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LOC

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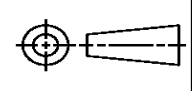
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-001798	07FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151258-1


FOR REPLACEMENT PARTS FOR APPLICATOR 1528246
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528246

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL	
		PRODUCT SPEC				
		APPLICATION SPEC				
MATERIAL		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
			A3		©- 1528246	
FINISH		CUSTOMER DRAWING			SCALE	SHEET 1 OF 2 REV C1


Exploded view diagram of a mechanical assembly. The diagram shows the following components and assembly notes:

- Top Section:** A vertical assembly of a cap screw (37), a washer (39), a spacer (45), a bush (63), and a base plate (50).
- Central Section:** A vertical plate (44) with a hole (B) and a slot (C). It is connected to a series of components including a pin (1), a plate (2), a pin (3), a plate (4), a pin (28), a plate (5), a pin (57), and a plate (4).
- Right Section:** A cross-section view of a component (5) with a hole (57) and a dimension of 3.048 [.120 IN].
- Bottom Left Section:** A complex assembly including a motor (46), a plate (66), a pin (67), a plate (20), a pin (21), a plate (19), and a pin (22).
- Bottom Right Section:** A complex assembly including a motor (46), a plate (56), a pin (59), a plate (20), a pin (54), a plate (60), a pin (54), a plate (34), a pin (8), a plate (9), a pin (12), a plate (10), a pin (17), a plate (11), and a pin (11).
- Assembly Notes:**
 - REF (Reference)
 - 3.048 [.120 IN]
 - 37
 - 39
 - 63
 - 45
 - 50
 - B
 - 44
 - 1
 - 2
 - 3
 - 4
 - 28
 - 5
 - 57
 - 4
 - 66
 - 67
 - 20
 - 21
 - 19
 - 22
 - 46
 - 59
 - 20
 - 46 (REF)
 - 56
 - 31
 - 32
 - 27
 - 26
 - 23
 - 54
 - 60
 - 54
 - 34
 - 8
 - 9
 - 12
 - 10
 - 17
 - 11



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIA OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. WIRE SIZES OUTSIDE THE NOMINAL RANGE MAY BE APPLIED FOR SPECIAL CUSTOMER REQUIREMENTS AND THEREFORE MAY NOT CONFORM TO PARAMETERS LISTED IN APPL SPEC.

* **WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN M. CLIFFORD	24MAR04	Tyo Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK F. BACKHURST	24MAR04	NAME
INCHES	0 PLC ± 1 PLC ± 2 PLC ± 0.5 [02 IN] 3 PLC ± 4 PLC ±	± ± ± ±	PRODUCT SPEC	FINE ADJ SIDE FD HD-I APPL	
	ANGLES	±	APPLICATION SPEC	SIZE	CAGE CODE
MATERIAL	FINISH	WEIGHT	F	A1	00779
CUSTOMER DRAWING			DRAWING NO. 1528246		
SCALE			SHEET 1 OF 1		
REV			REV		