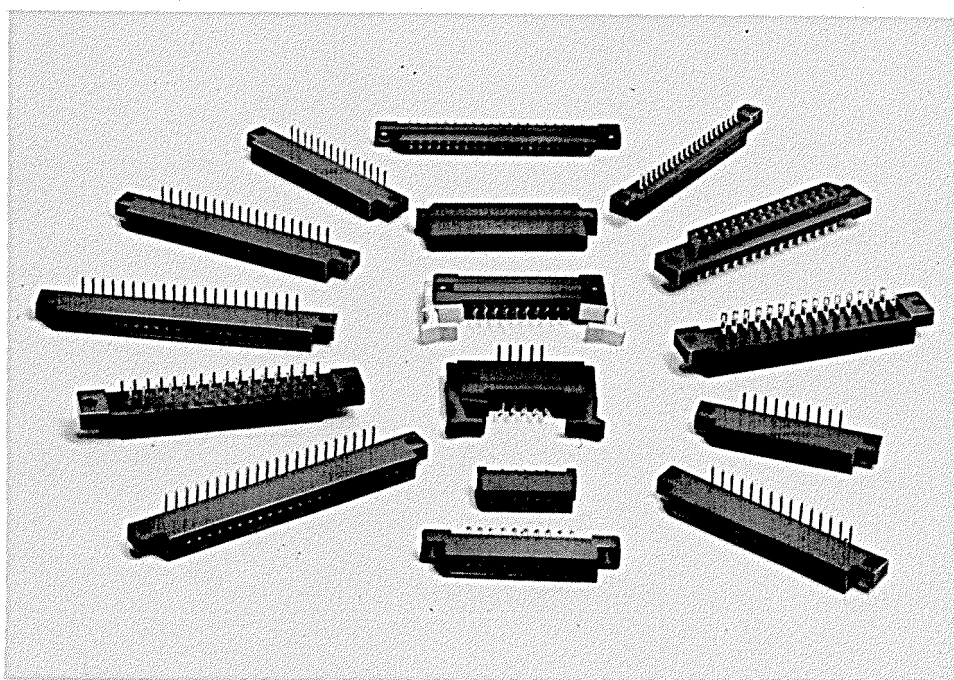


PCN6 SERIES 2.5mm CENTERS FACE TO FACE CONNECTORS

General

PCN6 series is a collection of high performance miniature printed circuit connectors for interconnection. The termi-

nation is available in three types which are soldering eyelet, dip soldering, and crimping.



1. Error-free polarization by trapezoidal molding design
2. UL94V-0 glass-reinforced polycarbonate as molding material
3. Low cost by mass production
4. Insertion and extraction force: 57 — 450 grs.
5. Applicable wire for crimping: AWG22 — 26 stranded

Material and Finish

Item	Material	Finish
Molding	Glass-reinforced polycarbonate	Blue colour UL94V-0
Pin contact	Brass	Silver plating.
Socket contact	Phosphor bronze	Silver plating

Electrical

Contact resistance:	10m Ω or less at DC1 amp
Insulation resistance:	1,000 M Ω or more at DC500V
Withstand voltage:	AC650V r.m.s.
Current rating:	3 amps
Temperature cycling:	-30 to +80°C
Durability:	15mV MAX. at DC1A after 500 times insertion
Dry circuit:	DC 10 μ V MAX.
Humidity:	500M Ω MIN. at 40 $\pm$ 2°C, 90-95% for 96 hours

Ordering Information

PCN6 A - 20 PA - 2.5 DS

Series No. _____

Molding type _____

- A: without mounting ear
 Blank: with mounting ear
 B: with mounting ear for using PCN6 LOCK (C)

