

Technical drawing of the rear view of the PCB. The drawing shows the layout of components and dimensions. Key dimensions include:

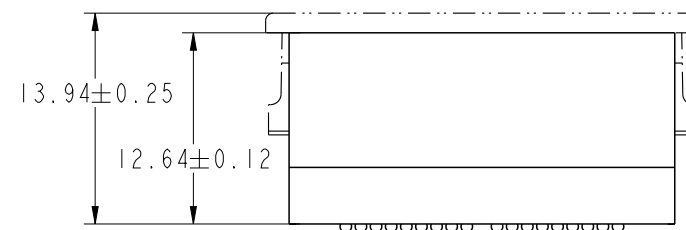
- Overall width: 53.75 ± 0.15
- Overall height: 28.60
- Distance from the top edge to the top of the component array: 25.50
- Distance from the bottom edge to the bottom of the component array: 2.50
- Distance from the left edge to the center of the component array: 26.875
- Distance from the right edge to the center of the component array: 26.875
- Distance from the top edge to the top of the component array: 25.50
- Distance from the bottom edge to the bottom of the component array: 2.50
- Distance from the left edge to the center of the component array: 26.875
- Distance from the right edge to the center of the component array: 26.875

Component positions are indicated by labels:

- POS.T37
- POS.A2
- POS.A1
- POS.T37
- POS.A2
- POS.A1

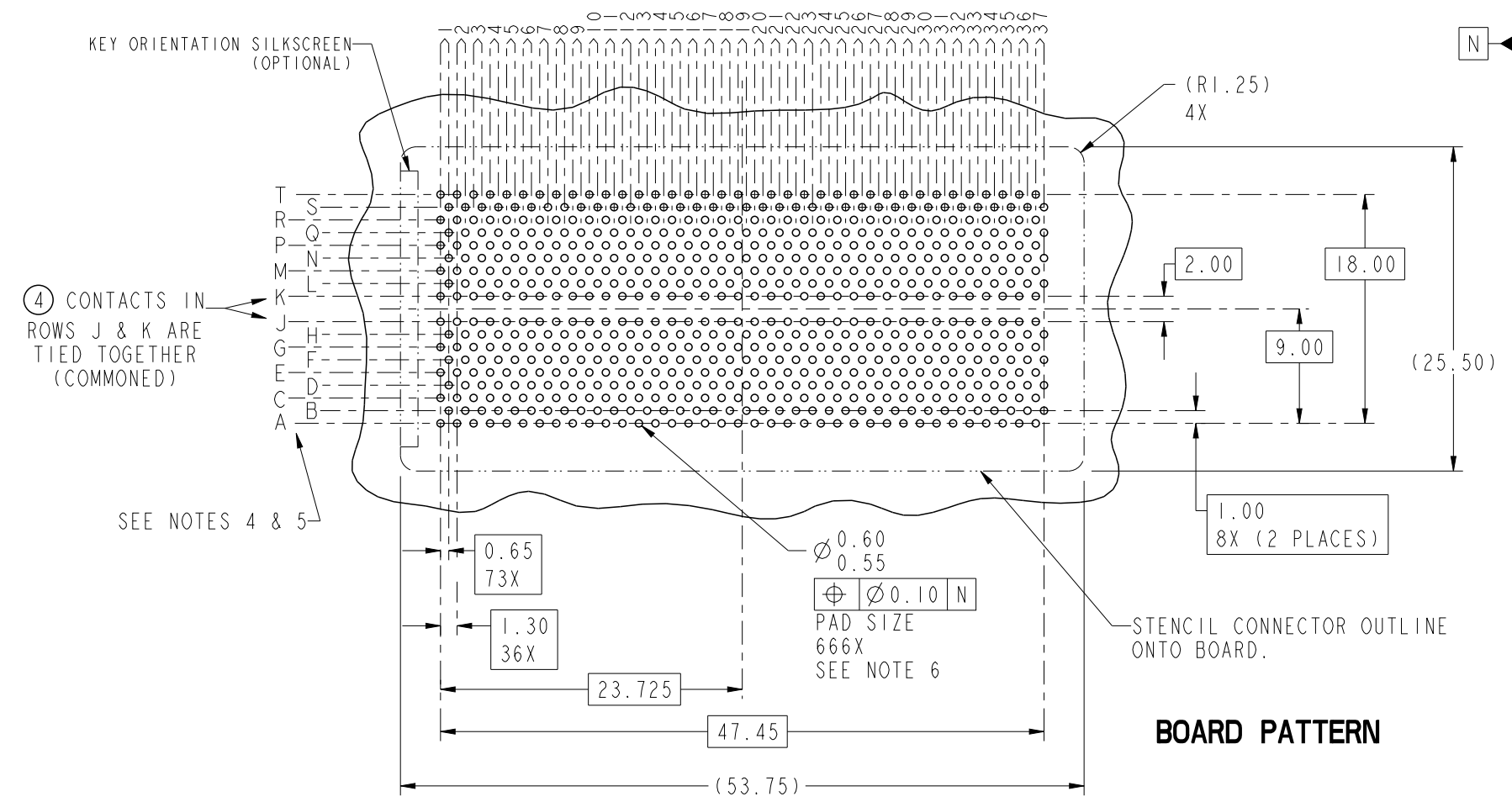
Other labels include:

