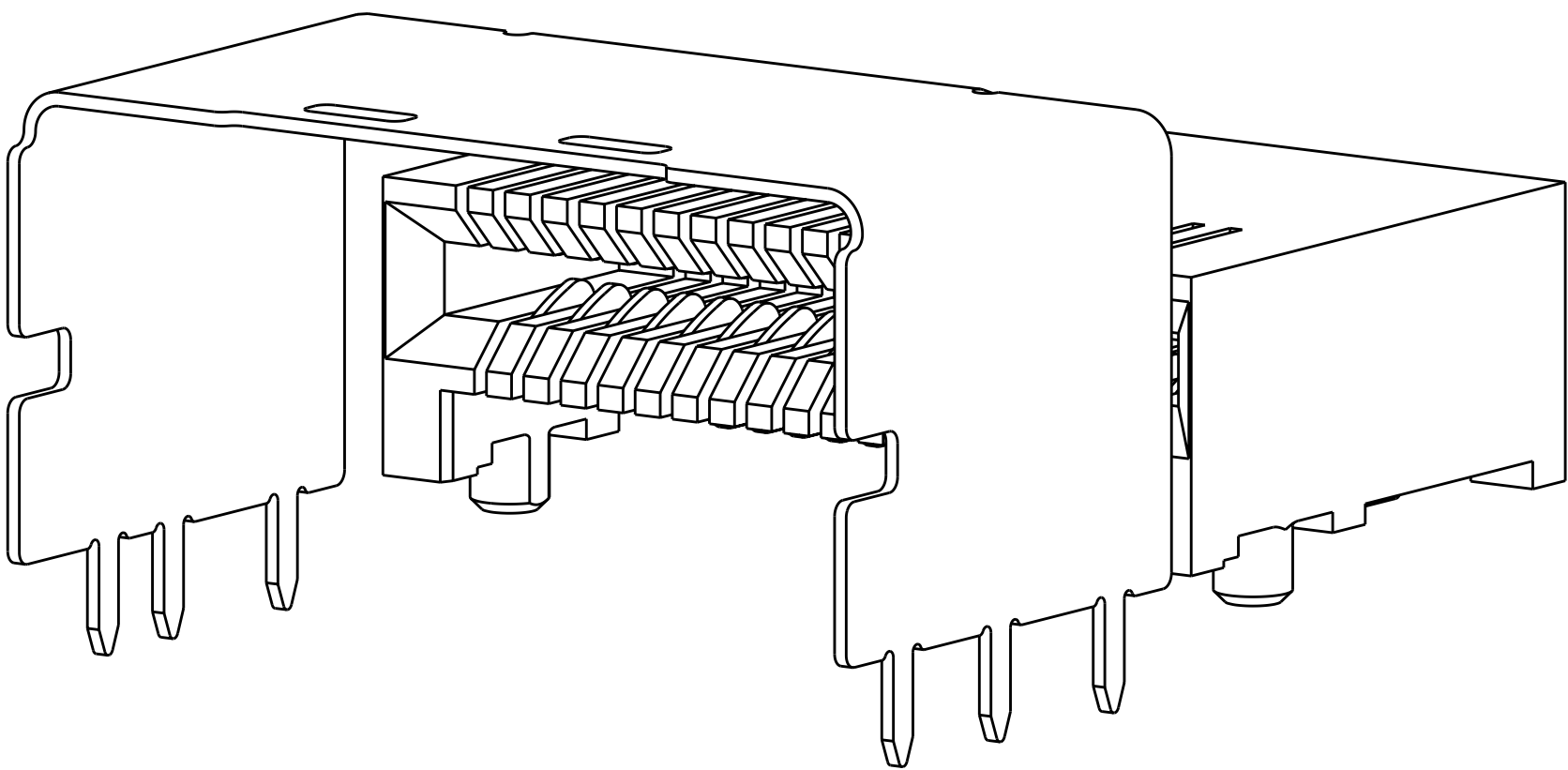