No. of pin _____

5, 10, 15, 20, 22 and 31

Type of pin _____

- S: socket contact
 P: pin contact
 PA: right angle pin contact

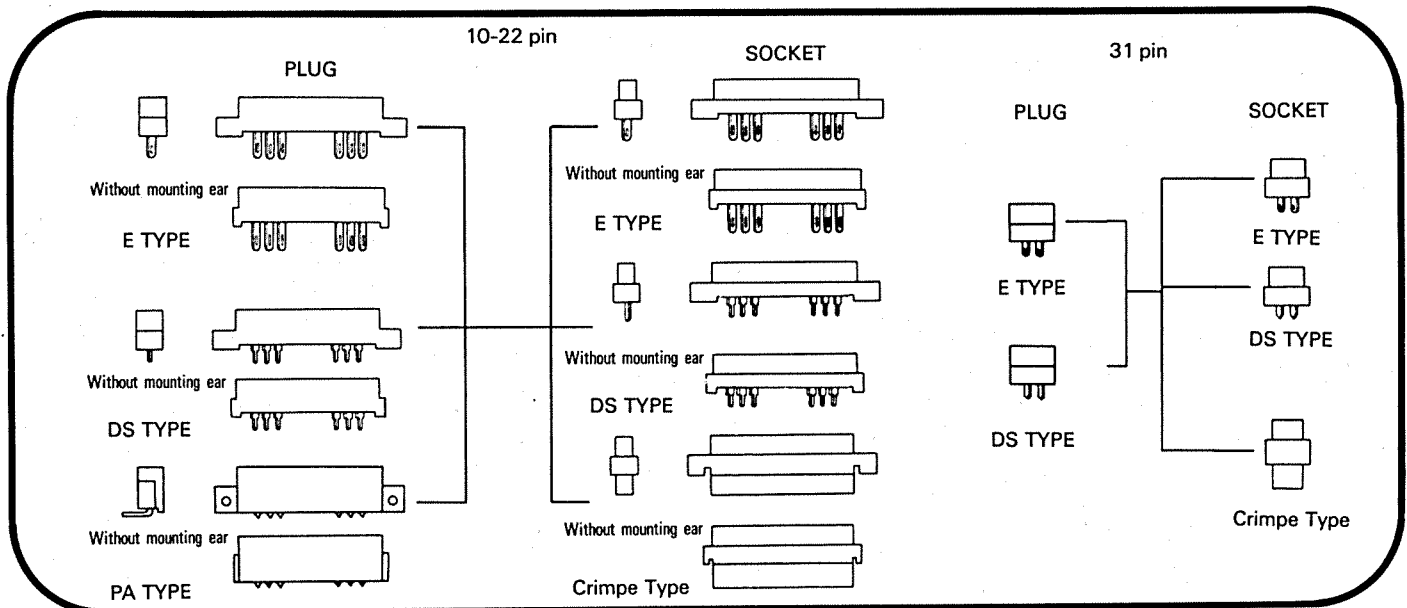
Contact spacing _____

2.5 mm

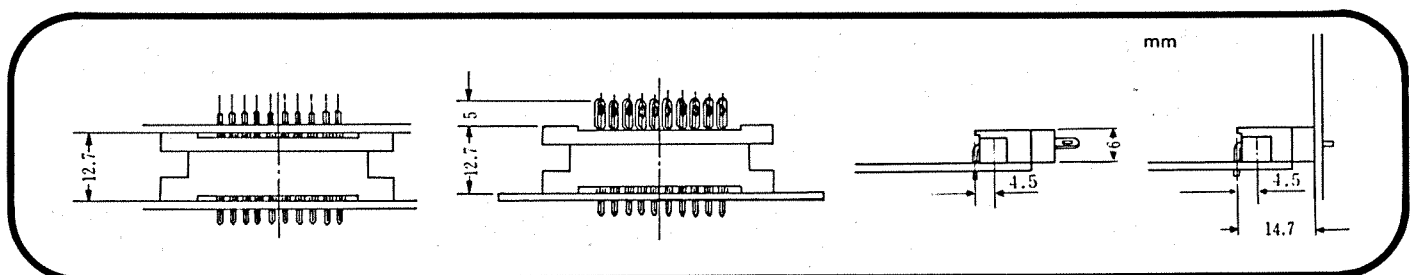
Type of terminal _____

- DS: straight dip soldering
 E: soldering eyelet
 C: crimping

Coupling Combination

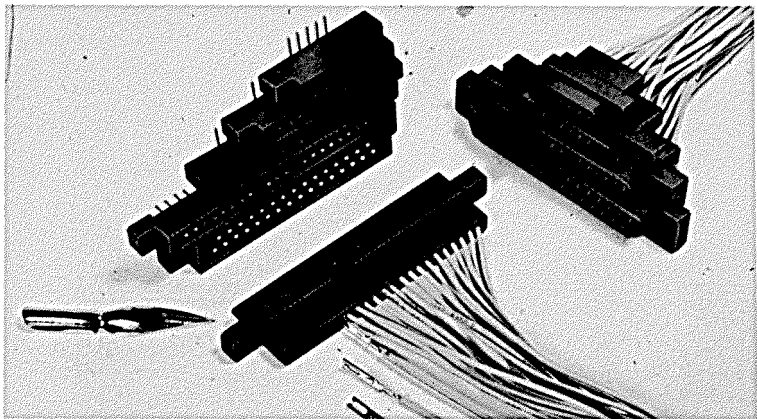
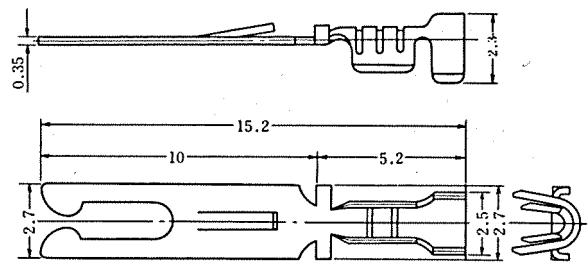


Coupling Side View



Crimp Socket Contact

mm (inch)			
Part No.	Type	Applicable cable	Packing
PCN6-2226SCF	Chain contact	AWG22-26	10,000 pin per roll
PCN6-2226SC	Bulk contact	AWG22-26	100 pin per bag

