

HSS Hand Taps Metric Sets

Metric Standard



Standard ISO 529. Straight flute.
Sets of three
Comprising - 1 each taper, second and bottoming.

Right Hand Cutting

Size x Pitch (mm)	Order Code	Price Each			
		1+	5+	10+	20+
2.0 x 0.4	147-2052	13.88	13.60	13.33	13.06
2.5 x 0.45	147-2053	11.29	11.06	10.84	10.63
3.0 x 0.5	147-2054	7.66	7.51	7.36	7.21
3.5 x 0.6	147-2055	8.29	8.12	7.96	7.80
4.0 x 0.7	147-2056	6.96	6.82	6.68	6.55
5.0 x 0.8	147-2058	7.71	7.56	7.40	7.26
6.0 x 1.0	391-5608	6.50	— —	— —	— —
7.0 x 1.0	147-2060	12.29	12.04	11.80	11.57
8.0 x 1.25	391-5610	7.30	— —	— —	— —
9.0 x 1.25	147-2062	13.08	12.82	12.56	12.31
10.0 x 1.5	147-2063	11.11	10.89	10.67	10.46
11.0 x 1.5	147-2064	17.77	17.41	17.07	16.72
12.0 x 1.75	147-2065	16.59	16.26	15.93	15.61
14.0 x 2.0	147-2066	19.47	19.08	18.70	18.33
16.0 x 2.0	147-2067	23.90	23.42	22.95	22.49
18.0 x 2.5	147-2068	34.74	34.05	33.36	32.70
20.0 x 2.5	147-2071	39.44	38.65	37.88	37.12
24.0 x 3.0	147-2072	56.40	55.27	54.17	53.08

Left Hand Cutting

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Size x Pitch (mm)	Order Code	Price Each			
		1+	5+	10+	20+
3.0 x 0.5	147-2118	28.93	28.35	27.78	27.23
4.0 x 0.7	147-2119	26.03	25.51	25.00	24.50
5.0 x 0.8	147-2120	27.63	27.08	26.54	26.01
6.0 x 1.0	147-2121	28.41	27.84	27.28	26.74
8.0 x 1.25	147-2122	31.46	30.83	30.21	29.61
10.0 x 1.50	147-2123	41.98	41.14	40.32	39.51