

Introducing the High-speed "-R" Flagship Models!

- Small! Fast! Flexible!

These machine controllers provide flexible control for all kinds of applications.



CJ1H-CPU67H-R

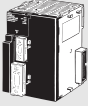
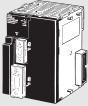
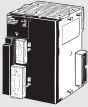
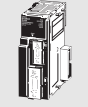


CJ1M-CPU12

Features

- Compact 90 × 65 mm (H × D) dimensions are first class in the industry.
- Provides excellent high-speed control performance, with high-speed processing of 16 ns for LD instructions and 0.24 μs for floating-point calculations.
- A wide range of models is available, from the high-end models (2,560 points and 250K steps of program capacity) to basic models (160 points and 5K steps).
- Other models are available with special functions such as the CJ1M-CPU2□, which provides positioning functions and built-in I/O, and the CJ1G-CPU4□P.
- High-capacity Memory Cards up to 128 MB can be installed, and used to backup the program and system settings, or log customer data.
- The large instruction set can support diverse applications. Four types of programming are supported (ladder, structured text, sequential function charts, and instruction lists), with approximately 400 instructions and 800 instruction variations.
- These CJ-series CPU Units support structured programming using function blocks, which can improve the customer's program development resources.
- The various protection functions provide improved security to protect valuable software resources and property.
- The CPU Units are compatible with the CX-One Integrated Tool Package. Information for each component can be linked, and the system's data can be integrated into one database. The software can provide total support from PLC settings to network startup.

Ordering Information

Name	Specifications				Current consumption(A)		Model number	International standards
	Maximum number of I/O points and mountable Units (No. of Expansion Racks)	Program capacity	Data area memory capacity	LD execution time	5 V system	24 V system		
CJ1H-R CPU Units 	2,560 I/O points and 40 Units max. (3 Expansion Racks max.)	250K steps	448K words DM: 32K words EM: 32K words × 13 banks	0.016 μs	0.99 (See note.)	—	CJ1H-CPU67H-R	UC1, CE, N, L
		120K steps	256K words DM: 32K words EM: 32K words × 7 banks				CJ1H-CPU66H-R	
		60K steps	128K words DM: 32K words EM: 32K words × 3 banks				CJ1H-CPU65H-R	
		30K steps	64K words DM: 32K words EM: 32K words × 1 bank				CJ1H-CPU64H-R	
CJ1H-H CPU Units 	2,560 I/O points and 40 Units max. (3 Expansion Racks max.)	250K steps	448K words DM: 32K words EM: 32K words × 13 banks	0.02 μs	0.99 (See note.)	—	CJ1H-CPU67H	UC1, CE, N, L
		120K steps	256K words DM: 32K words EM: 32K words × 7 banks				CJ1H-CPU66H	
		60K steps	128K words DM: 32K words EM: 32K words × 3 banks				CJ1H-CPU65H	
CJ1G-H CPU Units 	1,280 I/O points and 40 Units max. (1 Expansion Rack max.)	60K steps	128K words DM: 32K words EM: 32K words × 3 banks	0.04 μs	0.91 (See note.)	—	CJ1G-CPU45H	UC1, CE, N, L
		30K steps	64K words DM: 32K words EM: 32K words × 1 bank				CJ1G-CPU44H	
	960 I/O points and 30 Units max. (2 Expansion Racks max.)	20K steps	64K words DM: 32K words EM: 32K words × 1 bank				CJ1G-CPU43H	
		10K steps	64K words DM: 32K words EM: 32K words × 1 bank				CJ1G-CPU42H	
CJ1M CPU Units 	640 I/O points and 20 Units max. (1 Expansion Rack max.)	20K steps	32K words DM: 32K words EM: None	0.1 μs	0.58 (See note.)	—	CJ1M-CPU13	UC1, CE, N, L
	320 I/O points and 10 Units max. (No Expansion Racks)	10K steps					CJ1M-CPU12	
	160 I/O points and 10 Units max. (No Expansion Racks)	5K steps					CJ1M-CPU11	

Note: These values include the current consumption of a Programming Console. When using an NT-AL001 RS-232C/RS-422A Adapter, add 0.15A/ per Adapter.
When using a CJ1W-CIF11 RS-422A Adapter, add 0.04A per Adapter.

International Standards

- The standards indicated in the "Standards" column are those current for UL, CSA, cULus, NK, and Lloyd standards and EC Directives as of the end of March 2007. The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives
- Ask your OMRON representative for the conditions under which the standards were met.

Specifications

Common Specifications

Item		Specifications
Control method		Stored program
I/O control method		Cyclic scan and immediate processing are both possible.
Programming		LD (Ladder), SFC (Sequential Function Chart), ST (Structured Text), Mnemonic
CPU processing mode		<ul style="list-style-type: none"> • CJ1-H CPU Units: Normal Mode, Parallel Processing Mode with Asynchronous Memory Access, Parallel Processing Mode with Synchronous Memory Access, or Peripheral Servicing Priority Mode • CJ1M CPU Units: Normal Mode or Peripheral Servicing Priority Mode • CJ1 CPU Units: Normal Mode or Peripheral Servicing Priority Mode
Instruction length		1 to 7 steps per instruction
Ladder instructions		Approx. 400 (3-digit function codes)
Execution time		<ul style="list-style-type: none"> • CJ1-H-R CPU Units: Basic instructions: 0.016 μs min. Special instructions: 0.048 μs min. • CJ1-H CPU Units: Basic instructions: 0.02 μs min. Special instructions: 0.06 μs min. • CJ1M CPU Units (CPU12/13/22/23): Basic instructions: 0.10 μs min. Special instructions: 0.15 μs min. • CJ1M CPU Units (CPU11/12): Basic instructions: 0.10 μs min. Special instructions: 0.15 μs min. • CJ1 CPU Units: Basic instructions: 0.08 μs min. Special instructions: 0.12 μs min.
Overhead time		<ul style="list-style-type: none"> • CJ1-H-R CPU Units: Normal mode: 0.13 ms min. Parallel processing: 0.28 ms min. • CJ1-H CPU Units: Normal mode: 0.3 ms min. Parallel processing: 0.3 ms min. • CJ1M CPU Units (CPU12/13/22/23): 0.5 ms min. • CJ1M CPU Units (CPU11/12): 0.7 ms min. • CJ1 CPU Units: 0.5 ms min.
Unit connection method		No Backplane: Units connected directly to each other.
Mounting method		DIN Track (screw mounting not possible)
Maximum number of connectable Units		<ul style="list-style-type: none"> • CJ1-H and CJ1 CPU Units: Per CPU or Expansion Rack: 10 Units including Basic I/O Units, Special I/O Units, and CPU Bus Units. Total per PLC: 10 Units on CPU Rack and 10 Units each on 3 Expansion Racks = 40 Units total • CJ1M CPU Units: Total of 20 Units in the System, including 10 Units on CPU Rack and 10 Units on one Expansion Rack.
Maximum number of Expansion Racks		<ul style="list-style-type: none"> • CJ1-H and CJ1 CPU Units: 3 max. (An I/O Control Unit is required on the CPU Rack and an I/O Interface Unit is required on each Expansion Rack.) • CJ1M CPU Units (CPU 13/23 only): 1 max. (An I/O Control Unit is required on the CPU Rack and an I/O Interface Unit is required on the Expansion Rack.) • CJ1M CPU Units (CPU11/12/21/22): Expansion is not possible.
Number of tasks		<p>288 (cyclic tasks: 32, interrupt tasks: 256) With CJ1-H or CJ1M CPU Units, interrupt tasks can be defined as cyclic tasks called "extra cyclic tasks." Including these, up to 288 cyclic tasks can be used.</p> <p>Note:</p> <ol style="list-style-type: none"> 1. Cyclic tasks are executed each cycle and are controlled with TKON(820) and TKOF(821) instructions. 2. The following 4 types of interrupt tasks are supported. Power OFF interrupt tasks: 1 max. Scheduled interrupt tasks: 2 max. I/O interrupt tasks: 32 max. External interrupt tasks: 256 max.
Interrupt types		<p>Scheduled Interrupts: Interrupts generated at a time scheduled by the CPU Unit's built-in timer. (See note. 1) I/O Interrupts: Interrupts from Interrupt Input Units. Power OFF Interrupts (See note 2.): Interrupts executed when the CPU Unit's power is turned OFF. External I/O Interrupts: Interrupts from the Special I/O Units or CPU Bus Units.</p> <p>Note:</p> <ol style="list-style-type: none"> 1. CJ1-H and CJ1 CPU Units: Scheduled interrupt time interval is either 1 ms to 9,999 ms (in increments of 1 ms) or 10 ms to 99,990 ms (in increments of 10 ms) CJ1-H-R CPU Units: Scheduled interrupt time interval is 0.2 ms to 999.9 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 1 ms), or 10 ms to 99,990 ms (in increments of 10 ms) CJ1M CPU Units: Scheduled interrupt time interval is 0.5 ms to 999.9 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 1 ms), or 10 ms to 99,990 ms (in increments of 10 ms) 2. Not supported when the CJ1W-PD022 Power Supply Unit is mounted.
Calling subroutines from more than one task		<ul style="list-style-type: none"> • CJ1-H CPU Units: Supported (called "global subroutines"). • CJ1 CPU Units: Not supported.
Function blocks (CPU Unit with unit version 3.0 or later only)		Languages in function block definitions: ladder programming, structured text
CIO (Core I/O) Area	I/O Area	<p>1,280: CIO 000000 to CIO 007915 (80 words from CIO 0000 to CIO 0079) The setting of the first word can be changed from the default (CIO 0000) so that CIO 0000 to CIO 0999 can be used. I/O bits are allocated to Basic I/O Units.</p> <p>The CIO Area can be used as work bits if the bits are not used as shown here.</p>

