

LM78L 100-mA Fixed Output Linear Regulator

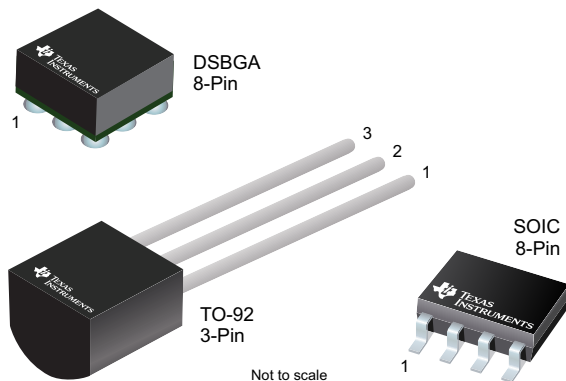
1 Features

- For lower cost alternative, see the [UA78L](#)
- Input voltage up to 30 V
- Output voltage tolerances of $\pm 5\%$ over the temperature range
- Available output voltages: 5 V, 6.2 V, 8.2 V, 9 V, 12 V, and 15 V
- Output current of 100 mA
- Output transistor safe area protection
- Internal thermal overload protection
- Internal short-circuit current limit
- No external components
- Available in tiny DSBGA package
- Available in 3-pin TO-92 and 8-pin SOIC low profile packages

2 Applications

- [Battery chargers](#)
- [Portable instrumentation](#)
- [LED lighting](#)
- [Appliances](#)

Package Options



3 Description

The LM78L series (LM78Lxx throughout this document) of three terminal positive regulators is available with several fixed output voltages, making them useful in a wide range of applications. Used as a Zener-diode and resistor combination replacement, the LM78Lxx usually provides an effective output impedance improvement of two orders of magnitude and lower quiescent current. These regulators can provide local, on-card regulation, eliminating distribution problems associated with single-point regulation. The available voltages allow the LM78Lxx to be used in logic systems, instrumentation, HiFi, and other solid-state electronic equipment.

The LM78Lxx is available in the plastic TO-92 (LP) package, the SOIC (D) package, and a chip-sized package (8-Bump DSBGA) using TI's DSBGA package technology. With adequate heat sinking, the regulator can deliver 100-mA output current. Current limiting is included to limit the peak output current to a safe value. Safe area protection for the output transistors is provided to limit internal power dissipation. If internal power dissipation is too high for the heat sinking provided, the thermal shutdown circuit prevents the IC from overheating.

See the [AN-1112 DSBGA Wafer Level Chip Scale Package application note](#) for DSBGA considerations. For more information on the TO-92 package, see the [TO-92 Packing Options/Ordering Instructions application report](#).

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
LM78L	DSBGA (8)	1.30 mm × 1.30 mm
	SOIC (8)	3.90 mm × 4.90 mm
	TO-92 (3)	3.70 mm × 4.70 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Fixed Output Regulator Circuit

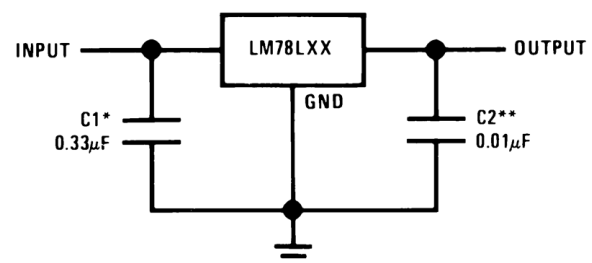


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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision K (December 2016) to Revision L	Page
• Changed product name to LM78L so document matches product folder	1
• Added first <i>Features</i> bullet	1
• Added <i>Device Comparison Table</i>	3