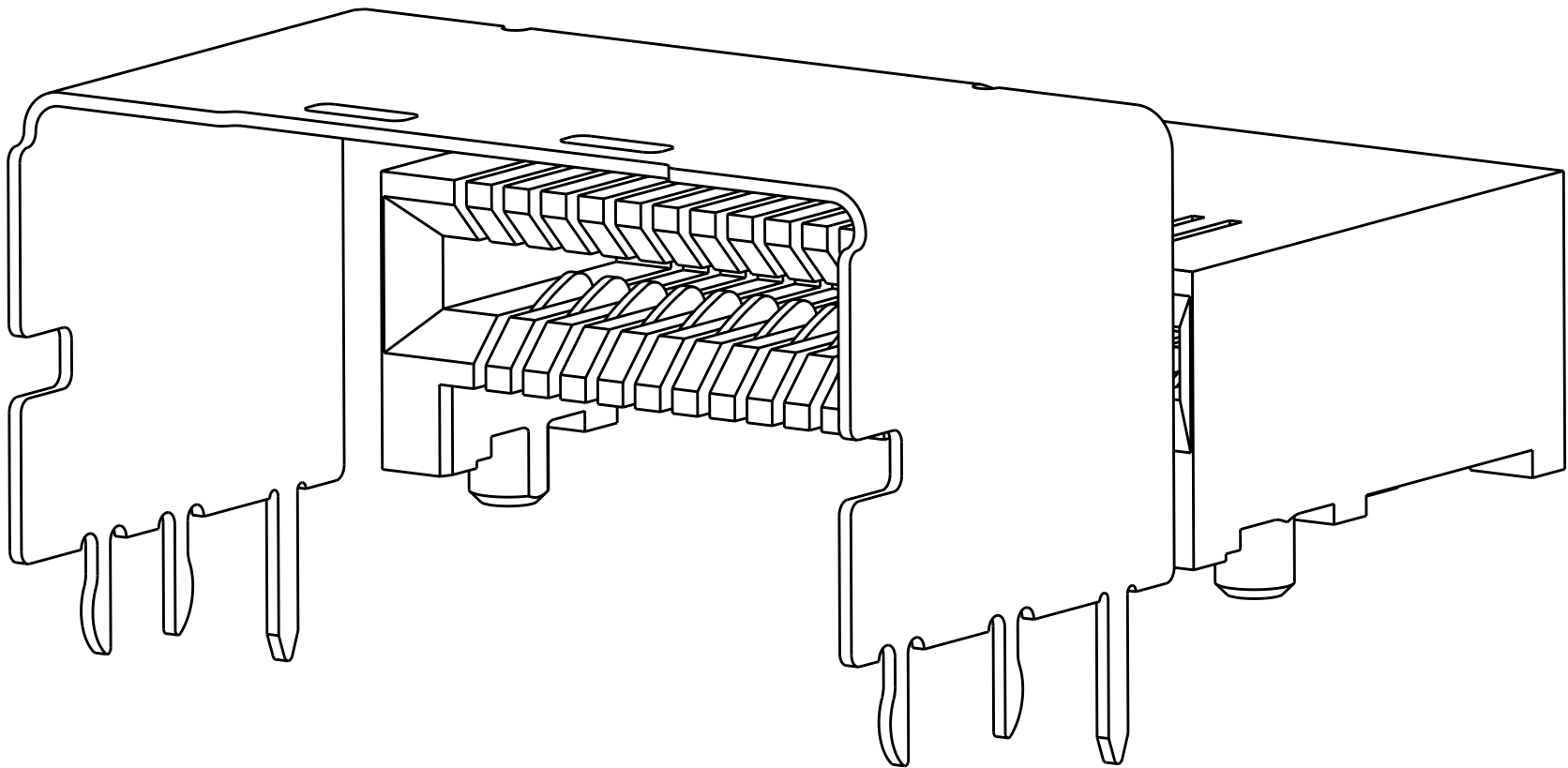