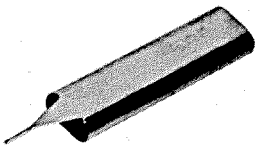


Tools

Manual crimping tool
Part No.: PCN6-T2226HC



Pull-out tool



Model No.: PCN6-P0

Automatic crimper



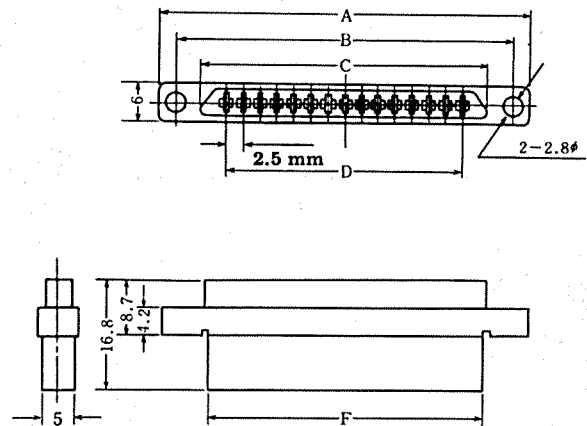
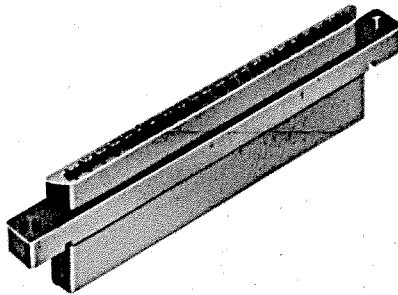
Main body
Model No.: HRS-AT1
Applicator
Model No.: PCN6-2226AP

Main Specifications of Automatic Crimper

- | | |
|----------------------|-------------------------|
| 1. Power source | AC100V (50 Hz or 60 Hz) |
| 2. Capacity | 1.8 TON |
| 3. Stroke | 30 mm |
| 4. Rotational speed | 3,000 rpm |
| 5. Gross weight | 105 kg |
| 6. Crimping capacity | 6,000 pieces/hour |

Crimp Socket Housing

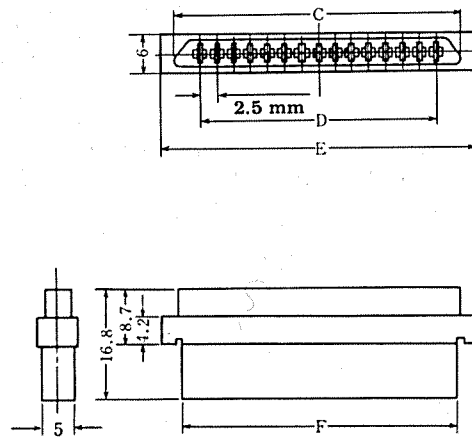
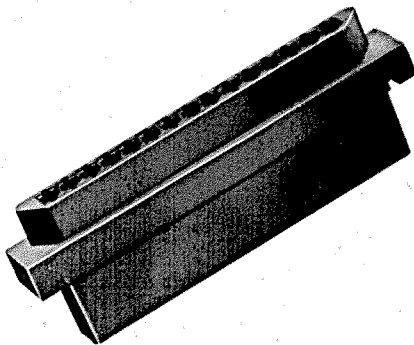
With Mounting Ear



mm (inch)

Part No.	No. of pin	A	B	C	D	F
PCN6- 5S-2.5C	5	30.00 (1.181)	25.00 (.984)	17.30 (.810)	10.00 (.394)	15.50 (.612)
PCN6-10S-2.5C	10	42.50 (1.673)	37.50 (1.476)	29.80 (1.173)	22.50 (.886)	28.00 (1.102)
PCN6-15S-2.5C	15	55.00 (2.165)	50.00 (1.968)	42.30 (1.665)	35.00 (1.378)	40.50 (1.594)
PCN6-20S-2.5C	20	67.50 (2.657)	62.50 (2.461)	54.80 (2.157)	47.50 (1.870)	53.00 (2.087)
PCN6-22S-2.5C	22	72.5 (2.854)	67.50 (2.657)	59.80 (2.354)	52.50 (2.067)	58.00 (2.283)

Without Mounting Ear

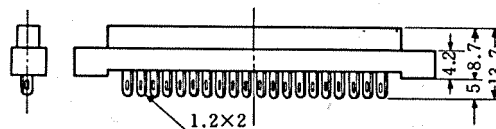
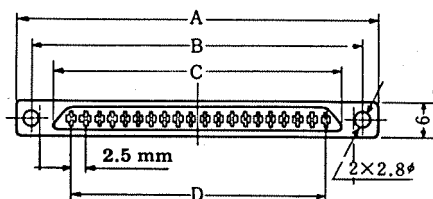
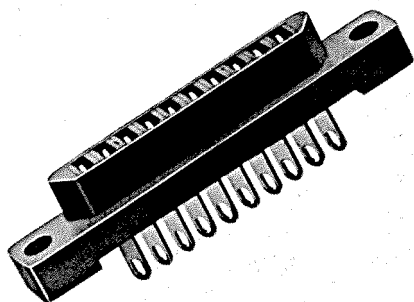


mm (inch)

Part No.	No. of pin	E	C	D	F
PCN6A- 5S-2.5C	5	22.00 (.866)	17.30 (.681)	10.00 (.394)	15.50 (.612)
PCN6A-10S-2.5C	10	34.50 (1.358)	29.80 (1.173)	22.50 (.886)	28.00 (1.102)
PCN6A-15S-2.5C	15	47.00 (1.850)	42.30 (1.665)	35.00 (1.378)	40.50 (1.594)
PCN6A-20S-2.5C	20	59.50 (2.343)	54.80 (2.157)	47.50 (1.870)	53.00 (2.087)
PCN6A-22S-2.5C	22	64.50 (2.539)	59.80 (2.354)	52.50 (2.067)	58.00 (2.283)