Item		Specifications	
CIO (Core I/O) Area	Link Area	3,200 (200 words): CIO 10000 to CIO 119915 (words CIO 1000 to CIO 1199) Link bits are used for data links and are allocated to Units in Controller Link Systems.	
	CPU Bus Unit Area	6,400 (400 words): CIO 150000 to CIO 189915 (words CIO 1500 to CIO 1899) CPU Bus Unit bits store the operating status of CPU Bus Units. (25 words per Unit, 16 Units max.)	
	Special I/O Unit Area	15,360 (960 words): CIO 200000 to CIO 295915 (words CIO 2000 to CIO 2959) Special I/O Unit bits are allocated to Special I/O Units. (10 words per Unit, 96 Units max.) Note: Special I/O Units are I/O Units that belong to a special group called "Special I/O Units." Example: CJ1W-AD081 Analog Input Unit	
	Serial PLC Link Area (CJ1M CPU Units only)	1,440 (90 words): CIO 310000 to CIO 318915 (words CIO 3100 to CIO 3189)	
	DeviceNet Area	9,600 (600 words): CIO 320000 to CIO 379915 (words CIO 3200 to CIO 3799) DeviceNet bits are allocated to Slaves for DeviceNet Unit remote I/O communications when the Master function is used with fixed allocations.	
		Fixed allocation setting 1	Outputs: CIO 3200 to CIO 3263 Inputs: CIO 3300 to CIO 3363
		Fixed allocation setting 2	Outputs: CIO 3400 to CIO 3463 Inputs: CIO 3500 to CIO 3563
		Fixed allocation setting 3	Outputs: CIO 3600 to CIO 3663 Inputs: CIO 3700 to CIO 3763
		The following words are allocated to the Master function even when the DeviceNet Unit is used as a Slave.	
		Fixed allocation setting 1	Outputs: CIO 3370 (Slave to Master) Inputs: CIO 3270 (Master to Slave)
		Fixed allocation setting 2	Outputs: CIO 3570 (Slave to Master) Inputs: CIO 3470 (Master to Slave)
		Fixed allocation setting 3	Outputs: CIO 3770 (Slave to Master) Inputs: CIO 3670 (Master to Slave)
	Internal I/O Area	4,800 (300 words): CIO 120000 to CIO 149915 (words CIO 1200 to CIO 1499) 37,504 (2,344 words): CIO 380000 to CIO 614315 (words CIO 3800 to CIO 6143) These bits in the CIO Area are used as work bits in programming to control program execution. They cannot be used for external I/O.	
Work Area		8,192 bits (512 words): W00000 to W51115 (W000 to W511) Controls the programs only. (I/O from external I/O terminals is not possible.) Note: When using work bits in programming, use the bits in the Work Area first before using bits from other areas.	
Holding Area		8,192 bits (512 words): H00000 to H51115 (H000 to H511) Holding bits are used to control the execution of the program, and maintain their ON/OFF status when the PLC is turned OFF or the operating mode is changed. Note: The Function Block Holding Area words are allocated from H512 to H1535. These words can be used only for the function block instance area (internally allocated variable area).	
Auxiliary Area		Read only: 7,168 bits (448 words): A00000 to A44715 (words A000 to A447) Read/write: 8,192 bits (512 words): A44800 to A95915 (words A448 to A959) Auxiliary bits are allocated specific functions.	
Temporary Area		16 bits (TR0 to TR15) Temporary bits are used to temporarily store the ON/OFF execution conditions at program branches.	
Timer Area		4,096: T0000 to T4095 (used for timers only)	
Counter Area		4,096: C0000 to C4095 (used for counters only)	
DM Area		32 Kwords: D00000 to D32767 Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in the DM Area maintain their status when the PLC is turned OFF or the operating mode is changed. Internal Special I/O Unit DM Area: D20000 to D29599 (100 words × 96 Units) Used to set parameters for Special I/O Units. CPU Bus Unit DM Area: D30000 to D31599 (100 words × 16 Units) Used to set parameters for CPU Bus Units.	
EM Area (CJ1-H and CJ1 CPU Units only)		32 Kwords per bank, 13 banks max.: E0_00000 to EC_32767 max. (depending on model of CPU Unit) Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in the EM Area maintain their status when the PLC is turned OFF or the operating mode is changed. The EM Area is divided into banks, and the addresses can be set by either of the following methods. Changing the current bank using the EMBC(281) instruction and setting addresses for the current bank. Setting bank numbers and addresses directly. EM data can be stored in files by specifying the number of the first bank.	
Index Registers		IR0 to IR15 Store PLC memory addresses for indirect addressing. Index registers can be used independently in each task. One register is 32 bits (2words). • CJ1-H and CJ1M CPU Units: Setting to use index registers either independently in each task or to share them between tasks. • CJ1 CPU Units: Index registers used independently in each task.	
Task Flag Area		32 (TK0000 to TK0031) Task Flags are read-only flags that are ON when the corresponding cyclic task is executable and OFF when the corresponding task is not executable or in standby status.	
Trace Memory		4,000 words (trace data: 31 bits, 6 words)	
File Memory		Memory Cards: Compact flash memory cards can be used (MS-DOS format). EM file memory (CJ1-H and CJ1 CPU Units only): Part of the EM Area can be converted to file memory (MS-DOS format). OMRON Memory Cards can be used.	

