

# Push-Pull Connectors

## HR10 Series



### ■ Overview

The HR10 series connectors are push-pull coupling type micro-connectors. They have been developed in response to customers' needs for miniaturization, high density, and easy handling. The HR10 series connectors offer light weight and assure high reliability and durability as well as easy "push-pull" operation.

You may apply the HR10 series connectors to all kinds of small-sized electronic equipment requiring high reliability. However, these simple but refined connectors are most suitable for portable electronic equipment which requires good appearance.

### ■ Features

#### 1. "A LITTLE GIANT"

The most compact HR10 series is as slender as a cigarette but it fits every application with well-balanced, simplified layout in limited space.

#### 2. Easy "PUSH-PULL" OPERATION

One touch "push-pull" coupling mechanism assures easy and quick connecting and disconnecting. You can couple it accurately just by pushing any part of the connector housing.

#### 3. Polarization

Five-key system permits only one way of coupling so that you can find right position to connect even when blind mating.

#### 4. Protection of connection pin

A connector pin is located to avoid any damage which may be caused when blind mating.

#### 5. High density

The space-saving "push-pull" mechanism facilitates multi-installation of connectors.

#### 6. Easy wiring and mounting

No use of screws makes wiring and mounting easier.

#### 7. Simple and refined appearance

Simple and well designed connectors with matte finish enhance the appearance of the equipment.

Materials

| Part            | Material                    | Finish                      |
|-----------------|-----------------------------|-----------------------------|
| Shell           | Zinc alloy and Brass        | Satin-finished nickel plate |
| Insulator       | Polyamide / PBT             | (Blue or Black)             |
| Male terminal   | Brass / Bronze              | Silver or Gold plating      |
| Female terminal | Beryllium / Phosphor bronze | Silver or Gold plating      |

Ordering information

HR10   A   –   7   P   –   4   P   A   (\*\*)   
 ①   ②   ③   ④   ⑤   ⑥   ⑦   ⑧

|                                                                                                                               |                                                                                                                                   |
|-------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| ①Series name:HR10 Series                                                                                                      | ④Shell type   P:Plug<br>J:Jack<br>R:Receptacle                                                                                    |
| ②Type   A:Low-cost model<br>G:Shielded<br>E:Built-in capacitor<br>B:Coaxial terminal<br>D:Connector sleeve rotation inhibited | ⑤Number of contacts                                                                                                               |
|                                                                                                                               | ⑥Type of terminal<br>P:Male terminal                      S:Female terminal                                                       |
| ③Shell size: Plug mating part outside diameter in mm                                                                          | ⑦Terminal form C:Crimp connection system                                                                                          |
|                                                                                                                               | ⑧Other specifications:2 numerical digits will be added when there is a specifications change other than shown in positions ① to ⑦ |

## HR10 type

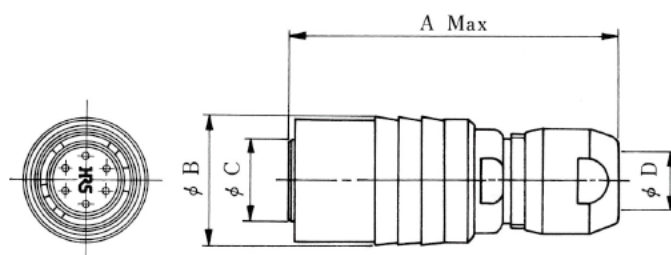
### ■Plug



HR10-7P-6P(73)



HR10-10P-12P(73)



(An example in shape)

Unit : mm

| HRS No.       | Part No.         | No.of pins | A    | φB | φC  | φD  | Weight |
|---------------|------------------|------------|------|----|-----|-----|--------|
| 110-0021-6-73 | HR10-7P-4P(73)   | 4          | 28.5 | 11 | 7   | 5.2 | 8g     |
| 110-0022-9-73 | HR10-7P-4S(73)   | 4          | 28.5 | 11 | 7   | 5.2 | 8g     |
| 110-0023-1-73 | HR10-7P-6P(73)   | 6          | 28.5 | 11 | 7   | 5.2 | 8g     |
| 110-0024-4-73 | HR10-7P-6S(73)   | 6          | 28.5 | 11 | 7   | 5.2 | 8g     |
| 110-0025-7-73 | HR10-10P-12P(73) | 12         | 32.5 | 14 | 9.5 | 7.2 | 15g    |
| 110-0026-0-73 | HR10-10P-12S(73) | 12         | 32.5 | 14 | 9.5 | 7.2 | 15g    |

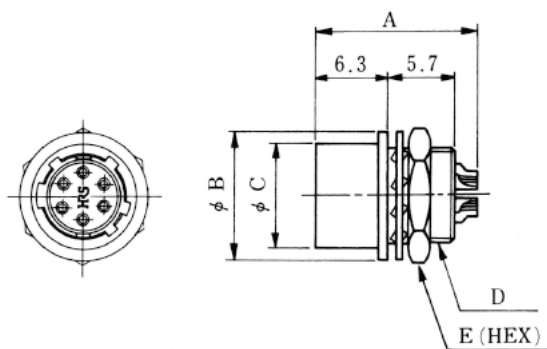
### ■Receptacle



HR10-7R-6S(73)



HR10-10R-12S(73)



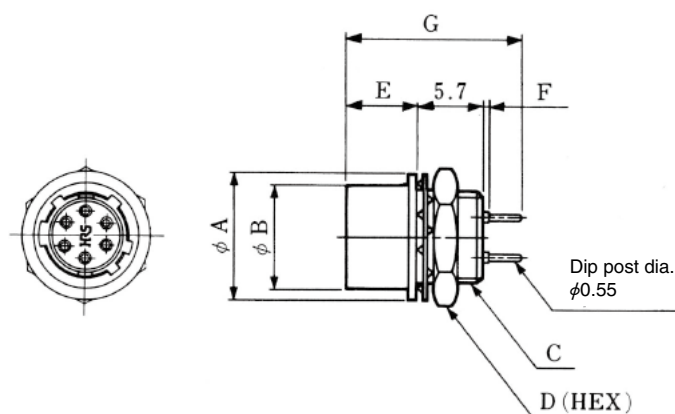
(An example in shape)

Unit : mm

| HRS No.       | Part No.         | No.of pins | A  | φB | φC   | D        | E  | Weight |
|---------------|------------------|------------|----|----|------|----------|----|--------|
| 110-0031-0-73 | HR10-7R-4S(73)   | 4          | 14 | 11 | 8.85 | M8×0.5   | 10 | 3.5g   |
| 110-0032-2-73 | HR10-7R-4P(73)   | 4          | 14 | 11 | 8.85 | M8×0.5   | 10 | 3.5g   |
| 110-0033-5-73 | HR10-7R-6S(73)   | 6          | 14 | 11 | 8.85 | M8×0.5   | 10 | 3.5g   |
| 110-0034-8-73 | HR10-7R-6P(73)   | 6          | 14 | 11 | 8.85 | M8×0.5   | 10 | 3.5g   |
| 110-0035-0-73 | HR10-10R-12S(73) | 12         | 16 | 14 | 11.9 | M11×0.75 | 13 | 6g     |
| 110-0036-3-73 | HR10-10R-12P(73) | 12         | 16 | 14 | 11.9 | M11×0.75 | 13 | 6g     |

Remarks : For mounting holes, see page 198.

## ■ Plug (PCB dip type)



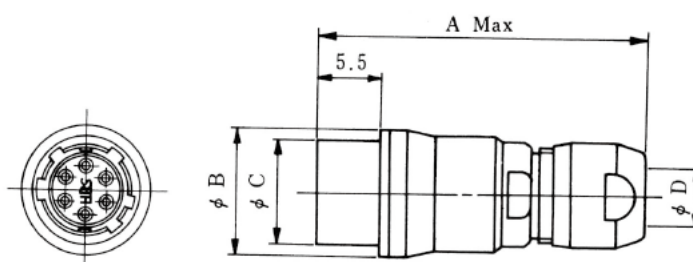
(An example in shape)

Unit : mm

| HRS No.       | Part No.          | No.of pins | $\phi A$ | $\phi B$ | C        | D  | E   | F   | G    | Weight |
|---------------|-------------------|------------|----------|----------|----------|----|-----|-----|------|--------|
| 110-0059-9-73 | HR10-7R-4SA(73)   | 4          | 11       | 8.85     | M8×0.5   | 10 | 6.3 | 0.5 | 15.5 | 3g     |
| 110-0050-4-73 | HR10-7R-6SA(73)   | 6          | 11       | 8.85     | M8×0.5   | 10 | 6.3 | 0.5 | 15.5 | 3g     |
| 110-0061-0-73 | HR10-7R-6PA(73)   | 6          | 11       | 8.85     | M8×0.5   | 10 | 6.3 | 0.5 | 15.5 | 3g     |
| 110-0049-5-73 | HR10-10R-12SA(73) | 12         | 14       | 11.9     | M11×0.75 | 13 | 6.3 | 0.5 | 15.5 | 5g     |
| 110-0055-8-73 | HR10-10R-12PA(73) | 12         | 14       | 11.9     | M11×0.75 | 13 | 6.3 | 0.5 | 15.5 | 5g     |

Remarks : 1.For mounting holes, see page 198.  
 2.For dip post arrangement, see page 193.

