

DO NOT
SCALE FROM
THIS PRINT

**ALL DIMENSIONS ARE REFERENCE
(SEE T-1M44-XXXX-XX FOR CONTROL PRINT)**

T1M44-X-XXXX-01-XX

SUPPLIED
*L: LOOSE
-R: REEL
-M: MINI REEL

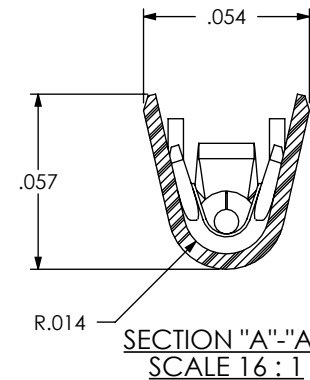
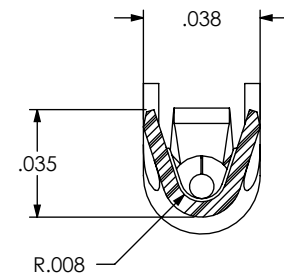
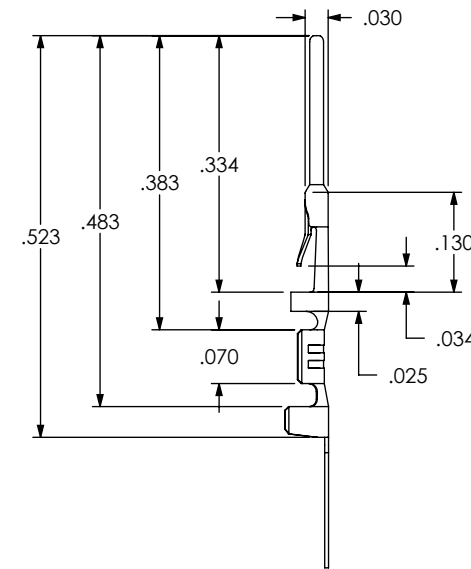
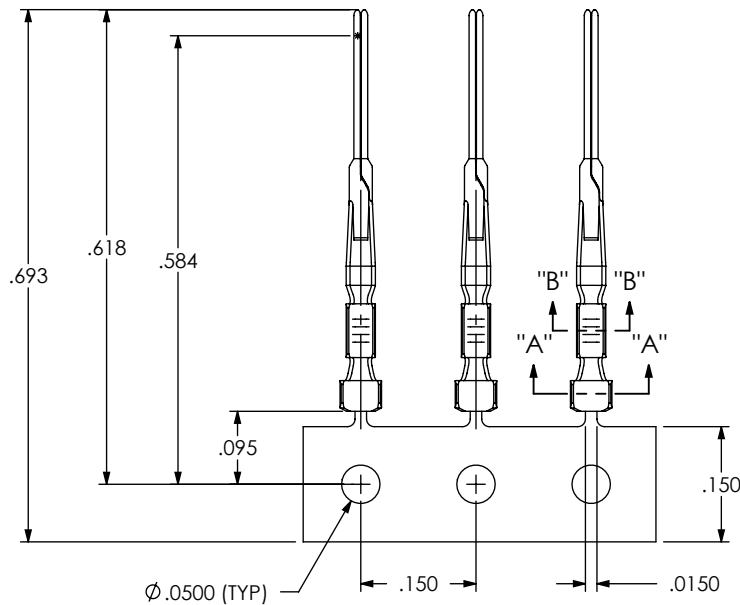
PLATING SPECIFICATION

-GF: 3μ" GOLD FLASH IN CONTACT AREA,
3μ" GOLD ON TAIL
-G: 10μ" LIGHT GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-H: 30μ" HEAVY GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL

LEAD STYLE
-2830: 28-30 AWG

(* = FOR EXISTING CUSTOMERS ONLY)

CARRIER SPECIFICATIONS



NOTES:

1. PLATED T-1MM PARTS ARE TO BE UNWOUND THEN REWOUND AND COUNTED, POSITIONED AS SHOWN ON SAMTEC REEL WITH VIEWPORTS, LABELED T1M44 WITH APPROPRIATE PLATE CALL OUT AND LABEL PLACED AS SHOWN.
2. MAXIMUM ALLOWABLE SPLICES PER REEL:
-R: 2
-M: 1
3. SPLICES ARE NOT TO BE CONNECTED.
4. NUMBER OF SPLICES TO BE MARKED ON EACH REEL.
5. REELED PARTS TO BE INTERLEAVED WITH PAPER BETWEEN EACH LAYER OF PARTS.
6. ALLOWABLE INTERLEAF SPLICES PER REEL:
-R: 3
-M: 1
7. SECURELY CONNECT INTERLEAF SPLICE.
8. OUTER WRAP SHALL RECEIVE RB-24-0.75-P PROTECTIVE REEL BAND.
9. DUE TO PLATING REQUIREMENTS CONTACT SAMPLES MAY BE REMOVED INTERMITTINGLY FROM THE BANDOLIER RESULTING IN SMALL GAPS BUT DOES NOT AFFECT FINAL COUNT.
10. QTY PER REEL:
-R: 35,000 +100/-0 PCS
-M: 5,000 +300/-0 PCS