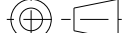
- RI.25 4X
- P
- M

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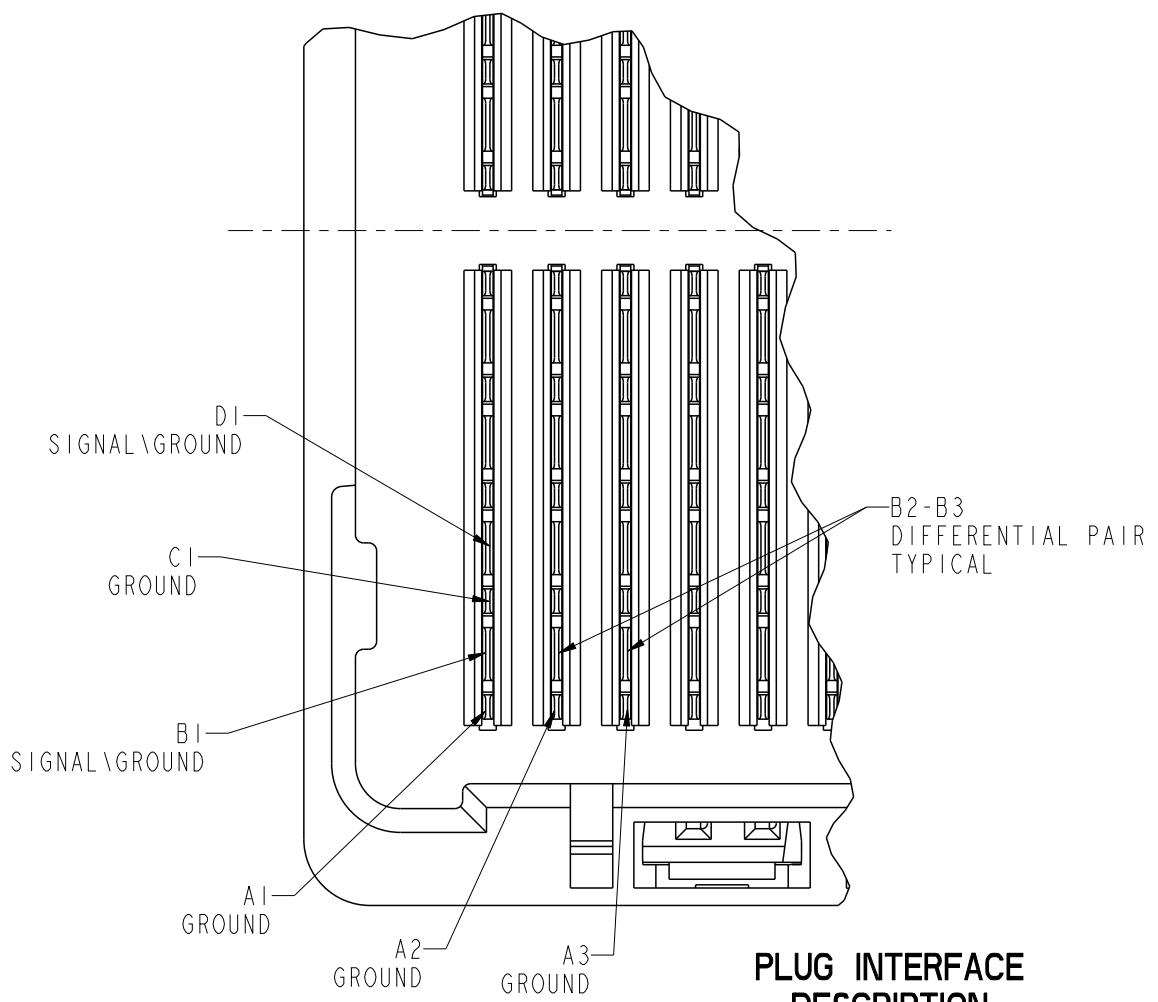


