J      | IS-J-FF    |
| K      | IS-K-FF    |
| T      | IS-T-FF    |
| N      | IS-N-FF    |
| E      | IS-E-FF    |
| R/S    | IS-R-FF    |
| COPPER | FSTC-CU-FF |

- Quick, simple fixing to panel, see page 5
- Clip mounting
- Maximum continuous operating temperature 120°C

**STANDARD PANEL OR QUICK WIRE SOCKET  
WITH MOUNTING BRACKET**  
Types J,K,T,N,E,R/S & copper

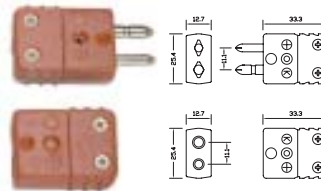
Fully enclosed Quick wire



| TYPE   | SOCKET       | SOCKET<br>(Quick Wire) |
|--------|--------------|------------------------|
| J      | IS-J-SSPF    | IS-J-SSPFQ             |
| K      | IS-K-SSPF    | IS-K-SSPFQ             |
| T      | IS-T-SSPF    | IS-T-SSPFQ             |
| N      | IS-N-SSPF    | IS-N-SSPFQ             |
| E      | IS-E-SSPF    | IS-E-SSPFQ             |
| R/S    | IS-R-SSPF    | IS-R-SSPFQ             |
| COPPER | FSTC-CU-SSPF | FSTC-CU-SSPFQ          |

- Standard sockets with fully enclosed terminals and cable port seal, fitted with stainless steel bracket
- Standard quick wire sockets fitted with stainless steel bracket
- Maximum continuous operating temperature 220°C

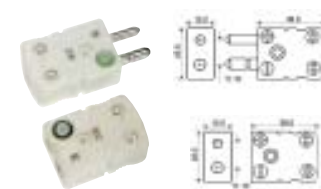
**STANDARD HIGH TEMPERATURE PLASTIC  
PLUGS AND SOCKETS Types J & K**



| TYPE | PLUG       | SOCKET     |
|------|------------|------------|
| J    | IS-J-M-HTP | IS-J-F-HTP |
| K    | IS-K-M-HTP | IS-K-F-HTP |

- High temperature polyester bodies for use up to 425°C
- All contacts are polarised to ensure correct connection
- For R,S & B compensating alloys limit the maximum usable temperature to 260°C
- Hollow pins in plug

**STANDARD VERY HIGH TEMPERATURE  
CERAMIC PLUGS & SOCKETS**  
Types J,K & N



| TYPE | PLUG       | SOCKET     |
|------|------------|------------|
| J    | IS-J-M-HTC | IS-J-F-HTC |
| K    | IS-K-M-HTC | IS-K-F-HTC |
| N    | IS-N-M-HTC | IS-N-F-HTC |

- Heavy duty ceramic body for use up to 560°C
- All connectors supplied coloured white with coloured dot on body
- For types R,S & Cu compensating alloys limit the maximum usable temperature to 260°C

**PLUG & SOCKET CRIMP ON BRASS PROBE SUPPORTS, MINIATURE & STANDARD**



To suit 1.5mm & 3.0mm (Blank fittings available for other sizes)

| SIZE  | Miniature | Standard |
|-------|-----------|----------|
| 0.5mm | CA-160    | —        |
| 1.0mm | CA-161    | CA-171   |
| 1.5mm | CA-162    | CA-172   |
| 2.0mm | POA       | CA-176   |
| 3.0mm | CA-163    | CA-173   |
| 4.5mm | —         | CA-175   |
| 6.0mm | —         | CA-174   |
| Blank | CA-033    | CA-105   |

**PLUG & SOCKET BRAZE ON BRASS PROBE SUPPORTS, STANDARD**



| SIZE  | Standard |
|-------|----------|
| 1.5mm | CA-062   |
| 3.0mm | CA-064   |

