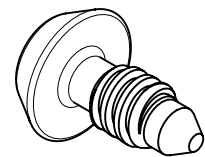
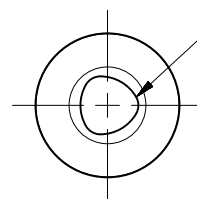


PART NUMBER	A	B	C	D
09-T-102	0.100	0.197	0.422	0.547
09-T-103	0.150	0.147		
09-T-202	0.100	0.322	0.547	0.672
09-T-203	0.150	0.272		
09-T-204	0.200	0.222		
09-T-205	0.250	0.172		
09-T-302	0.100	0.447	0.672	0.797
09-T-303	0.150	0.397		
09-T-304	0.200	0.347		
09-T-305	0.250	0.297		
09-T-307	0.350	0.197		
09-T-402	0.100	0.572	0.797	0.922
09-T-403	0.150	0.522		
09-T-404	0.200	0.472		
09-T-405	0.250	0.422		
09-T-407	0.350	0.322		
09-T-409	0.450	0.222		

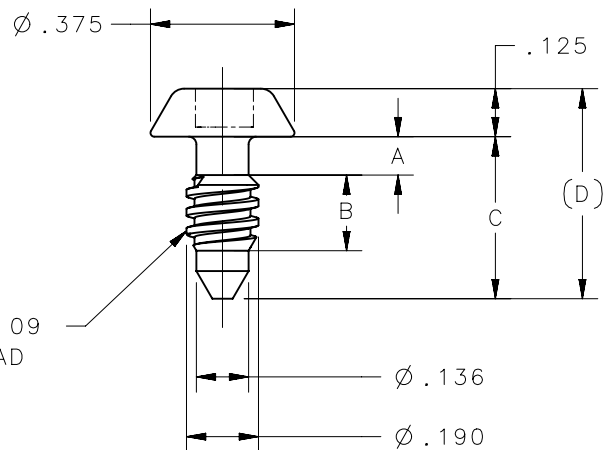
REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
E	15FEB2018	HPD/DMS	PRN: P2018-0417



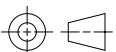
SCALE 2:1



NO. 4 SIZE TOOLHEAD RECESS:
OPERATE WITH A SOUTHCO KEY
NO. 29-90-214-10 OR DRIVER
NO.29-90-114-10.



SOUTHCO NO. 09
SQUARE THREAD

09-T-XXX	SCREW	LOW CARBON STEEL	CASE HARDENED	ZINC PLATE, CHROMATE PLUS SEALER				
PART NUMBER	TYPE OF COMPONENT	MATERIAL	HEAT TREATMENT	FINISH				
	THIRD ANGLE PROJECTION	 southco® CONNECT • CREATE • INNOVATE DESCRIPTION NO. 09 TOOLHEAD SCREW						
	INCHES [MM]							
	TOLERANCES UNLESS OTHERWISE NOTED							
SURFACE AREA	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.							
VOLUME								
PROPRIETARY ITEM EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.								
PER ASME Y14.5M-1994		SIZE A	SYSTEM NX	DWG NO. J-09-T-1				
DRAWN BY JHV		DATE 25APR1988	SCALE 2:1	SHEET 1 OF 1				