The CIO Area can be used as work bits if the bits are not used as shown here.

Function Specifications

Item	Specifications	
Constant cycle time	1 to 32,000 ms (Unit: 1 ms) When a Parallel Processing Mode is used for a CJ1-H CPU Unit, the cycle time for executing instructions is constant.	
Cycle time monitoring	Possible (Unit stops operating if the cycle is too long): 10 to 40,000 ms (Unit: 10 ms) When a Parallel Processing Mode is used for a CJ1-H CPU Unit, the instruction execution cycle is monitored. CPU Unit operation will stop if the peripheral servicing cycle time exceeds 2 s (fixed).	
I/O refreshing	Cyclic refreshing, immediate refreshing, refreshing by IORF(097). IORF(097) refreshes I/O bits allocated to Basic I/O Units and Special I/O Units. With CJ1-H-R CPU Units the SPECIAL I/O UNIT I/O REFRESH instruction (FIORF(225)) can be used to refresh Special I/O Units whenever required (including allocated DM Area words). With the CJ1-H and CJ1M CPU Units, the CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction can be used to refresh bits allocated to CPU Bus Units in the CIO and DM Areas whenever required.	
Timing of special refreshing for CPU Bus Units	Data links for Controller Link Units and SYSMAC LINK Units, remote I/O for DeviceNet Units, and other special refreshing for CPU Bus Units is performed at the following times: <ul style="list-style-type: none"> • CJ1 CPU Units: I/O refresh period • CJ1-H and CJ1M CPU Units: I/O refresh period and when the CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction is executed. 	
I/O memory holding when changing operating modes	Depends on the ON/OFF status of the IOM Hold Bit in the Auxiliary Area.	
Load OFF	All outputs on Output Units can be turned OFF when the CPU Unit is operating in RUN, MONITOR, or PROGRAM mode.	
Timer/Counter PV refresh method	<ul style="list-style-type: none"> • CJ1-H and CJ1M CPU Units: BCD or binary (CX-Programmer Ver. 3.0 or higher). • CJ1 CPU Units: BCD only. 	
Input response time setting	Time constants can be set for inputs from Basic I/O Units. The time constant can be increased to reduce the influence of noise and chattering or it can be decreased to detect shorter pulses on the inputs.	
Mode setting at power-up	Possible (By default, the CPU Unit will start in RUN mode if a Programming Console is not connected.)	
Flash memory (CJ1-H and CJ1M CPU Units only)	The user program and parameter area data (e.g., PLC Setup) are always backed up automatically in flash memory. (automatic backup and restore.) <ul style="list-style-type: none"> • CPU Units with unit version 3.0 or later only: When downloading projects from CX-Programmer Ver. 5.0 or higher, symbol table files (including CX-Programmer symbol names, I/O comments), comment files (CX-Programmer rung comments, other comments), and program index files (CX-Programmer section names, section comments, or program comments) are stored in comment memory within the flash memory. 	
Memory Card functions	Automatically reading programs (autoboot) from the Memory Card when the power is turned ON.	Possible
	Program replacement during PLC operation	Possible
	Format in which data is stored in Memory Card	User program: Program file format PLC Setup and other parameters: Data file format I/O memory: Data file format (binary format), text format, or CSV format
	Functions for which Memory Card read/write is supported	User program instructions, Programming Devices (including CX-Programmer and Programming Consoles), Host Link computers, AR Area control bits, easy backup operation
Filing	Memory Card data and the EM (Extended Data Memory) Area can be handled as files.	
Debugging	Control set/reset, differential monitoring, data tracing (scheduled, each cycle, or when instruction is executed), instruction error tracing, storing location generating error when a program error occurs.	
Online editing	When the CPU Unit is in MONITOR or PROGRAM mode, multiple program sections ("circuits") of the user program can be edited together. This function is not supported for block programming areas. (With the CX-Programmer is used, multiple program sections of the user program can be edited together. When a Programming Console is used, the program can be edited in mnemonics only.)	
Program protection	Overwrite protection: Set using DIP switch. Copy protection: Password set using CX-Programmer or Programming Consoles.	
Error check	User-defined errors (i.e., user can define fatal errors and non-fatal errors) The FPD(269) instruction can be used to check the execution time and logic of each programming block. FAL and FALS instructions can be used with the CJ1-H and CJ1M CPU Units to simulate errors.	
Error log	Up to 20 errors are stored in the error log. Information includes the error code, error details, and the time the error occurred. A CJ1-H or CJ1M CPU Unit can be set so that user-defined FAL errors are not stored in the error log.	
Serial communications	Built-in peripheral port: Programming Device (including Programming Console) connections, Host Links, NT Links Built-in RS-232C port: Programming Device (excluding Programming Console) connections, Host Links, no-protocol communications, NT Links, Serial Gateway (Compoway/F master)	
	Serial Communications Unit (sold separately): Protocol macros, Host Links, NT Links, Modbus-RTU slave, No-protocol, Serial Gateway (Compoway/F master, Modbus master)	
Clock	Provided on all models.	
	Accuracy:	Ambient temperature Monthly error 55°C -3.5 min to +0.5 min 25°C -1.5 min to +1.5 min 0°C -3 min to +1 min Note: Used to store the time when power is turned ON and when errors occur.
Power OFF detection time	AC Power Supply Unit: 10 to 25 ms (not fixed) DC Power Supply Unit PD025: 2 to 5 ms; PD022: 2 to 10 ms	
Power OFF detection delay time	0 to 10 ms (user-defined, default: 0 ms) Note: Not supported when the CJ1W-PD022 Power Supply Unit is mounted.	
Memory protection	Held Areas: Holding bits, contents of Data Memory and Extended Data Memory, and status of the counter Completion Flags and present values. Note: If the IOM Hold Bit in the Auxiliary Area is turned ON, and the PLC Setup is set to maintain the IOM Hold Bit status when power to the PLC is turned ON, the contents of the CIO Area, the Work Area, part of the Auxiliary Area, timer Completion Flag and PVs, Index Registers, and the Data Registers will be saved for up to 20 days.	