Socket with Soldering Eyelet

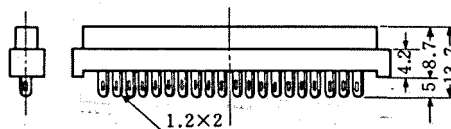
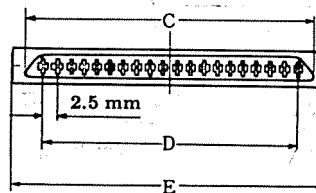
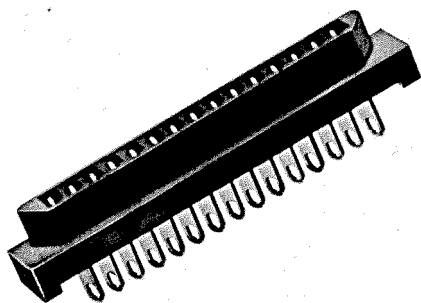
With Mounting Ear



mm (inch)

Part No.	No. of pin	A	B	C	D
PCN6- 5S-2.5E	5	30.00 (1.181)	25.00 (.984)	17.30 (.810)	10.00 (.394)
PCN6-10S-2.5E	10	42.50 (1.673)	37.50 (1.476)	29.80 (1.173)	22.50 (.886)
PCN6-15S-2.5E	15	55.00 (2.165)	50.00 (1.968)	42.30 (1.665)	35.00 (1.378)
PCN6-20S-2.5E	20	67.50 (2.657)	62.50 (2.461)	54.80 (2.157)	47.50 (1.870)
PCN6-22S-2.5E	22	72.5 (2.854)	67.50 (2.657)	59.80 (2.354)	52.50 (2.067)

Without Mounting Ear

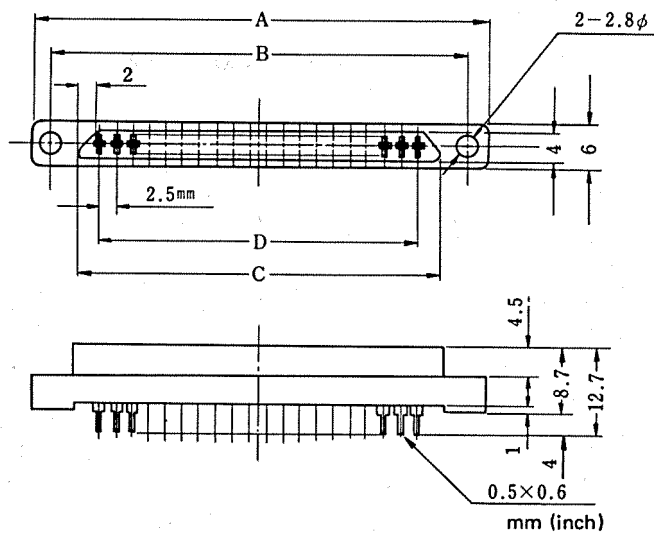
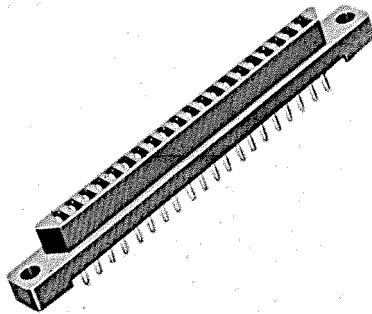


mm (inch)

Part No.	No. of pin	E	C	D
PCN6A- 5S-2.5E	5	22.00 (.866)	17.30 (.681)	10.00 (.394)
PCN6A-10S-2.5E	10	34.50 (1.358)	29.80 (1.173)	22.50 (0.886)
PCN6A-15S-2.5E	15	47.00 (1.850)	42.30 (1.665)	35.00 (1.378)
PCN6A-20S-2.5E	20	59.50 (2.343)	54.80 (2.157)	47.50 (1.870)
PCN6A-22S-2.5E	22	64.50 (2.539)	59.80 (2.354)	52.50 (2.067)

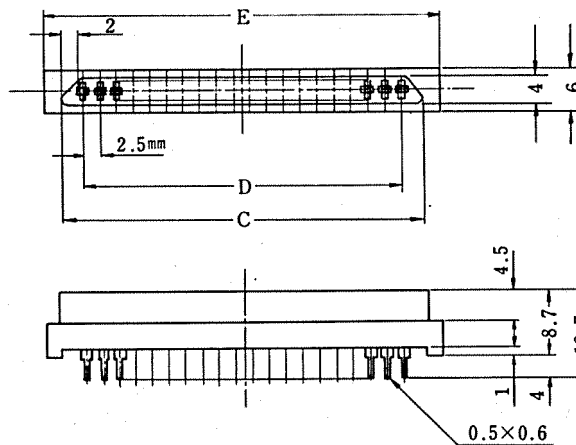
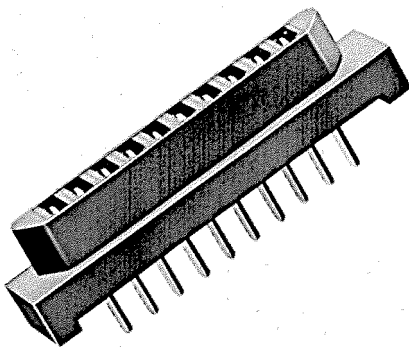
Socket with Straight Dip Soldering