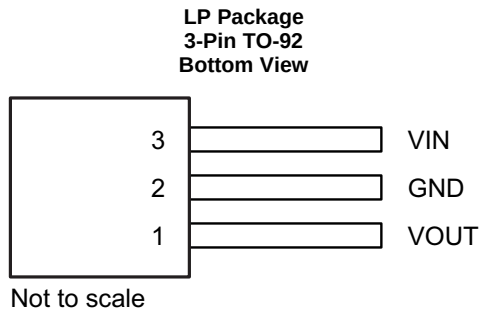
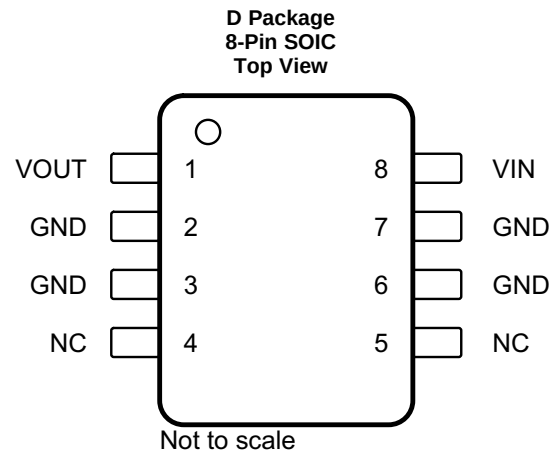
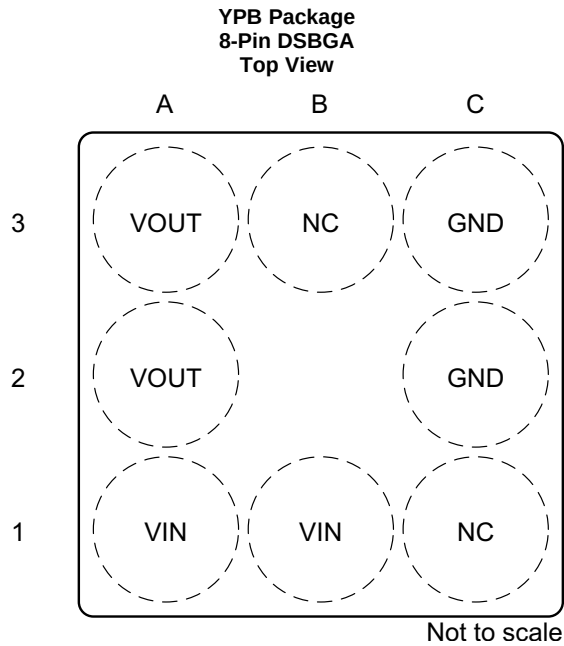
Changes from Revision J (December 2013) to Revision K	Page
• Added <i>Applications</i> section, <i>Device Information</i> table, <i>Pin Configuration and Functions</i> section, <i>ESD Ratings</i> table, <i>Recommended Operating Conditions</i> table, <i>Detailed Description</i> section, <i>Application and Implementation</i> section, <i>Power Supply Recommendations</i> section, <i>Layout</i> section, <i>Device and Documentation Support</i> section, and <i>Mechanical, Packaging, and Orderable Information</i> section	1
• Deleted LM78L82 from the data sheet	1
• Added <i>Thermal Information</i> table.	1
• Deleted Lead temperature (soldering) information	5
• Changed $R_{\theta JA}$ values for D (SOIC) From: 180 To: 128.8, LP (TO-92) from 230 to 158.7, and YPB (DSBGA) From: 230.9 To 108.4	5
• Changed $R_{\theta JC}$ values for LP (TO-92) From: 60 To 75.2	5

Changes from Revision I (April 2013) to Revision J	Page
• Added the AI suffix	6

5 Device Comparison Table

I _{OUT}	PARAMETER	LM78xx	UA78	LM340	LM340A	UNIT
1.5 A	Input voltage range	7 - 35	7 - 38	7 - 35	7 - 35	V
	Fixed output voltage option	5, 12, 15	5, 8, 10, 12, 15, 24	5, 12, 15	5, 12, 15	V
	Load regulation accuracy	4	4	4	2	%
	PSRR (120 Hz)	80	78	80	80	dB
	Recommended operating temperature	0 - 125	0 - 125	0 - 125	0 - 125	°C
	TO-220 T _{JA}	23.9	19	23.9	23.9	°C/W
	SOT-223 T _{JA}	62.1	N/A	62.1	62.1	°C/W
	TO-3 T _{JA}	39	N/A	39	39	°C/W
	TO-263 T _{JA}	44.8	25.3	44.8	44.8	°C/W
0.5 A		LM78Mxx	UA78MxxC	UA78MxxI	LM341	
	Input voltage range	7.2 - 35	5.3 - 30	5.3 - 30	7.2 - 35	V
	Fixed output voltage option	5	3.3, 5, 6, 8, 9, 10, 12	3.3, 5	5	V
	Load regulation accuracy	4	3	3	4	%
	PSRR (120 Hz)	78	80	80	78	dB
	Recommended operating temperature	–40 - 125	0 - 125	–40 - 125	–40 - 125	°C
	TO-220 T _{JA}	22.6	19	19	22.6	°C/W
	SOT-223 T _{JA}	N/A	53	53	N/A	°C/W
	TO-3 T _{JA}	162.4	N/A	N/A	N/A	°C/W
	TO-252 Powerflex T _{JA}	N/A	28	28	N/A	°C/W
	TO-252 T _{JA}	38	30.3	30.3	N/A	°C/W
0.1 A		LM78LxxAC	LM78LxxAI, LM78LxxIT	UA78LxxC	UA78LxxI	
	Input voltage range	7.0 - 30	7.0 - 30	4.75 - 30	4.75 - 30	V
	Fixed output voltage option	5, 6.2, 12, 15	5, 9	2.6, 5, 6.2, 8, 9, 10, 12, 15	5	V
	Load regulation accuracy (A/non -A)	4	4	4, 8	4, 8	%
	PSRR (120 Hz)	62	62	51	51	dB
	Recommended operating temperature	0 - 125	–40 - 125	0 - 125	–40 - 125	°C
	SOT-89 T _{JA}	N/A	N/A	54.7	54.7	°C/W
	SO-8 T _{JA}	128.8	128.8	115	115	°C/W
	DSBGA T _{JA}	N/A	108.4	N/A	N/A	°C/W
	TO-92 T _{JA}	158.7	N/A	143.6	143.6	°C/W

6 Pin Configuration and Functions



Pin Functions

PIN				I/O	DESCRIPTION
NAME	DSBGA	SOIC	TO-92		
GND	C2, C3	2, 3, 6, 7	2	—	Ground
NC	B3, C1	4, 5	—	—	No connection
VIN	A1, B1	8	3	I	Input supply voltage pin
VOUT	A2, A3	1	1	O	Output voltage pin

7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾⁽²⁾

		MIN	MAX	UNIT
Input voltage			35	V
Power dissipation		Internally limited		
Operating junction temperature, T_J	LM78LxxACZ (TO-92)	0	125	°C
	LM78LxxACM (SOIC)	0	125	
	LM78LxxAIM (SOIC)	–40	125	
	LM78LxxITP (thin DSBGA)	–40	85	
Storage temperature, T_{stg}		–65	150	°C

- Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/Distributors for availability and specifications.

