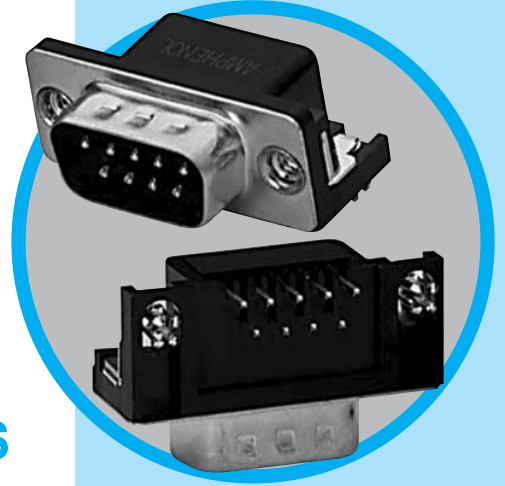


SD

D'Sub connectors - Stamped and Formed Contacts

RIGHT ANGLE BOARD MOUNT CONNECTORS



MAIN CHARACTERISTICS

Specifications

- Connectors according to: MIL C24308 - NFC 93425-HE5

Materials and Platings	
Shells	Steel, tin over nickel plating
Insulator	Glass-filled thermoplastic, UL 94V- 0
Pin contacts	Brass, selected gold in mating area; 2.54µm (100 µ") min.tin on termination area over 1.27µm (50µ") min.nickel
Socket contact	Phosphor bronze, selected gold in mating area;2.54µ(100µ") min.tin on termination area over 1.27µm (50µ") min.nickel
Rear insert	Brass, 2.54µm (100µ") min.nickel plated
Boardlock	Phosphor bronze or Brass, 2.54µm (100µ") min.nickel plated
Screwlock	Brass, 2.54µm (100µ") min.nickel plated

Electrical Data	
Current rating	5A
Voltage rating	250V AC/ rms 50Hz
Withstanding voltage	1000V AC/rms 50Hz for one minute
Insulation resistance	1000MΩ at 500V DC
Contact resistance	15mΩ max

Climatic Data	
Operating temperature	-55°C to +125°C
Salt spray	24 hours

Mechanical Data

Single contact insertion force0.54kg (1.19lb) max

Single contact withdrawal force0.06kg (0.13lb) min

Mating and unmating force

Unit: kg (lb)

	A4 Style		1A Style	
No. of Cts	Mate (max)	Unmate (min)	Mate (max)	Unmate (min)
9	3.05 (6.74)	0.36 (0.79)	4.6 (10.17)	0.4 (0.88)
15	5.09 (11.24)	0.46 (1.01)	7.7 (17.02)	0.5 (1.10)
25	8.44 (18.66)	0.81 (1.8)	12.7 (28.07)	0.8 (1.77)
37	12.51 (27.65)	1.1 (2.47)	17.7 (39.12)	1.2 (2.65)

Standard plating thickness

- gold flash
- 0.381µm (15µ") gold
- 0.76 µm (30µ") gold

DESCRIPTION

The Amphenol "SD" series features precision formed contacts and boardlocks.

This series gives you Amphenol's high standards of quality and reliability to meet all of your commercial requirements.