With Mounting Ear



Part No.	No. of Pin	A	B	C	D
PCN6- 5S-2.5DS	5	30.00 (1.81)	25.00 (.984)	17.30 (.810)	10.00 (.394)
PCN6-10S-2.5DS	10	42.50 (1.673)	37.50 (1.476)	29.80 (1.173)	22.50 (.886)
PCN6-15S-2.5DS	15	55.00 (2.165)	50.00 (1.968)	42.30 (1.665)	35.00 (1.378)
PCN6-20S-2.0DS	20	67.50 (2.657)	82.50 (2.461)	54.80 (2.157)	47.50 (1.870)
PCN6-22S-2.5DS	22	72.50 (2.850)	67.50 (2.657)	59.80 (2.354)	52.50 (2.067)

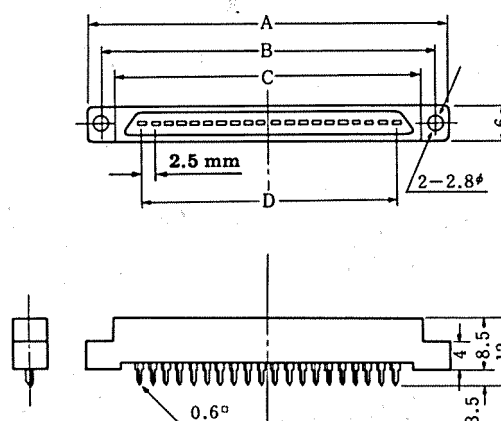
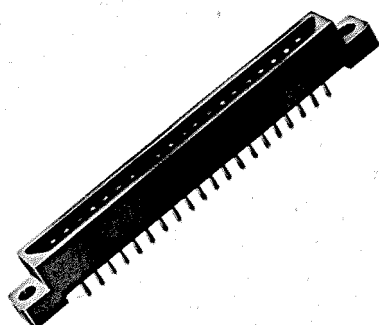
Without Mounting Ear



Part No.	No. of pin	E	C	D
PCN6A- 5S-2.5DS	5	22.00 (.866)	17.30 (.681)	10.00 (.394)
PCN6A-10S-2.5DS	10	34.50 (1.358)	29.80 (1.173)	22.50 (0.886)
PCN6A-15S-2.5DS	15	47.00 (1.850)	42.30 (1.665)	35.00 (1.378)
PCN6A-20S-2.5DS	20	59.50 (2.343)	54.80 (2.157)	47.50 (1.870)
PCN6A-22S-2.5DS	22	64.50 (2.539)	59.80 (2.354)	52.50 (2.067)

Plug with Straight Dip Soldering

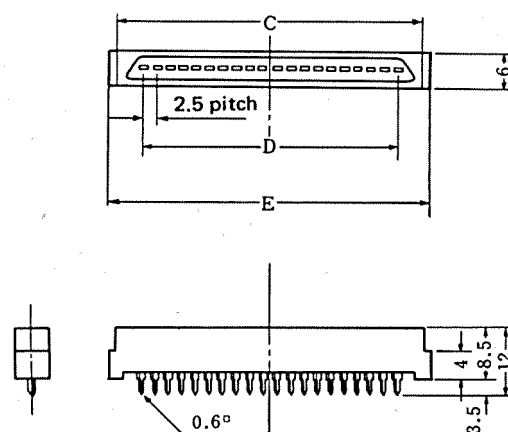
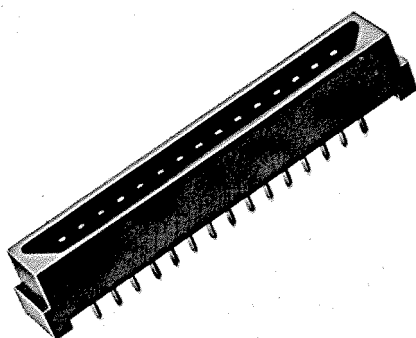
With Mounting Ear



Part No.	No. of pin	mm (inch)			
		A	B	C	D
PCN6B-5P-2.5DS	5	30.00 (1.181)	25.00 (.984)	20.00 (.787)	10.00 (.394)
PCN6B-10P-2.5DS	10	42.50 (1.673)	37.50 (1.476)	32.50 (1.280)	22.50 (.886)
PCN6B-15P-2.5DS	15	55.00 (2.165)	50.00 (1.969)	45.00 (1.772)	35.00 (1.378)
PCN6B-20P-2.5DS	20	67.50 (2.657)	62.50 (2.461)	57.50 (2.264)	47.50 (1.870)
PCN6B-22P-2.5DS	22	72.50 (2.854)	67.50 (2.657)	62.50 (2.461)	52.50 (2.067)

Note: PCN6B type is designed for using PCN6 LOCK (C).