7.2 ESD Ratings

			VALUE	UNIT
$V_{(ESD)}$	Electrostatic discharge	Human-body model (HBM), ⁽¹⁾	±1000	V

- Human body model, 1.5 k Ω in series with 100 pF.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
Input voltage				30	V
Continuous output current				100	mA
T_J	Junction temperature	LM78LxxACZ (TO-92)	0	125	°C
		LM78LxxACM (SOIC)	0	125	
		LM78LxxAIM (SOIC)	–40	125	
		LM78LxxITP (DSBGA)	–40	85	

7.4 Thermal Information

THERMAL METRIC ⁽¹⁾		LM78Lxx			UNIT
		D (SOIC)	LP (TO-92)	YPB (DSBGA)	
		8 PINS	3 PINS	8 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	128.8	158.7	108.4	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	76	75.2	1.3	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	69.3	n/a	31.4	°C/W
Ψ_{JT}	Junction-to-top characterization parameter	26.3	30.2	4.5	°C/W
Ψ_{JB}	Junction-to-board characterization parameter	68.8	138.2	31.4	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	—	—	—	°C/W

- For more information about traditional and new thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report.

7.5 Electrical Characteristics — LM78L05

Typical values apply for $T_J = 25^\circ\text{C}$. Minimum and Maximum limits apply for the entire operating temperature range of the package⁽¹⁾⁽²⁾, $I_O = 40\text{ mA}$, $C_I = 0.33\text{ }\mu\text{F}$, $C_O = 0.1\text{ }\mu\text{F}$, $V_{IN} = 10\text{ V}$ (unless otherwise noted).

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_O	Output voltage	$T_J = 25^\circ\text{C}$	4.8	5	5.2	V
		$V_{IN} = 7\text{ V to }20\text{ V}$, $I_O = 1\text{ mA to }40\text{ mA}^{(3)}$	4.75		5.25	
		$I_O = 1\text{ mA to }70\text{ mA}^{(3)}$	4.75		5.25	
ΔV_O	Line regulation	$V_{IN} = 7\text{ V to }20\text{ V}$, $T_J = 25^\circ\text{C}$		18	75	mV
		$V_{IN} = 8\text{ V to }20\text{ V}$, $T_J = 25^\circ\text{C}$		10	54	
	Load regulation	$I_O = 1\text{ mA to }100\text{ mA}$, $T_J = 25^\circ\text{C}$		20	60	
		$I_O = 1\text{ mA to }40\text{ mA}$, $T_J = 25^\circ\text{C}$		5	30	
I_Q	Quiescent current	$T_J = 25^\circ\text{C}$		3	5	mA
ΔI_Q	Quiescent current change	$V_{IN} = 8\text{ V to }20\text{ V}$			1	mA
		$I_O = 1\text{ mA to }40\text{ mA}$			0.1	
V_n	Output noise voltage	$f = 10\text{ Hz to }100\text{ kHz}^{(4)}$		40		μV
$\Delta V_{IN}/\Delta V_O$	Ripple rejection	$f = 120\text{ Hz}$, $V_{IN} = 8\text{ V to }16\text{ V}$, $T_J = 25^\circ\text{C}$	47	62		dB
I_{PK}	Peak output current			140		mA
$\Delta V_O/\Delta T$	Average output voltage temperature coefficient	$I_O = 5\text{ mA}$		-0.65		$\text{mV}/^\circ\text{C}$
$V_{IN(MIN)}$	Minimum value of input voltage required to maintain line regulation	$T_J = 25^\circ\text{C}$		6.7	7	V

(1) For the operating ranges of each package, see [Absolute Maximum Ratings](#).

(2) Limits are ensured by production testing or correlation techniques using standard Statistical Quality Control (SQC) methods.

(3) Power dissipation $\leq 0.75\text{ W}$.

(4) Recommended minimum load capacitance of $0.01\text{ }\mu\text{F}$ to limit high-frequency noise.

7.6 Electrical Characteristics — LM78L09

Typical values apply for $T_J = 25^\circ\text{C}$. Minimum and Maximum limits apply for the entire operating temperature range of the package⁽¹⁾⁽²⁾, $I_O = 40\text{ mA}$, $C_I = 0.33\text{ }\mu\text{F}$, $C_O = 0.1\text{ }\mu\text{F}$, $V_{IN} = 15\text{ V}$ (unless otherwise noted).