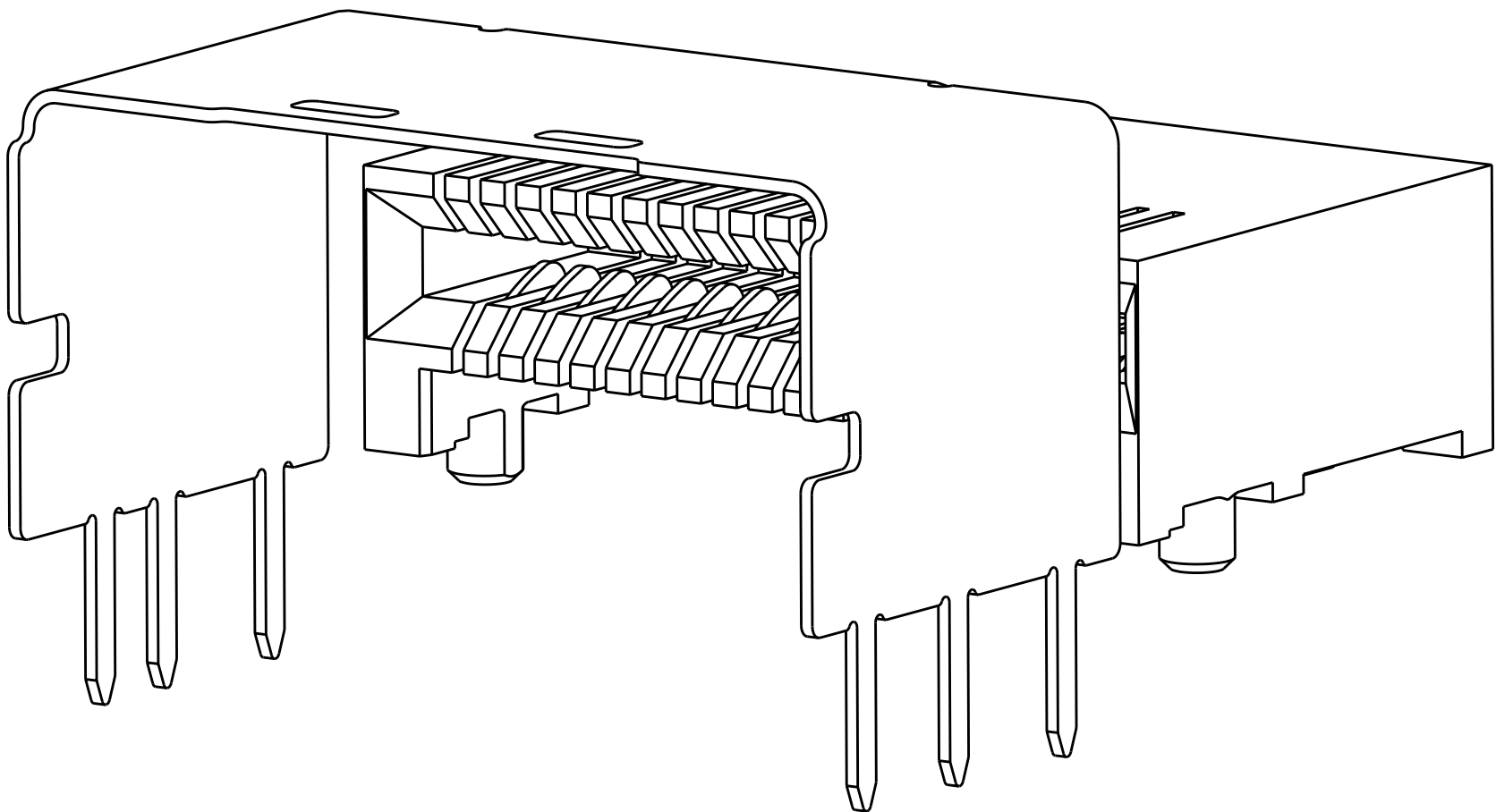
LOC	DIST	REVISIONS						
		P	LTR	DESCRIPTION	DATE	DWN	APVD	
GP	00		B1	REVISED PER ECO-09-021480	08OCT2009	CR	DG	
			B2	REVISED PER ECO-10-016367	02AUG2010	JY	SY	