Item	Specifications
Sending commands to a Host Link computer	FINS commands can be sent to a computer connected via the Host Link System by executing Network Communications Instructions from the PLC.
Remote programming and monitoring	Host Link communications can be used for remote programming and remote monitoring through a Controller Link, Ethernet, DeviceNet, or SYSMAC LINK network.
Communicating across network levels	Remote programming and monitoring from Support Software and FINS message communications can be performed across different network levels, even for different types of network. Pre-Ver. 2.0: Three levels Version 2.0 or later: Eight levels for Controller Link and Ethernet networks (See note.), three levels for other networks. Note: To communicate across eight levels, the CX-Integrator or the CX-Net in CX-Programmer version 4.0 or higher must be used to set the routing tables.
Storing comments in CPU Unit	I/O comments can be stored as symbol table files in the Memory Card, EM file memory, or comment memory (see note). Note: Comment memory is supported for CX-Programmer version 5.0 or higher and CS/CJ-series CPU Units with unit version 3.0 or later only.
Program check	Program checks are performed at the beginning of operation for items such as no END instruction and instruction errors. CX-Programmer can also be used to check programs.
Control output signals	RUN output: The internal contacts will turn ON (close) while the CPU Unit is operating (CJ1W-PA205R).
Battery life	Battery Set for CJ1-H and CJ1 CPU Units: CPM2A-BAT01 Battery Set for CJ1M CPU Units: CJ1W-BAT01
Self-diagnostics	CPU errors (watchdog timer), I/O bus errors, memory errors, and battery errors.
Other functions	Storage of number of times power has been interrupted. (Stored in A514.)

CJ1-H-R, CJ1-H, CJ1M, and CJ1 CPU Unit Comparison

Item			CJ1-H-R CPU Unit	CJ1-H CPU Unit		CJ1M CPU Unit	CJ1 CPU Unit
			CJ1H-CPU6□H-R	CJ1H-CPU6□H	CJ1G-CPU4□H	CJ1M-CPU2□/1□	CJ1G-CPU4□
Instruction executions times	Basic instructions	LD	0.016 μs	0.02 μs	0.04 μs	0.10 μs	0.08 μs
		OUT	0.016 μs	0.02 μs	0.04 μs	0.35 μs	0.21 μs
	Special instructions	Examples					
		XFER	240.1 μs (for 1,000 words)	300.1 μs (for 1,000 words)	380.1 μs (for 1,000 words)	650.2 μs (for 1,000 words)	633.5 μs (for 1,000 words)
		BSET	140.2 μs (for 1,000 words)	200.1 μs (for 1,000 words)	220.1 μs (for 1,000 words)	400.2 μs (for 1,000 words)	278.3 μs (for 1,000 words)
		BCD arithmetic	7.6 μs min.	8.2 μs min.	8.4 μs min.	• CPU11/21 21.5 μs min. • Other CPU Units 18.9 μs min.	14.0 μs min.
		Binary arithmetic	0.18 μs min.	0.18 μs min.	0.20 μs min.	0.30 μs min.	0.37 μs min.
		Floatingpoint math	0.24 μs min.	8.0 μs min.	9.2 μs min.	• CPU11/21 15.7 μs min. • Other CPU Units 13.3 μs min.	10.2 μs min.
		SBS/RET	1.33 μs	2.12 μs	3.56 μs	3.84 μs	37.6 μs
Overhead time		Normal mode: 0.13 ms Parallel mode: 0.28 ms	Normal mode: 0.3 ms Parallel mode: 0.3 ms	0.5 ms	• CPU11/21 0.7 ms • Other CPU Units 0.5 ms	0.5 ms	
Execution timing	CPU execution processing modes		Any of the following four modes: 1. Normal (instructions and peripheral servicing performed consecutively) 2. Peripheral Servicing Priority Mode (instruction execution interrupted to service peripherals at a specific cycle and time; consecutive refreshing also performed) 3. Parallel Processing Mode with Synchronous Memory Access (instruction executed and peripheral services in parallel while synchronizing access to I/O memory) 4. Parallel Processing Mode with Asynchronous Memory Access (instruction executed and peripheral services in parallel without synchronizing access to I/O memory)			Either of following two modes: 1. Either of following two modes: Normal (instructions and peripheral servicing performed consecutively) 2. Peripheral Servicing Priority Mode (instruction execution interrupted to service peripherals at a specific cycle and time; consecutive refreshing also performed)	
	CPU Bus Unit special refreshing	Data links	During I/O refresh period or via special CPU BUS UNIT I/O REFRESH instruction (DLNK(226))				During I/O refresh period
		DeviceNet remote I/O					
		Protocol macro send/ receive data					
Refreshing of CIO and DM Areas words allocated to CPU Bus Unit							
Tasks	Cyclic execution of interrupt tasks via TKON instruction (called "extra cyclic tasks")		Supported. (Up to 256 extra cyclic tasks, increasing the total number of cyclic tasks to 288 max.)				Not supported. (No extra cyclic tasks; 32 cyclic tasks max.)
	Independent/shared specifications for index and data registers		Supported. The time to switch between tasks can be reduced if shared registers are used.				Not supported. (Only independent registers for each task.)
	Initialization when tasks are started		Supported. Task Startup Flags supported.				Only Task Flag for first execution.
	Starting subroutines from multiple tasks		Global subroutines can be defined that can be called from more than one task.				Not supported.
	Scheduled interrupt interval for scheduled interrupt tasks		0.2 ms to 999.9 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 1 ms), or 10 ms to 99,990 ms (in increments of 10 ms)	1 ms to 9,999 ms (in increments of 1 ms) or 10 ms to 99,990 ms (in increments of 10 ms)		0.5 ms to 999.9 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 1 ms), or 10 ms to 99,990 ms (in increments of 10 ms)	1 ms to 9,999 ms (in increments of 1 ms) or 10 ms to 99,990 ms (in increments of 10 ms)
	Interrupt task execution timing during instruction execution	For instructions Other than the following ones	Any instruction that is being executed is interrupted when interrupt task conditions are met to start the interrupt task. If the cyclic task (including extra cyclic tasks) accesses the same data area words as the instruction that was interrupted, data may not be concurrent. To ensure data concurrency, the DI and EI instructions must be used to disable and enable interrupts during a specific part of the program.				
		For BIT COUNTER (BCNT) or BLOCK TRANSFER (XFER) instructions	Interrupt tasks are started only after execution of the instruction has been completed, ensuring data concurrency even when the same data area words are accessed from the instruction and the interrupt task.				