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_O	Output voltage	$T_J = 25^\circ\text{C}$	8.64	9	9.36	V
		$V_{IN} = 11.5\text{ V to }24\text{ V}$, $I_O = 1\text{ mA to }40\text{ mA}^{(3)}$	8.55		9.45	
		$I_O = 1\text{ mA to }70\text{ mA}^{(3)}$	8.55		9.45	
ΔV_O	Line regulation	$V_{IN} = 11.5\text{ V to }24\text{ V}$, $T_J = 25^\circ\text{C}$		100	200	mV
		$V_{IN} = 13\text{ V to }24\text{ V}$, $T_J = 25^\circ\text{C}$		90	150	
	Load regulation	$I_O = 1\text{ mA to }100\text{ mA}$, $T_J = 25^\circ\text{C}$		20	90	
		$I_O = 1\text{ mA to }40\text{ mA}$, $T_J = 25^\circ\text{C}$		10	45	
I_Q	Quiescent current	$T_J = 25^\circ\text{C}$		2	5.5	mA
ΔI_Q	Quiescent current change	$V_{IN} = 11.5\text{ V to }24\text{ V}$			1.5	mA
		$I_O = 1\text{ mA to }40\text{ mA}$			0.1	
V_n	Output noise voltage			70		μV
$\Delta V_{IN}/\Delta V_O$	Ripple rejection	$f = 120\text{ Hz}$, $V_{IN} = 15\text{ V to }25\text{ V}$, $T_J = 25^\circ\text{C}$	38	44		dB
I_{PK}	Peak output current			140		mA
$\Delta V_O/\Delta T$	Average output voltage temperature coefficient	$I_O = 5\text{ mA}$		-0.9		$\text{mV}/^\circ\text{C}$
$V_{IN(MIN)}$	Minimum value of input voltage required to maintain line regulation			10.7		V

(1) For the operating ranges of each package, see [Absolute Maximum Ratings](#).

(2) Limits are ensured by production testing or correlation techniques using standard Statistical Quality Control (SQC) methods.

(3) Power dissipation $\leq 0.75\text{ W}$.

7.7 Electrical Characteristics — LM78L12

Typical values apply for $T_J = 25^\circ\text{C}$. Minimum and Maximum limits apply for the entire operating temperature range of the package⁽¹⁾⁽²⁾, $I_O = 40\text{ mA}$, $C_I = 0.33\text{ }\mu\text{F}$, $C_O = 0.1\text{ }\mu\text{F}$, $V_{IN} = 19\text{ V}$ (unless otherwise noted).

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_O	Output voltage	$T_J = 25^\circ\text{C}$	11.5	12	12.5	V
		$V_{IN} = 14.5\text{ V to }27\text{ V}$, $I_O = 1\text{ mA to }40\text{ mA}^{(3)}$	11.4		12.6	
		$I_O = 1\text{ mA to }70\text{ mA}^{(3)}$	11.4		12.6	
ΔV_O	Line regulation	$V_{IN} = 14.5\text{ V to }27\text{ V}$, $T_J = 25^\circ\text{C}$		30	180	mV
		$V_{IN} = 16\text{ V to }27\text{ V}$, $T_J = 25^\circ\text{C}$		20	110	
	Load regulation	$I_O = 1\text{ mA to }100\text{ mA}$, $T_J = 25^\circ\text{C}$		30	100	
		$I_O = 1\text{ mA to }40\text{ mA}$, $T_J = 25^\circ\text{C}$		10	50	
I_Q	Quiescent current	$T_J = 25^\circ\text{C}$		3	5	mA
ΔI_Q	Quiescent current change	$V_{IN} = 16\text{ V to }27\text{ V}$			1	mA
		$I_O = 1\text{ mA to }40\text{ mA}$			0.1	
V_n	Output noise voltage			80		μV
$\Delta V_{IN}/\Delta V_O$	Ripple rejection	$f = 120\text{ Hz}$, $V_{IN} = 15\text{ V to }25\text{ V}$, $T_J = 25^\circ\text{C}$	40	54		dB
I_{PK}	Peak output current			140		mA
$\Delta V_O/\Delta T$	Average output voltage temperature coefficient	$I_O = 5\text{ mA}$		–1		$\text{mV}/^\circ\text{C}$
$V_{IN(MIN)}$	Minimum value of input voltage required to maintain line regulation	$T_J = 25^\circ\text{C}$		13.7	14.5	V

(1) For the operating ranges of each package, see [Absolute Maximum Ratings](#).

(2) Limits are ensured by production testing or correlation techniques using standard Statistical Quality Control (SQC) methods.

(3) Power dissipation $\leq 0.75\text{ W}$.

7.8 Electrical Characteristics — LM78L15

Typical values apply for $T_J = 25^\circ\text{C}$. Minimum and Maximum limits apply for the entire operating temperature range of the package⁽¹⁾⁽²⁾, $I_O = 40\text{ mA}$, $C_I = 0.33\text{ }\mu\text{F}$, $C_O = 0.1\text{ }\mu\text{F}$, $V_{IN} = 23\text{ V}$ (unless otherwise noted).

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_O	Output voltage	$T_J = 25^\circ\text{C}$	14.4	15	15.6	V
		$V_{IN} = 17.5\text{ V to }30\text{ V}$, $I_O = 1\text{ mA to }40\text{ mA}^{(3)}$	14.25		15.75	
		$I_O = 1\text{ mA to }70\text{ mA}^{(3)}$	14.25		15.75	
ΔV_O	Line regulation	$V_{IN} = 17.5\text{ V to }30\text{ V}$, $T_J = 25^\circ\text{C}$		37	250	mV
		$V_{IN} = 20\text{ V to }30\text{ V}$, $T_J = 25^\circ\text{C}$		25	140	
	Load regulation	$I_O = 1\text{ mA to }100\text{ mA}$, $T_J = 25^\circ\text{C}$		35	150	
		$I_O = 1\text{ mA to }40\text{ mA}$, $T_J = 25^\circ\text{C}$		12	75	
I_Q	Quiescent current	$T_J = 25^\circ\text{C}$		3	5	mA
ΔI_Q	Quiescent current change	$V_{IN} = 20\text{ V to }30\text{ V}$			1	mA
		$I_O = 1\text{ mA to }40\text{ mA}$			0.1	
V_n	Output noise voltage			90		μV
$\Delta V_{IN}/\Delta V_O$	Ripple rejection	$f = 120\text{ Hz}$, $V_{IN} = 18.5\text{ V to }28.5\text{ V}$, $T_J = 25^\circ\text{C}$	37	51		dB
I_{PK}	Peak output current			140		mA
$\Delta V_O/\Delta T$	Average output voltage temperature coefficient	$I_O = 5\text{ mA}$		–1.3		$\text{mV}/^\circ\text{C}$
$V_{IN(MIN)}$	Minimum value of input voltage required to maintain line regulation	$T_J = 25^\circ\text{C}$		16.7	17.5	V