1888861-2 AND 1888861-9
SHOWN WITHOUT PICK AND PLACE DEVICE



1888861-4 AND 1-1888861-0
SHOWN WITHOUT PICK AND PLACE DEVICE



1888861-8 AND 1-1888861-2
SHOWN WITHOUT PICK AND PLACE DEVICE

1 MATERIAL: LCP, BLACK.

2 MATERIAL: PHOSPHOR BRONZE PER ASTM B 103.

3 FINISH: 0.76um MIN GOLD PLATE PER ASTM B 488, APPLIES TO INTERFACE AREA AND 2.03um MIN TIN PLATE SOLDER TAILS, ALL OVER 3.81um MIN NICKEL PLATE PER QQ-N-290.

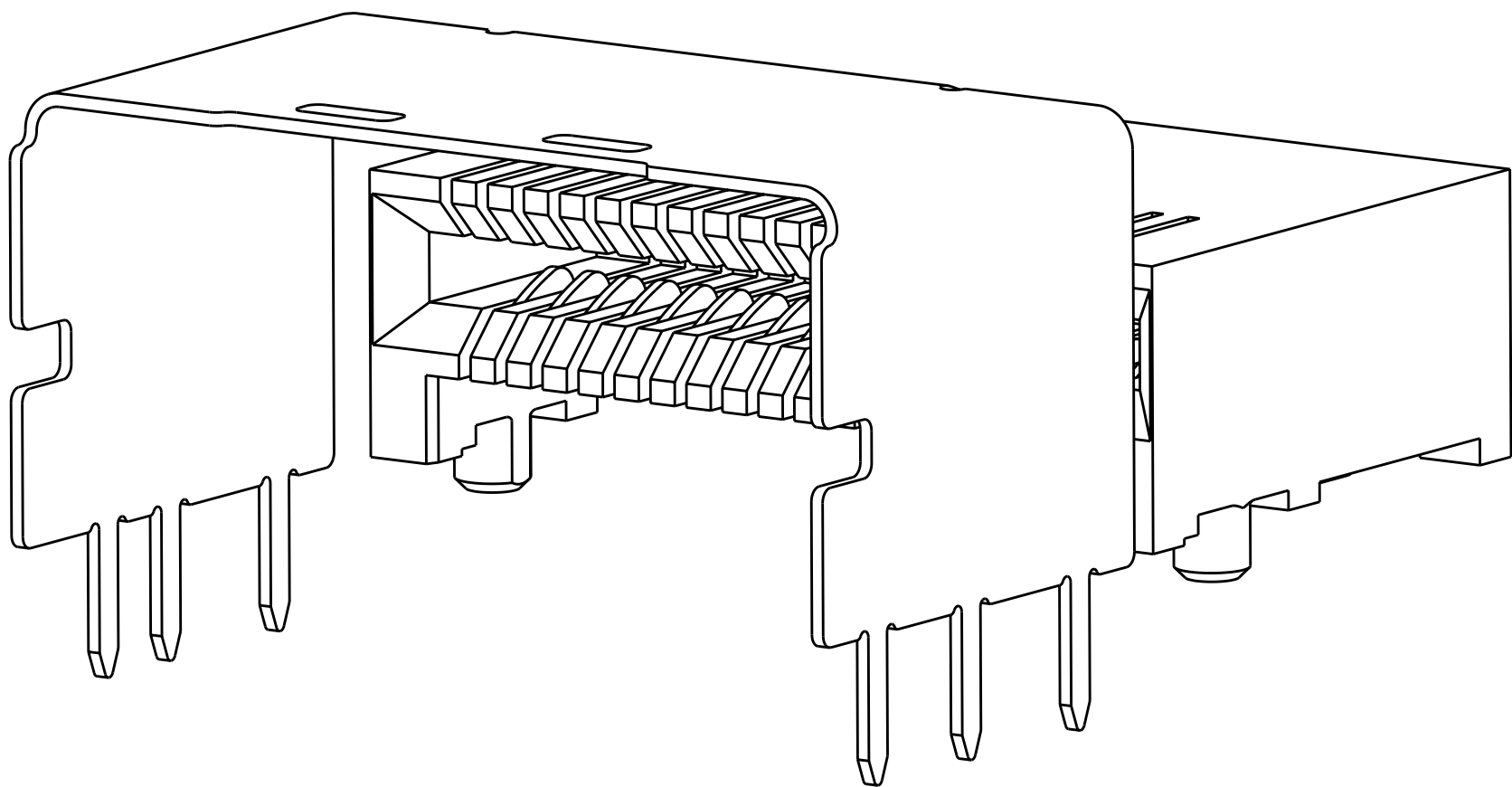
4 MATERIAL: NICKEL-SILVER PER ASTM B 122.

5 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.

6. REFER TO CUSTOMER DRAWING 1761987 FOR CONNECTOR DETAILS.

7. PACKAGED IN TAPE AND REEL PER EIA-481.

8 FINISH: 0.38um MIN GOLD PLATE PER ASTM B 488, APPLIES TO INTERFACE AREA AND 2.03um MIN TIN PLATE SOLDER TAILS, ALL OVER 3.81um MIN NICKEL PLATE PER QQ-N-290.