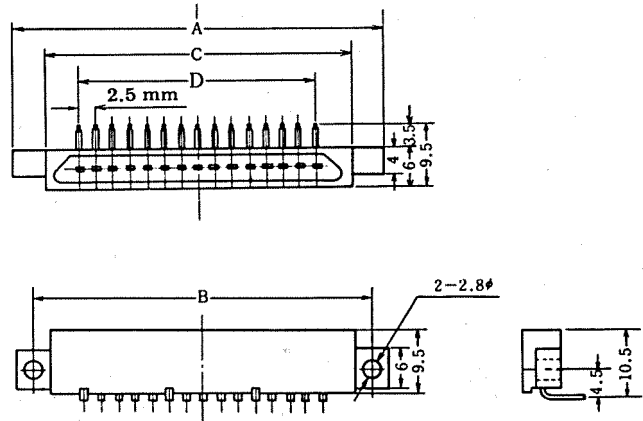
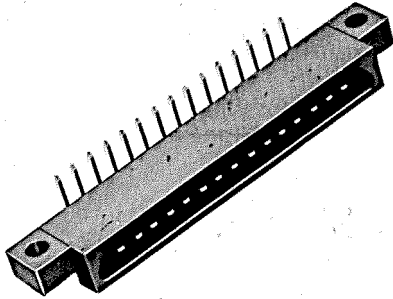
Without Mounting Ear



Part No.	No. of pin	mm (inch)		
		E	C	D
PCN6A-5P-2.5DS	5	22.00 (.866)	20.00 (.787)	10.00 (.394)
PCN6A-10P-2.5DS	10	34.50 (1.358)	32.50 (1.280)	22.50 (.886)
PCN6A-15P-2.5DS	15	47.00 (1.850)	45.00 (1.772)	35.00 (1.378)
PCN6A-20P-2.5DS	20	59.50 (2.343)	57.50 (2.264)	47.50 (1.870)
PCN6A-22P-2.5DS	22	64.50 (2.539)	62.50 (2.461)	52.50 (2.067)

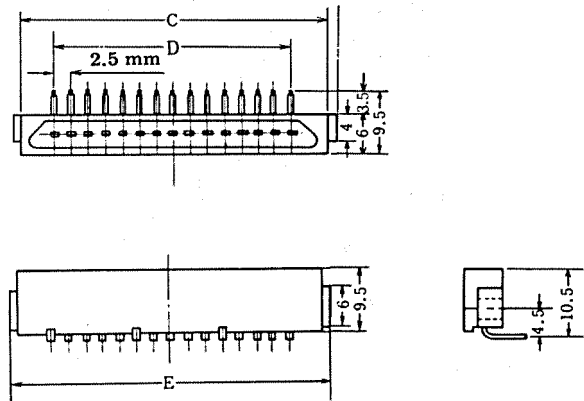
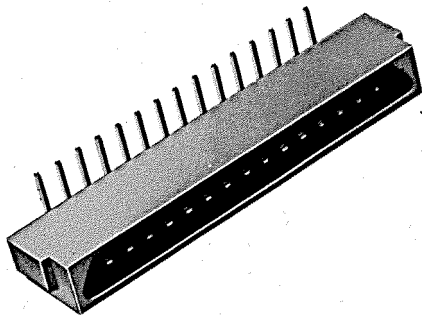
Plug with Right Angle Dip Soldering

With Mounting Ear



Part No.	No. of pin	mm (inch)			
		A	B	C	D
PCN6- 5PA-2.5DS	5	30.00 (1.181)	25.00 (.984)	20.00 (.787)	10.00 (.394)
PCN6-10PA-2.5DS	10	42.50 (1.673)	37.50 (1.476)	32.50 (1.280)	22.50 (.886)
PCN6-15PA-2.5DS	15	55.00 (2.165)	50.00 (1.969)	45.00 (1.772)	35.00 (1.378)
PCN6-20PA-2.5DS	20	67.50 (2.657)	62.50 (2.461)	57.50 (2.264)	47.50 (1.870)
PCN6-22PA-2.5DS	22	72.50 (2.854)	67.50 (2.657)	62.50 (2.461)	52.50 (2.067)

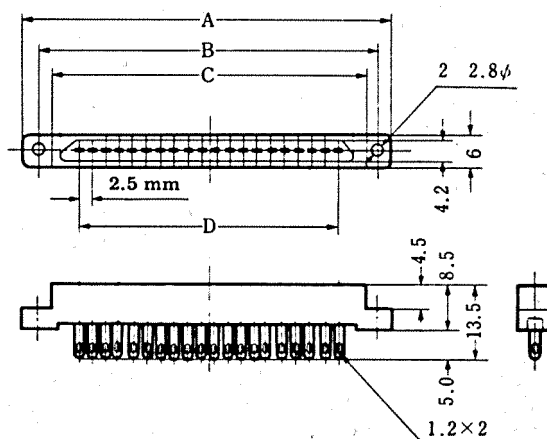
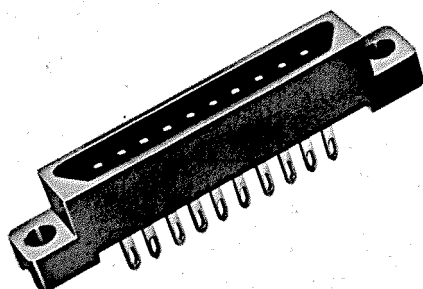
Without Mounting Ear