Item		CJ1-H-R CPU Unit	CJ1-H CPU Unit		CJ1M CPU Unit	CJ1 CPU Unit
		CJ1H-CPU6□H-R	CJ1H-CPU6□H	CJ1G-CPU4□H	CJ1M-CPU2□/1□	CJ1G-CPU4□
Debugging	Backup to Memory Cards (simple backup function)	In addition to the data listed at the right, data from Units mounted to the CPU Rack or Expansion Racks can also be backed up to the Memory Card (via pushbutton on front panel). This is very effective when replacing Units. Backup data includes scan lists for DeviceNet Units, protocol macros for Serial Communications Units, etc.				Only the user program, parameters, and I/O memory in the CPU Unit.
	Automatic user program and parameter area backup to flash memory	Supported (enabling battery-free operation without a Memory Card) The user program and parameter area data are automatically backed up the flash memory whenever they are transferred to the CPU Unit from the CX-Programmer, file memory, etc.				Not supported.
I/O tables	Detailed information on I/O table creation errors	Detailed I/O table error information is stored in A261 whenever the I/O tables cannot be created for any reason.				Not supported.
	Displaying presence of first rack word setting on Programming Console	It's possible to confirm if the first rack word has been specified for the system on the Programming Console display. The first rack word is specified from the CX-Programmer, making it previously impossible to confirm the setting from the Programming Console.				Not supported.
Built-in I/O		Not supported.			CJ1M-CPU2□	Not supported.
Serial PLC Link		Not supported.			Supported.	Not supported.
Scheduled interrupts set in increments of 0.1 ms		Supported.	Not supported.		Supported.	Not supported.
Battery		CPM2A-BAT01			CJ1W-BAT01	CPM2A-BAT01
Operation when Unit doesn't complete startup process	CPU Unit startup	Starting or not starting (standby) the CPU Unit in MONITOR or RUN mode even if a Unit has not completed startup processing can be specified in the PLC Setup.				CPU Unit standby (fixed)
Sequence instructions	Differentiated LD NOT, AND NOT, and OR NOT instructions	Supported.				Not supported. (The same results can be achieved by combining differentiated LD, AND, and OR instructions with the NOT instruction.)
	OUTB, SETB, and RSTB instructions to manipulate individual bits in DM and EM Area words	Supported.				Not supported.
Timer/counter instructions	TIMU (0.1-ms, BCD), TIMUX (0.1-ms, binary), TMUH (0.01-ms, BCD), TMUHX (0.01-ms, binary)	Supported. Either BCD or binary can be selected (with CX-Programmer Ver.7.1 or higher).	Not supported.			
	Format for updating PVs for TIM, TIMH, TMHH, TTIM, TIML, MTIM, CNT, CNTR, CNR, TIMW, TMHW, CNTW instructions	Supported. Either BCD or binary can be selected (with CX-Programmer Ver. 3.0 or higher).				BCD only
Special math instructions	32-bit signed data line coordinates and X axis starting point specification for APR instruction	Supported.				Not supported.
Floating-point decimal instructions	High-speed trigonometric functions: SINQ, COSQ, and TANQ instructions	Supported (with CX-Programmer Ver. 7.1 or higher).	Not supported.			
	Single-precision calculations and conversions	Supported (enabling standard deviation calculations).				Not supported.
	Conversions between single-precision floating point and ASCII	Supported. Floating point can be converted to ASCII for display on PTs. ASCII text strings from measurement devices can be converted to floating-point decimal for use in calculations.				Not supported.
	Double-precision calculations and conversions	Supported (enabling high-precision positioning).				Not supported.
Text string, table data, and data shift instructions	Text string and table data processing instruction execution	Data processing can be performed normally or in the background (specified for each instruction). (Using time slices to process instruction over several cycles reduces the effect of these instructions on the cycle time.).				Normal processing only.
	Stack insertions/deletions/replacements and stack counts with table processing instructions	Supported. Effective for tracking workpieces on conveyor lines.				Not supported.
Data control instructions	PID with autotuning	Supported (eliminating the need to adjust PID constants).				Not supported.
Subroutine instructions	Global subroutines	Supported (GSBS, GSBN, and GRET instructions) Enables easier structuring of subroutines.				Not supported.

Item		CJ1H-R CPU Unit	CJ1-H CPU Unit		CJ1M CPU Unit	CJ1 CPU Unit
		CJ1H-CPU6□H-R	CJ1H-CPU6□H	CJ1G-CPU4□H	CJ1M-CPU2□/1□	CJ1G-CPU4□
Failure diagnosis instructions	Error log storage for FAL	Supported. FAL can be executed without placing an entry in the error log. (Only system FAL errors will be placed in the error log.)				Not supported.
	Error simulation with FAL/FALS	Supported. Fatal and nonfatal errors can be simulated in the system to aid in debugging.				Not supported.
Data comparison instructions	AREA RANGE COMPARE (ZCP) and DOUBLE RANGE COMPARE (ZCPL)	Supported.				Not supported.
Index register real I/O address conversion for CVM1/CV	Program and real I/O memory address compatibility with CVM1/CVseries PLCs	CVM1/CV-series real I/O memory addresses can be converted to CJ-series addresses and placed in index registers or CJ-series real I/O memory addresses in index registers can be converted to CVM1/CV-series addresses.				Not supported.
Condition Flag saving and loading	Compatibility with CVM1/CV-series PLCs	Condition Flag status can be saved or loading using the SAVE CONDITION FLAGS (CCS) and LOAD CONDITION FLAGS (CCL) instructions, enabling applications where Condition Flag status must be passed between different program locations, tasks, or cycles.				Not supported.
Disabling power interruptions in program sections		Supported. Instructions between DI and EI are executed without performing power OFF processing even if a power interruption has been detected and confirmed.				Not supported.
Condition Flag operation		<p>The statuses of the Equals, Negative, and Error Flags are maintained for execution of the following instructions. TIM, TIMH, TMHH, CNT, IL, ILC, JMP0, JME0, XCHG, XCGL, MOVR, input comparison instructions, CMP, CMPL, CPS, CPSL, TST, TSTN, STC, and CLC.</p>				<p>The Equals, Negative, and Error Flags are turned OFF after executing the following instructions. TIM, TIMH, TMHH, CNT, IL, ILC, JMP0, JME0, XCHG, XCGL, MOVR, input comparison instructions, CMP, CMPL, CPS, CPSL, TST, and TSTN.</p>

Unit Versions

Units	Models	Unit version
CJ1-H CPU Units	CJ1H-CPU□□H-R	Unit version 4.2
		Unit version 4.1
		Unit version 4.0
	CJ1□-CPU□□H CJ1□-CPU□□P	Unit version 4.0
		Unit version 3.0
		Unit version 2.0 Pre-Ver. 2.0
CJ1M CPU Units	CJ1M-CPU12/13 CJ1M-CPU22/23	Unit version 4.0
		Unit version 3.0
		Unit version 2.0
		Pre-Ver. 2.0
	CJ1M-CPU11/21	Unit version 4.0
		Unit version 3.0
		Unit version 2.0

Function Support by Unit Version

Functions Supported for Unit Version 4.0 or Later

CX-Programmer 7.0 or higher must be used to enable using the functions added for unit version 4.0.

Additional functions are supported if CX-Programmer version 7.2 or higher is used.

CJ1-H/CJ1M CPU Units

Function		CJ1H-CPU□□H-R, CJ1□-CPU□□H, CJ1G-CPU□□P, CJ1M-CPU□□	
		Unit version 4.0 or later	Other unit versions
Online editing of function blocks Note: This function cannot be used for simulations on the CX-Simulator.		OK	–
Input-output variables in function blocks		OK	–
Text strings in function blocks		OK	–
New application instructions	Number-Text String Conversion Instructions: NUM4, NUM8, NUM16, STR4, STR8, and STR16	OK	–
	TEXT FILE WRITE (TWRIT)	OK	–
ST programming in task programs		OK with CX-Programmer version 7.2 or higher	–
SFC programming in task programs		OK with CX-Programmer version 7.2 or higher	–

User programs that contain functions supported only by CPU Units with unit version 4.0 or later cannot be used on CS/CJ-series CPU Units with unit version 3.0 or earlier. An error message will be displayed if an attempt is made to download programs containing unit version 4.0 functions to a CPU Unit with a unit version of 3.0 or earlier, and the download will not be possible.

If an object program file (.OBJ) using these functions is transferred to a CPU Unit with a unit version of 3.0 or earlier, a program error will occur when operation is started or when the unit version 4.0 function is executed, and CPU Unit operation will stop.

CJ1H-CPU□□H-R Version 4.1 Specifications Change

The following specifications changes have been made for CJ1H-CPU□□H-R version 4.1.