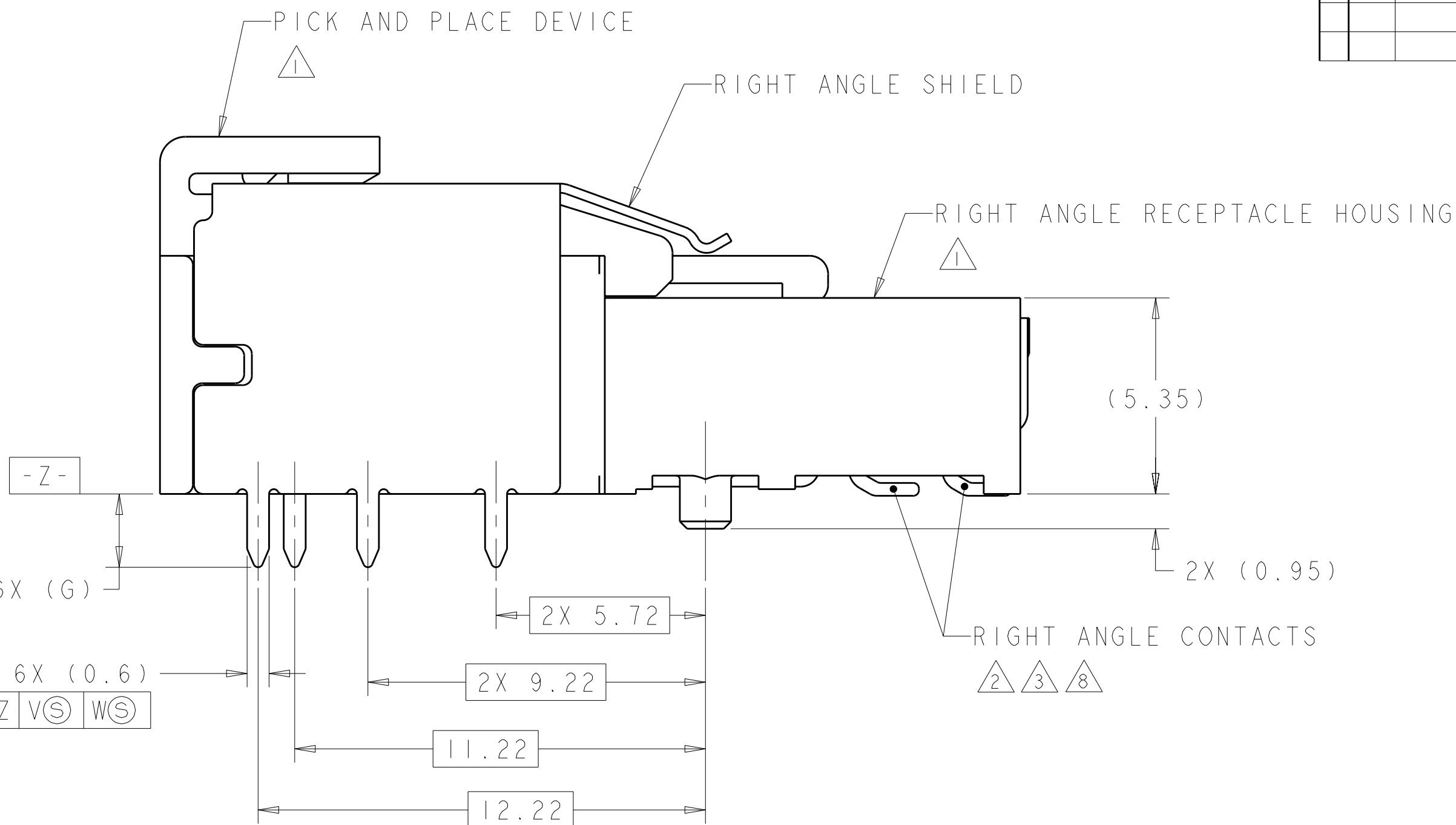
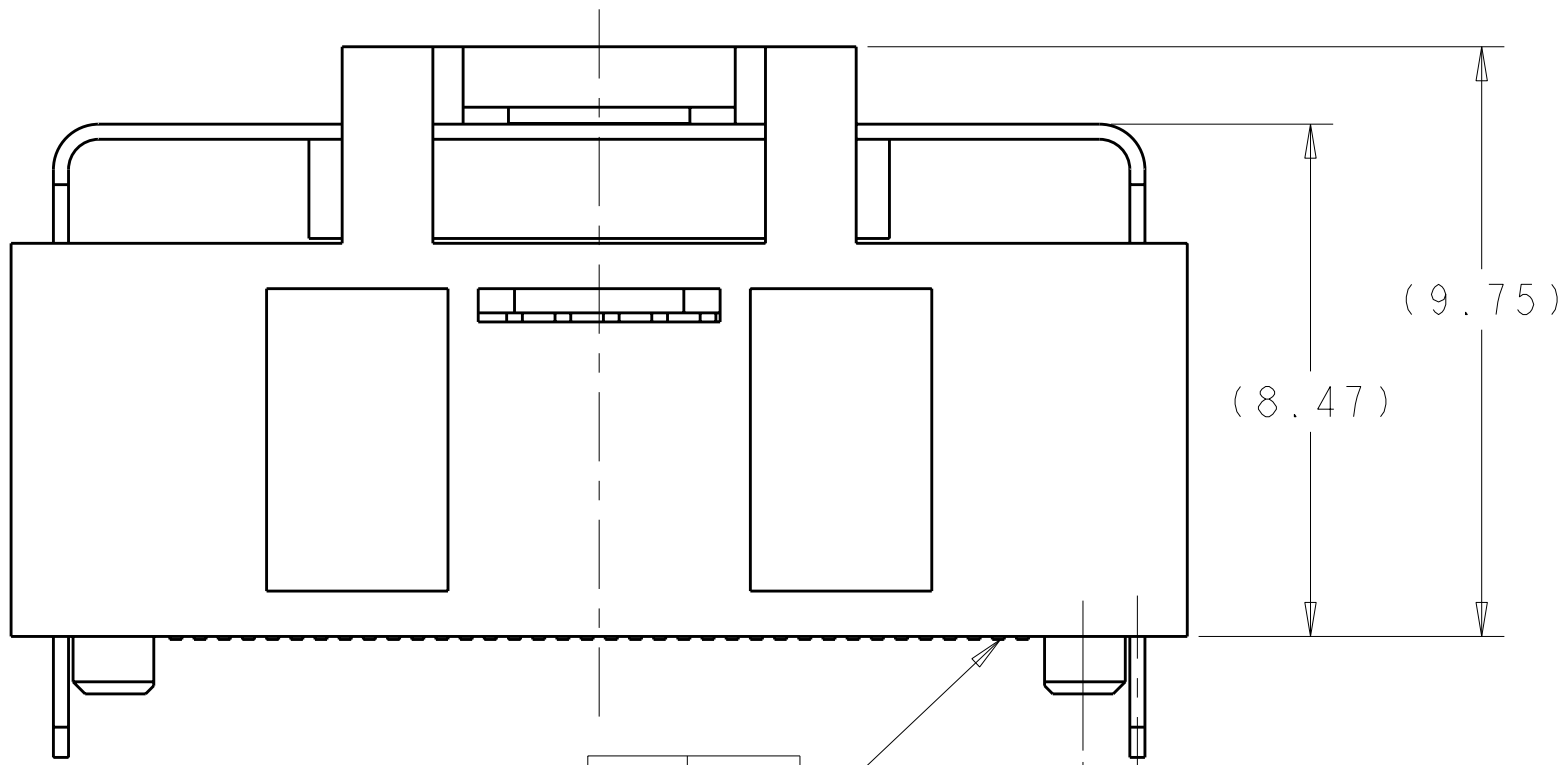