## ■ Jack



Unit : mm

| HRS No.       | Part No.         | No.of pins | A    | $\phi B$ | $\phi C$ | D   | Weight |
|---------------|------------------|------------|------|----------|----------|-----|--------|
| 110-0027-2-73 | HR10-7J-4S(73)   | 4          | 28.5 | 11       | 8.85     | 5.2 | 7g     |
| 110-0028-5-73 | HR10-7J-4P(73)   | 4          | 28.5 | 11       | 8.85     | 5.2 | 7g     |
| 110-0029-8-73 | HR10-7J-6S(73)   | 6          | 28.5 | 11       | 8.85     | 5.2 | 7g     |
| 110-0030-7-73 | HR10-7J-6P(73)   | 6          | 28.5 | 11       | 8.85     | 5.2 | 7g     |
| 110-0037-6-73 | HR10-10J-12S(73) | 12         | 32.5 | 14       | 11.9     | 7.2 | 14g    |
| 110-0038-9-73 | HR10-10J-12P(73) | 12         | 32.5 | 14       | 11.9     | 7.2 | 14g    |

## HR10A·10G Type

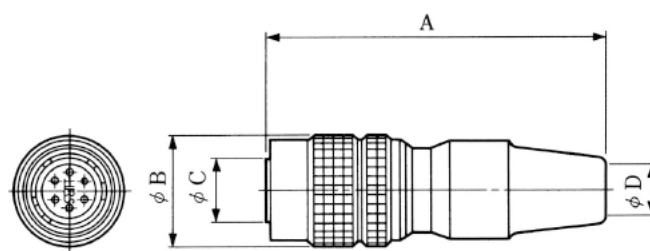
### ■Plud (Solder type)



HR10A-7P-6P(73)



HR10A-10P-12P(73)



(An example in shape)

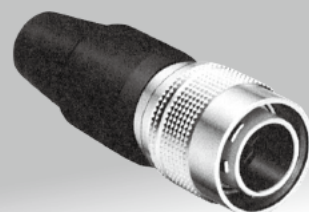
Unit : mm

| HRS No.       | Part No.          | No.of pins | A    | φB   | φC  | φD | Weight |
|---------------|-------------------|------------|------|------|-----|----|--------|
| 110-0301-2-73 | HR10A-7P-4P(73)   | 4          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0302-5-73 | HR10A-7P-4S(73)   | 4          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0318-5-73 | HR10A-7P-5P(73)   | 5          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0319-8-73 | HR10A-7P-5S(73)   | 5          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0303-8-73 | HR10A-7P-6P(73)   | 6          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0304-0-73 | HR10A-7P-6S(73)   | 6          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0407-3-73 | HR10A-10P-10P(73) | 10         | 43   | 14.7 | 9.5 | 7  | 16g    |
| 110-0408-6-73 | HR10A-10P-10S(73) | 10         | 43   | 14.7 | 9.5 | 7  | 16g    |
| 110-0401-7-73 | HR10A-10P-12P(73) | 12         | 43   | 14.7 | 9.5 | 7  | 16g    |
| 110-0402-0-73 | HR10A-10P-12S(73) | 12         | 43   | 14.7 | 9.5 | 7  | 16g    |
| 110-0713-0-73 | HR10A-13P-20P(73) | 20         | 58.8 | 19   | 13  | 7  | 37g    |
| 110-0716-8-73 | HR10A-13P-20S(73) | 20         | 58.8 | 19   | 13  | 7  | 37g    |

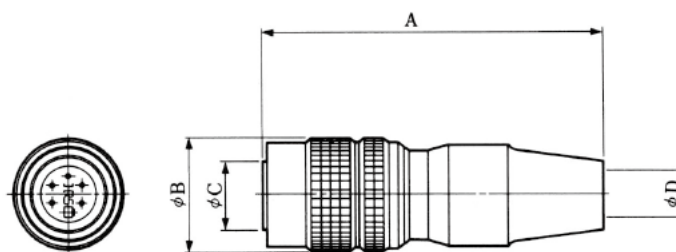
### ■Plug (Crimp type)



HR10A-7P-6PC(73)



HR10A-10P-12PC(73)

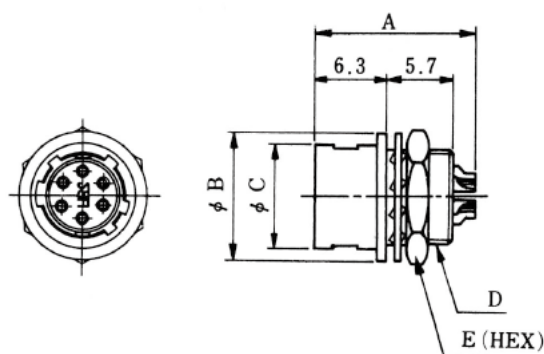
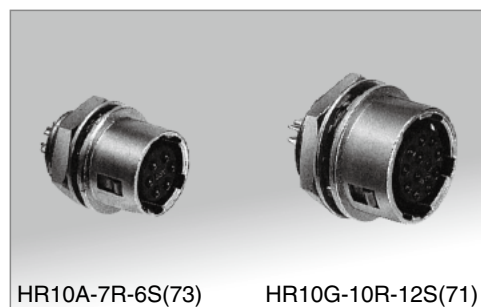


(An example in shape)

Unit : mm

| HRS No.       | Part No.           | No.of pins | A    | φB   | φC  | φD | Weight |
|---------------|--------------------|------------|------|------|-----|----|--------|
| 110-0501-1-73 | HR10A-7P-4PC(73)   | 4          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0502-4-73 | HR10A-7P-4SC(73)   | 4          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0503-7-73 | HR10A-7P-6PC(73)   | 6          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0504-0-73 | HR10A-7P-6SC(73)   | 6          | 35   | 11.5 | 7   | 5  | 9g     |
| 110-0601-6-73 | HR10A-10P-10PC(73) | 10         | 43   | 14.7 | 9.5 | 7  | 16g    |
| 110-0602-9-73 | HR10A-10P-10SC(73) | 10         | 43   | 14.7 | 9.5 | 7  | 16g    |
| 110-0603-1-73 | HR10A-10P-12PC(73) | 12         | 43   | 14.7 | 9.5 | 7  | 16g    |
| 110-0604-4-73 | HR10A-10P-12SC(73) | 12         | 43   | 14.7 | 9.5 | 7  | 16g    |
| 110-0701-0-73 | HR10A-13P-20PC(73) | 20         | 58.8 | 19   | 13  | 7  | 37g    |
| 110-0702-3-73 | HR10A-13P-20SC(73) | 20         | 58.8 | 19   | 13  | 7  | 37g    |

## ■Receptacle (Solder type)



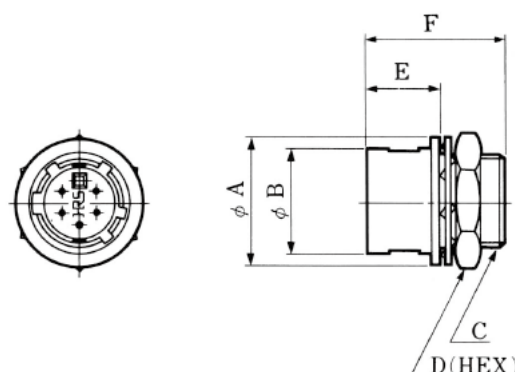
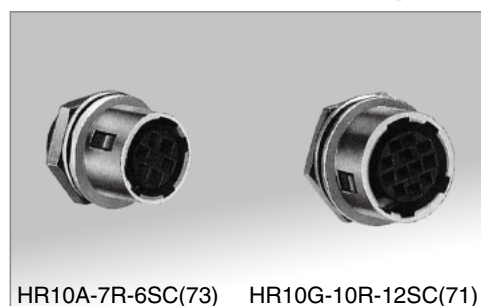
(An example in shape)

Unit : mm

| HRS No.       | Part No.          | No.of pins | A    | φB | φC   | D        | E  | Weight |
|---------------|-------------------|------------|------|----|------|----------|----|--------|
| 110-0305-3-73 | HR10A-7R-4S(73)   | 4          | 14   | 11 | 8.85 | M8x0.5   | 10 | 3g     |
| 110-0306-6-73 | HR10A-7R-4P(73)   | 4          | 14   | 11 | 8.85 | M8x0.5   | 10 | 3g     |
| 110-0320-7-73 | HR10A-7R-5S(73)   | 5          | 14   | 11 | 8.85 | M8x0.5   | 10 | 3g     |
| 110-0321-0-73 | HR10A-7R-5P(73)   | 5          | 14   | 11 | 8.85 | M8x0.5   | 10 | 3g     |
| 110-0307-9-73 | HR10A-7R-6S(73)   | 6          | 14   | 11 | 8.85 | M8x0.5   | 10 | 3g     |
| 110-0308-1-73 | HR10A-7R-6P(73)   | 6          | 14   | 11 | 8.85 | M8x0.5   | 10 | 3g     |
| 110-0409-9-71 | HR10A-10R-10S(71) | 10         | 16   | 14 | 11.9 | M11x0.75 | 13 | 5g     |
| 110-0410-8-73 | HR10A-10R-10P(73) | 10         | 16   | 14 | 11.9 | M11x0.75 | 13 | 5g     |
| 110-0403-2-71 | HR10A-10R-12S(71) | 12         | 16   | 14 | 11.9 | M11x0.75 | 13 | 5g     |
| 110-0404-5-73 | HR10A-10R-12P(73) | 12         | 16   | 14 | 11.9 | M11x0.75 | 13 | 5g     |
| 110-0714-2-73 | HR10A-13R-20S(73) | 20         | 19.2 | 18 | 15.4 | M14x0.75 | 17 | 8g     |
| 110-0715-5-73 | HR10A-13R-20P(73) | 20         | 20.2 | 18 | 15.4 | M14x0.75 | 17 | 8g     |

| HRS No.       | Part No.          | No.of pins | A  | φB | φC   | D        | E  | Weight | Remarks     |
|---------------|-------------------|------------|----|----|------|----------|----|--------|-------------|
| 110-1601-1-73 | HR10G-7R-4S(73)   | 4          | 14 | 11 | 8.85 | M8x0.5   | 10 | 3g     | Shield type |
| 110-1602-4-73 | HR10G-7R-4P(73)   | 4          | 14 | 11 | 8.85 | M8x0.5   | 10 | 3g     |             |
| 110-1605-2-73 | HR10G-7R-6S(73)   | 6          | 14 | 11 | 8.85 | M8x0.5   | 10 | 3g     |             |
| 110-1606-5-73 | HR10G-7R-6P(73)   | 6          | 14 | 11 | 8.85 | M8x0.5   | 10 | 3g     |             |
| 110-1607-8-71 | HR10G-10R-10S(71) | 10         | 16 | 14 | 11.9 | M11x0.75 | 13 | 5g     |             |
| 110-1608-0-73 | HR10G-10R-10P(73) | 10         | 16 | 14 | 11.9 | M11x0.75 | 13 | 5g     |             |
| 110-1609-3-71 | HR10G-10R-12S(71) | 12         | 16 | 14 | 11.9 | M11x0.75 | 13 | 5g     |             |
| 110-1610-2-73 | HR10G-10R-12P(73) | 12         | 16 | 14 | 11.9 | M11x0.75 | 13 | 5g     |             |