To suit 1.5mm & 3.0mm

**PLUG & SOCKET COMPRESSION CABLE CLAMP, STANDARD**



**Standard**  
CA-075

**PLUG & SOCKET EXTERNAL CABLE CLAMPS MINIATURE AND STANDARD**



| Miniature | Standard |
|-----------|----------|
| CA-087    | CA-076   |

**PLUG & SOCKET EXTERNAL CABLE CLAMP, DUPLEX**



**Standard**  
CA-077

**PLUG & SOCKET BRAZE ON PROBE SUPPORT, DUPLEX**



| SIZE  | Standard |
|-------|----------|
| 3.0mm | CA-072   |
| 4.5mm | CA-073   |
| 6.0mm | CA-074   |

To suit 3.0mm, 4.5mm & 6.0mm

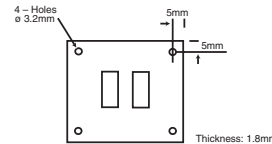
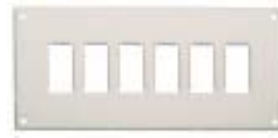
**PLUG & SOCKET CABLE STRAIN RELIEF WASHER, MINIATURE & STANDARD**



| Miniature | Standard |
|-----------|----------|
| CA-060    | CA-061   |

Supplied in packs of 100  
Material: Silicone rubber

**PANELS FOR MINIATURE FASCIA SOCKETS (Type FF)**



| WAY | PART NO |
|-----|---------|
| 1   | CA-001  |
| 2   | CA-002  |
| 3   | CA-003  |
| 4   | CA-004  |
| 5   | CA-005  |
| 6   | CA-006  |
| 8   | CA-007  |
| 10  | CA-008  |
| 12  | CA-009  |
| 16  | CA-010  |
| 18  | CA-011  |
| 20  | CA-012  |
| 24  | CA-013  |

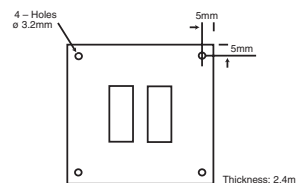
Formula for dimension:

Length = (N x 15) + 25mm (N= Number of ways per row)

Height = 45mm (single row), 75mm (Double row)

Up to 12 ways in a single row, 16 to 24 ways in two rows

**PANELS FOR STANDARD FASCIA SOCKETS (Type FF)**



| WAY | PART NO |
|-----|---------|
| 1   | CA-014  |
| 2   | CA-015  |
| 3   | CA-016  |
| 4   | CA-017  |
| 5   | CA-018  |
| 6   | CA-019  |
| 8   | CA-020  |
| 10  | CA-021  |
| 12  | CA-022  |
| 16  | CA-023  |
| 18  | CA-024  |
| 20  | CA-025  |
| 24  | CA-026  |

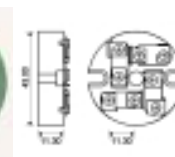
Formula for dimensions:

Length = (N x 19) + 31mm (N = number of ways per row)

Height = 66mm (single row), 111mm (Double row)

Up to 12 ways in a single row, 16 to 24 ways in two rows

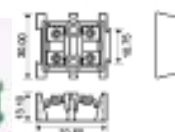
**TERMINAL BLOCKS FOR IN-HEAD MOUNTING Types J,K,T & copper**



| TYPE   | SIMPLEX | DUPLEX |
|--------|---------|--------|
| J      | HT-053  | HT-056 |
| K      | HT-058  | HT-059 |
| T      | HT-050  | —      |
| COPPER | N/A     | HT-054 |

- Colour coded terminal blocks are for in-head mounting
- Connections made from thermocouple material
- Maximum continuous operating temperature 220°C
- Available as Simplex or Duplex

**BARRIER TERMINAL BLOCKS Types J,K,T,R/S & copper**



| TYPES  |        |
|--------|--------|
| J      | CA-151 |
| K      | CA-135 |
| T      | CA-136 |
| R/S    | CA-137 |
| COPPER | CA-138 |

