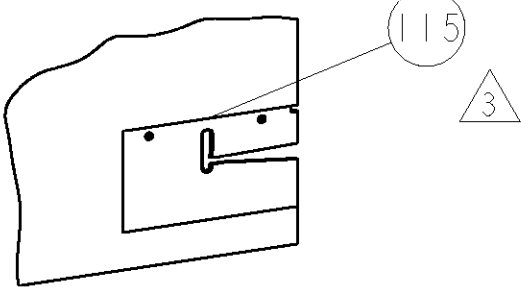
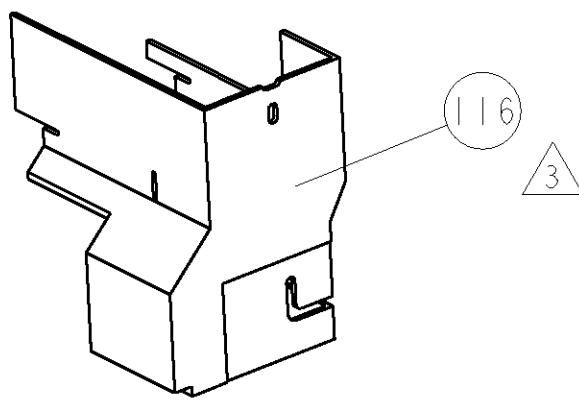
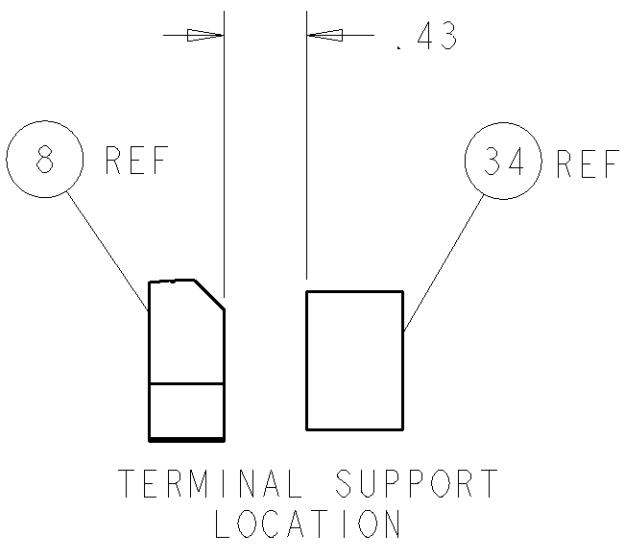
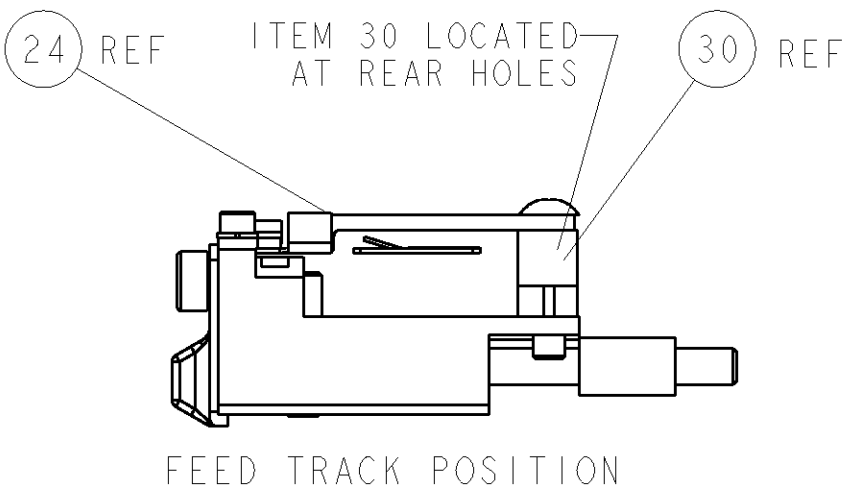
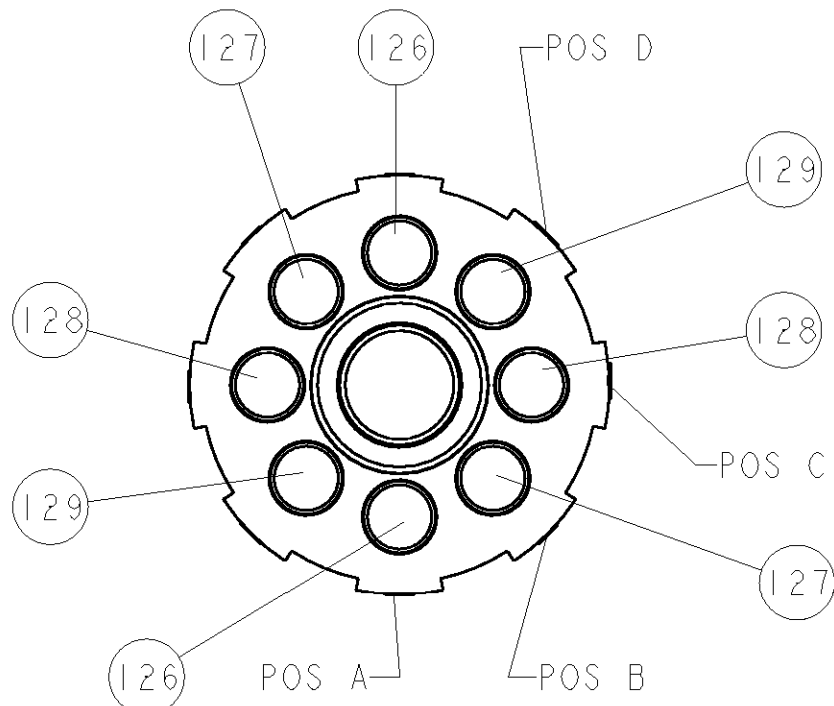