*Economical
right angle PCB
mount
connectors*

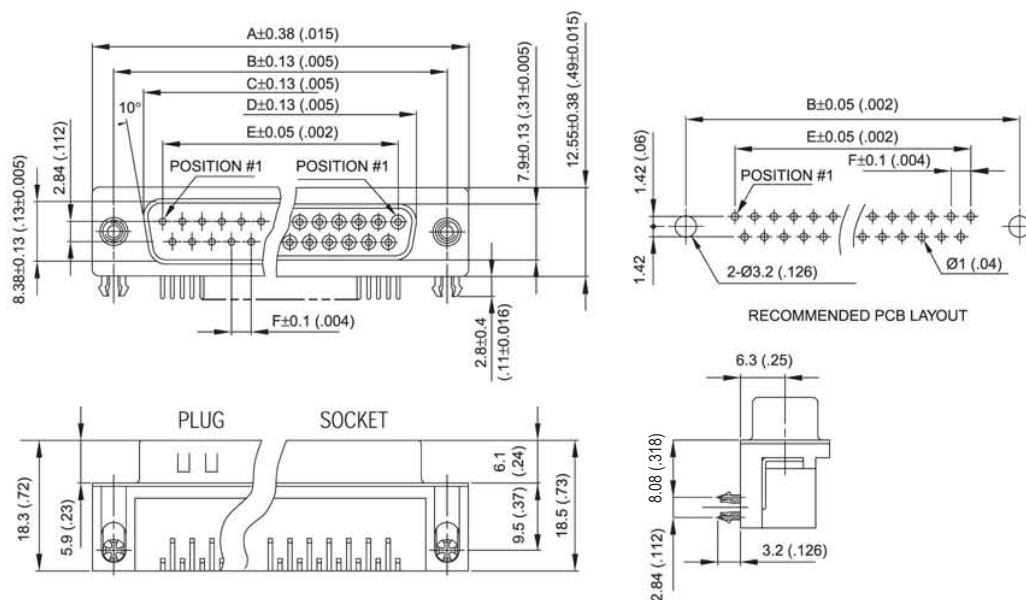
APPLICATIONS

- Industrial
- Telecom
- Any industry standard I / O connections

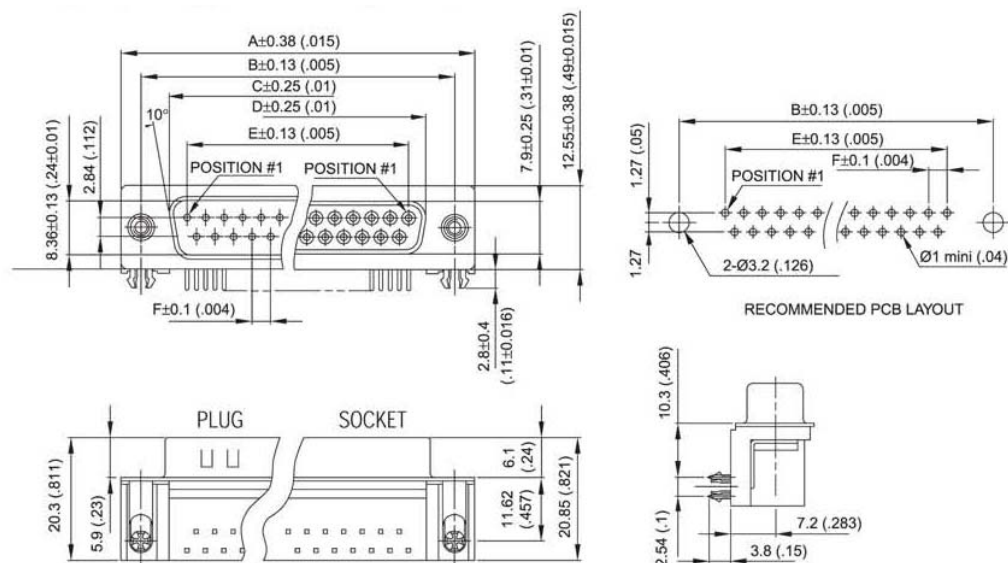


Amphenol

SD / E7

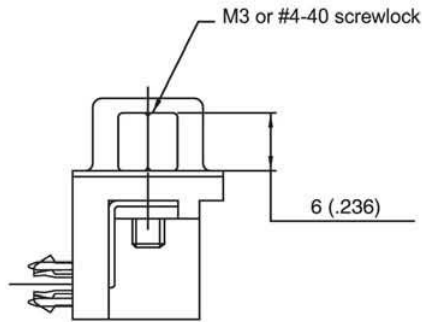
A4 style (MIL Footprint)

Nb OF CONTACTS	DIMENSIONS mm (inch)					
	A	B	C	D	E	F
9	30.84 (1.21)	24.99 (.98)	16.92 (.67)	16.24 (.64)	11.09 (.44)	2.74 (.108)
15	39.14 (1.54)	33.32 (1.31)	25.25 (.99)	24.56 (.97)	19.39 (.76)	2.74 (.108)
25	53.04 (2.09)	47.04 (1.85)	38.96 (1.53)	38.38 (1.51)	33.24 (1.31)	2.77 (.109)
37	69.32 (2.73)	63.50 (2.50)	55.42 (2.18)	54.76 (2.16)	49.86 (1.96)	2.77 (.109)

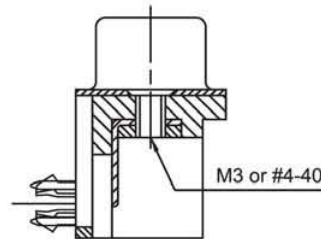
1A style (European Footprint)