1888861-6 AND 1-1888861-1
SHOWN WITHOUT PICK AND PLACE DEVICE

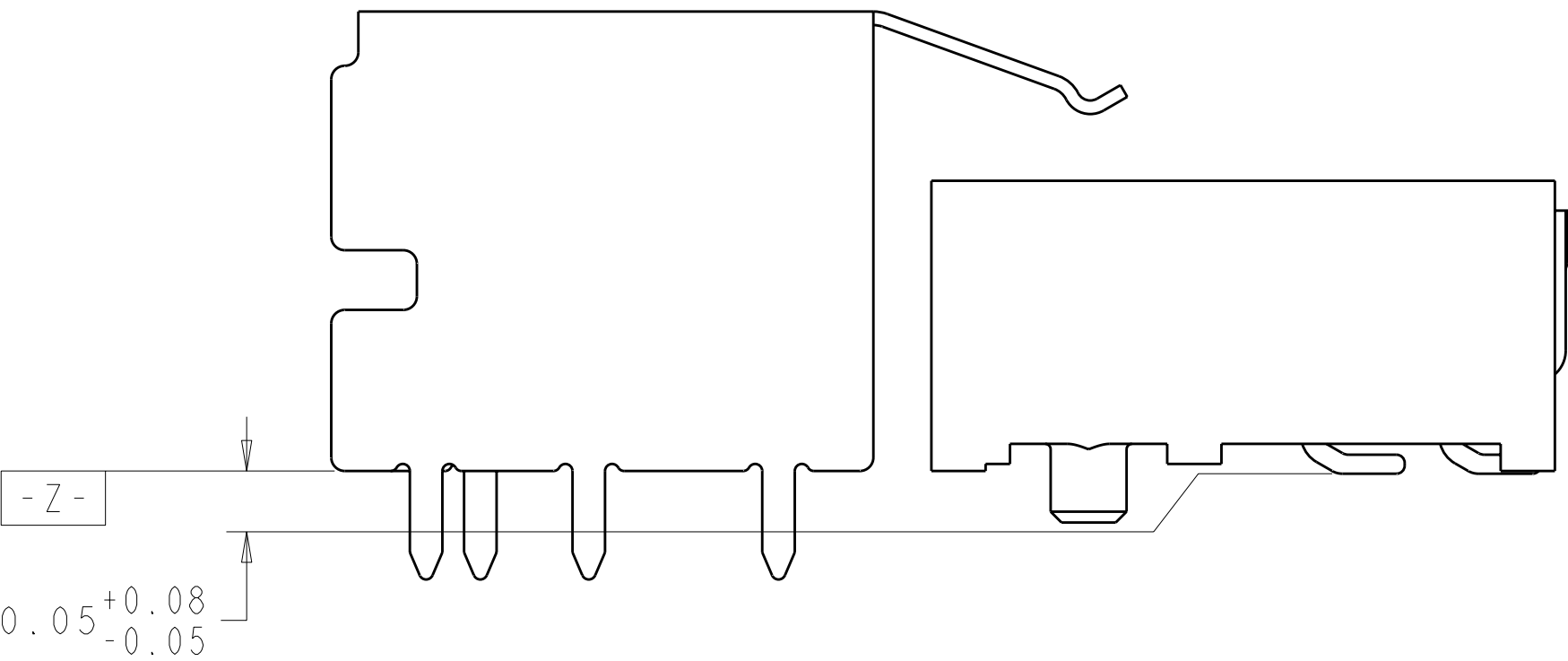
8	THRU HOLE	3.5	17.8	16	16	36	18.05	36	1-1888861-2
		2.8	17.8	16	16	36	18.05	36	1-1888861-1
	PRESS FIT	-	17.8	16	16	36	18.05	36	1-1888861-0
3	THRU HOLE	2	17.8	16	16	36	18.05	36	1888861-9
		3.5	17.8	16	16	36	18.05	36	1888861-8
	PRESS FIT	-	17.8	16	16	36	18.05	36	1888861-6
	THRU HOLE	2	17.8	16	16	36	18.05	36	1888861-4
		2	17.8	16	16	36	18.05	36	1888861-2
FINISH	REMARKS	G	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20. © COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION, ALL RIGHTS RESERVED.		DWN B. MCMASTER 21FEB07		Tyco Electronics Harrisburg, PA 17105-3608	
CHK D. GORENC 21FEB07		APVD D. GORENC 21FEB07		NAME EVERCLEAR Mini-SAS RIGHT ANGLE, INTERNAL RECEPTACLE ASSEMBLY, WITH UNKEYED SHELL	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC 108-2234	
9 PLC ±		3 PLC ±		APPLICATION SPEC	
3 PLC ±		4 PLC ±		SIZE CAGE CODE DRAWING NO	
3 PLC ±		4 PLC ±		A100779C=1888861	
MATERIAL SEE NOTES		FINISH SEE TABLE		WEIGHT -	
				CUSTOMER DRAWING	
				SCALE 8:1 SHEET 1 OF 3 REV B2	