Part No.	No. of pin	mm (inch)		
		E	C	D
PCN6A- 5PA-2.5DS	5	22.00 (.866)	20.00 (.787)	10.00 (.394)
PCN6A-10PA-2.5DS	10	34.50 (1.358)	32.50 (1.280)	22.50 (.886)
PCN6A-15PA-2.5DS	15	47.00 (1.850)	45.00 (1.772)	35.00 (1.378)
PCN6A-20PA-2.5DS	20	59.50 (2.343)	57.50 (2.264)	47.50 (1.870)
PCN6A-22PA-2.5DS	22	64.50 (2.539)	62.50 (2.461)	52.50 (2.067)

Plug with Soldering Eyelet

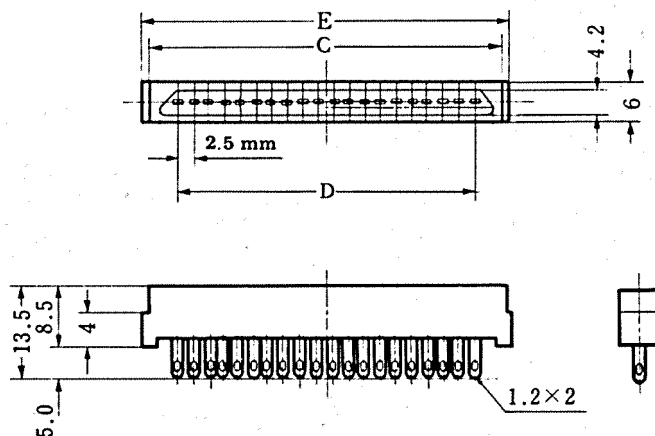
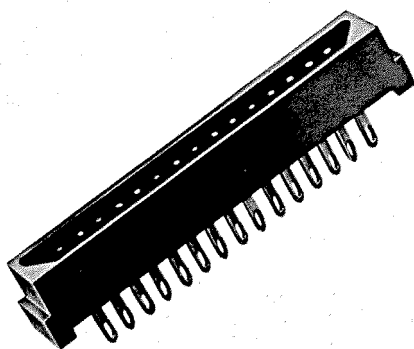
With Mounting Ear



mm (inch)					
Part No.	No. of pin	A	B	C	D
PCN6B- 5P-2.5E	5	30.00 (1.181)	25.00 (.984)	20.00 (.787)	10.00 (.394)
PCN6B-10P-2.5E	10	42.50 (1.673)	37.50 (1.476)	32.50 (1.280)	22.50 (.886)
PCN6B-15P-2.5E	15	55.00 (2.165)	50.00 (1.969)	45.00 (1.772)	35.00 (1.378)
PCN6B-20P-2.5E	20	67.50 (2.657)	62.50 (2.461)	57.50 (2.264)	47.50 (1.870)
PCN6B-22P-2.5E	22	72.50 (2.854)	67.50 (2.657)	62.50 (2.461)	52.50 (2.067)

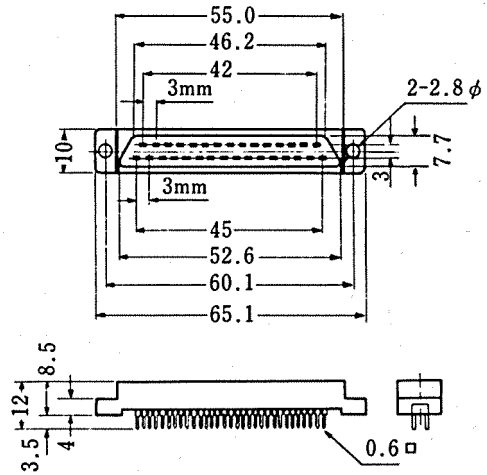
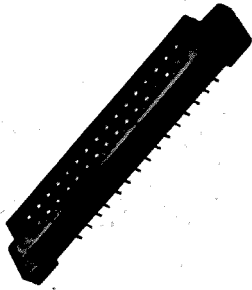
Note: PCN6B type is designed for using PCN6 LOCK (C).

Without Mounting Ear



mm (inch)				
Part No.	No. of pin	E	C	D
PCN6A- 5P-2.5E	5	22.00 (.866)	20.00 (.787)	10.00 (.394)
PCN6A-10P-2.5E	10	34.50 (1.358)	32.50 (1.280)	22.50 (.886)
PCN6A-15P-2.5E	15	47.00 (1.850)	45.00 (1.772)	35.00 (1.378)
PCN6A-20P-2.5E	20	59.50 (2.343)	57.50 (2.264)	47.50 (1.870)