Nb OF CONTACTS	DIMENSIONS mm (inch)					
	A	B	C	D	E	F
9	30.84 (1.21)	24.99 (.98)	16.92 (.67)	16.24 (.64)	11.96 (.43)	2.74 (.108)
15	39.1 (1.54)	33.32 (1.31)	25.25 (.99)	24.66 (.97)	19.18 (.755)	2.74 (.108)
25	53.09 (2.09)	47.04 (1.85)	38.96 (1.53)	38.38 (1.51)	33.24 (1.31)	2.77 (.109)
37	69.4 (2.73)	63.50 (2.50)	55.42 (2.18)	54.84 (2.16)	49.86 (1.96)	2.77 (.109)

Panel mounting option



Front Female Screwlock
4F / 3F



Threaded Rear Insert
4R / 3R

How to order

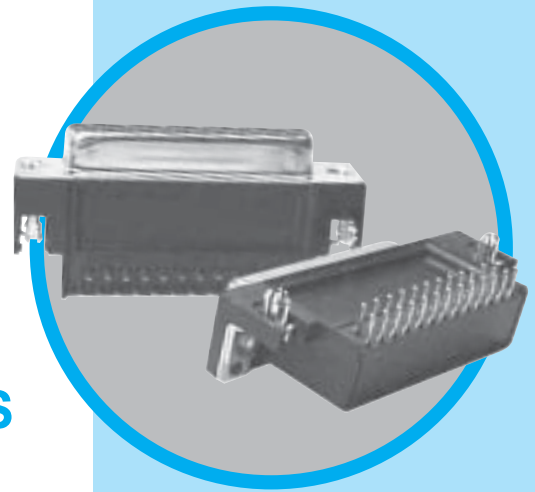
L		...	SD	...	...	...	...	CH	...	C309
RoHS Compliant										
gold flash	77: tinned shell for receptable 717: tinned shell + dimples for plug									
0.4µm (15µ")	177: tinned shell for receptable 777: tinned shell + dimples for plug									
shell size: E, A, B, C										
configuration: 9, 15, 25, 37										
contact type: P = pin S = socket										
		plating option: valid only for 0.76µm (30µ") part numbers to be written as follow: or 77 SD.....C309 717 SD.....C309								
		mounting options: 4F = front screwlock 4-40 3F = front screwlock M3 4R = rear insert 4-40 3R = rear insert M3								
		PCB locking type: grounding tabs + board locks								
		Footprint: 1A (European) A4 (MIL)								

For special request, please consult factory

SD

D-Sub connectors - Stamped and Formed Contacts

RIGHT ANGLE BOARD MOUNT CONNECTORS FOOTPRINT 14.99 mm (.590")



CHARACTERISTICS

Specifications

- **UL File:** E119881
- Connectors according to MIL C24308

Materials and Platings	
Shells	Steel, tin over nickel plating
Insulator	Glass-filled thermoplastic, UL 94V-0
Pin contacts	Brass, selected gold in mating area; 2.54µm (100µ") min. tin on termination area over 1.27µm (50µ") min. nickel
Socket contact	Phosphor bronze, selected gold in mating area; 2.54µm (100µ") min. tin- on termination area over 1.27µm (50µ") min. nickel
Rear insert	Brass, 2.54µm (100µ") min. nickel plated
Screwlock	Brass, 2.54µm (100µ") min. nickel plated

Electrical Data	
Current rating	5A
Voltage rating	600V AC/rms 50Hz
Withstanding voltage	1000V AC/rms 50Hz for one minute
Insulation resistance	5000MΩ
Contact resistance	10mΩ max

Climatic Data	
Operating temperature	-55°C to +125°C
Salt Spray	24 hours

Mechanical Data		
Mating and unmating force		
Unit: kg (lb)		
No. of Cts	Mate (max)	Unmate (min)
9 (size E)	3.05 (6.74)	0.36 (0.79)
15 (size A)	5.09 (11.24)	0.46 (1.01)
25 (size B)	8.44 (18.66)	0.81 (1.8)
37 (size C)	12.51 (27.65)	1.1 (2.47)

Standard plating thickness	• gold flash • 0.4µm (15µ") gold • 0.76 µm (30µ") gold
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DESCRIPTION

The Amphenol "SD" series features precision formed contacts and boardlocks.

This series gives you Amphenol's high standards of quality and reliability to meet all of your commercial requirements.