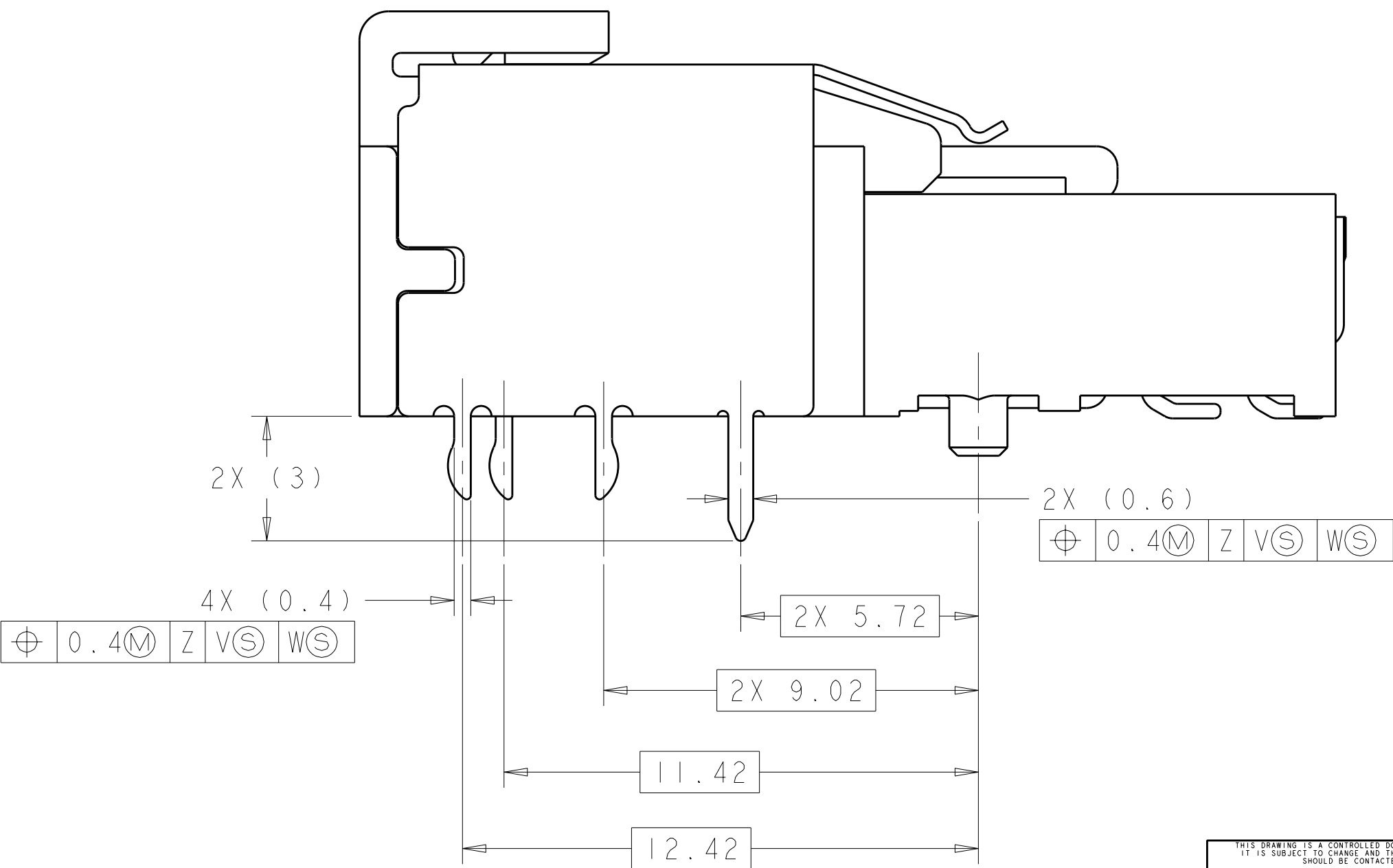
LOC		DIST		REVISIONS			
GP	00	P	LYR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



