



Raychem INSTALITE Molded Boots

Heat-Shrink Memory Boots For 30% Weight Savings and 30% Quicker Installation Times

Raychem INSTALITE Molded Boots

High-Performance Heat-Shrink Boots



LIGHTWEIGHT

- 20% to 30% lighter than standard -25 parts

VERSATILE

- Part of System 25 harnessing components
- Resists most common military fuels, oils, and greases
- Abrasion resistant
- Meets the requirements of VG 95343 Parts 6 and 18

EASE OF USE

- Optimized interior geometry speeds installation time
- Faster recovery than TE's traditional molded boots

APPLICATIONS

- MilitaryGround Systems
- Aerospace
- Marine



INSTALITE boots are a lighter weight alternative of our -25 heat-shrink boots. Utilizing our expertise in fluid-resistant, modified elastomers, we've created semi-rigid, abrasion-resistant boots that are up to 30% lighter than our standard -25 boots. INSTALITE boots offer the same balance of high-temperature fluid resistance and long-term heat resistance.

Performance Characteristics

PHYSICAL PROPERTIES

- **Tensile strength:** 10 MPa (1450 psi) min.
- **Ultimate elongation:** 400% min.
- **Specific gravity:** 1 (± 0.05)

THERMAL CHARACTERISTICS

- **Heat aging** (168 hr @ 160°C): 400% min. ultimate elongation
- **Heat shock** (4 hr @ 215°C): 400% min. ultimate elongation
- **Low-temperature flexing** (4 hr @ -75°C): No cracking
- **Flammability burn time:** 120 seconds max
- **Temperature Range:** -75°C to 150°C

ELECTRICAL

- **Electrical strength:** 15 MV/m (4.6 MV/ft)

FLUID RESISTANCE

(Aviation Fuel, Hydraulic Fluids, Lubricating Oil, Cleaning Fluids, Deicers)

- **After 24-hr immersion:** 8 MPa (1160 psi) min. tensile strength
300% min. ultimate elongation

SPECIFICATIONS

- **RW-3040:** Product specification
- **ELE-3COP-555:** Installation of 90° boot
- **ELE-3COP-554:** Installation of straight boot

TOOLING

- **Heat gun:** CV 1981

INSTALLATION TIME

(Timings are representative across the range based on our codes of practice)

- **System 25 boot:** 2 minutes 24 seconds
- **System 25L boot:** 1 minute 41 seconds

Visit www.te.com/INSTALITE to view our installation video.

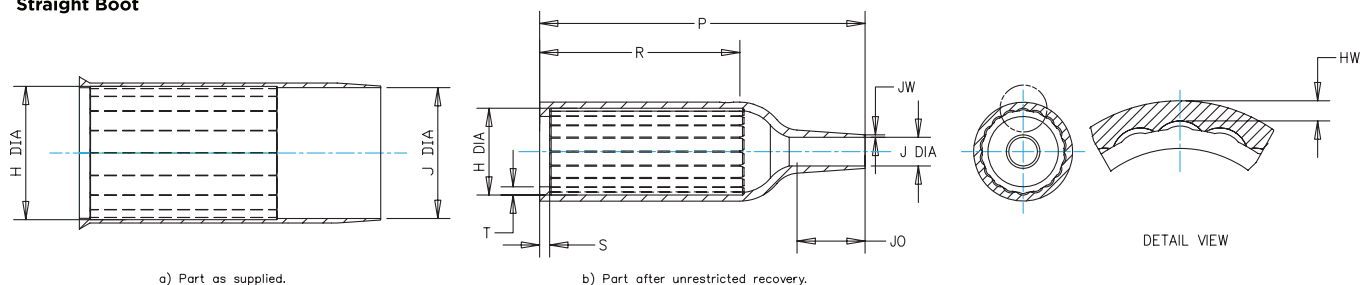
TE Components . . . TE Technology . . . TE Know-how . . .