The following specifications for unit version 4.2 and later are the same as the specifications for unit version 4.0.

Functionality Changes

CPU Unit version	CJ1-H Ver. 4.0	CJ1-H-R Ver. 4.0	CJ1-H-R Ver. 4.1
Timer numbers that can be used with ONE-MS TIMER instructions	0000 to 0015	0000 to 4095	0016 to 4095
0.01-s clock pulse	Not supported	Supported	Not supported

Note: If ONE-MS TIMER instructions (TMHH(540)/TMHHX(552)) with timer numbers 0 to 15 are used in existing programs with CJ1H-CPU□□H-R version 4.1, the timer numbers must be changed to timer numbers between 0016 and 4095

Performance Changes

CPU Unit version	CJ1-H Ver. 4.0	CJ1-H-R Ver. 4.0	CJ1-H-R Ver. 4.1
Timing precision of HUNDRED-MS TIMER instructions (TIM/TIMX(550))	–10 to 0 ms	–10 to 0 ms	–100 to 0 ms
Timing precision of ONE-MS TIMER instructions (TMHH(540)/TMHHX(522))	–1 to 0 ms	–1 to 0 ms	–10 to 0 ms

Note: 1. The timing precision of version 4.0 and version 4.1 are different. Be sure to check the effect on the application.

2. There have been no changes in the timing precision of TEN-MS TIMER instructions (TIMH(015)/TIMHX(551)) and TENTH-MS TIMER instructions (TIMU(541)/TIMUX(556)) since version 4.0. Use TEN-MS TIMER instructions and TENTH-MS TIMER instructions if accuracy is a problem when using HUNDRED-MS TIMER instructions and ONE-MS TIMER instructions.

Functions Supported for Unit Version 3.0 or Later

CX-Programmer 5.0 or higher must be used to enable using the functions added for unit version 3.0.

CJ1-H/CJ1M CPU Units

Function		CJ1H-CPU□□H-R, CJ1□-CPU□□H, CJ1G-CPU□□P, CJ1M-CPU□□	
		Unit version 3.0 or later	Other unit versions
Function blocks		OK	—
Serial Gateway (converting FINS commands to CompoWay/F commands at the built-in serial port)		OK	—
Comment memory (in internal flash memory)		OK	—
Expanded simple backup data		OK	—
New application instructions	TXDU(256), RXDU(255) (support no-protocol communications with Serial Communications Units with unit version 1.2 or later)	OK	—
	Model conversion instructions: XFERC(565), DISTC(566), COLLG(567), MOVBC(568), BCNTC(621)	OK	—
	Special function block instructions: GETID(286)	OK	—
Additional instruction functions	PRV(881) and PRV2(883) instructions: Added high-frequency calculation methods for calculating pulse frequency. (CJ1M CPU Units only)	OK	—

User programs that contain functions supported only by CPU Units with unit version 3.0 or later cannot be used on CS/CJ-series CPU Units with unit version 2.0 or earlier. An error message will be displayed if an attempt is made to download programs containing unit version 3.0 functions to a CPU Unit with a unit version of 2.0 or earlier, and the download will not be possible.

If an object program file (.OBJ) using these functions is transferred to a CPU Unit with a unit version of 2.0 or earlier, a program error will occur when operation is started or when the unit version 3.0 function is executed, and CPU Unit operation will stop.

Functions Supported for Unit Version 2.0 or Later

CX-Programmer 4.0 or higher must be used to enable using the functions added for unit version 2.0.

CJ1-H/CJ1M CPU Units

Function	CJ1-H CPU Units		CJ1M CPU Units		
	(CJ1H-CPU□□H-R) (CJ1□-CPU□□H) (CJ1G-CPU□□P)		CJ1M-CPU12/13/22/23		CJ1M-CPU11/21
	Unit version 2.0 or later	Other unit versions	Unit version 2.0 or later	Other unit versions	Unit version 2.0 or later
Downloading and Uploading Individual Tasks	OK	–	OK	–	OK
Improved Read Protection Using Passwords	OK	–	OK	–	OK
Write Protection from FINS Commands Sent to CPU Units via Networks	OK	–	OK	–	OK
Online Network Connections without I/O Tables	OK	– (Supported if I/O tables are automatically generated at startup.)	OK	– (Supported if I/O tables are automatically generated at startup.)	OK
Communications through a Maximum of 8 Network Levels	OK	–	OK	–	OK
Connecting Online to PLCs via NS-series PTs	OK	OK from lot number 030201	OK	OK from lot number 030201	OK
Setting First Slot Words	OK for up to 64 groups	OK for up to 8 groups	OK for up to 64 groups	OK for up to 8 groups	OK for up to 64 groups
Automatic Transfers at Power ON without a Parameter File	OK	–	OK	–	OK
Automatic Detection of I/O Allocation Method for Automatic Transfer at Power ON	OK	–	OK	–	OK
Operation Start/End Times	OK	–	OK	–	OK
New Application Instructions	MILH, MILR, MILC	OK	OK	–	OK
	=DT, <>DT, <DT, <=DT, >DT, >=DT	OK	OK	–	OK
	BCMP2	OK	OK	OK	OK
	GRY	OK	OK from lot number 030201	OK from lot number 030201	OK
	TPO	OK	OK	–	OK
	DSW, TKY, HKY, MTR, 7SEG	OK	OK	–	OK
	EXPLT, EGATR, ESATR, ECHRD, ECHWR	OK	OK	–	OK
	Reading/Writing CPU Bus Units with IORD/IOWR	OK	OK	–	OK
	PRV2	–	OK, but only for CPU Units with built-in I/O	–	OK, but only for CPU Units with built-in I/O

User programs that contain functions supported only by CPU Units with unit version 2.0 or later cannot be used on CS/CJ-series Pre-Ver. 2.0 CPU Units. An error message will be displayed if an attempt is made to download programs containing unit version s.0 functions to a Pre-Ver. 2.0 CPU Unit, and the download will not be possible.

If an object program file (.OBJ) using these functions is transferred to a Pre- Ver. 2.0 CPU Unit, a program error will occur when operation is started or when the unit version 2.0 function is executed, and CPU Unit operation will stop.

Unit Versions and Programming Devices

The following tables show the relationship between unit versions and CX-Programmer versions.

Unit Versions and Programming Devices

CPU Unit	Functions (See note 1.)		CX-Programmer				Programming Console
			Ver. 3.3	Ver. 4.0	Ver. 5.0 Ver. 6.0	Ver. 7.0 or higher	
CS/CJ-series unit Ver. 4.0	Functions added for unit version 4.0	Using new functions	–	–	–	OK (See note 2 and 3.)	No restrictions
		Not using new functions	OK	OK	OK	OK	
CS/CJ-series unit Ver. 3.0	Functions added for unit version 3.0	Using new functions	–	–	OK	OK	
		Not using new functions	OK	OK	OK	OK	
CS/CJ-series unit Ver. 2.0	Functions added for unit version 2.0	Using new functions	–	OK	OK	OK	
		Not using new functions	OK	OK	OK	OK	

Note: 1. As shown above, there is no need to upgrade to CX-Programmer version as long as the functions added for unit versions are not used.