(1) For the operating ranges of each package, see [Absolute Maximum Ratings](#).

(2) Limits are ensured by production testing or correlation techniques using standard Statistical Quality Control (SQC) methods.

(3) Power dissipation $\leq 0.75\text{ W}$.

7.9 Electrical Characteristics — LM78L62

Typical values apply for $T_J = 25^\circ\text{C}$. Minimum and Maximum limits apply for the entire operating temperature range of the package⁽¹⁾⁽²⁾, $I_O = 40\text{ mA}$, $C_I = 0.33\text{ }\mu\text{F}$, $C_O = 0.1\text{ }\mu\text{F}$, $V_{IN} = 12\text{ V}$ (unless otherwise noted).

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_O	Output voltage	$T_J = 25^\circ\text{C}$	5.95	6.2	6.45	V
		$V_{IN} = 8.5\text{ V to }20\text{ V}$, $I_O = 1\text{ mA to }40\text{ mA}^{(3)}$	5.9		6.5	
		$I_O = 1\text{ mA to }70\text{ mA}^{(3)}$	5.9		6.5	
ΔV_O	Line regulation	$V_{IN} = 8.5\text{ V to }20\text{ V}$, $T_J = 25^\circ\text{C}$		65	175	mV
		$V_{IN} = 9\text{ V to }20\text{ V}$, $T_J = 25^\circ\text{C}$		55	125	
	Load regulation	$I_O = 1\text{ mA to }100\text{ mA}$, $T_J = 25^\circ\text{C}$		13	80	
		$I_O = 1\text{ mA to }40\text{ mA}$, $T_J = 25^\circ\text{C}$		6	40	
I_Q	Quiescent current	$T_J = 25^\circ\text{C}$		2	5.5	mA
ΔI_Q	Quiescent current change	$V_{IN} = 8\text{ V to }20\text{ V}$			1.5	mA
		$I_O = 1\text{ mA to }40\text{ mA}$			0.1	
V_n	Output noise voltage	$f = 10\text{ Hz to }100\text{ kHz}^{(4)}$		50		μV
$\Delta V_{IN}/\Delta V_O$	Ripple rejection	$f = 120\text{ Hz}$, $V_{IN} = 10\text{ V to }20\text{ V}$, $T_J = 25^\circ\text{C}$	40	46		dB
I_{PK}	Peak output current			140		mA
$\Delta V_O/\Delta T$	Average output voltage temperature coefficient	$I_O = 5\text{ mA}$		−0.75		$\text{mV}/^\circ\text{C}$
$V_{IN(MIN)}$	Minimum value of input voltage required to maintain line regulation			7.9		V

- (1) For the operating ranges of each package, see [Absolute Maximum Ratings](#).
- (2) Limits are ensured by production testing or correlation techniques using standard Statistical Quality Control (SQC) methods.
- (3) Power dissipation $\leq 0.75\text{ W}$.
- (4) Recommended minimum load capacitance of $0.01\text{ }\mu\text{F}$ to limit high-frequency noise.