## ■Receptacle (Crimp type)



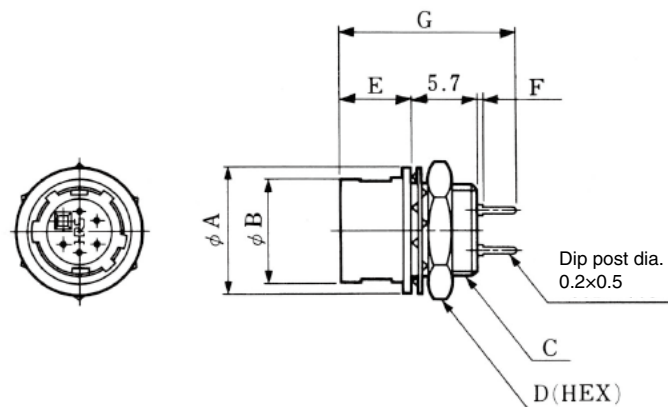
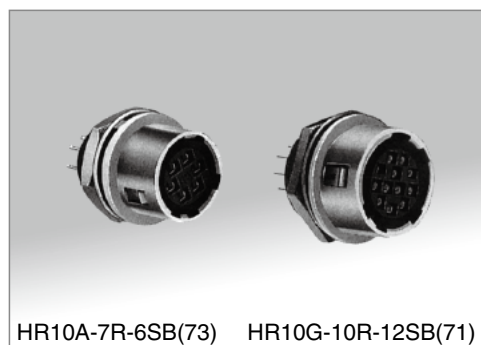
(An example in shape)

Unit : mm

| HRS No.       | Part No.           | No.of pins | A  | φB   | C        | D  | E   | F    | Weight |
|---------------|--------------------|------------|----|------|----------|----|-----|------|--------|
| 110-0506-5-73 | HR10A-7R-4SC(73)   | 4          | 11 | 8.85 | M8x0.5   | 10 | 6.3 | 12   | 3g     |
| 110-0505-2-73 | HR10A-7R-4PC(73)   | 4          | 11 | 8.85 | M8x0.5   | 10 | 6.3 | 12.2 | 3g     |
| 110-0508-0-73 | HR10A-7R-6SC(73)   | 6          | 11 | 8.85 | M8x0.5   | 10 | 6.3 | 12   | 3g     |
| 110-0507-8-73 | HR10A-7R-6PC(73)   | 6          | 11 | 8.85 | M8x0.5   | 10 | 6.3 | 12.2 | 3g     |
| 110-0606-0-71 | HR10A-10R-10SC(71) | 10         | 14 | 11.9 | M11x0.75 | 13 | 6.3 | 12   | 5g     |
| 110-0605-7-71 | HR10A-10R-10PC(71) | 10         | 14 | 11.9 | M11x0.75 | 13 | 6.3 | 12.2 | 5g     |
| 110-0608-5-71 | HR10A-10R-12SC(71) | 12         | 14 | 11.9 | M11x0.75 | 13 | 6.3 | 12   | 5g     |
| 110-0607-2-71 | HR10A-10R-12PC(71) | 12         | 14 | 11.9 | M11x0.75 | 13 | 6.3 | 12.2 | 5g     |
| 110-0703-6-73 | HR10A-13R-20SC(73) | 20         | 18 | 15.4 | M14x0.75 | 17 | 9.3 | 15   | 8g     |
| 110-0704-9-73 | HR10A-13R-20PC(73) | 20         | 18 | 15.4 | M14x0.75 | 17 | 9.3 | 15   | 8g     |

| HRS No.       | Part No.           | No.of pins | A  | φB   | C        | D  | E   | F    | Weight | Remarks     |
|---------------|--------------------|------------|----|------|----------|----|-----|------|--------|-------------|
| 110-1701-6-73 | HR10G-7R-4SC(73)   | 4          | 11 | 8.85 | M8x0.5   | 10 | 6.3 | 12   | 3g     | Shield type |
| 110-1702-9-73 | HR10G-7R-4PC(73)   | 4          | 11 | 8.85 | M8x0.5   | 10 | 6.3 | 12.2 | 3g     |             |
| 110-1705-7-73 | HR10G-7R-6SC(73)   | 6          | 11 | 8.85 | M8x0.5   | 10 | 6.3 | 12   | 3g     |             |
| 110-1706-0-73 | HR10G-7R-6PC(73)   | 6          | 11 | 8.85 | M8x0.5   | 10 | 6.3 | 12.2 | 3g     |             |
| 110-1707-2-71 | HR10G-10R-10SC(71) | 10         | 14 | 11.9 | M11x0.75 | 13 | 6.3 | 12   | 5g     |             |
| 110-1708-5-71 | HR10G-10R-10PC(71) | 10         | 14 | 11.9 | M11x0.75 | 13 | 6.3 | 12.2 | 5g     |             |
| 110-1709-8-71 | HR10G-10R-12SC(71) | 12         | 14 | 11.9 | M11x0.75 | 13 | 6.3 | 12   | 5g     |             |
| 110-1710-7-73 | HR10G-10R-12PC(73) | 12         | 14 | 11.9 | M11x0.75 | 13 | 6.3 | 12.2 | 5g     |             |
| 110-1711-0-73 | HR10G-13R-20SC(73) | 20         | 18 | 15.4 | M14x0.75 | 17 | 9.3 | 15   | 8g     |             |
| 110-1712-2-73 | HR10G-13R-20PC(73) | 20         | 18 | 15.4 | M14x0.75 | 17 | 9.3 | 15   | 8g     |             |

## ■Receptacle (Dip type)



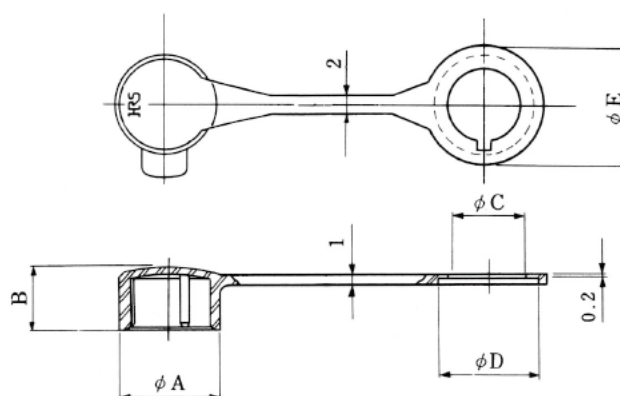
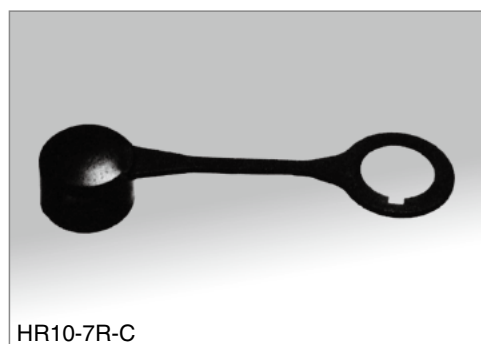
(An example in shape)

Unit : mm

| HRS No.       | Part No.           | No.of pins | φA | φB   | C        | D  | E   | F   | G    | Weight | Remarks     |
|---------------|--------------------|------------|----|------|----------|----|-----|-----|------|--------|-------------|
| 110-0314-4-73 | HR10A-7R-4SB(73)   | 4          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-0315-7-73 | HR10A-7R-4PB(73)   | 4          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-0322-2-73 | HR10A-7R-5SB(73)   | 5          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-0316-0-73 | HR10A-7R-6SB(73)   | 6          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-0317-2-73 | HR10A-7R-6PB(73)   | 6          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-0413-6-71 | HR10A-10R-10SB(71) | 10         | 14 | 11.9 | M11×0.75 | 13 | 6.3 | 0.5 | 15.6 | 5g     |             |
| 110-0414-9-71 | HR10A-10R-10PB(71) | 10         | 14 | 11.9 | M11×0.75 | 13 | 6.3 | 0.5 | 15.6 | 5g     |             |
| 110-0415-1-71 | HR10A-10R-12SB(71) | 12         | 14 | 11.9 | M11×0.75 | 13 | 6.3 | 0.5 | 15.6 | 5g     |             |
| 110-0416-4-71 | HR10A-10R-12PB(71) | 12         | 14 | 11.9 | M11×0.75 | 13 | 6.3 | 0.5 | 15.6 | 5g     |             |
| 110-0707-7-73 | HR10A-13R-20SB(73) | 20         | 18 | 15.4 | M14×0.75 | 17 | 9.3 | 0   | 17.8 | 8g     |             |
| 110-0708-0-73 | HR10A-13R-20PB(73) | 20         | 18 | 15.4 | M14×0.75 | 17 | 9.3 | 0   | 17.8 | 8g     | Shield type |
| 110-1801-0-73 | HR10G-7R-4SB(73)   | 4          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-1802-3-73 | HR10G-7R-4PB(73)   | 4          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-1805-1-73 | HR10G-7R-6SB(73)   | 6          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-1806-4-73 | HR10G-7R-6PB(73)   | 6          | 11 | 8.85 | M8×0.5   | 10 | 6.3 | 0.5 | 15.6 | 3g     |             |
| 110-1807-7-71 | HR10G-10R-10SB(71) | 10         | 14 | 11.9 | M11×0.75 | 13 | 6.3 | 0.5 | 15.6 | 5g     |             |
| 110-1808-0-71 | HR10G-10R-10PB(71) | 10         | 14 | 11.9 | M11×0.75 | 13 | 6.3 | 0.5 | 15.6 | 5g     |             |
| 110-1809-2-71 | HR10G-10R-12SB(71) | 12         | 14 | 11.9 | M11×0.75 | 13 | 6.3 | 0.5 | 15.6 | 5g     |             |
| 110-1810-1-71 | HR10G-10R-12PB(71) | 12         | 14 | 11.9 | M11×0.75 | 13 | 6.3 | 0.5 | 15.6 | 5g     |             |
| 110-1811-4-73 | HR10G-13R-20SB(73) | 20         | 18 | 15.4 | M14×0.75 | 17 | 9.3 | 0   | 17.8 | 8g     |             |
| 110-1812-7-73 | HR10G-13R-20PB(73) | 20         | 18 | 15.4 | M14×0.75 | 17 | 9.3 | 0   | 17.8 | 8g     |             |

