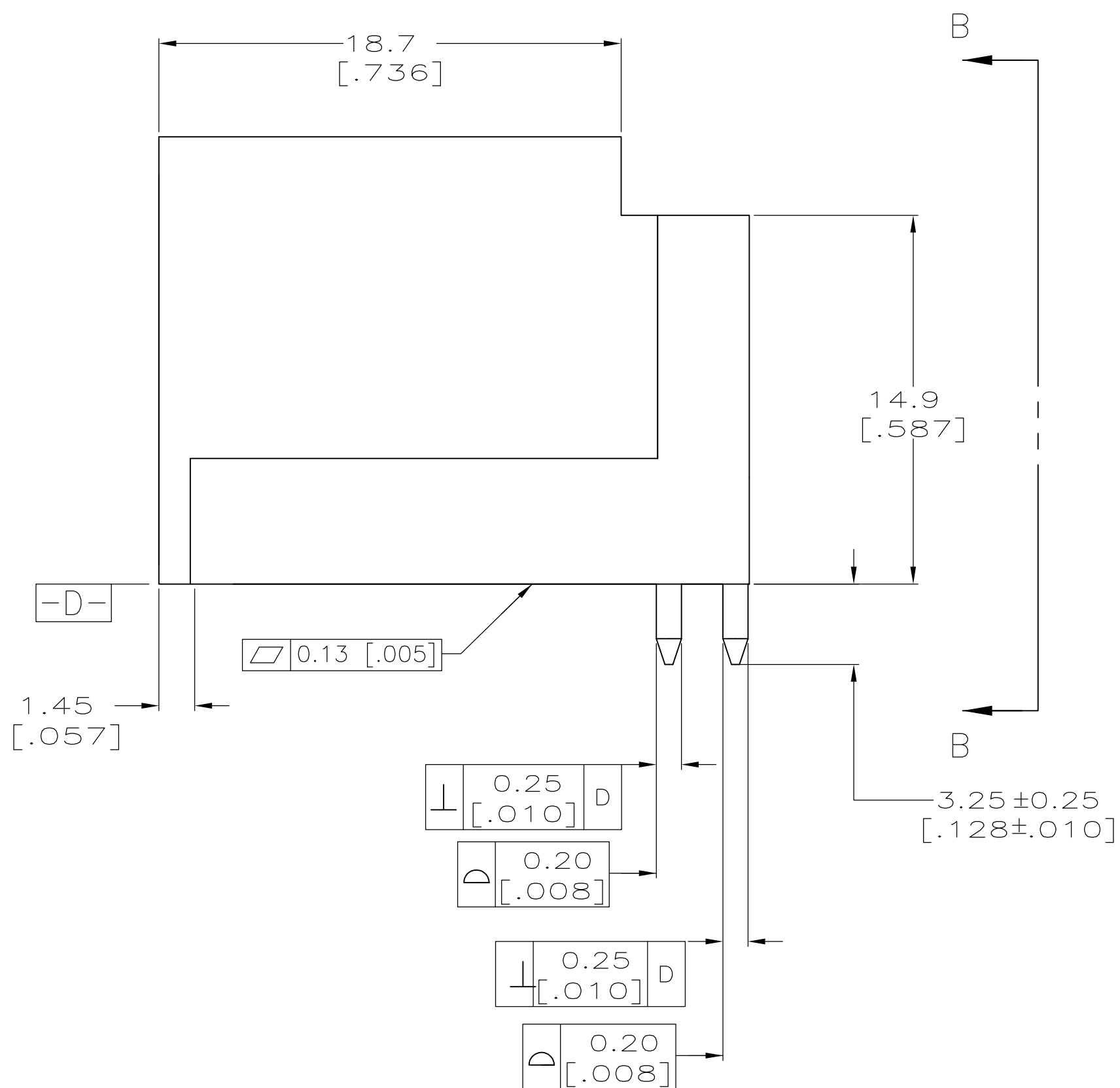
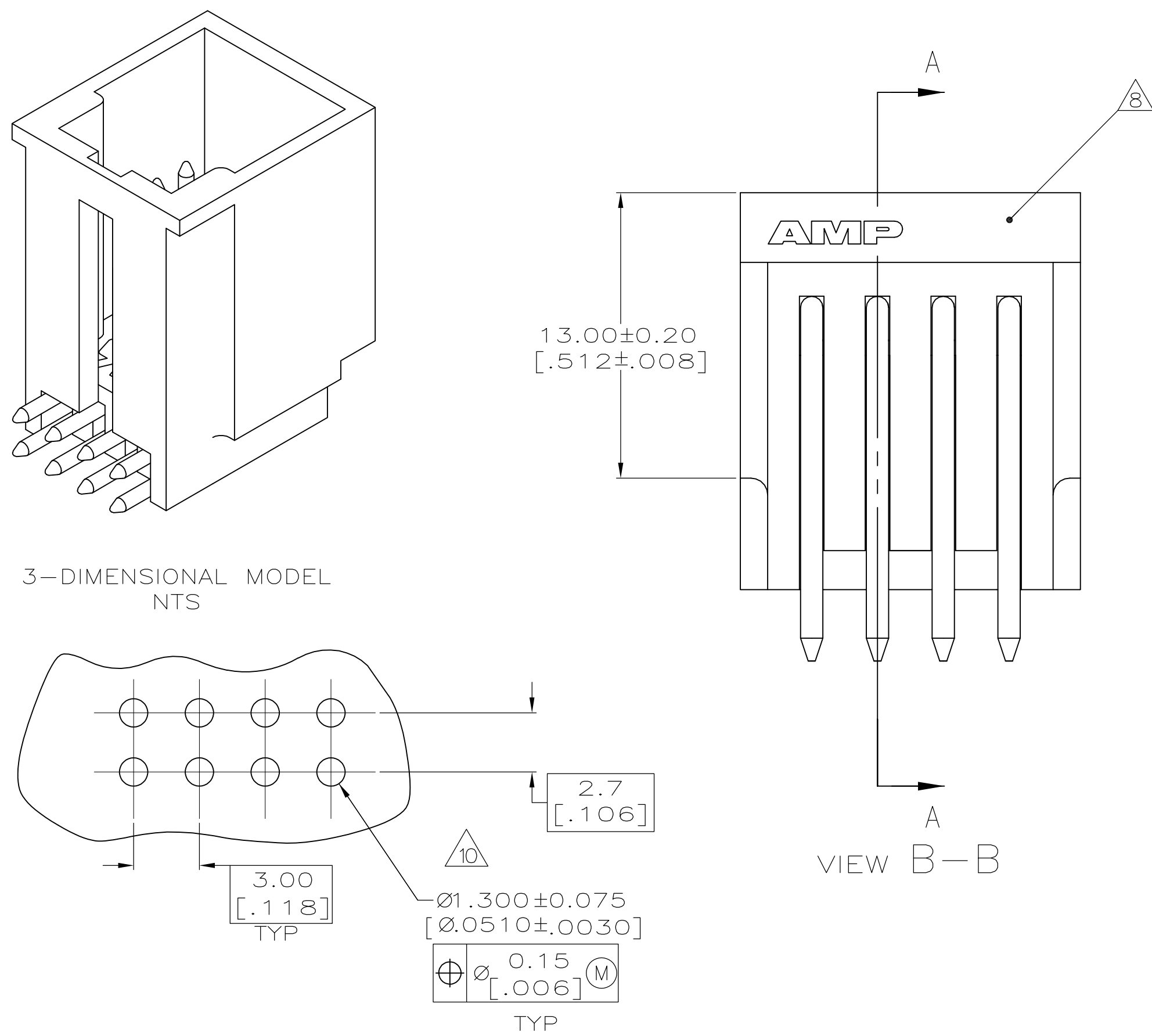
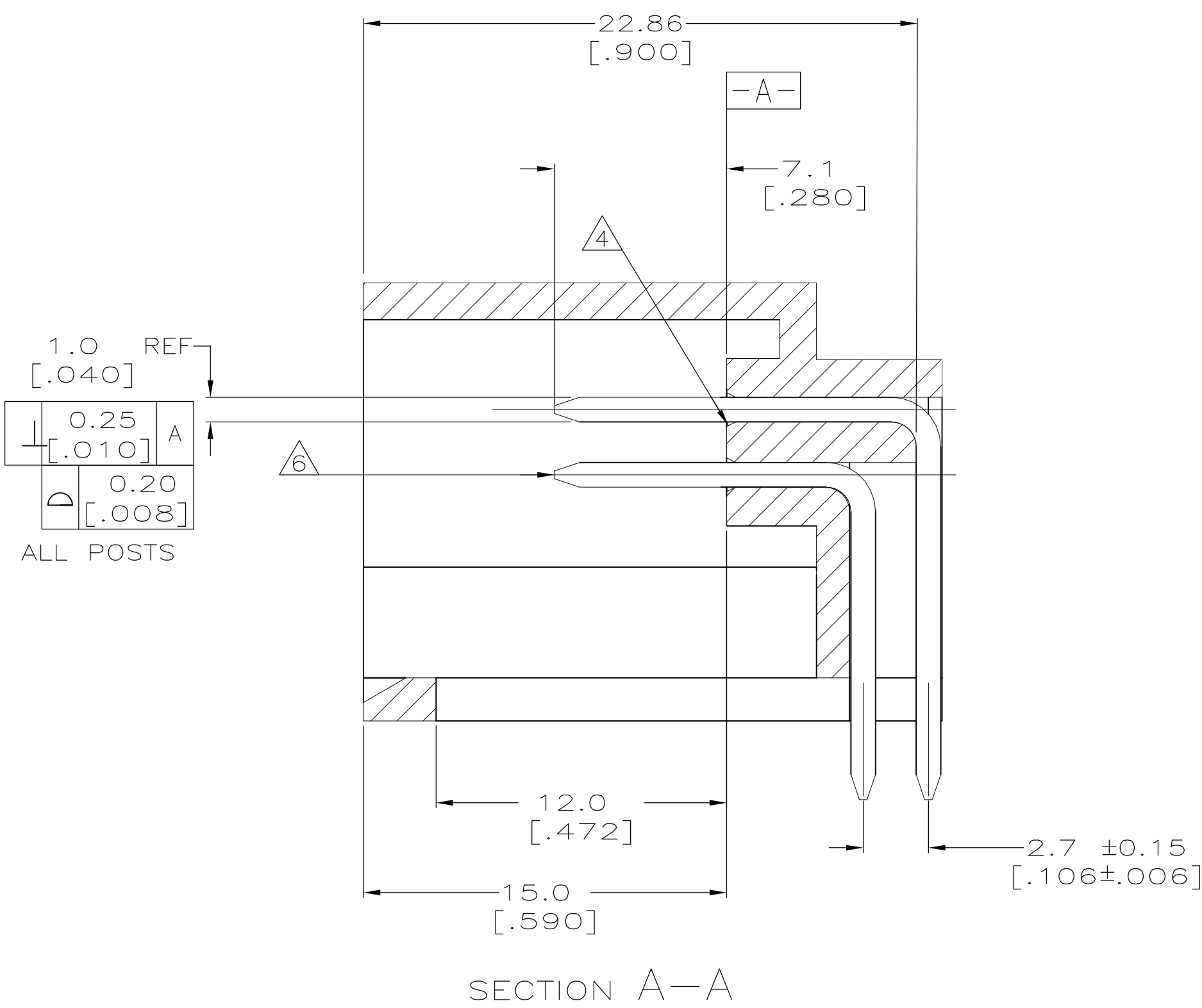
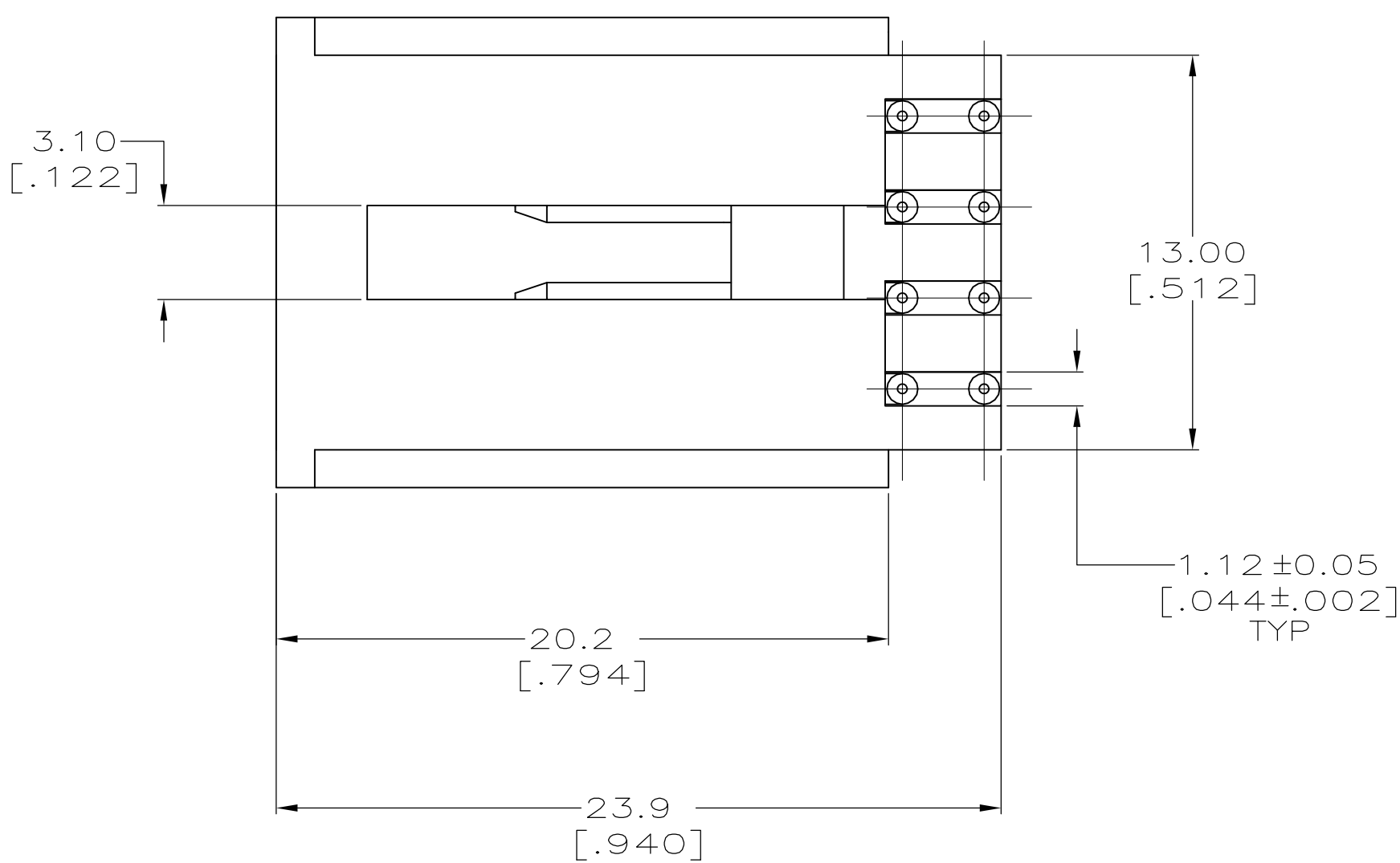
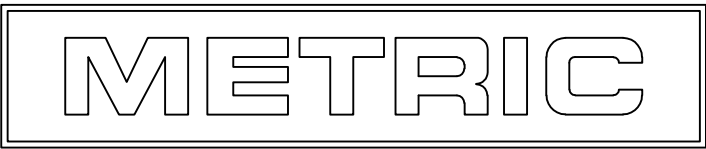




- ① MATERIAL:
HOUSING:THERMOPLASTIC POLYESTER PBT,FLAME
RETARDED UL94V-0.
POST: COPPER ALLOY
- ② FINISH:
HOUSING: NATURAL