7.10 Typical Characteristics

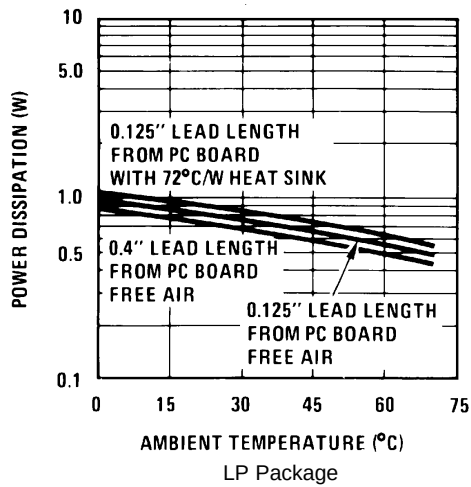


Figure 1. Maximum Average Power Dissipation

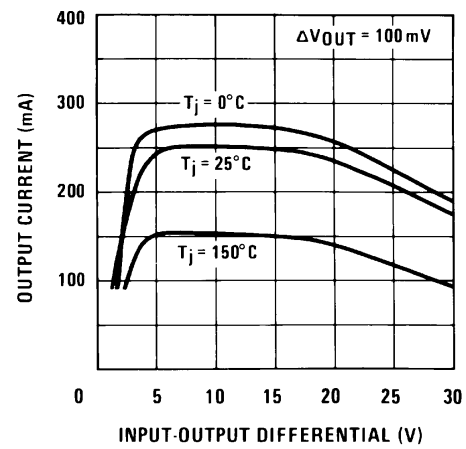


Figure 2. Peak Output Current

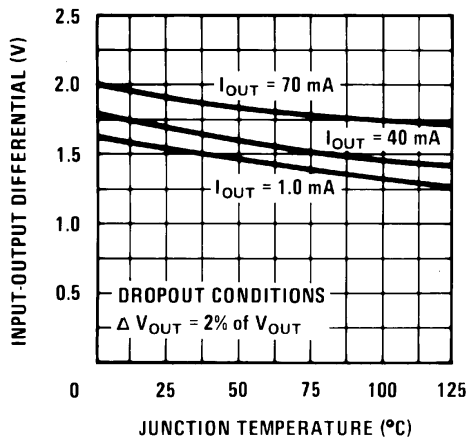


Figure 3. Dropout Voltage

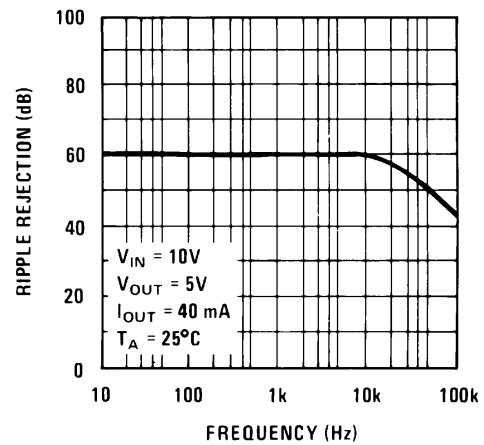


Figure 4. Ripple Rejection

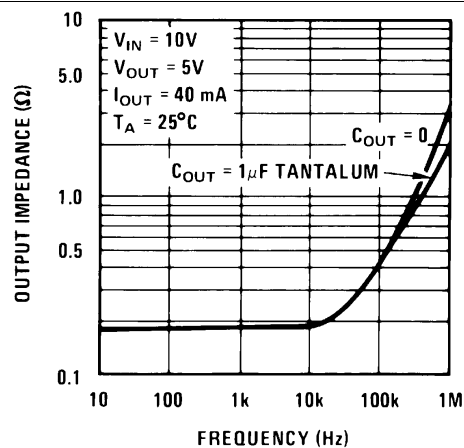


Figure 5. Output Impedance

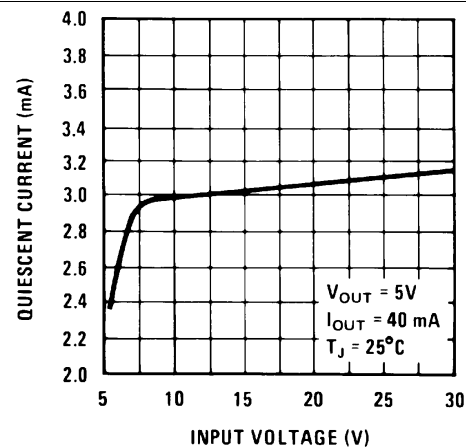
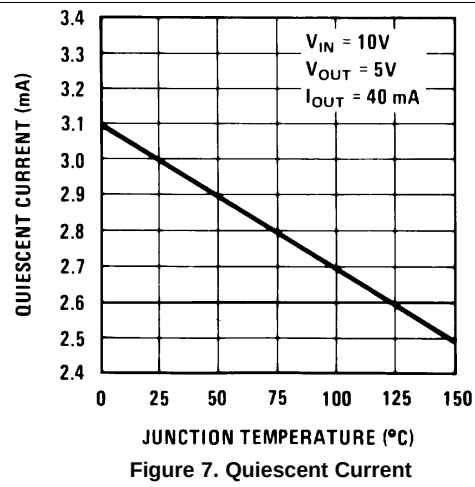