Remarks : 1.For mounting holes, see page 198.  
 2.For dip post arrangement, see page 193.

## ■Dust cap

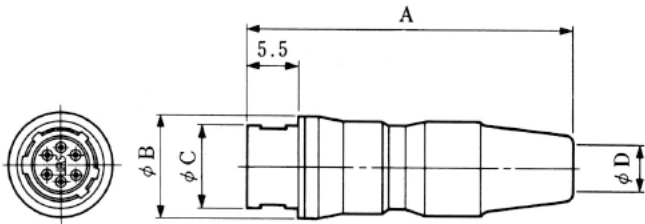


(An example in shape)

Unit : mm

| HRS No.       | Part No.    | φA   | B    | φC   | φD   | φE |
|---------------|-------------|------|------|------|------|----|
| 110-0058-6-00 | HR10-7R-C   | 11   | 7    | 8    | 11.2 | 13 |
| 110-0052-0-00 | HR10-10R-C  | 14   | 8.5  | 10.8 | 14   | 15 |
| 110-0452-8-00 | HR10A-13R-C | 17.5 | 11.5 | 14   | 18.1 | 19 |

■Jack (Solder type)



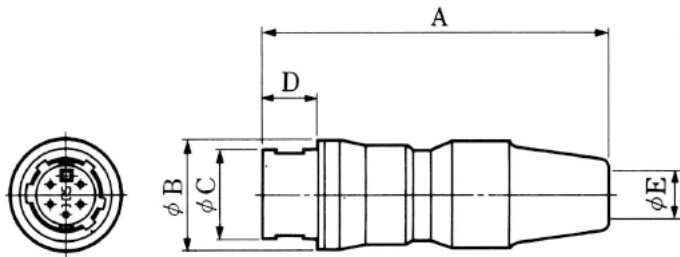
(An example in shape)

Unit : mm

| HRS No.       | Part No.          | No.of pins | A    | ϕB | ϕC   | ϕD  | Weight |
|---------------|-------------------|------------|------|----|------|-----|--------|
| 110-0309-4-73 | HR10A-7J-4S(73)   | 4          | 35.3 | 11 | 8.85 | 5.5 | 9g     |
| 110-0310-3-73 | HR10A-7J-4P(73)   | 4          | 35.3 | 11 | 8.85 | 5.5 | 9g     |
| 110-0311-6-73 | HR10A-7J-6S(73)   | 6          | 35.3 | 11 | 8.85 | 5.5 | 9g     |
| 110-0312-9-73 | HR10A-7J-6P(73)   | 6          | 35.3 | 11 | 8.85 | 5.5 | 9g     |
| 110-0411-0-73 | HR10A-10J-10S(73) | 10         | 43   | 14 | 11.9 | 7   | 16g    |
| 110-0412-3-73 | HR10A-10J-10P(73) | 10         | 43   | 14 | 11.9 | 7   | 16g    |
| 110-0405-8-73 | HR10A-10J-12S(73) | 12         | 43   | 14 | 11.9 | 7   | 16g    |
| 110-0406-0-73 | HR10A-10J-12P(73) | 12         | 43   | 14 | 11.9 | 7   | 16g    |



■Jack (Crimp type)



(An example in shape)

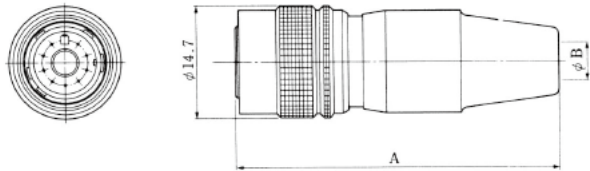
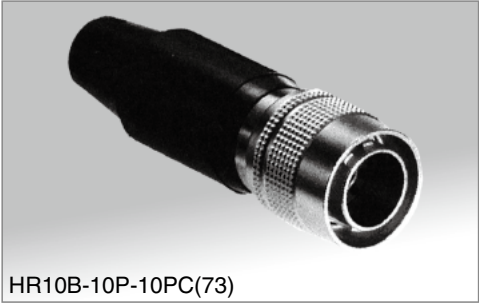
Unit : mm

| HRS No.       | Part No.           | No.of pins | A    | ϕB | ϕC   | ϕD  | Weight |
|---------------|--------------------|------------|------|----|------|-----|--------|
| 110-0510-2-73 | HR10A-7J-4SC(73)   | 4          | 35.3 | 11 | 8.85 | 5.5 | 9g     |
| 110-0512-8-73 | HR10A-7J-6SC(73)   | 6          | 35.3 | 11 | 8.85 | 5.5 | 9g     |
| 110-0610-7-73 | HR10A-10J-10SC(73) | 10         | 43   | 14 | 11.9 | 5.5 | 16g    |
| 110-0612-2-73 | HR10A-10J-12SC(73) | 12         | 43   | 14 | 11.9 | 5.5 | 16g    |
| 110-0705-1-73 | HR10A-13J-20SC(73) | 20         | 58.5 | 18 | 15.4 | 8.5 | 37g    |
| 110-0706-4-73 | HR10A-13J-20PC(73) | 20         | 58.5 | 18 | 15.4 | 8.5 | 37g    |

HR10B Type Connector

The HR10B connector combines 10 signal lines and one coaxial contact in the standard number 10 shell. Electrical performance are same as HR10A connector except coaxial contacts. Performance specifications for the coaxial contacts are on the next page.

■Plug

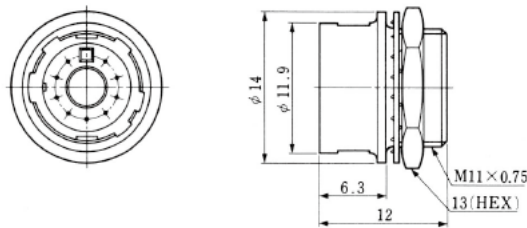
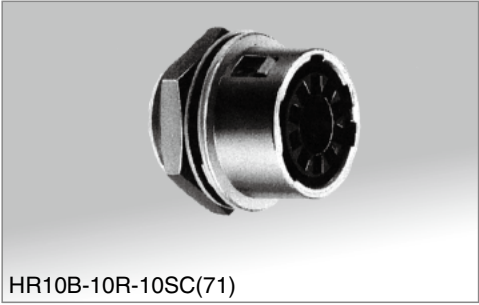


(An example in shape)

Unit : mm

| HRS No.       | Part No.            | A  | ̢B | Applicable coaxial contact |
|---------------|---------------------|----|----|----------------------------|
| 110-0901-0-73 | HR10B-10P-10PC(73)  | 50 | 5  | HR10B-2.5CJ(73)            |
| 110-0906-3-73 | HR10B-10PA-10PC(73) | 43 | 7  | HR10B-2.5CJ(73)            |

■Receptacle



Unit : mm

| HRS No.       | Part No.           | Applicable coaxial contact |
|---------------|--------------------|----------------------------|
| 110-0902-2-71 | HR10B-10R-10SC(71) | HR10B-2.5CP(73)            |

Remarks : For mounting holes, see page 198.

## Coaxial contacts

The coaxial contacts shown here are for use with the HR10B connector. These contacts have locking barbs and are inserted from the rear of connector. Please use the following information to select the correct terminals.