POST: MATTE TIN OVER COPPER
OR NICKEL UNDERPLATE.
3. POST SOLDERTAILS TO COMPLY WITH AMP
SOLDERABILITY SPEC 109-11-2.
- ④ PLASTIC PROTRUSIONS AROUND POST
CAN NOT EXTEND BEYOND -A- .
- ⑤ MEASURED AT -A- .
- ⑥ POST MUST WITHSTAND 15.57 N [3.5 LB] MIN AXIAL
FORCE IN THIS DIRECTION WITHOUT DISLODGING.
- ⑦ SOLDER SIDE OF BOARD IS SHOWN.
- ⑧ MOLD CAVITY IDENTIFICATION LOCATION.
9. DIMENSIONS IN BRACKETS ARE IN INCHES.
- ⑩ ONE HOLE MAY BE UNDERSIZED (1.09 [.043] -
1.17 [.046] DIA) FOR RETENTION DURING WAVE SOLDERING.



RECOMMENDED MOUNTING HOLE PATTERN
FOR 1.60 [.063] THICK P.C. BOARD



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. NO. S. CARPENTER	05AUG2003	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK. D. BOSSI	06AUG2003	NAME HEADER,SHROUDED,8 POSITION.DUAL ROW,RIGHT ANGLE,SPECIAL	
TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APP'D. D. BOSSI	06AUG2003	PRODUCT SPEC	
		APPLICATION SPEC		SIZE A1	
MATERIAL		WEIGHT		CAGE CODE 00779	DRAWING NO C=644590
FINISH		CUSTOMER DRAWING		SCALE 5:1	SHEET 1 of 1
				REV F	