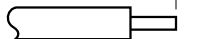
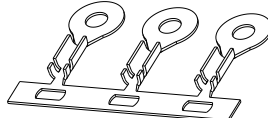
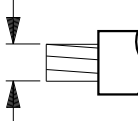
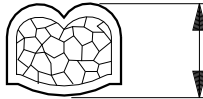
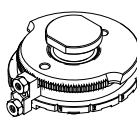


DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528438-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528438-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528438-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7- 1528438-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7- 1528438-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7- 1528438-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7- 1528438-7	A	-	-	-	SPARE PARTS KIT

THIS DRAWING IS A CONTROLLED DOCUMENT.

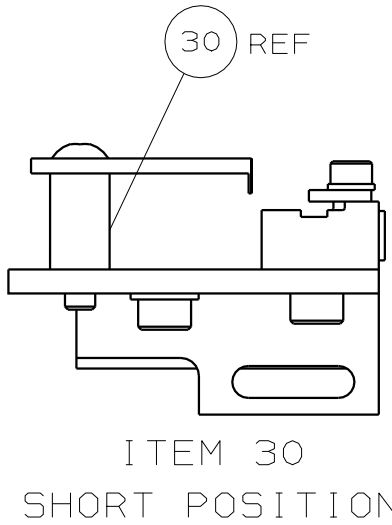
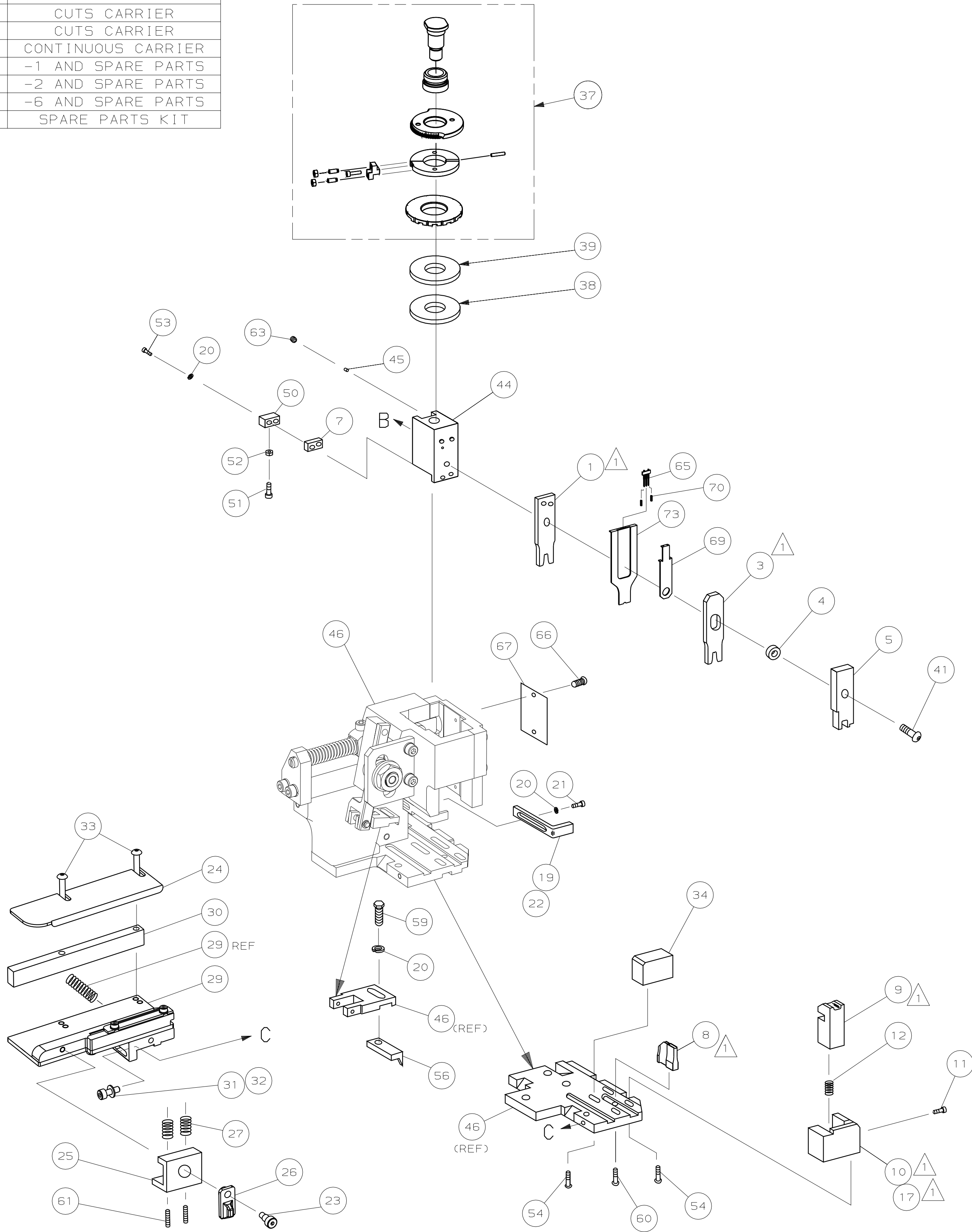
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: 025 RECEPTACLE CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.40 [0.055 IN]	F	0.22 - 0.50mm ²	
INSUL	1.40 [0.055 IN]	F	0.95-1.70 [0.037-.067 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
3.00-3.50 [0.118-.138 IN] 		408-8322 & 408-8490		
TERMINAL 114-5250-2		-		FEED 7.50 [0.295 IN]
APPL SPEC -				
TERMINALS APPLIED 				
1123343	-	-	-	-
1674298	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE  		CRIMP HEIGHT  		SETTING 
mm ² AWG				
0.50mm ²		1.01 ±0.05 [0.040 ±0.002 IN]		C8
0.30mm ²		0.96 ±0.05 [0.038 ±0.002 IN]		D1
0.22mm ²		0.84 ±0.05 [0.033 ±0.002 IN]		D9
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

-
- 1

RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			

* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1528438	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2	23147-7	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	2	2	2	2	2	2	2-18032-5	SCR,SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	2	9-18023-6	SCR,SHC (M4X14) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-3	RAM	44
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	1	690125-1	SHIM, LAMINATED	39
-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1-462006-0	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1-1333201-2	ANVIL	8
-	1	1	1	1	1	1	240641-2	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1366753-1	CRIMPER, INSULATION	3
1	2	2	2	1	1	1	1-456402-7	CRIMPER, WIRE	1

QTY REQD PER ASSY		PARTS LIST	
DO NOT SCALE PRINT.		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		FIN	
1 PLC DEC ±0.5 [0.2 IN]		FIN	
2 PLC DEC ±		FIN	
3 PLC DEC ±		FIN	
ANGLES ±		FIN	
SURF TEXTURE:		FIN	
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX		FIN	
D ECR-06-006386		FIN	
C ECR-06-004277		FIN	
P F LTR		FIN	
REVISION RECORD		FIN	
CE FEB06		FIN	
APP DATE		FIN	
CAGE CODE		FIN	
00779		FIN	
CUSTOMER AND ASSEMBLY DRAWING		FIN	
RESTRICTED TO		FIN	