*Economical
right angle PCB
mount connectors*

APPLICATIONS

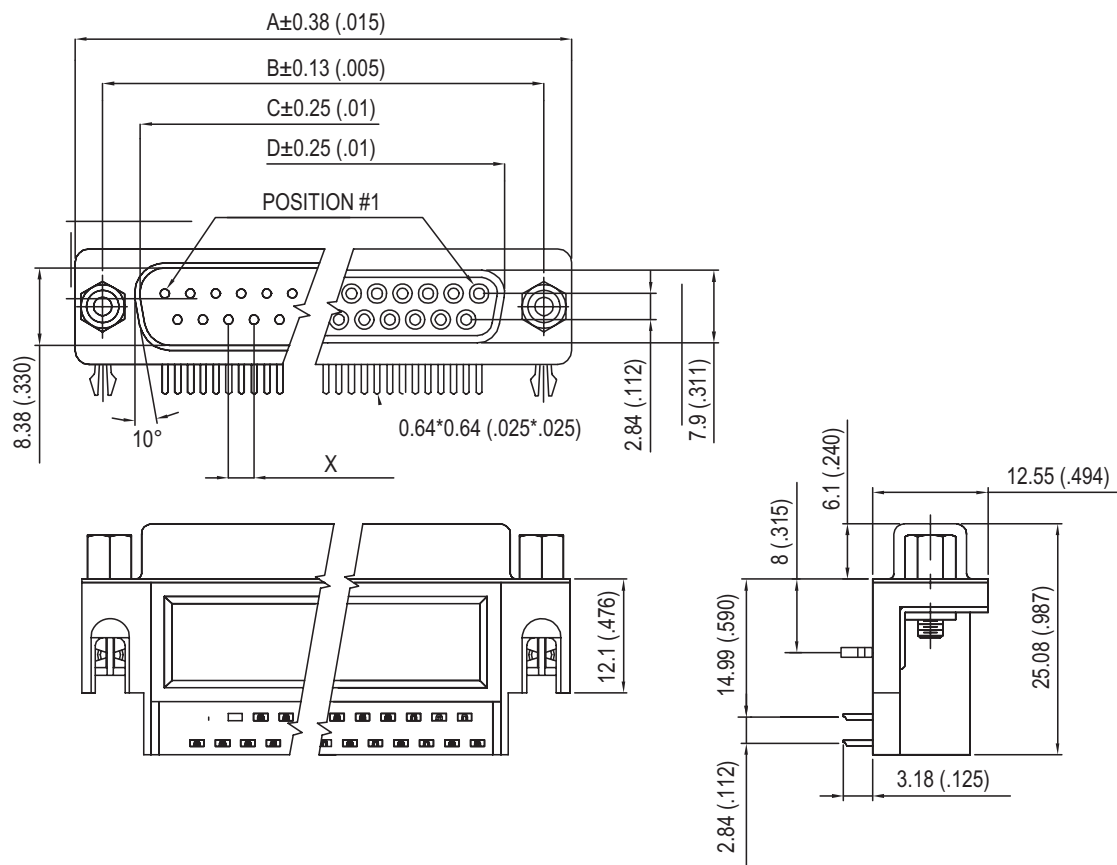
- Industrial
- Telecom
- Any industry standard I / O connections