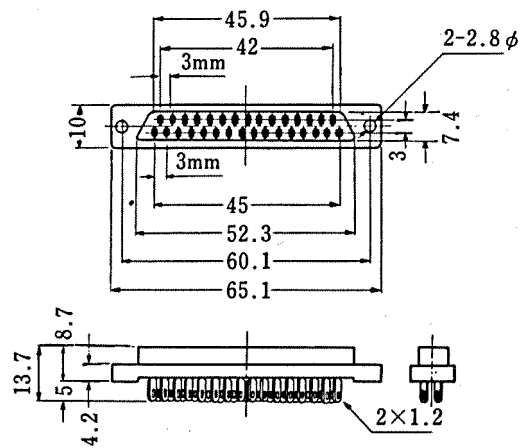
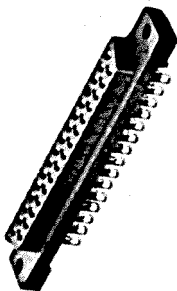
31 Pin Plug with Mounting Ear



HRS No.	Part No.
※CL581-0189-4	PCN6B-31PT-1.5DS

※Standard product

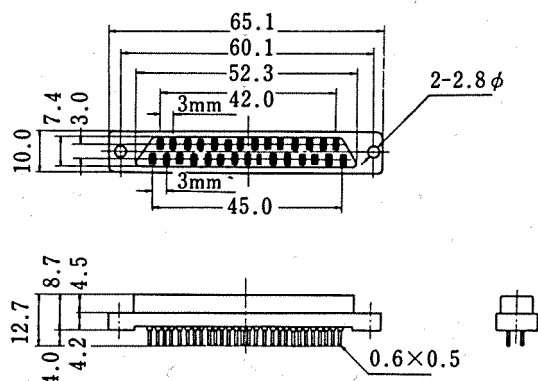
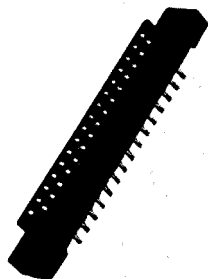
31 Pin Socket with Mounting Ear



HRS No.	Part No.
※CL581-0134-2	PCN6-31ST-1.5E

※Standard product

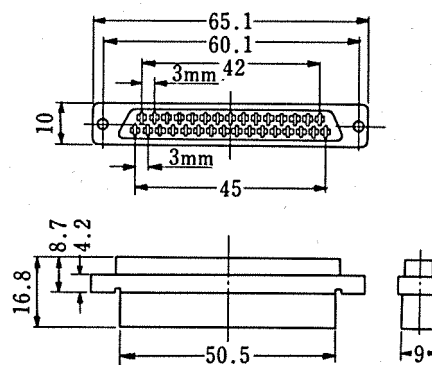
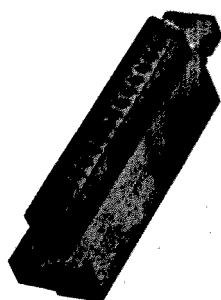
31 Pin Socket with Mounting Ear



HRS No.	Part No.
※CL581-0135-5	PCN6-31ST-1.5DS

※Standard product

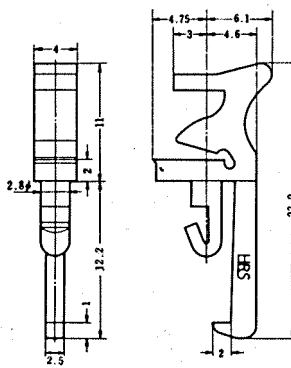
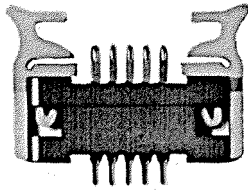
31 Pin Crimp Socket Housing



HRS No.	Part No.
※CL581-0142-0	PCN6-31ST-1.5C

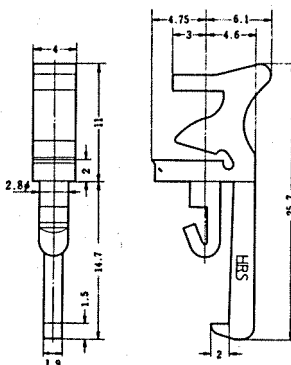
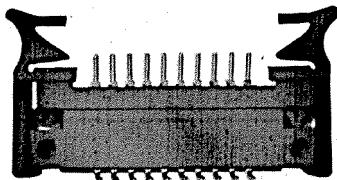
※Standard product

PCN6 LOCK (C)



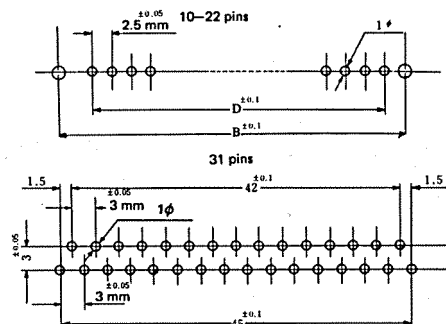
Use: PCN6B series Plug with straight dip soldering and with soldering eyelet in combination with any type of socket.

PCN6 LOCK (D)



Use: Plug with right angle dip soldering in combination with any type of socket.

Recommended Mounting Hole Pattern



No. of pin Size	5	10	15	20	22
B	25 (.984)	37.5 (1.476)	50 (1.969)	62.5 (2.461)	67.5 (2.657)
D	10 (.394)	22.5 (.886)	35 (1.378)	47.5 (1.870)	52.5 (2.067)

Reference Data