spec ref -				dr Bill Lin 2010/02/02		projection 		size A4	scale 1:1
tolerance std ASME Y14.5 -	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng Nickor Zuo 2011/06/15				ecn no ELX-DG-003943-1	
				chr Alex Cao 2011/06/24				rel level Released	
				appr Pei-Ming Zheng 2011/06/27				product family GIG-Array	
surface 	linear	0.X	±0.3		title GIG-Array 13mm PLUG 296. POS. (LOW INSERTION FORCE TIP)			dwg no 10060911	rev E
		0.XX	±0.10						
		0.XXX	±0.050						
ASME Y14.5	angular	0°	±2°	www.fci.com	cat. no. -	Product - Customer Drw			sheet 2 of 5

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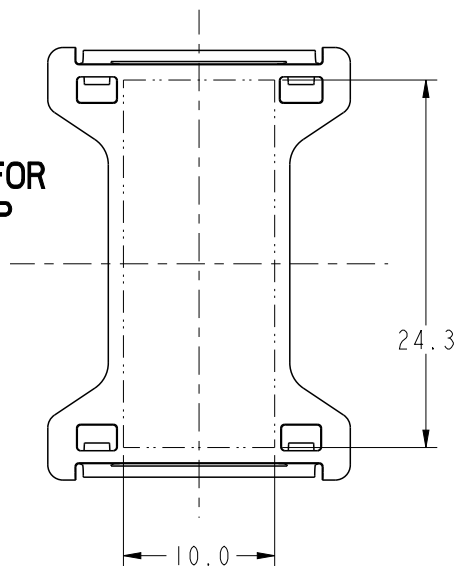


PLUG INTERFACE DESCRIPTION

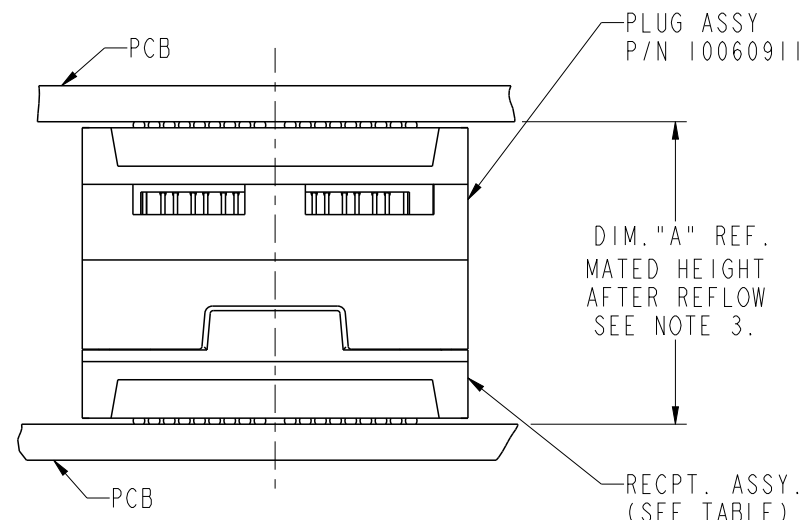
spec ref -				dr Bill Lin		2010/02/02		projection	MM	size A4	scale 1:1
tolerance std ASME Y14.5 -	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng Nickor Zuo		2011/06/15				ecn no ELX-DG-003943-1	
				chr Alex Cao		2011/06/24				rel level Released	
				appr Pei-Ming Zheng		2011/06/27					
				product family GIG-Array							
surface 3.2 ASME Y14.5	linear	0.X	±0.3		title GIG-Array 13mm PLUG 296. POS. (LOW INSERTION FORCE TIP)				dwg no 10060911	rev E	
		0.XX	±0.10								
		0.XXX	±0.050								
angular		0°	±2°	www.fci.com		cat. no. -		Product - Customer Drw		sheet 3 of 5	

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FLAT AREA FOR
PICK-UP CAP

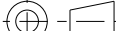


END VIEW OF MATED CONNECTORS



DIM."A" REF.
MATED HEIGHT
AFTER REFLOW
SEE NOTE 3.