- Colour coded barrier terminal blocks
- Supplied in single interlocking pairs
- Connections in thermocouple material
- Maximum continuous operating temperature 220°C

| <i>T/C</i> | <i>Type</i> | <i>Size</i> | <i>(mm)</i> | <i>Item</i> |
|------------|-------------|-------------|-------------|-------------|
| Type       | J           | 7/5.2       | WJ-200      |             |
| Type       | J           | 13/5.2      | -           |             |
| Type       | K           | 7/5.2       | WK-150      |             |
| Type       | K           | 13/5.2      | WK-151      |             |
| Type       | K           | 23/5.2      | WK-152      |             |
| Type       | T           | 7/5.2       | WT-200      |             |
| Type       | T           | 13/5.2      | WT-201      |             |
| Type       | T           | 23/5.2      | -           |             |
| Type       | N           | 7/5.2       | WN-100      |             |
| Type       | N           | 13/5.2      | -           |             |
| Type       | N           | 23/5.2      | -           |             |
| Type       | Vx          | 7/5.2       | -V00        |             |
| Type       | Vx          | 13/5.2      | -V01        |             |
| Type       | Vx          | 23/5.2      | -V02        |             |
| Type       | U           | 7/5.2       | WU-100      |             |
| Type       | U           | 13/5.2      | -           |             |
| Lengths    | of          | 10,         |             | 50          |

| <i>T/C Type</i> | <i>Size (mm)</i> | <i>IEC PART No.</i> |
|-----------------|------------------|---------------------|
| Type J          | 1/0.2            | WJ-244              |
| Type J          | 1/0.508          | WJ-246              |
| Type J          | 7/0.2            | WJ-243              |
| Type K          | 1/0.2            | WK-200              |
| Type K          | 1/0.315          | WK-201              |
| Type K          | 1/0.508          | WK-202              |
| Type K          | 7/0.2            | WK-303              |
| Type K          | 10/0.12          | XS-699              |
| Type T          | 1/0.2            | WT-300              |
| Type T          | 1/0.315          | WT-301              |
| Type T          | 7/0.2            | WT-303              |
| Type N          | 1/0.2            | WN-120              |
| Type N          | 7/0.2            | WN-140              |

Lengths of 25 & 120m

*Type K*

*Type T*

*Type N*

*Type E*

*Type R*

*Type S*

## L60+ THERMOCOUPLE WIRE AND FINE WIRE WELDER

- Designed for producing thermocouple junctions
- Suitable for wires up to 1.1mm diameter
- Argon gas shield facility
- Can join wires to each other or metal surfaces
- Includes footswitch for convenient operation
- Comes with 1 electrode fitted & 1 spare
- 110/230Vac Power supply

**Codes**  
Welder IL-070  
Pkt 5 spare electrodes IL-015



## EXPOSED WELDED TIP THERMOCOUPLES



*Also known as naked bead,  
fine-wire & exposed junction  
thermocouples*

## Welded tip, exposed junction, fast response thermocouples in types J,K & T

### Specifications

|                       |                                                                     |
|-----------------------|---------------------------------------------------------------------|
| Sensor Type           | Thermocouple type J,K or T to IEC 60584.<br>Exposed welded junction |
| Operating Temperature | PFA/PTFE insulated, 250°C. Fibreglass<br>insulation, 350°C          |
| Insulation            | Glassfibre (silicone varnished) or PFA/PTFE                         |
| Termination           | Bare wire tails                                                     |