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852372-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852372-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852372-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852372-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852372-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

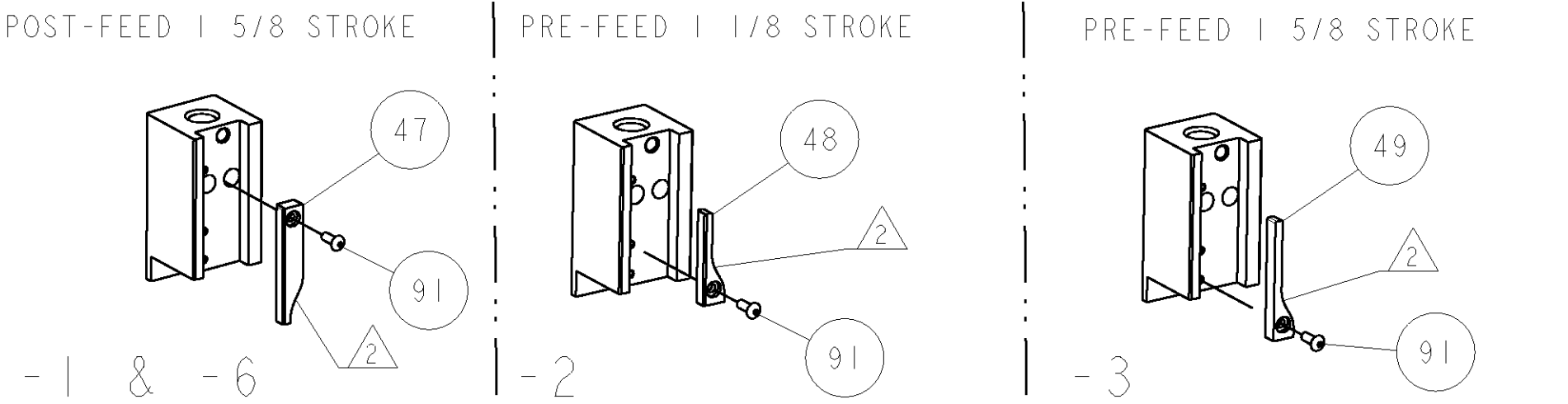
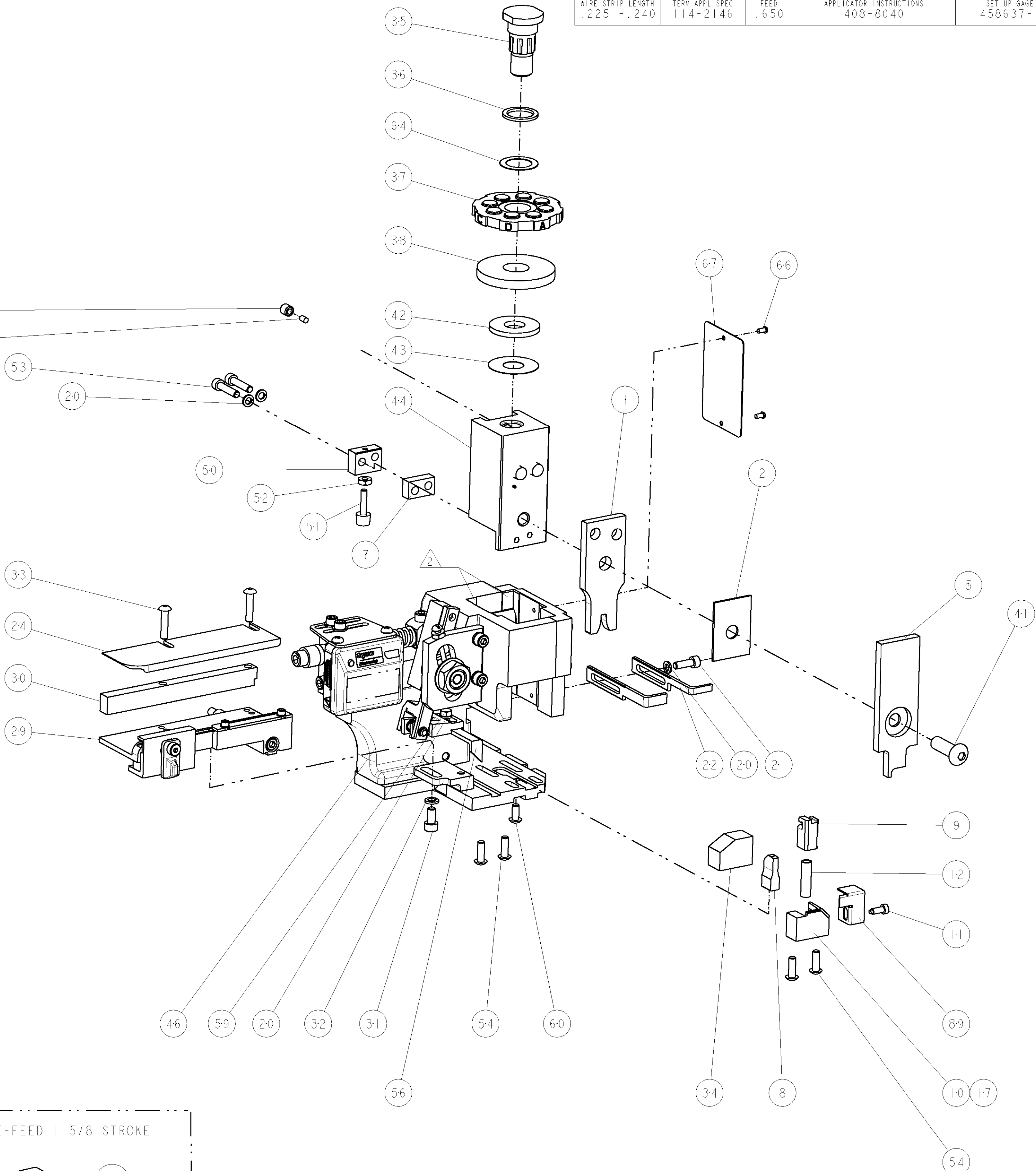
4. REFER TO TERMINAL CUSTOMER DRAWING FOR CRIMP HEIGHT CALCULATIONS.
△ SET-UP WIRE SIZES:
PAD-A: (1) #15 MAG WIRE & (1) #16 MAG WIRE
PAD-B: (1) #13 MAG WIRE
PAD-C: (1) #14 MAG WIRE
PAD-D: (1) #15 MAG WIRE



AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: .250 SERIES AMPLIVAR TAB					
TYCO PN	-	AMP TERMINAL - AMP CRIMP SPECS			
1742265-1	-				
-	-	PAD LTR	CRIMP HEIGHT	CMA RANGE	
-	-	A	.098±.002[2.49±0.05mm]	6001-7000 CMA	
-	-	B	.094±.002[2.39±0.05mm]	5001-6000 CMA	
-	-	C	.090±.002[2.29±0.05mm]	4001-5000 CMA	
-	-	D	.085±.002[2.16±0.05mm]	3000-4000 CMA	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.140 [3.56mm]	F	3000-7000 CMA
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.225 -.240	114-2146	.650	408-8040		458637-1



-	2	2	2	2	-	7-354778-9	PIN, WIRE DISC, .2890	129
-	2	2	2	2	-	6-354778-7	PIN, WIRE DISC, .2830	128
-	2	2	2	2	-	5-354778-9	PIN, WIRE DISC, .2790	127
-	2	2	2	2	-	4-354778-9	PIN, WIRE DISC, .2740	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-5	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-4	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	690472-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633359-4	ANVIL, AMPLIVAR	8
-	1	1	1	1	-	2-240641-5	SPACER	7
-	1	1	1	1	-	3-455889-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	4-1673600-7	CRIMPER, WIRE	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
DIMENSIONS:						TOLERANCES UNLESS OTHERWISE SPECIFIED:		
INCHES						9 PLC	±.01	
						1 PLC	±.01	
						3 PLC	±.001	
						4 PLC	±.0001	
						ANGLES	±.001	
						FINISH		
MATERIAL						WEIGHT		
						CUSTOMER DRAWING		
						SCALE	3:5	
						SHEET	1	
						OF	1	
						REV	A	

CUSTOMER VIEWABLE ASSEMBLY