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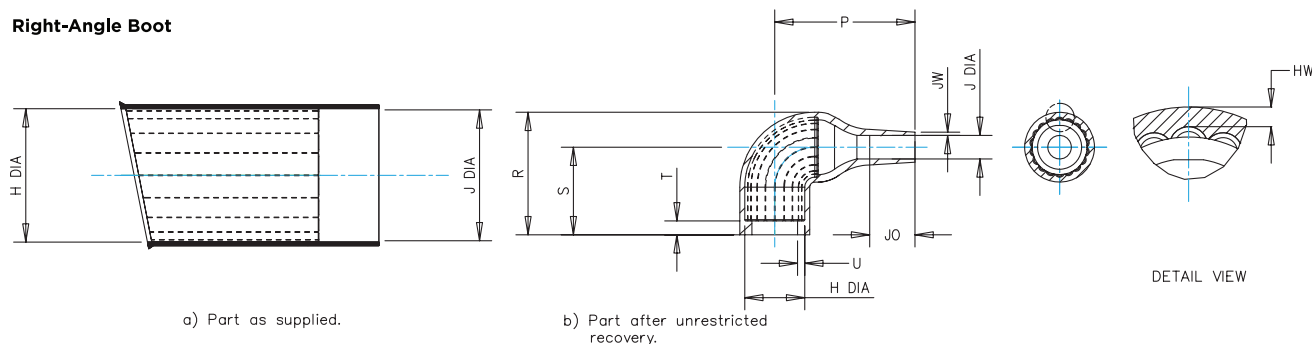
Straight Boot



Part No.	H		J		P ±10% b	R ±10% b	HW ±20% b	JW Min. b	Avg Weight Savings
	Min. a	Max. b	Min. a	Max. b					
202K121-25L-O	24 [0.95]	10.4 [0.41]	24 [0.95]	5.6 [0.22]	38 [1.50]	21 [0.83]	1.3 [0.05]	0.9 [0.04]	20%
202K132-25L-O	30 [1.18]	14.2 [0.56]	30 [1.18]	5.9 [0.23]	55 [2.17]	32 [1.26]	1.3 [0.05]	1.0 [0.04]	20%
202K142-25L-O	31 [1.22]	18 [0.71]	31 [1.22]	7.1 [0.28]	67 [2.64]	35 [1.38]	1.2 [0.04]	1.0 [0.04]	20%
202K153-25L-O	36 [1.42]	22.4 [0.88]	36 [1.42]	8.4 [0.33]	80 [3.15]	42 [1.65]	1.5 [0.06]	1.0 [0.04]	23%
202K163-25L-O	43 [1.69]	28.2 [1.11]	43 [1.69]	9.9 [0.39]	99 [3.90]	61 [2.40]	2.0 [0.08]	1.2 [0.05]	28%
202K174-25L-O	60 [2.36]	35.1 [1.38]	60 [2.36]	15.7 [0.62]	130 [5.12]	72 [2.83]	2.3 [0.09]	1.5 [0.06]	22%
202K185-25L-O	66 [2.60]	44.5 [1.75]	66 [2.60]	16.8 [0.66]	170 [6.69]	90 [3.54]	1.8 [0.07]	2.0 [0.08]	21%

See the latest Specification Control Document for full dimensions

Right-Angle Boot



Part No.	H		J		P ±10% b	R ±10% b	S ±10% b	HW ±20% b	JW Min. b	Avg Weight Savings
	Min. a	Max. b	Min. a	Max. b						
222K121-25L-O	24 [0.95]	10.4 [0.41]	24 [0.95]	5.6 [0.22]	25 [0.98]	25 [0.98]	19 [0.75]	1.3 [0.05]	0.5 [0.02]	30%
222K132-25L-O	30 [1.18]	14.2 [0.56]	30 [1.18]	5.9 [0.23]	32 [1.26]	27 [1.06]	20 [0.79]	1.3 [0.05]	0.8 [0.03]	26%
222K142-25L-O	31 [1.22]	18 [0.71]	31 [1.22]	7.1 [0.28]	39 [1.54]	31 [1.22]	21 [0.83]	1.2 [0.04]	1.0 [0.04]	21%
222K152-25L-O	36 [1.42]	22.4 [0.88]	36 [1.42]	8.4 [0.33]	46 [1.81]	38 [1.50]	26 [1.02]	1.5 [0.06]	1.0 [0.04]	26%
222K163-25L-O	43 [1.69]	28.2 [1.11]	43 [1.69]	9.9 [0.39]	55 [2.17]	45 [1.77]	30 [1.18]	2.0 [0.08]	1.0 [0.04]	21%
222K174-25L-O	60 [2.36]	35.1 [1.38]	60 [2.36]	15.7 [0.62]	80 [3.15]	54 [2.13]	35 [1.38]	2.3 [0.09]	1.5 [0.06]	23%
222K185-25L-O	66 [2.60]	44.5 [1.75]	66 [2.60]	16.8 [0.66]	108 [4.25]	68 [2.68]	42 [1.65]	1.8 [0.07]	2.0 [0.08]	25%

See the latest Specification Control Document for full dimensions

LET'S CONNECT

We make it easy to connect with our experts and are ready to provide all the support you need. Just call your local support number or visit te.com to chat with a Product Information Specialist.

Technical Support

te.com/support-center

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Consult TE for the latest dimensions and design specifications.

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