

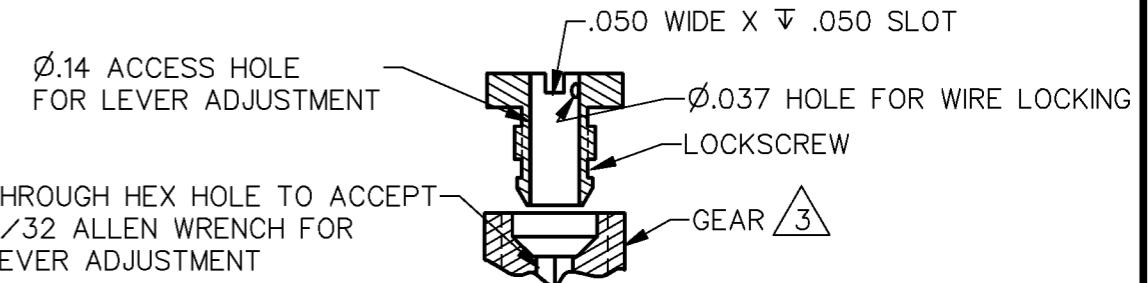
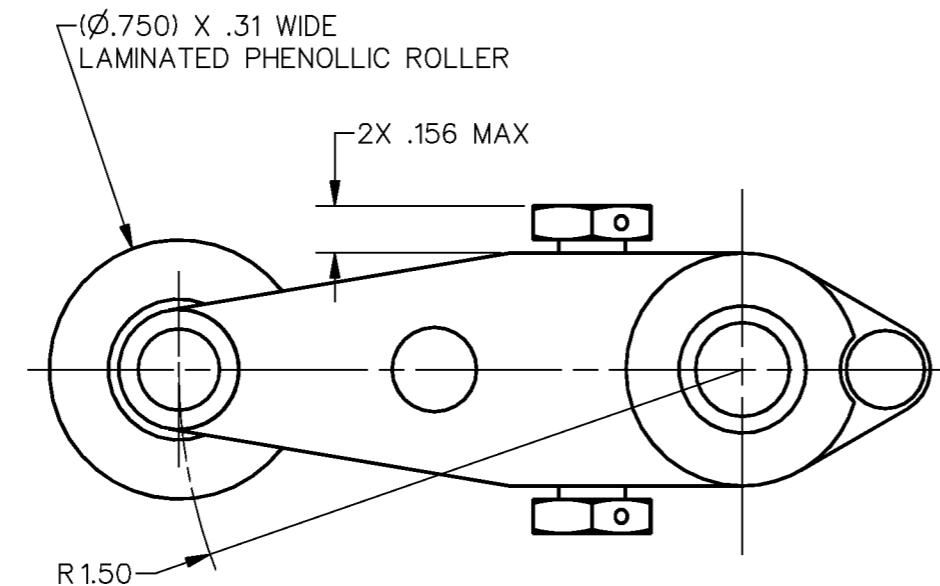
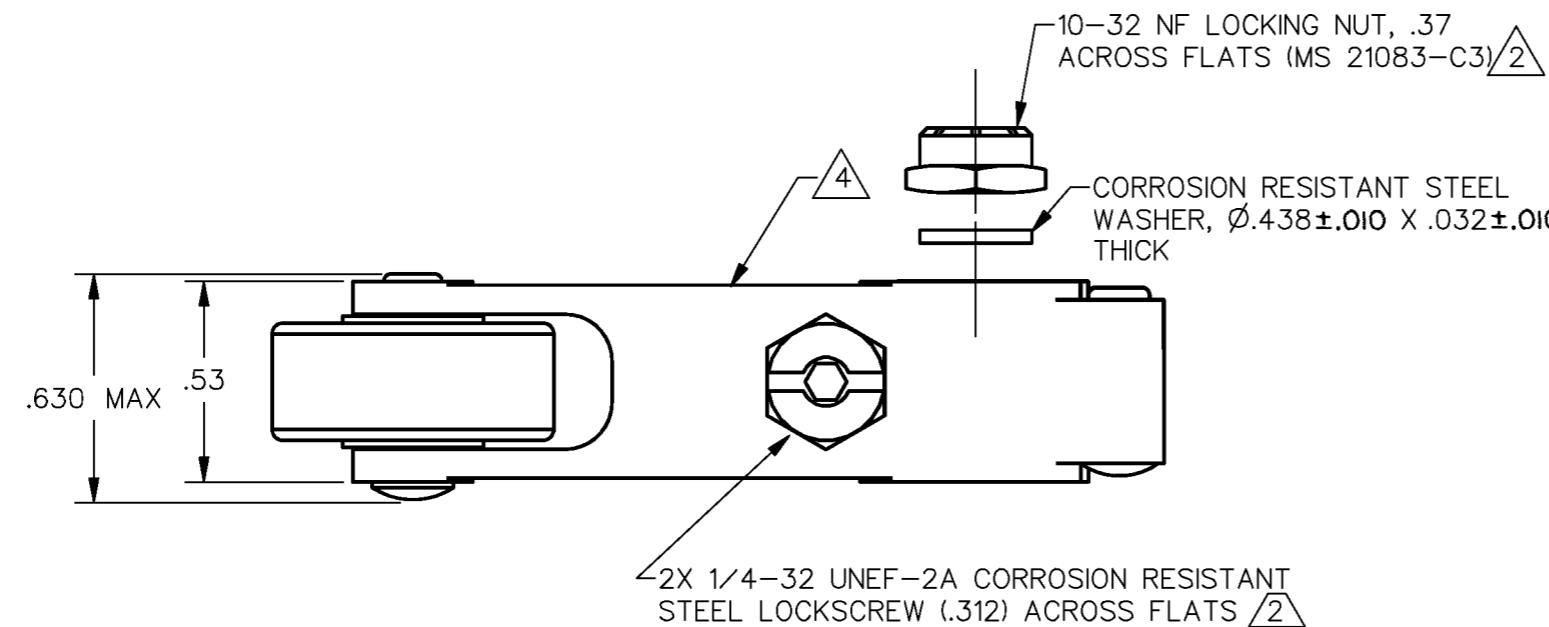
6PA205
CATALOG LISTING
PAGE 1 OF 1
RELEASE NO. PR-22293
REPLACES X11531-EN

