

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1488991-2 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M208

SUPPLIER MFG DATE 02/23/05

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 750

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 3P FML ASSY, SEAL, STD, B KEY, NOC

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 02/23/05 PACKAGING REV H

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

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SHIPPER PACKAGING DESCRIBED BELOW: PLC 400

LAST CHANGED: 05/01/06

PACKAGE QUANTITY	750
INSTRUCTION	LBL FORMATS
SHEET REQD.	REQUIRED
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	999102-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995265-3	BAG, GUSSETED	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	1.6100000	MR
999077-5	LABEL STOCK	1.0000000	PC
1- 999713-0	BOX, SHIPPING, RSC, AIAG	1.0000000	PC

OPERATION DESCRIPTION

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PLACE BAG IN BOX.
 PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
 FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

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PALLETIZATION PACKAGING DESCRIBED BELOW: PLC 500

LAST CHANGED: 02/23/05

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
698313-1	FILM, STRETCH	AS REQD	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 02/23/05

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

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PLACE 8 BOXES PER LAYER ON PALLET.

PLACE 6 LAYERS PER PALLET.

MAXIMUM BOXES PER PALLET TO BE 48.

*** NO OVERHANG ALLOWED ***

SECURE LOAD WITH STRECTHWRAP BEFORE SHIPPING.