2. CX-Programmer version 7.1 or higher is required to use the new functionality of CJ1-H-R CPU Units.

When using CJ1-H-R CPU unit Ver.4.1, use CX-Programmer Ver.7.2 or later (Check the CX-Programmer version in "Version Information").

3. CX-Programmer version 7.0 or higher is required to use the functional improvements made for unit version 4.0 of the CS/CJ-series CPU Units. With CX-Programmer version 7.2 or higher, you can use even more expanded functionality.

Device Type Setting

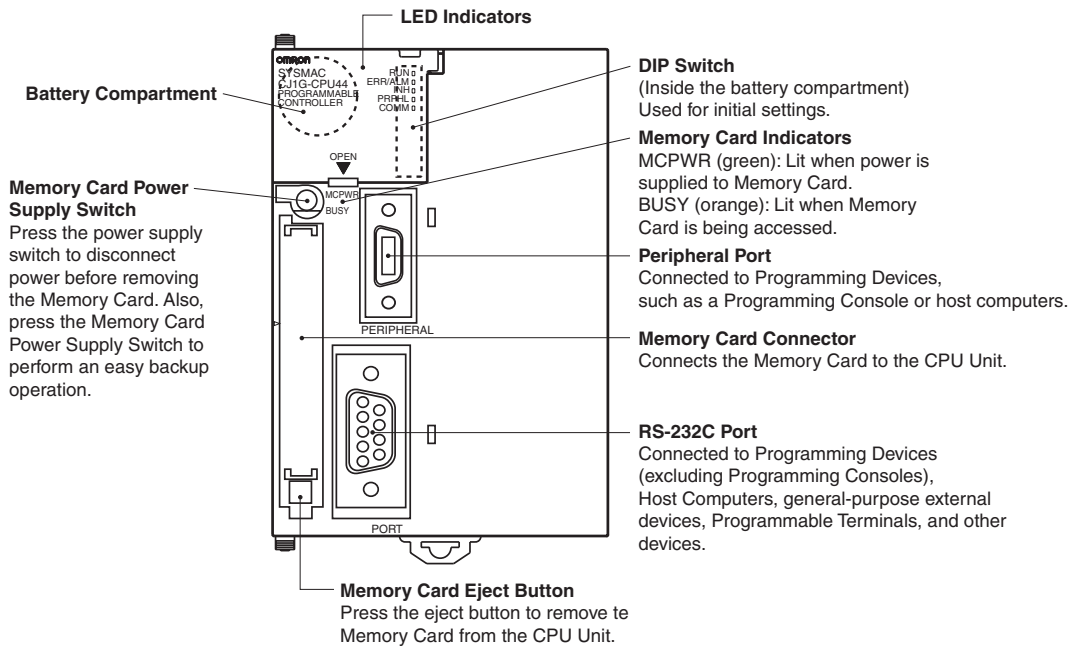
The unit version does not affect the setting made for the device type on the CX-Programmer. Select the device type as shown in the following table regardless of the unit version of the CPU Unit.

Series	CPU Unit group	CPU Unit model	Device type setting on CX-Programmer Ver. 4.0 or higher
CJ Series	CJ1-H CPU Units	CJ1G-CPU□□H CJ1G-CPU□□P	CJ1G-H
		CJ1H-CPU□□H-R (See note.) CJ1H-CPU□□H	CJ1H-H
	CJ1M CPU Units	CJ1M-CPU□□	CJ1M

Note: Select one of the following CPU types: CPU67-R, CPU66-R, CPU65-R, or CPU64-R.

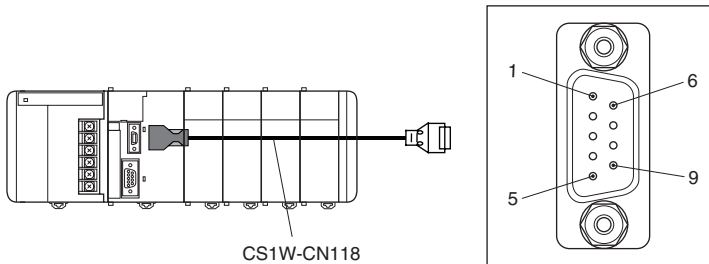
External Interface

A CJ1-series CPU Unit provides two communications ports for external interfaces: a peripheral port and an RS-232C port.



Peripheral port

The peripheral port is used to connect a Programming Device (including a Programming Console) or a host computer. It can also be used as an RS-232C port by connecting a suitable cable, such as the CS1W-CN118 or CS1W-CN□26. The connector pin arrangement when using a connecting cable for an RS-232C port is shown below.

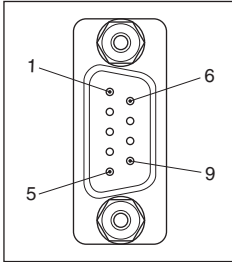


Pin No.	Signal	Name	Direction
1	—	—	—
2	SD (TXD)	Send data	Output
3	RD (RXD)	Receive data	Input
4	RS (RTS)	Request to send	Output
5	CS (CTS)	Clear to send	Input
6	Reserved	None	—
7	—	—	—
8	—	—	—
9	SG (0V)	Signal ground	—
Connector hood	FG	Protection earth	—

RS-232C Port

Item	Specification
Communications method	Half duplex
Synchronization	Start-stop
Baud rate	0.3/0.6/1.2/2.4/4.8/9.6/19.2/38.4/57.6/115.2 kbps (See note.)
Transmission distance	15 m max.
Interface	EIA RS-232C
Protocol	Host Link, NT Link, 1:N, No-protocol, or Peripheral Bus

Note: Baud rates for the RS-232C are specified only up to 19.2 kbps. The CJ Series supports serial communications from 38.4 kbps to 115.2 kbps, but some computers cannot support these speeds. Lower the baud rate if necessary.



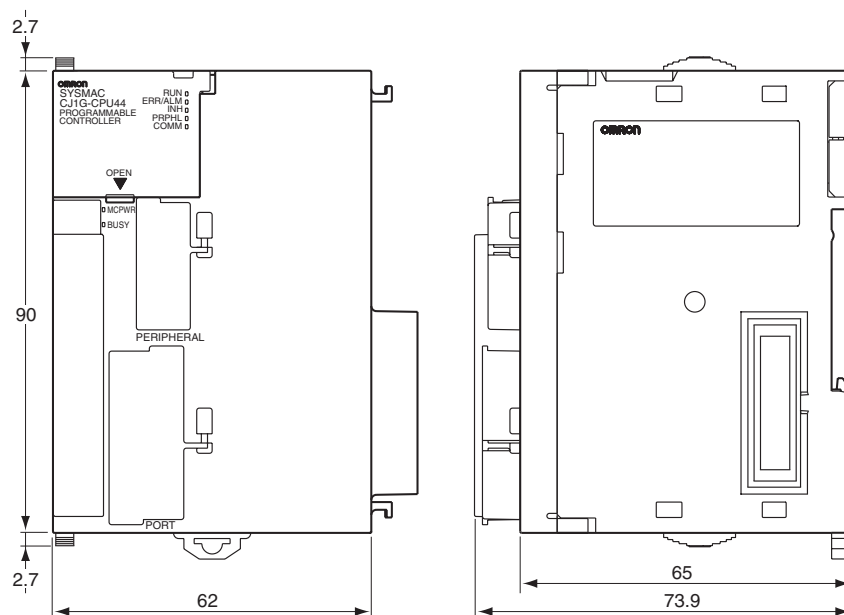
Pin No.	Signal	Name	Direction
1	FG	Protection earth	–
2	SD (TXD)	Send data	Output
3	RD (RXD)	Receive data	Input
4	RS (RTS)	Request to send	Output
5	CS (CTS)	Clear to send	Input
6	5V	Power supply	–
7	DR (DSR)	Data set ready	Input
8	ER (DTR)	Data terminal ready	Output
9	SG (0V)	Signal ground	–
Connector hood	FG	Protection earth	–

Note: Do not use the 5-V power from pin 6 of the RS-232C port for anything but the NT-AL001-E Link Adapter. Using this power supply for any other external device may damage the CPU Unit or the external device.