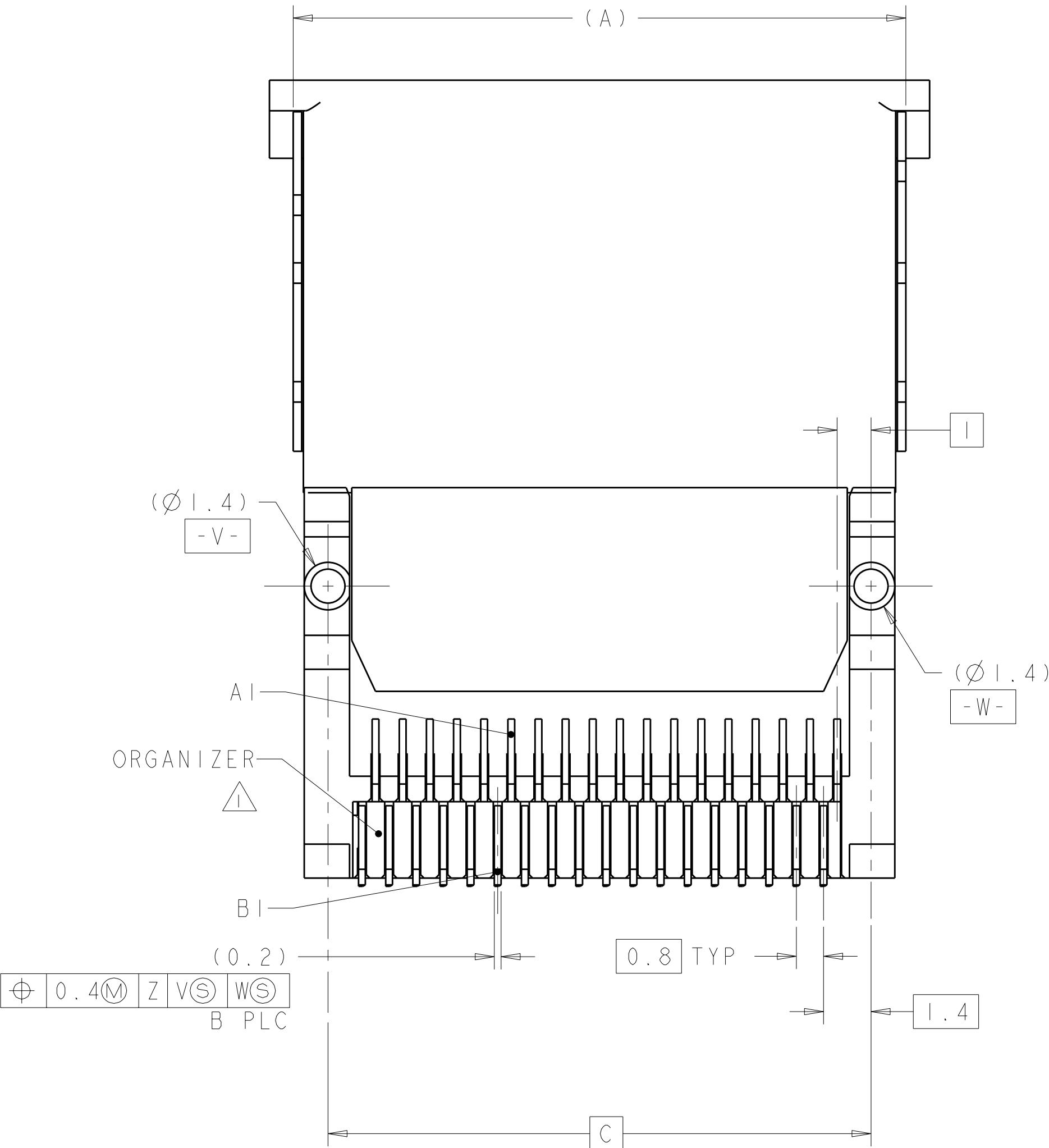
1888861-2



1888861-2
PICK AND PLACE DEVICE OMITTED FOR CLARITY



1888861-4
SAME AS 1888861-2 EXPECT AS SHOWN



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DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ± 3 PLC ± 5 PLC ± 4 PLC ± ANGLES ±				NAME: EVERCLEAR Mini-SAS RIGHT ANGLE, INTERNAL RECEPTACLE ASSEMBLY, WITH UNKEYED SHELL			
MATERIAL: SEE NOTES				FINISH: SEE TABLE				SIZE: A100779C=1888861			
CUSTOMER DRAWING				WEIGHT: -				RESTRICTED TO: -			
SCALE: 5:1				SHEET: 2 OF 3				REV: B2			