### Specifications

| Glassfibre Insulated | Type J          | Type K           | Type T          |
|----------------------|-----------------|------------------|-----------------|
| Wire diameter        | 1/0.315mm       | 1/0.315mm        | 1/0.315mm       |
| Overall diameter     | 1.5mm           | 1.5mm            | 1.5mm           |
| Temperature range    | -50°C to +350°C | -50°C to +350°C  | -50°C to +350°C |
| Positive leg         | Iron            | Nickel chromium  | Copper          |
| Negative leg         | Constantan      | Nickel aluminium | Constantan      |
| PFA/PTFE Insulated   |                 |                  |                 |
| Wire diameter        |                 | 1/0.2mm          | 1/0.2mm         |
| Overall diameter     | -               | 1.3mm            | 1.3mm           |
| Temperature range    | -               | -50°C to +250°C  | -50°C to 250°C  |
| Positive leg         | -               | Nickel Chromium  | Copper          |
| Negative leg         | -               | Nickel aluminium | Constantan      |

### Welded tip thermocouple codes

| Glassfibre Insulated | Code   |
|----------------------|--------|
| Type J, 2m           | Z3-J-2 |
| Type K, 1m           | Z3-K-1 |
| Type K, 2m           | Z3-K-2 |
| Type T, 2m           | Z3-T-2 |
| PFA/PTFE Insulated   |        |
| Type K, 1m           | Z2-K-1 |
| Type K, 2m           | Z2-K-2 |
| Type T, 1m           | Z2-T-1 |
| Type T, 2m           | Z2-T-2 |

## EXPOSED, WELDED TIP THERMOCOUPLES WITH FITTED MINI-PLUGS PFA/PTFE



**Types J,K & T, PFA/PTFE insulated  
thermocouple wire with welded  
junction and fitted miniature plug**

### Specifications

|                        |                                                                       |
|------------------------|-----------------------------------------------------------------------|
| Sensor type            | Thermocouple type J,K or T to IEC 60584.<br>Exposed, Welded junction. |
| Tip temperature Rating | -75°C to 250°C (limited by PFA/PTFE insulation<br>properties)         |
| Wire type              | Twin, twist pair, PFA/PTFE insulated over<br>1/0.2mm conductors       |
| Termination            | Colour coded miniature plug                                           |

### Dimensions & Codes

| Type        | Code      | Type        | Code      |
|-------------|-----------|-------------|-----------|
| Type J x 1m | Z2-J-1-MP | Type J x 2m | Z2-J-2-MP |
| Type K x 1m | Z2-K-1-MP | Type K x 2m | Z2-K-2-MP |
| Type T x 1m | Z2-T-1-MP | Type T x 2m | Z2-T-2-MP |

## EXPOSED, WELDED TIP THERMOCOUPLE WITH FITTED MINI-PLUGS, GLASSFIBRE



**Types J & K, Glassfibre insulated  
thermocouple wire with welded  
junction and fitted miniature plug**

### Specifications

|                        |                                                                                 |
|------------------------|---------------------------------------------------------------------------------|
| Sensor Type            | Thermocouple type J or K to IEC60584. Exposed,<br>welded junction.              |
| Tip temperature Rating | -50°C to +350°C (limited by glassfibre insulation<br>properties)                |
| Wire type              | Flat pair, silicone varnished glassfibre<br>insulated over 1/0.315mm conductors |
| Termination            | Colour coded miniature plug                                                     |

### Dimension & Codes

| Type        | Code      | Type        | Code      |
|-------------|-----------|-------------|-----------|
| Type J x 1m | Z3-J-1-MP | Type J x 2m | Z3-J-2-MP |
| Type K x 1m | Z3-K-1-MP | Type K x 2m | Z3-K-2-MP |

## CAB FITTEL

- A complete, precise fitted miniature
- Quick and easy
- Type K & T thermocouples
- Class 1 wire for
- PFA/PTFE insulation
- Rated 220°C continuous
- Ideal & convenient

S

C

## EUROPE'S LARGEST RANGE OF TEMPERATURE SENSORS

- Industrial & laboratory thermocouple & PRT probes in configurations to suit any application, ranges from  $-200^{\circ}\text{C}$  to  $1700^{\circ}\text{C}$
- Custom design versions available
- Transmitter-in-head options
- Pt100 elements & thermistors
- Probe fittings & accessories