REVISIONS
A PR-22293 J J A 13AUG96
B C085170 J A K 13 OCT 97
C C094031 G R T 18 JAN 99
D C094418 J A F 25 FEB 99
E 0017178 KRB 25NOV05

FORMTEK

DRAWN

J J A 13 AUG 96 CHECK J A F 23 AUG 96 CHECK



2X LEVER ADJUSTMENT DETAIL

LEVER MAY BE ADJUSTED FOR AN INFINITE NUMBER OF POSITIONS THRU 360°. ADJUSTMENT IS MADE BY LOOSENING THE LOCK NUT AND THEN THE LOCKSCREW AND TURNING GEAR UNTIL LEVER IS IN DESIRED POSITION. LOCKSCREW AND LOCK NUT ON SHAFT IS THEN TIGHTENED TO POSITIVELY LOCK LEVER IN POSITION.

NOTES

- 1 PARTS FURNISHED UNASSEMBLED IN BULK AS A PACKET
- 2 DO NOT APPLY MORE THAN 20-25 INCH-POUNDS OF TORQUE WHEN TIGHTENING LOCKING NUT
- 3 WORK GEAR TO TURN WITH 6 IN-LB MAX TORQUE WITH SCREWS LOCKED OUT TIGHT
- 4 ALUMINUM DIE CAST LEVER COATED WITH SOLID FILM LUBRICANT (BLACK GRAPHITE)

THIRD ANGLE PROJECTION
SCALE 2:1
DO NOT SCALE PRINT
UNLESS OTHERWISE SPECIFIED
TOLERANCES ARE
ONE PLACE (.0) ± .030
TWO PLACE (.00) ± .015
THREE PLACE (.000) ± .005
ANGLES ±
WEIGHT

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