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES

PROPRIETARY NOTE
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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 8:1
BeCu
THICKNESS: .0050

DESCRIPTION:
.050" C.L. DISCRETE WIRE TERMINAL

DWG. NO.
T1M44-X-XXXX-01-XX

BY: G. PURVIS 12/21/2007 **SHEET 1 OF 2**

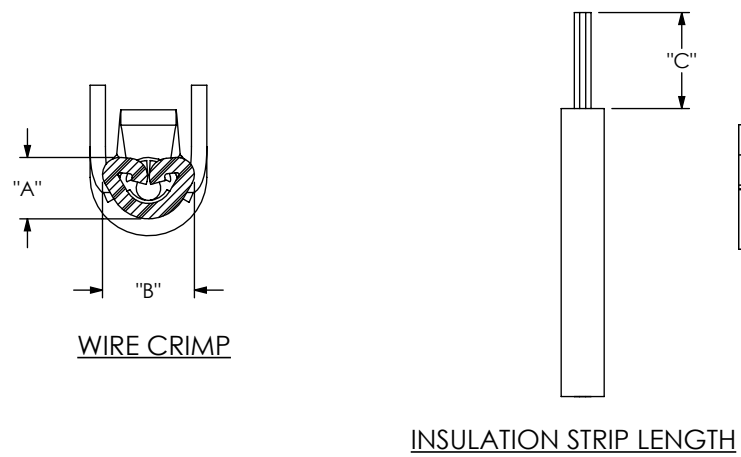


TABLE 1							
P/N	AWG	STRANDS/AWG	INSULATION OD	"A"	"B"	"C"	PULL FORCES (LBS)
T-1M44-2830-XX	30	7/38	.0290-.0380	0.0170	0.0300	0.105	1.5
	28	7/36		0.0180	0.0300		2

FIG 2
RECOMMENDED PROCESSING

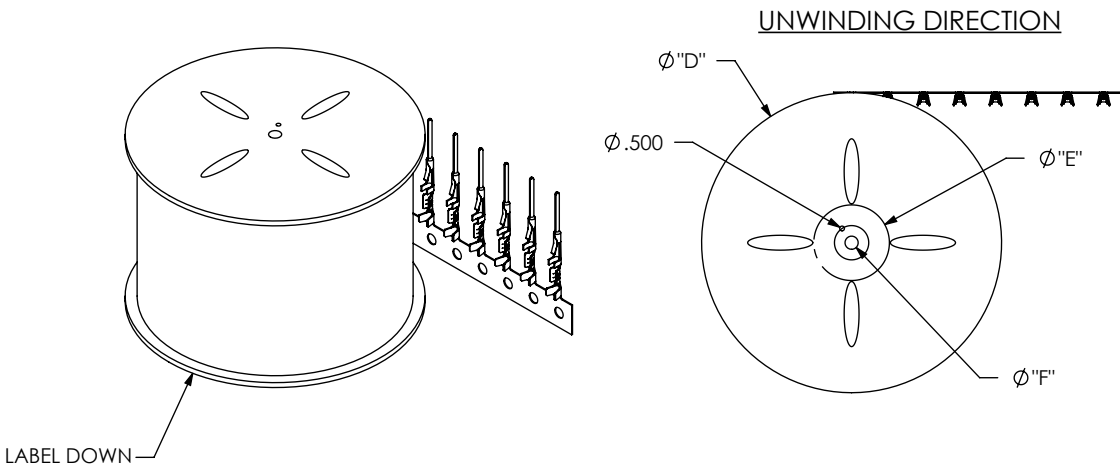


TABLE 2				
SUPPLIED	REEL PART NUMBER	"D"	"E"	"F"
-R	R-24-05.00-0.75-P	24.0	5.50	1.125
-M	MR-13.0-4.00-24	12.0	5.375	1.000

FIG 3
REEL SPECIFICATIONS

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	DESCRIPTION: .050" C.L. DISCRETE WIRE TERMINAL
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