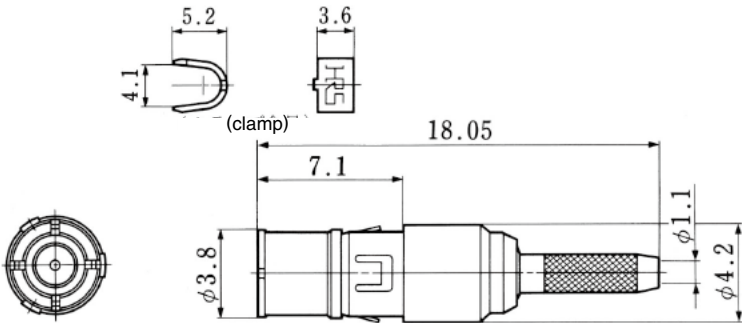
## Material

| Part       | Material            | Finish       |
|------------|---------------------|--------------|
| Plug shell | Brass               | Gold plating |
| Jack shell | Brass               | Gold plating |
| Insulator  | Tetrafluoride resin |              |
| Male pin   | Phosphor bronze     | Gold plating |
| Female pin | Beryllium copper    | Gold plating |

## Performance

| Description           | Test data                                          |
|-----------------------|----------------------------------------------------|
| Impedance             | 50Ω                                                |
| Insulation resistance | 1000MΩ or more at DC250V                           |
| Contact resistance    | Center 6.5mΩ or less and outer 4mΩ or less at DC1A |
| Withstanding voltage  | AC250V r.m.s for 1minute                           |
| V.S.W.R               | 1.3 or less for 0 to 1000MHz                       |
| Pull force            | 4.9N 500gf or more                                 |

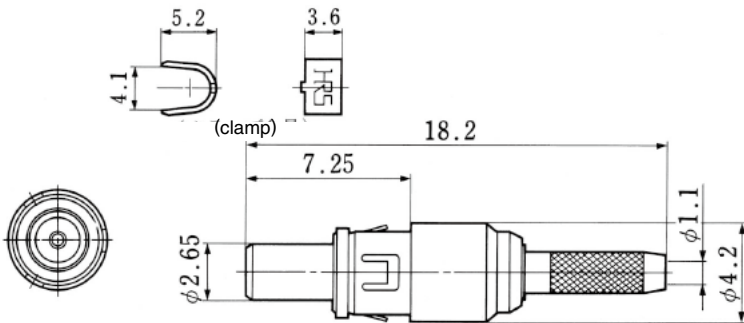
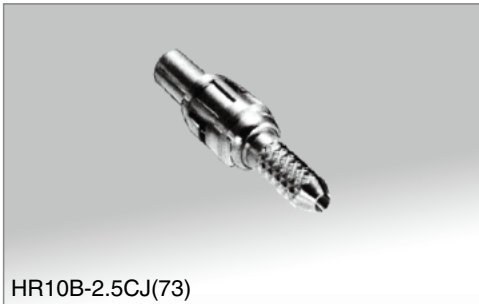
## Plug



Unit : mm

| HRS No.       | Part No.        | Applicable cable                 | Applicable connector |
|---------------|-----------------|----------------------------------|----------------------|
| 110-0904-8-73 | HR10B-2.5CP(73) | 0.8D-QEW-CW<br>(By Fjikura wire) | HR10B-10R-10SC(71)   |

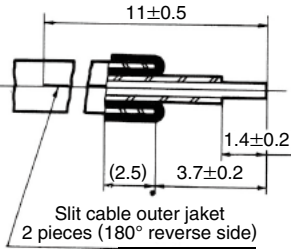
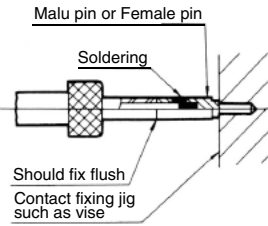
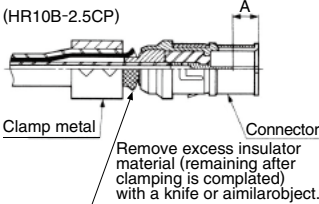
## Jack



Unit : mm

| HRS No.       | Part No.        | Applicable cable                 | Applicable connector |
|---------------|-----------------|----------------------------------|----------------------|
| 110-0903-5-73 | HR10B-2.5CJ(73) | 0.8D-QEW-CW<br>(By Fjikura wire) | HR10B-10P-10PC(71)   |

Cable connecting methods

| HR10B-2.5CP<br>HR10B-2.5CJ                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |       |       |                       |                        |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-------|-----------------------|------------------------|
| <div><p>1.Cable end treatment</p><p>Fig.1</p><p>1.Dimensions for cable end treatment are shown in Fig 1.</p><p>2.Termination is described below.</p><p>(1).Strip cable outer jacket as indicated.</p><p>(2).Slit outer jacket on both sides per Fig.1.</p><p>(3).Fold back outer cover.</p><p>(4).Remove insulator from cable.</p><p>2.Soldering male pin to cable center conductor.</p><p>Fig.2</p><p>1.Solder male pin to cable center conductor as indicated in Fig.2.</p><p>(1).Pre-solder the solder pot of pin with <math>\phi 0.5\text{mm}</math> string solder.</p><p>(2).Male pin should fit flush against the cable insulator as shown.</p><p>(3).Remove any excess solder from the pin with a knife.This surface must be smooth.</p><p>(4).A properly soldered terminal will yield 500gf when stretched.</p></div> | <div><p>3.Crimping cable outer conductor</p><p>Fig.3</p><p>Table 1 dimenshion A</p><table><tr><th>2.5CP</th><th>2.5CJ</th></tr><tr><td><math>1.5\pm 0.2\text{mm}</math></td><td><math>0^{+0.3}_0\text{ mm}</math></td></tr></table><p>1.Insert cable prepared per PROCESS 2 into the connector.The cable should be inserted until it comes to a full stop.This may be verified by checking the dimension from the side of the connector to the top of the contact(as indicated in Fig 3). This dimension should be A.</p><p>2.Crimp this installed metal clamp with tool HR10-TC-01 per Fig.3 and remove excess insulation with a knife.</p><p>It is possible to pull back the contact.</p><p>Hold cable when crimping metal clamp and keep the dimension to show in Fig 3. after crimping metal clamp.</p></div> | 2.5CP | 2.5CJ | $1.5\pm 0.2\text{mm}$ | $0^{+0.3}_0\text{ mm}$ |
| 2.5CP                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 2.5CJ                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |       |       |                       |                        |
| $1.5\pm 0.2\text{mm}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | $0^{+0.3}_0\text{ mm}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |       |       |                       |                        |

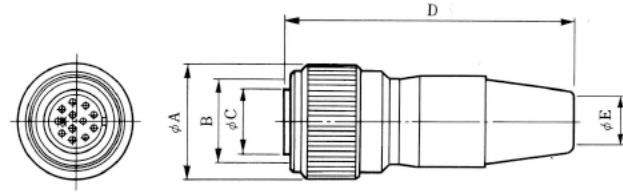
## HR10A-[ ]T Type (Threaded Coupling Type)

HR10A-( )T connector is a new product having a threaded coupling locking mechanism. Electric performance is same as HR10 and HR10A push-pull locking type connector.

### ■Plug (Solder type)



HR10A-10TP-12P(73)



Unit : mm

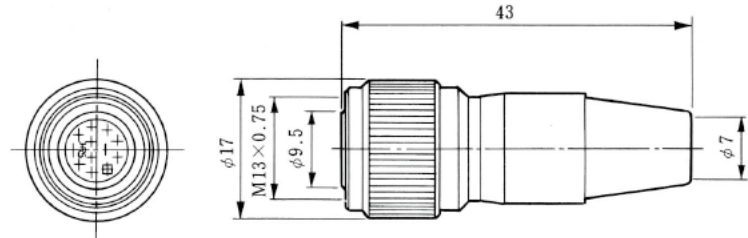
| HRS No.       | Part No.            | No.of pins | $\phi A$ | B        | $\phi C$ | D        | $\phi E$ | Remarks      |
|---------------|---------------------|------------|----------|----------|----------|----------|----------|--------------|
| 110-0331-3-73 | HR10A-7TP-6P(73)    | 6          | 12       | M10×0.75 | 7        | M8×0.5   | 5        |              |
| 110-0331-3-74 | HR10A-7TP-6P(74)    | 6          | 12       | M10×0.75 | 7        | M8×0.5   | 5        | Gold plating |
| 110-0432-0-73 | HR10A-10TP-12P(73)  | 12         | 17       | M13×0.75 | 9.5      | M8×0.5   | 7        |              |
| 110-0446-5-73 | HR10A-10TPA-12S(73) | 12         | 17       | M13×0.75 | 9.5      | M8×0.5   | 7        |              |
| 110-1101-9-73 | HR10A-10WTP-12P(73) | 12         | 15       | M12×0.75 | 9.5      | M11×0.75 | 6.5      | *            |
| 110-1106-2-73 | HR10A-10WTP-12S(73) | 12         | 15       | M12×0.75 | 9.5      | M11×0.75 | 6.5      | *            |
| 110-1015-9-73 | HR10A-13TPD-20P(73) | 20         | 20       | M17×1    | 13       | M11×0.75 | 7        |              |

\*Waterproof plug need resin filling inside when connector assembly.  
When mated, the connector against water penetration.

### ■Plug (Crimp type)



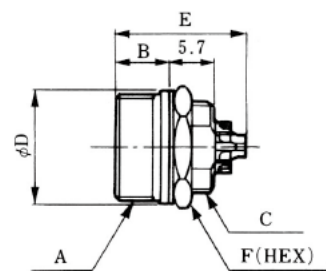
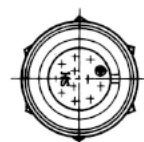
HR10A-10TP-12PC(73)



Unit : mm

| HRS No.       | Part No.            | No.of pins |
|---------------|---------------------|------------|
| 110-0455-6-73 | HR10A-10TP-12PC(73) | 12         |

## ■Receptacle (Solder type)



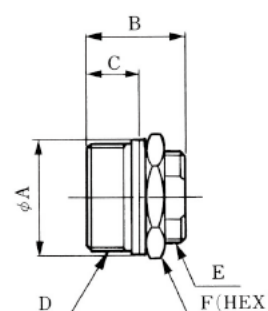
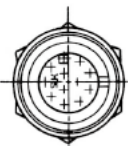
(An example in shape)

Unit : mm

| HRS No.       | Part No.            | No.of pins | A        | $\phi B$ | C          | $\phi D$ | E  | F  | Remarks      |
|---------------|---------------------|------------|----------|----------|------------|----------|----|----|--------------|
| 110-0089-0-73 | HR10-7TR-6S(73)     | 6          | M10×0.75 | 6.3      | M8×0.5     | 11       | 14 | 10 | Gold plating |
| 110-0453-0-73 | HR10A-10TR-12S(73)  | 12         | M13×0.75 | 6.3      | M11×0.75   | 14       | 16 | 13 |              |
| 110-1104-7-73 | HR10A-10WTR-12S(73) | 12         | M12×0.75 | 6.8      | M10.5×0.75 | 14       | 16 | 13 |              |