Figure 6. Quiescent Current

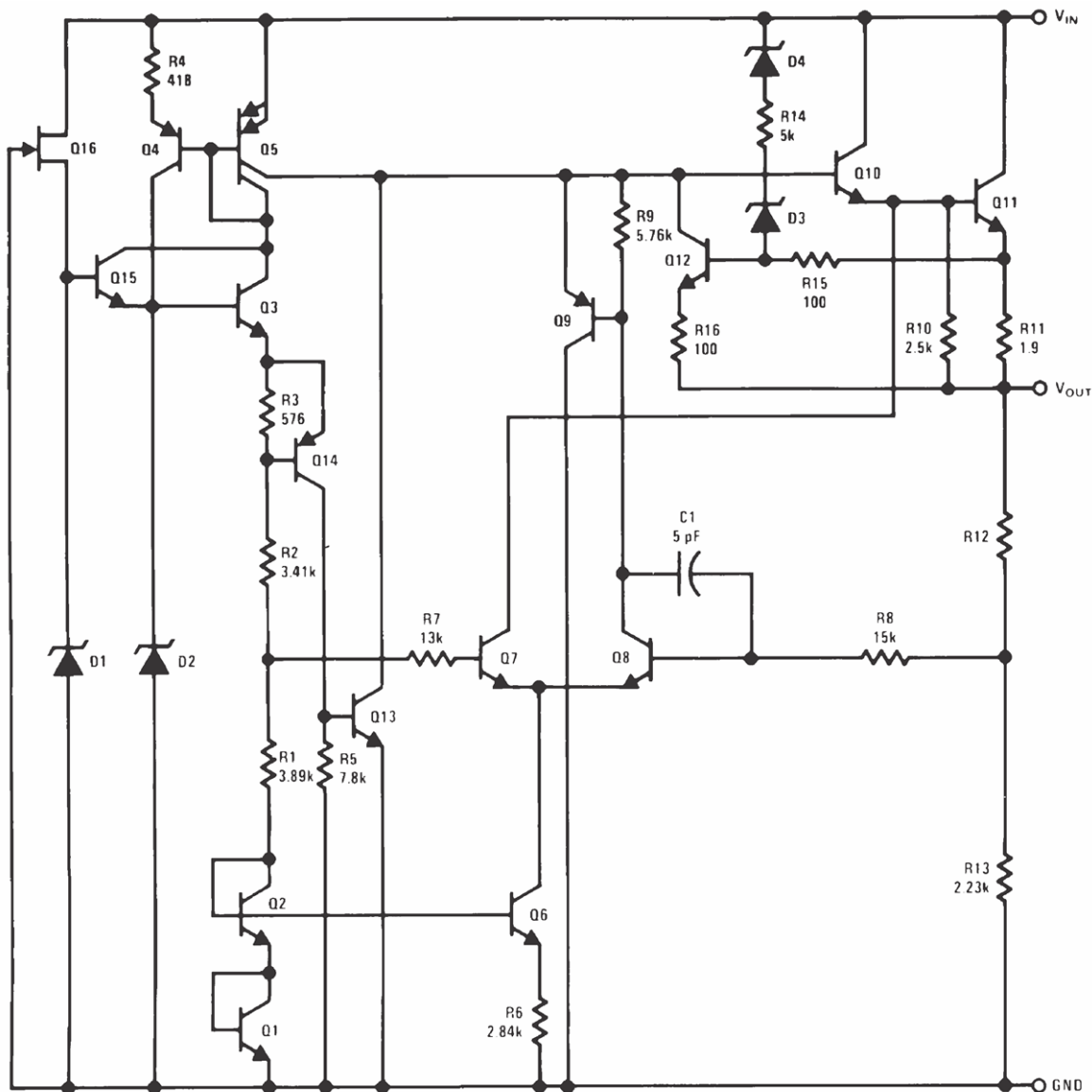
Typical Characteristics (continued)


8 Detailed Description

8.1 Overview

The LM78Lxx series of positive regulators is available in the following fixed output voltages: 5 V, 6.2 V, 8.2 V, 9 V, 12 V, and 15 V. The regulator can be configured to an adjustable output by connecting the GND pin to the center of a resistive voltage divider as shown in [Figure 10](#). In this configuration, the fixed output voltage acts as the reference voltage across R1 allowing the output to be adjusted by changing the resistor.

8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 Load Regulation

These devices regulate the voltage between the VOUT and GND pins, and can be made adjustable by using a resistive voltage divider. The output voltage tolerance is $\pm 5\%$ over temperature.

8.3.2 Protection

The LM78Lxx series of regulators has internal thermal overload protection that automatically shuts off the device if the operating temperature becomes too high. There is also internal short-circuit current limit and output transistor safe area protection that shuts down the device if the output current becomes too high.

8.4 Device Functional Modes

8.4.1 Normal Operation

The VOUT pin sources current necessary to set the voltage on VOUT at a fixed voltage above the GND pin. See [Specifications](#) for V_O of each device.

8.4.2 Shutdown

The device automatically shuts down if the output current or its internal temperature becomes too high.

9 Application and Implementation

NOTE

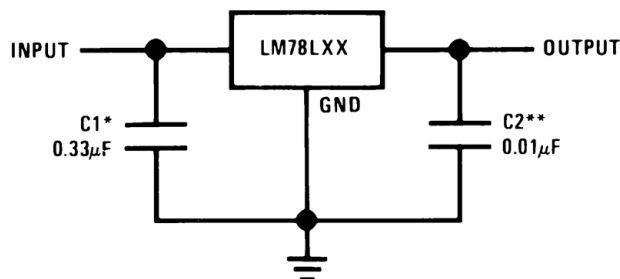
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

These devices are versatile and high-performance regulators with a wide temperature range and tight line and load regulation. An input capacitor is required if the regulator is placed more than 3 inches from the power supply filter. TI recommends a minimum load capacitance of 0.01 μF to limit high frequency.

9.2 Typical Applications

9.2.1 Fixed Output Regulator



*Required if the regulator is located more than 3 inches from the power supply filter.

**Recommended minimum load capacitance of 0.01 μF to limit high-frequency noise.

Figure 8. Fixed Output Regulator Circuit

9.2.1.1 Design Requirements

The device component count is very minimal. No external components are usually required. However, TI recommends input or output capacitors depending on the distance between the device and the power supply and if extra filtering is needed at the output.

The output voltage is set based on the selection of the two resistors (R1 and R2), as shown in [Figure 14](#).

9.2.1.2 Detailed Design Procedure

9.2.1.2.1 Input Capacitor

An input capacitor is required if the regulator is placed more than 3 inches from the power supply filter. A 0.33- μF capacitor on the input is suitable for most applications.

9.2.1.2.2 Output Capacitor

TI recommends a minimum load capacitance of 0.01 μF to limit high-frequency noise.