## THE BEST IN THERMOCOUPLE CONNECTORS

- Full range of thermocouple connectors – high quality plugs and sockets in IEC 60584, ANSI, JIS, and other colours
- Comprehensive range of fittings and accessories including mounting panels

**All in this brochure**

## WIDE RANGE OF HIGH QUALITY THERMOCOUPLE & PRT CABLES

- Extension and compensating cables – a wide range of insulation types and configurations in IEC 60584 and BS 1843 colours including PFA, PTFE, PVC and fibreglass

**All in this brochure**

## MARKET LEADING TEMPERATURE & PROCESS INSTRUMENTATION

- Precision digital thermometers
- Multi function digital thermometers
- Calibrators
- Multi-way switches
- Transmitters
- Controllers & Indicators
- Loggers and Scanners
- Digital test Meters

## EQUIPMENT & COMPONENT PARTS FOR SENSOR MANUFACTURERS

- Compact thermocouple welder and microwelder
- MI cables, stainless steel sheaths, pots and fittings
- Terminal heads & blocks

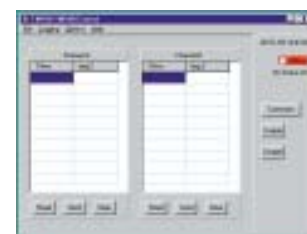
## VERSATILE DRY BLOCK CALIBRATORS

- Accurate, stable portable calibrators for  $-10^{\circ}\text{C}$  to  $1200^{\circ}\text{C}$  to suit industrial & scientific temperature sensors

## UKAS TRACEABLE CALIBRATIONS

- Certified probe calibrations between  $-10^{\circ}\text{C}$  and  $1200^{\circ}\text{C}$

**And our indispensable Temperature  
handbook**



## LABFACILITY – LEADERS IN TEMPERATURE MEASUREMENT

Labfacility market leading products represent **more than thirty years of design and applications experience** in industrial and laboratory, temperature and process measurement. Labfacility products and services are specified by leading UK and European distributors and manufacturers and are also exported to more than 85 countries.

**Quality and Service** are key elements in the continued growth of Labfacility; technical support is always freely available from our experienced technical sales teams and the company has ISO9001 accreditation.

**Not only do we manufacture** temperature sensors and fittings, thermocouple connectors, precision electronic thermometers and thermocouple welders, we also supply thermocouple cables, temperature transmitters, hand held digital thermometers and test instruments, dry block calibrators, loggers, scanners and temperature controllers.

## LABFACILITY – MANUFACTURER AND STOCKIST

Applications and Industries include:

- Autoclaves
- Aerospace
- Automotive & Motorsport
- Education
- Energy
- Food
- Heat Treatment
- Medical
- Metallurgy
- PA
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- In part, Quality Control.
- Plastics & Rubber
- Power Generation



# LABFACILITY

TEMPERATURE & PROCESS TECHNOLOGY

[www.labfacility.co.uk](http://www.labfacility.co.uk)



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**SOUTHERN UK & EXPORT DIVISION:** Units 5,6 & 7, Block K, Southern Cross Industrial Estate, Shripney Road,  
Bognor Regis, West Sussex PO22 9SD

**Export Sales:** tel: +44(0)1243 871287 fax: +44(0)1243 871281 email: [exportsales@labfacility.co.uk](mailto:exportsales@labfacility.co.uk)  
**Southern UK Sales:** tel: +44(0)1243 871280 fax: +44(0)1243 871281 email: [southernsales@labfacility.co.uk](mailto:southernsales@labfacility.co.uk)

**NORTHERN UK DIVISION:** Units 7/8 Abbey Way, North Anston Trading Estate, Dinnington, Sheffield S25 4JL

**Northern UK Sales:** tel: +44(0)1909 569446 fax: +44(0)1909 550632 email: [northernsales@labfacility.co.uk](mailto:northernsales@labfacility.co.uk)