Remarks:For mounting hole, see page 192(10TR,10WTR) 198(7TR)

## ■Receptacle (Crimp type)



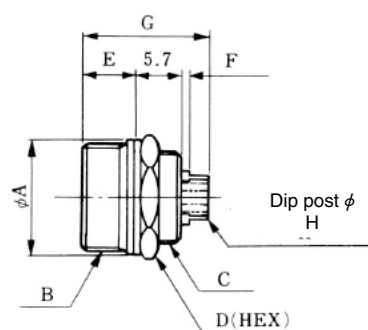
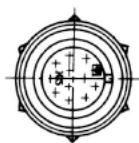
(An example in shape)

Unit : mm

| HRS No.       | Part No.            | No.of pins | $\phi A$ | B  | C   | $\phi D$ | E        | F  |
|---------------|---------------------|------------|----------|----|-----|----------|----------|----|
| 110-0456-9-73 | HR10A-10TR-12SC(73) | 12         | 14       | 12 | 6.3 | M13×0.75 | M11×0.75 | 13 |
| 110-1002-7-73 | HR10A-13TR-20SC(73) | 20         | 18       | 15 | 9.3 | M17×1    | M14×0.75 | 17 |

Remarks:For mounting hole, see page 192

## ■Receptacle (Dip type)



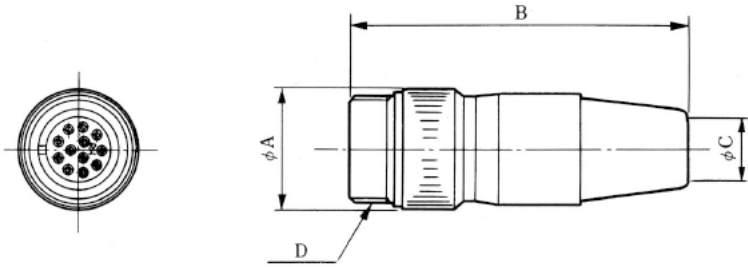
(An example in shape)

Unit : mm

| HRS No.       | Part No.             | No.of pins | $\phi A$ | B        | C          | D  | E   | F   | E    | H           |
|---------------|----------------------|------------|----------|----------|------------|----|-----|-----|------|-------------|
| 110-0330-0-73 | HR10A-7TR-6SA(73)    | 6          | 11       | M10×0.75 | M8×0.5     | 10 | 6.3 | 0.5 | 15.5 | $\phi 0.55$ |
| 110-0433-3-73 | HR10A-10TR-12SB(73)  | 12         | 14       | M13×0.75 | M11×0.75   | 13 | 6.3 | 0.5 | 15.5 | 0.2×0.5     |
| 110-0457-1-73 | HR10A-10TR-12PB(73)  | 12         | 14       | M13×0.75 | M11×0.75   | 13 | 6.3 | 0.5 | 15.5 | 0.2×0.5     |
| 110-0445-2-73 | HR10A-10TR-12PE(73)  | 12         | 14       | M13×0.75 | M11×0.75   | 13 | 6.3 | 0.5 | 14   | 0.2×0.5     |
| 110-1102-1-73 | HR10A-10WTR-12SB(73) | 12         | 14       | M12×0.75 | M10.5×0.75 | 13 | 6.8 | 0   | 15.5 | 0.2×0.5     |
| 110-1013-3-73 | HR10A-13TR-20PB(73)  | 20         | 18       | M17×1    | M14×0.75   | 17 | 9.3 | 0   | 17.8 | 0.2×0.5     |
| 110-1014-6-73 | HR10A-13TR-20SB(73)  | 20         | 18       | M17×1    | M14×0.75   | 17 | 9.3 | 0   | 17.8 | 0.2×0.5     |

Remarks : 1.For mounting holes, see page 192. However, 7TR size shell be referred to page 198 on the shell size 7.  
 2.For dip post arrangement, see page 193.

■Jack (Solder type)



(An example in shape)

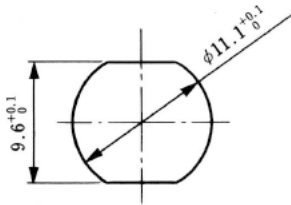
Unit : mm

| HRS No.       | Part No.            | No.of pins | ϕA   | B    | ϕC  | D        | Remarks |
|---------------|---------------------|------------|------|------|-----|----------|---------|
| 110-0436-1-73 | HR10A-10TJ-12S(73)  | 12         | 14.7 | 41.3 | 7   | M13×0.75 |         |
| 110-0459-7-73 | HR10A-10TJ-12P(73)  | 12         | 14.7 | 41.3 | 7   | M13×0.75 |         |
| 110-1103-4-73 | HR10A-10WTJ-12S(73) | 12         | 14   | 46.5 | 6.5 | M12×0.75 | *       |

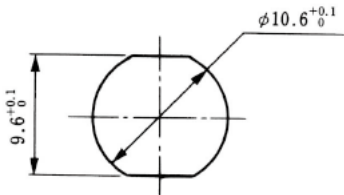
\*Waterproof jack need resin filling inside when connector assembly.  
 When mated, the connector against water penetration.

■Panel mounting hole dimensions (Screw coupling)

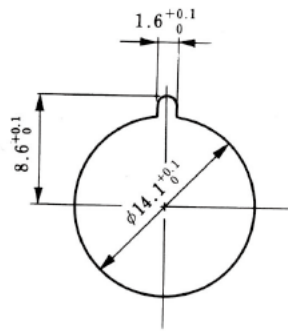
The mounting hole dimensions shown below are for connectors to be tightened by a hexagonal nut from the back of the panel. The dimensions below apply only to the HR10A-( )T and not the 7TR. For the dimensions of connectors of other types, see page 198.



Type HR10A-10TR  
 (Panel thickness 1 to 2mm)



Type HR10A-10WTR  
 (Panel 1 thickness 1 to 2mm)

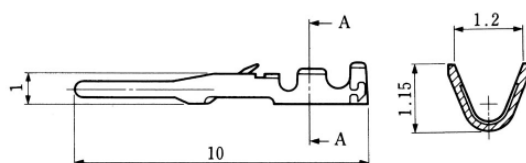


Type HR10A-13TR  
 (Panel thickness 1 to 1.5mm)

## ■Contact

### ●Male pin

Unit : mm

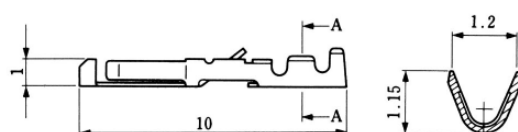


| Type          | HRS No.    | Part No.    | Type of plating      | Applicable cable |
|---------------|------------|-------------|----------------------|------------------|
| Loose contact | 110-0515-6 | HR10-PC-111 | Partial gold plating | AWG#26 to #30    |
|               | 110-0513-0 | HR10-PC-112 | Silver plating       | AWG#26 to #30    |
| Chain contact | 110-0516-9 | HR10-PC-211 | Partial gold plating | AWG#26 to #30    |
|               | 110-0514-3 | HR10-PC-212 | Silver plating       | AWG#26 to #30    |

Remarks : 1.Use cables with a coating outside diameter of 1mm or less.  
 2.Loose-picce terminal are available in packs. Each pack contains 100 terminals. Strip terminals are available in reels. Each reel contains 10,000 terminals.

### ●Female pin

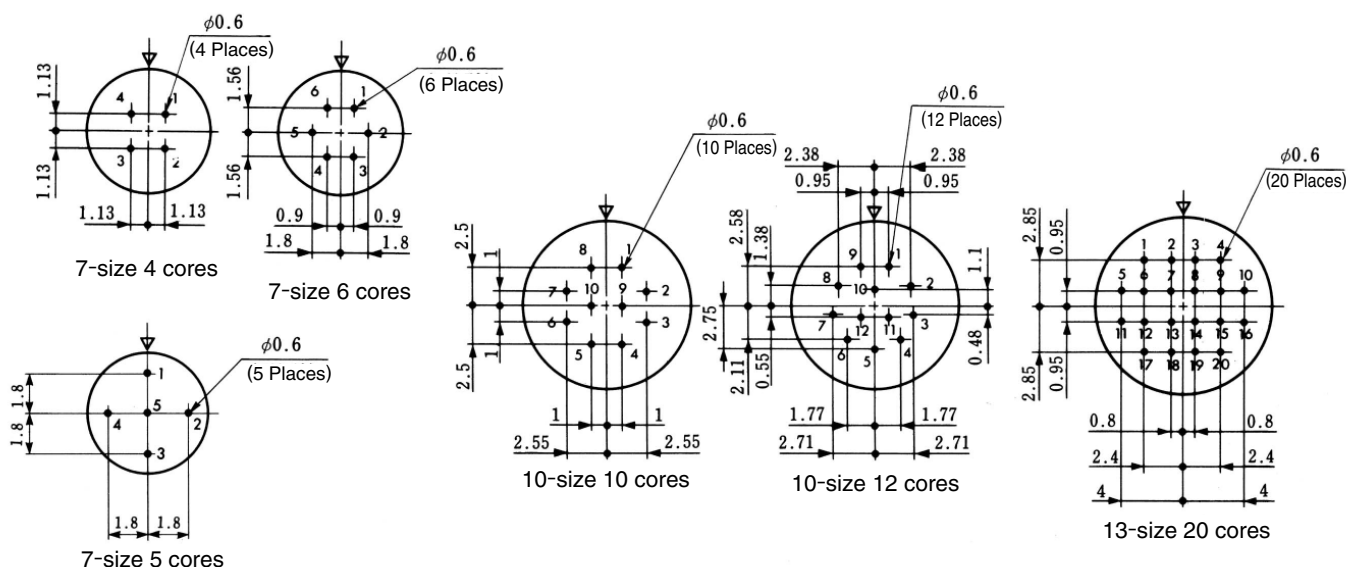
Unit : mm



| Type          | HRS No.    | Part No.    | Type of plating      | Applicable cable |
|---------------|------------|-------------|----------------------|------------------|
| Loose contact | 112-0410-0 | HR12-SC-111 | Partial gold plating | AWG#26 to #30    |
|               | 112-0411-3 | HR12-SC-112 | Silver plating       | AWG#26 to #30    |
| Chain contact | 112-0407-6 | HR12-SC-211 | Partial gold plating | AWG#26 to #30    |
|               | 112-0408-9 | HR12-SC-212 | Silver plating       | AWG#26 to #30    |

Remarks : 1.Use cables with a coating outside diameter of 1mm or less.  
 2.Loose-picce terminal are available in packs. Each pack contains 100 terminals. Strip terminals are available in reels. Each reel contains 10,000 terminals.