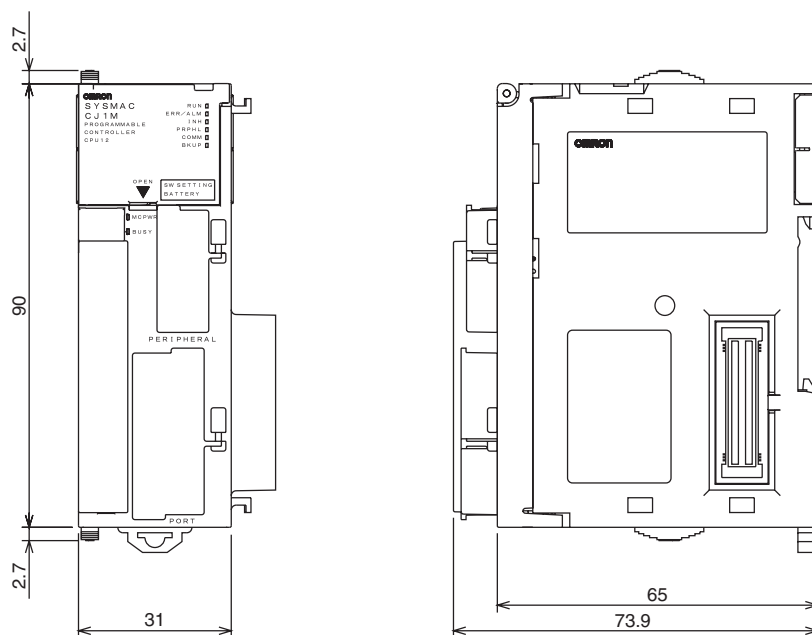
Dimensions

(Unit : mm)

CJ1-H-R and CJ1-H CPU Units



CJ1M CPU Units



About Manuals

Name	Cat. No.	Contents
SYSMAC CJ/NSJ Series CJ1H-CPU□□H-R, CJ1G-CPU□□, CJ1M-CPU□□, CJ1G-CPU□□P, CJ1G/H-CPU□□H Programmable Controllers Operation Manual	W393	Provides an outlines of and describes the design, installation, maintenance, and other basic operations for the CJ-series PLCs.
SYSMAC CS/CJ/NSJ Series CS1G/H-CPU□□-EV1, CS1G/H-CPU□□H, CS1D-CPU□□H, CS1D-CPU□□S, CJ1H-CPU□□H-R, CJ1G-CPU□□, CJ1M-CPU□□, CJ1G-CPU□□P, CJ1G/H-CPU□□H, NSJ□-□□□□(B)-G5D, NSJ□-□□□□(B)-M3D Programmable Controllers Programming Manual	W394	This manual describes programming and other methods to use the functions of the CS/CJ-series and NSJ-series PLCs.
SYSMAC CS/CJ/NSJ Series CS1G/H-CPU□□-EV1, CS1G/H-CPU□□H, CS1D-CPU□□H, CS1D-CPU□□S, CJ1H-CPU□□H-R, CJ1G-CPU□□, CJ1M-CPU□□, CJ1G-CPU□□P, CJ1G/H-CPU□□H, NSJ□-□□□□(B)-G5D, NSJ□-□□□□(B)-M3D Programmable Controllers Instructions Reference Manual	W340	Describes the ladder diagram programming instructions supported by CS/CJ-series and NSJ-series PLCs
SYSMAC CS/CJ Series CQM1H-PRO01-E, C200H-PRO27-E, CQM1-PRO01-E Programming Consoles Operation Manual	W341	Provides information on how to program and operate CS/CJ-series PLCs using a Programming Console.
SYSMAC CS/CJ/NSJ Series CS1G/H-CPU□□-EV1, CS1G/H-CPU□□H, CS1D-CPU□□H, CS1D-CPU□□S, CJ1G-CPU□□, CJ1M-CPU□□, CJ1G-CPU□□P, CJ1G/H-CPU□□H, CS1W-SCB□□-V1, CS1W-SCU□□-V1, CJ1W-SCU□□-V1, CP1H-X□□□□-□, CP1H-XA□□□□-□, CP1H-Y□□□□-□, NSJ□-□□□□(B)-G5D, NSJ□-□□□□(B)-M3D Communications Commands Reference Manual	W342	Describes the C-series (Host Link) and FINS communications commands used with CS/CJ-series PLCs.
SYSMAC WS02-CXPC1-E-V7 CX-Programmer Operation Manual	W446	Provides information on how to use the CX-Programmer for all functionality except for function blocks.
SYSMAC WS02-CXPC1-E-V7 CX-Programmer Ver. 7.0 Operation Manual Function Blocks (CS1G-CPU□□H, CS1H-CPU□□H, CJ1G-CPU□□H, CJ1H-CPU□□H, CJ1M-CPU□□, CP1H-X□□□□-□, CP1H-XA□□□□-□, CP1H-Y□□□□-□ CPU Units)	W447	Describes the functionality unique to the CX-Programmer Ver. 7.0 and CP-series CPU Units or CS/CJ-series CPU Units with unit version 3.0 or later based on function blocks. Functionality that is the same as that of the CX-Programmer is described in W446 (enclosed).
CXONE-AL□□C-EV2/ CXONE-AL□□D-EV2 CX-Integrator Ver. 2.0 Operation Manual	W464	Describes operating procedures for the CX-Integrator Network Configuration Tool for CS-, CJ-, CP-, and NSJ-series Controllers.
CXONE-AL□□C-EV2/AL□□D-EV2 CX-One Ver. 2.0 FA Integrated Tool Package Setup Manual	W463	Installation and overview of CX-One FA Integrated Tool Package.

Read and Understand This Catalog

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

Warranty and Limitations of Liability

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OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

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Application Considerations

SUITABILITY FOR USE

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of products in the customer's application or use of the products.

At the customer's request, OMRON will provide applicable third party certification documents identifying ratings and limitations of use that apply to the products. This information by itself is not sufficient for a complete determination of the suitability of the products in combination with the end product, machine, system, or other application or use.

The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

- Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this catalog.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
- Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCTS ARE PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

PROGRAMMABLE PRODUCTS

OMRON shall not be responsible for the user's programming of a programmable product, or any consequence thereof.

Disclaimers

CHANGE IN SPECIFICATIONS

Product specifications and accessories may be changed at any time based on improvements and other reasons.

It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the products may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

PERFORMANCE DATA

Performance data given in this catalog is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

ERRORS AND OMISSIONS

The information in this document has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.