DIM."A"	RECPT. ASSY. P/N
28	55733
18	55701

spec ref -				dr	Bill Lin	2010/02/02	projection 	MM 	size	A4	scale	1:1
tolerance std ASME Y14.5 -	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	Nickor Zuo	2011/06/15			ecn no ELX-DG-003943-1			
				chr	Alex Cao	2011/06/24			rel level Released			
				appr	Pei-Ming Zheng	2011/06/27			product family GIG-Array			
surface 3.2 ASME Y14.5	linear	0.X	±0.3		title GIG-Array 13mm PLUG 296. POS. (LOW INSERTION FORCE TIP)				dwg no	10060911		rev E
		0.XX	±0.10									
		0.XXX	±0.050									
	angular	0°	±2°	www.fci.com	cat. no. -		Product - Customer Drw				sheet 4 of 5	



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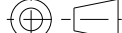
1		2	3	4
A	PRODUCT NUMBER	SOLDER BALL COMPOSITION	CONTACT PLATING PERFORMANCE LEVEL	
	10060911-001	STANDARD (EUTECTIC)	PERFORMANCE-BASED PLATING, QUALIFIED TO MEET THE REQUIREMENTS OF FCI PRODUCT SPECIFICATION GS-12-192, INCLUDING TELCORDIA CENTRAL OFFICE	
	10060911-001LF	LEADFREE		
	10060911-201	STANDARD (EUTECTIC)	Au over Ni	
	10060911-201LF	LEADFREE		

NOTES:

- ① MATERIAL:
HOUSING: LCP
CONTACT: COPPER ALLOY
PLATING (CONTACT): Au OVER Ni.
UL RATING: 94 V-0
- ② SOLDER BALLS WILL NOT BE PERFECT
SPHERICAL SHAPE DUE TO REFLOW ATTACHMENT.
- ③ MATED HEIGHT EFFECTED BY CUSTOMERS'
PCB PAD SIZE, PLATING, SOLDER REFLOW
PROFILE & SOLDER PASTE.
- ④ CONTACTS IN ROWS A,C,E,G,J,K,M,P,R AND T
ARE SINGLE BEAM CONTACTS,
TYPICALLY USED AS GROUND PINS.
(NOTE: CONTACTS IN ROWS J & K ARE
TIED TOGETHER [COMMONED])
- ⑤ CONTACTS IN ROWS B,D,F,H,L,N,Q AND S
ARE DUAL BEAM CONTACTS,
TYPICALLY USED AS SIGNAL PINS.
- ⑥ SPECIFIED POSITIONAL TOLERANCE DEFINES PAD TO PAD
LOCATION WITHIN LAND PATTERN. POSITIONAL TOLERANCE
OF LAND PATTERN TO FUDICIAL MARKS OR PCB DATUMS
SHALL BE DEFINED BY CUSTOMER. FOR RECOMMENDED
PRODUCT APPLICATION AND PCB DESIGN DETAILS, SEE
DOC. NO. GS-20-016.

NOTES CONTINUED

- ⑦ SPECIFIED POSITIONAL TOLERANCE DEFINES PAD TO PAD
LOCATION WITHIN LAND PATTERN. POSITIONAL TOLERANCE
OF LAND PATTERN TO FUDICIAL MARKS OR PCB DATUMS
SHALL BE DEFINED BY CUSTOMER. FOR RECOMMENDED
PRODUCT APPLICATION AND PCB DESIGN DETAILS, SEE
DOC. NO. GS-20-016.
- ⑧ FOR PROPER APPLICATION FOLLOW FCI APPLICATION
SPECIFICATION GS-20-033 LEADFREE SOLDER BALLS
WILL NOT SOLDER PROPERLY IN A LEADED SOLDER
PROCESS DUE TO A HIGHER REFLOW TEMPERATURE,
LEADFREE PRODUCT IS THEREFORE NOT BACKWARDS
COMPATIBLE WITH LEADED OR SOME SOLDERING
APPLICATIONS. REFERENCE FCI APPLICATION
SPECIFICATION.

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surface  ASME Y14.5	linear	0.X	±0.3		title GIG-Array 13mm PLUG 296. POS. (LOW INSERTION FORCE TIP)	dwg no 10060911	rev E		
		0.XX	±0.10						
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	angular	0°	±2°	www.fci.com	cat. no. -	Product - Customer Drw		sheet 5 of 5	