## ■Receptacle dip post arrangement dimensions



Remarks : 1.The above figures are views of receptacle-socket inserts from the mating side and plug-pin inserts from the wiring-connection side.  
 2.Dimensional tolerance of  $\pm 0.05$  is recommended for the board arrangement.

■Tools

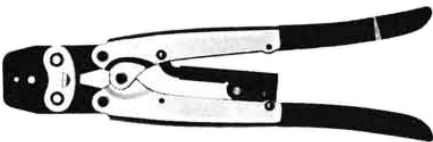
| Type       | Item                            | HRS No.    | Part No.     | Applicable terminal        | Applicable cable |
|------------|---------------------------------|------------|--------------|----------------------------|------------------|
| Manual     | Manual crimping tool            | 150-0052-9 | HR12-SC-TC   | HR10-PC-112                | AWG#26 to #30    |
|            |                                 |            |              | HR12-SC-112                |                  |
| Automatic  | Automatic crimping machine body | 901-0005-4 | CM-105       | —                          | —                |
|            | Applicator                      | 901-2015-9 | AP105-HR12-1 | HR10-PC-211<br>HR10-PC-212 | AWG#26 to #30    |
|            |                                 |            |              | HR10-SC-211<br>HR10-SC-212 |                  |
|            | Cable crimping tool             |            | 150-0036-2   | HR10-TC-01                 | —                |
| 150-0041-2 |                                 |            | HR10A-TC-02  | φ5, φ7                     |                  |
| Extractor  |                                 | 150-0050-3 | HR12-SC-TP   | HR12-SC-112                | —                |
|            |                                 |            |              | HR12-SC-212                |                  |
|            |                                 | 150-0039-0 | RP6-SC-TP    | HR10-PC-112                |                  |
|            |                                 |            |              | HR10-PC-212                |                  |
|            |                                 | 150-0061-0 | HR10B-TP     | HR10B-2.5CP                |                  |
|            |                                 |            |              | HR10B-2.5CJ                |                  |



(HR12-SC-TC)  
Hand Crimp Tool



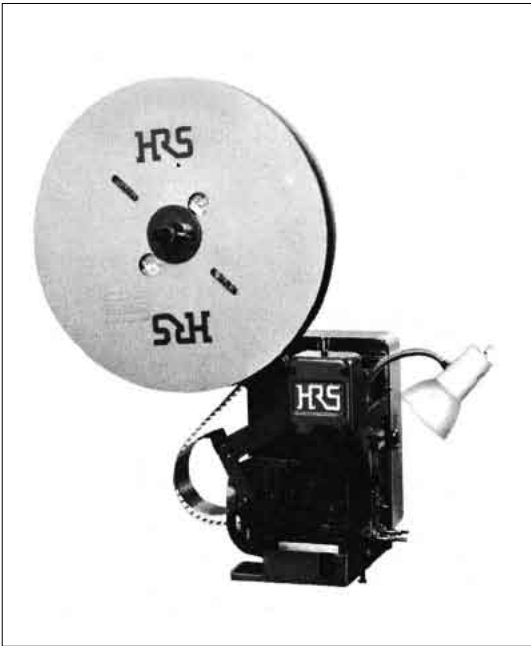
(HR12-SC-TP)



(HR10A-TC-02)  
Hand Cable Crimp Tool



(RP6-SC-TP)  
Extraction Tool

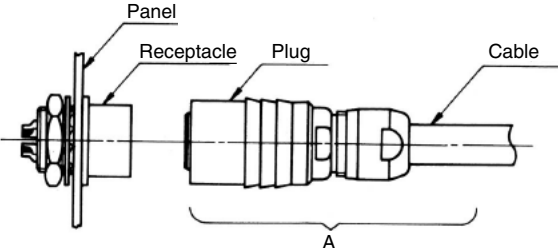
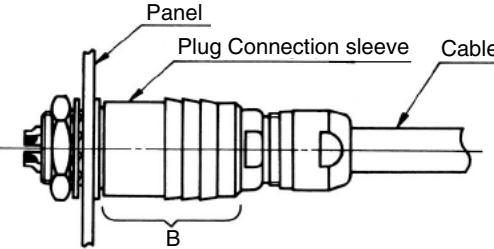
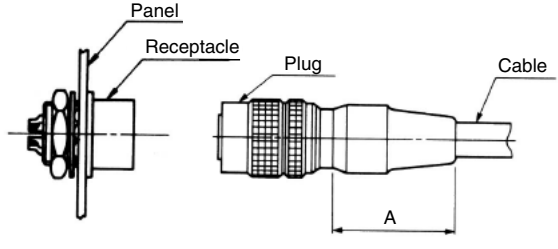
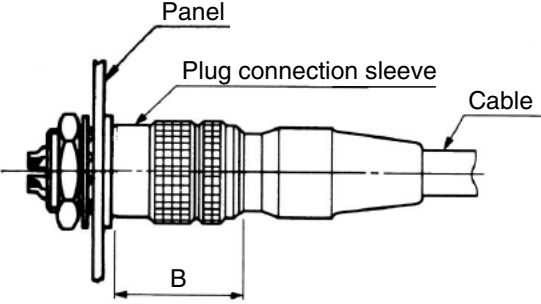


Auto Crimp Tool CM-105

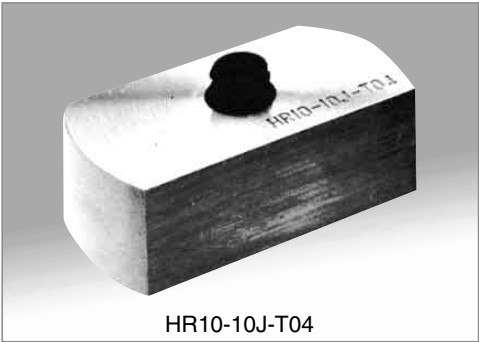
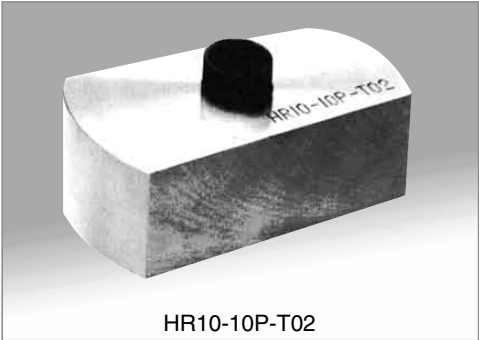


(HR10B-TP)  
Coaxial Contact Removal Tool

■How to use a connector

|            | 1.Inserting                                                                                                                                               | 2.Withdrawing                                                                                  |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| HR10 TYPE  |                                                                          |              |
| HR10A TYPE |                                                                          |              |
|            | Hold the plug at point A, align the plug guide with the receptacle guide, and push the plug straight.<br>The plug will mate with the receptacle smoothly. | Hold the plug connection sleeve B and pull the sleeve straight. The plug will come off easily. |

■Jack (Solder type)



| HRS No.    | Part No.     | Applicable connector |
|------------|--------------|----------------------|
| 150-0009-0 | HR10-7P-T01  | HR10-7P              |
| 150-0010-9 | HR10-10P-T02 | HR10-10P             |
| 150-0011-1 | HR10-7J-T03  | HR10-7J              |
| 150-0012-4 | HR10-10J-T04 | HR10-10J             |
| 150-0059-8 | HR10-13P-T05 | HR10-13P             |
| 150-0060-7 | HR10-13J-T06 | HR10-13J             |

## ■Connection work procedure(plug side)

This applies also to the jack side connection work.

No special connection work procedure is given here for the receptacle side because no special procedure is necessary.

HR10 TYPE

The diagram illustrates the HR10 TYPE connector assembly. It includes a P shell unit, a Plug body, a Bifurcated part, a Clamp washer, a Tightener, and a Cable. Key features and dimensions are labeled: 'About 2' and 'C' indicate dimensions at the plug body; 'Face A' and 'Face B' are the contact surfaces; 'Spanner jaw distance' is the distance between the jaws of the tightener; and 'Face A' and 'Face B' are the contact surfaces.

HR10A TYPE

The diagram illustrates the HR10A TYPE connector assembly. It includes a P shell unit, a Clamp, a Plug body, a Spanner jaw distance, a Cord bushing, a Cable, a Set screw, and a Boss. Key features and dimensions are labeled: 'About 2 for solder type' and '2.0 for crimp type' indicate dimensions at the clamp; 'A' and 'D' are dimensions of the clamp; '2 or more' indicates the number of strands; 'Spanner jaw distance' is the distance between the jaws of the tightener; 'Cord bushing' is the protective sleeve; 'Set screw' is the screw used to secure the cord; and 'Boss' is the mounting point.