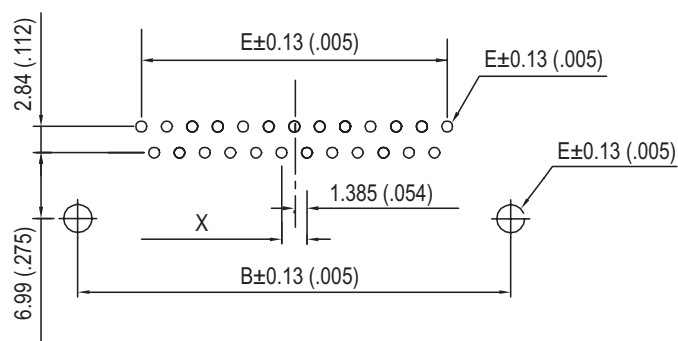
Amphenol

SD / E8

Shell Size Dimensions

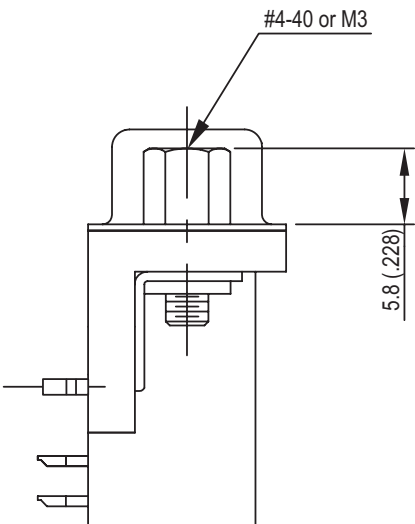


Recommended P.C.B. Layout

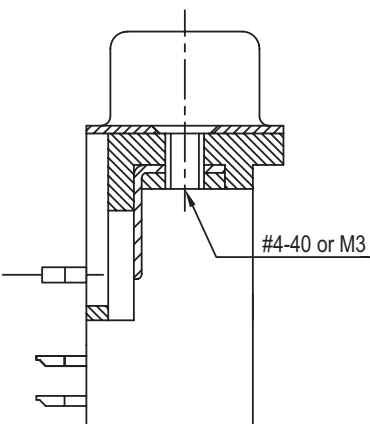


Nb OF CONTACTS	DIMENSIONS mm (inch)					
	A	B	C	D	E	X
9	30.84 (1.214)	24.99 (.984)	16.92 (.666)	16.26 (.640)	11.08 (.436)	2.74
15	39.24 (1.545)	33.32 (1.312)	25.25 (.994)	24.56 (.967)	19.39 (.763)	2.74
25	53.04 (2.088)	47.04 (1.852)	38.96 (1.534)	38.30 (1.508)	33.24 (1.309)	2.77
37	69.34 (2.730)	63.50 (2.500)	55.42 (2.182)	54.76 (2.156)	49.86 (1.963)	2.77

Panel mounting option



Front Female Screwlock
4F/3F



Threaded Rear Insert
4R/3R

How to order

RoHS Compliant

gold flash

0.4µm (15µ")

77: tinned shell for receptable
717: tinned shell + dimples for plug

177: tinned shell for receptable
777: tinned shell + dimples for plug

shell size: E, A, B, C

configuration: 09, 15, 25, 37

contact type:
P = pin
S = socket

L

...

SD

...

...

...

AB

CH

...

C309

plating option:
valid only for 0.76µm (30µ")
part numbers to be written as follow:
77SD.....C309
or
717SD.....C309

mounting options:
4F = front screwlock 4-40
3F = front screwlock M3
4R = rear insert 4-40
3R = rear insert M3

PCB locking type:
grounding tabs + boardlocks

footprint: 14.99 mm (.590")

For special request, please consult factory

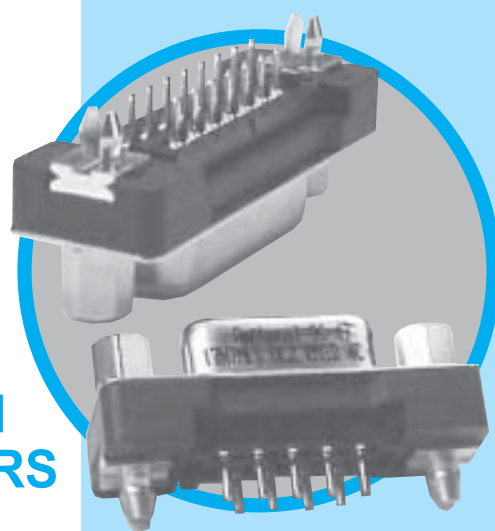
HOW TO ORDER

SD / E8

TS

D-Sub connectors - Stamped and Formed Contacts

STRAIGHT PCB TERMINATION ONE METAL SHELL CONNECTORS



CHARACTERISTICS

Specifications

- Connectors according to MIL C24308

Materials and Platings	
Shells	Steel, tin over nickel plating
Insulator	Glass-filled thermoplastic, UL 94V-0
Contacts	Copper alloy, with selective gold plating
Boardlock	Brass with nickel plating
Screwlock	Brass with nickel plating

Electrical Data	
Current rating	5A
Voltage rating	600V AC/rms 50Hz
Withstanding voltage	1000V AC/rms 50Hz for one minute
Insulation resistance	5000MΩ
Contact resistance	10mΩ max

Climatic Data	
Operating temperature	-55°C to +125°C

Mechanical Data		
Mating and unmating force		
Unit: kg (lb)		
No. of Cts	Mate (max)	Unmate (min)
9	3.05 (6.74)	0.36 (0.79)
15	5.09 (11.24)	0.46 (1.01)
25	8.44 (18.66)	0.81 (1.8)
37	12.51 (27.65)	1.1 (2.47)
Standard plating thicknesses • gold flash • 0.4μm (15μ") gold • 0.76 μm (30μ") gold		

DESCRIPTION

The one shell D-sub Amphenol series features, stamped and formed contacts.

This series gives you Amphenol's high standards of quality and reliability to meet all of your commercial requirements

*Economical
straight PCB,
one shell
connectors*

APPLICATIONS

- Industrial
- Telecom
- Any industry standard I / O connections



Amphenol

TS / E10