Table 2 spanner jaw distance

| Size    | HR10 | HR10A |
|---------|------|-------|
| Size 7  | 8    | 7.5   |
| Size 10 | 11   | 9.5   |
| Size 13 | —    | 13    |

Table 3 cable end processing dimensions

| Size    | Dimension C for HR10 | Dimension D for HR10A |            |
|---------|----------------------|-----------------------|------------|
|         |                      | Solder type           | Crimp type |
| Size 7  | 5.5 or less          | 10                    | 15-20      |
| Size 10 | 7 or less            | 16                    | 15-20      |
| Size 13 | —                    | 26                    | 26         |

Table 1

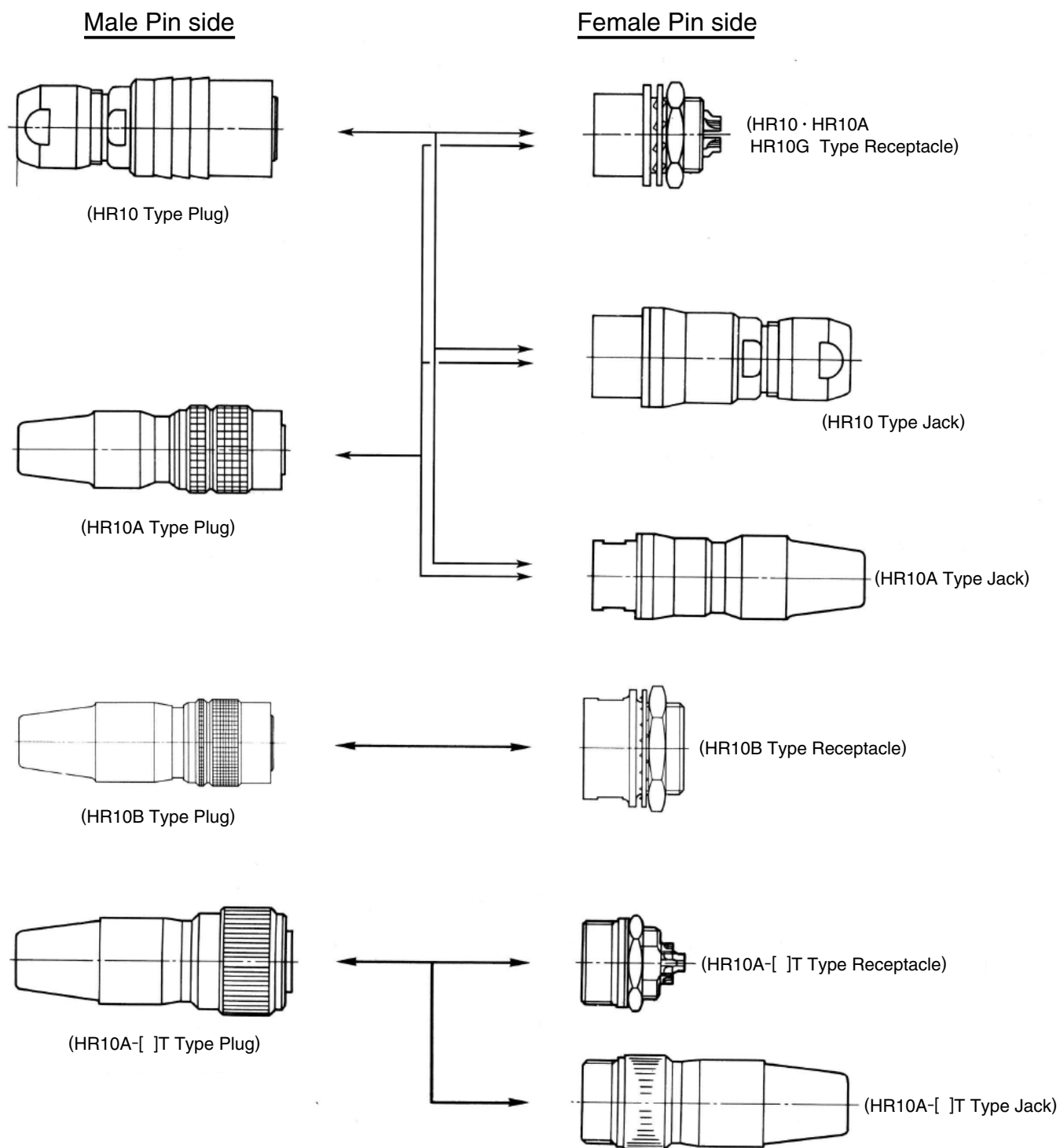
| Size    | Tightening force |
|---------|------------------|
| Size 7  | 1.5N·m(15kg·cm)  |
| Size 10 | 2N·m(20kg·cm)    |
| Size 13 | 2N·m(20kg·cm)    |

|   | HR10 TYPE                                                                                                                                                                                                                                                                                                                                                                                                                                                  | HR10A TYPE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | Use cables with a nominal sectional area of 0.129 mm <sup>2</sup> (AWG#26) at the finish outside diameters applicable for each size.                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| 2 | After processing the cable ends according to the dimensions in the above drawings, fit the parts to the cable as shown in the drawings.                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|   | Fit the parts to the cable in the following order: tightener, clamp washer, and plug body.                                                                                                                                                                                                                                                                                                                                                                 | Fit the parts to the cable in the following order: cord bushing and plug body.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 3 | (solder type)<br>Insert the P shell unit into the assembly tool stand and solder it.<br>(crimp type)<br>After crimping the appropriate crimp terminal to the cable core, insert the crimp terminal into the terminal hole in the P shell unit.                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| 4 | Assemble the connector in the following steps.<br>1.Screw the plug body into the thread in the P shell unit with the tightening force shown in Table 1 using a torque wrench with a fixed torque.<br>Before tightening the plug body,slacken part C so that no load is applied to the soldered wires.<br>2.Apply the clamp washer to the bifurcated part of the plug body, and then tighten the tightener until surface B touches the plug body surface A. | 1.Fix by caulking the clamp accompanying the cable with the cable crimping tool(HR10A-TC-02)<br>2.Screw the plug body into the thread in the P shell until with a tightening force shown in Table 1 using a torque wrench with a fixed torque. Before tightening the plug body, slacken the part D so that no load is applied to the soldered wires.<br>3.Tighten the set screw so that the tip of the screw presses one of the two bosses on the clamp.<br>Fix the set screw with a tightening torque of 0.3N(3kg·cm)<br>4.Attach the cord bushing to the plug body. |
| 5 | This completes the work.                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |

For any question on using the plugs, contact our sales or engineering department.

Remarks : Loctite 242, Henkel Japan or equivalent is recommend to prevent the male thread section of the P shell unit and the set screw for loosening.

## ■Connector

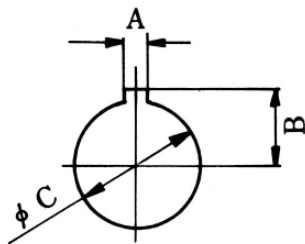


### Notes

- 1 : When using a plug with male terminal, be sure to use a receptacle or jack fitted with female terminal.
- 2 : Standard finish of the terminal is gold plating for the HR10, and silver plating for the HR10A and HR10G.  
Be sure to use male and female connectors of the same plating.

## ■Recommended Mounting Hole

Mounting hole dimension shown here is tight by hexagon nut from back side.



| Shell size<br>Map mark | 7 size                           | 10 size                           | 13 size                           |
|------------------------|----------------------------------|-----------------------------------|-----------------------------------|
| A                      | 1.6 <sup>+0.1</sup> <sub>0</sub> | 2.6 <sup>+0.1</sup> <sub>0</sub>  | 2.6 <sup>+0.1</sup> <sub>0</sub>  |
| B                      | 5.1 <sup>+0.1</sup> <sub>0</sub> | 6.6 <sup>+0.1</sup> <sub>0</sub>  | 8.6 <sup>+0.1</sup> <sub>0</sub>  |
| C                      | 8.1 <sup>+0.1</sup> <sub>0</sub> | 11.1 <sup>+0.1</sup> <sub>0</sub> | 14.5 <sup>+0.1</sup> <sub>0</sub> |
| Panel thickness        | 0.7~2                            | 0.7~2                             | 0.8~1.5                           |

## ■Contact arrangement

| Shell size             | 7 size              |   |   | 10 size             |    |
|------------------------|---------------------|---|---|---------------------|----|
| Contact arrangement    |                     |   |   |                     |    |
| No. of pins            | 4                   | 5 | 6 | 10                  | 12 |
| Withstanding voltage   | AC500V for a minute |   |   | AC300V for a minute |    |
| Current rating         | 2A                  |   |   | 2A                  |    |
| Insulation resistance  | MIN 1,000MΩ         |   |   | MIN 1,000MΩ         |    |
| Contact resistance     | MAX 10mΩ            |   |   | MAX 10mΩ            |    |
| Solder pot inside dia. | φ0.8                |   |   | φ0.8                |    |

| Shell size             | 10 size             | 13 size             |
|------------------------|---------------------|---------------------|
| Contact arrangement    |                     |                     |
| No. of pins            | 10+coaxial contact  | 20                  |
| Withstanding voltage   | AC300V for a minute | AC300V for a minute |
| Current rating         | 2A                  | 2A                  |
| Insulation resistance  | MIN 1,000MΩ         | MIN 1,000MΩ         |
| Contact resistance     | MAX 10mΩ            | MAX 10mΩ            |
| Solder pot inside dia. | -                   | φ0.8                |

Note 1. The contact arrangement shown here is the mating surface of socket insert assembled in a receptacle.  
2. The withstanding voltage shown here is test voltage value.  
3. The isulation resistance value is measured at DC100V.  
4. The contact resistance value is measured at DC1A.

## ■Precautions

- Switch off the power of the circuit before disconnecting or plugging-in the connector.
- Use a connector with socket contacts at the power side of the circuit.
- Make sure that the coupling is in completely cocked position.
- The cable pull and twisting strength and other characteristics may differ, depending on the cable structure.  
Please confirm vefore the use.

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