Typical Applications (continued)

9.2.1.3 Application Curve

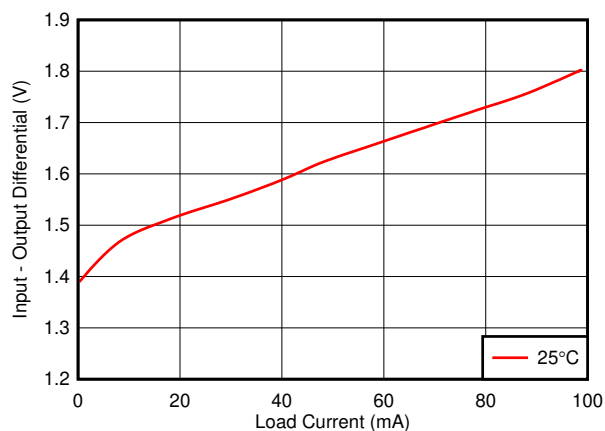
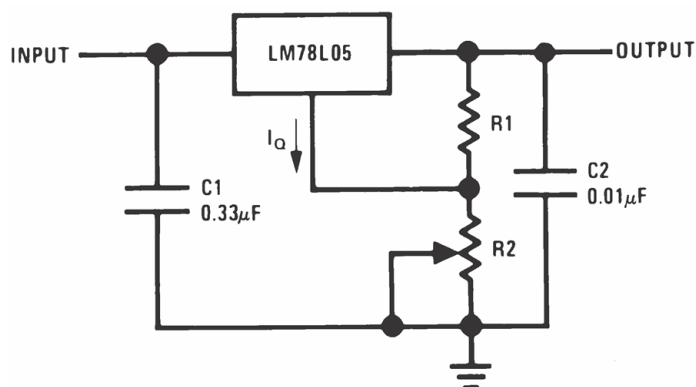


Figure 9. LM78Lxx Dropout

9.2.2 Other Application Circuits

Figure 10 to Figure 14 show application circuit examples using the LM78Lxx devices. Customers must fully validate and test these circuits before implementing a design based on these examples. Unless otherwise noted, the design procedures in [Fixed Output Regulator](#) are applicable to these designs.



$$V_O = 5 \text{ V} + (5 \text{ V} / R_1 + I_Q) \times R_2^*$$

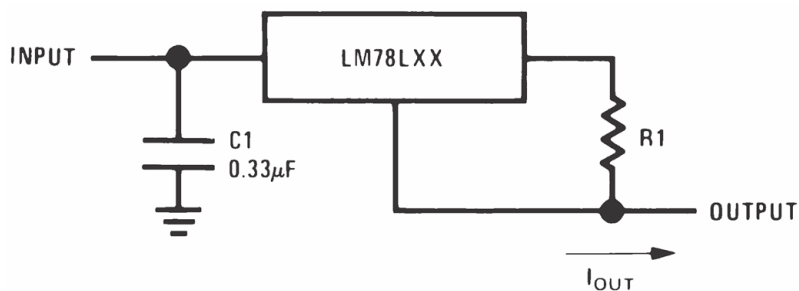
* The 5 V represents the fixed output voltage of the LM78L05. If using one of the other LM78Lxx devices, use that fixed output voltage value when calculating V_O .

$$I_Q < 5 \text{ V} / (3 \times R_1)$$

$$\text{Load regulation (L}_R\text{) of LM78L05} \approx (R_1 + R_2) / R_1$$

Figure 10. Adjustable Output Regulator Circuit

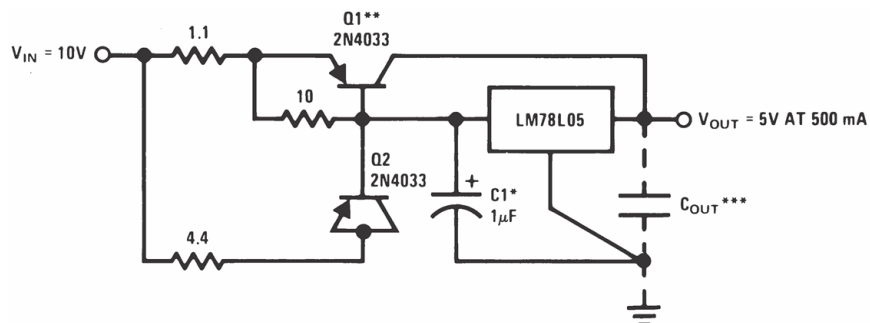
Typical Applications (continued)



$$I_{OUT} = (V_O / R1) + I_Q$$

$I_Q = 1.5 \text{ mA}$ over line and load changes

Figure 11. Current Regulator Circuit



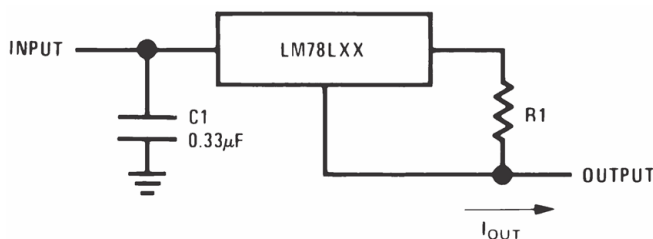
*Solid tantalum

**Heat sink Q1

***Optional: Improves ripple rejection and transient response.

Load Regulation = 0.6%, $I_L = 0 \text{ mA}$ to 250 mA pulsed with $t_{ON} = 50 \text{ ms}$.

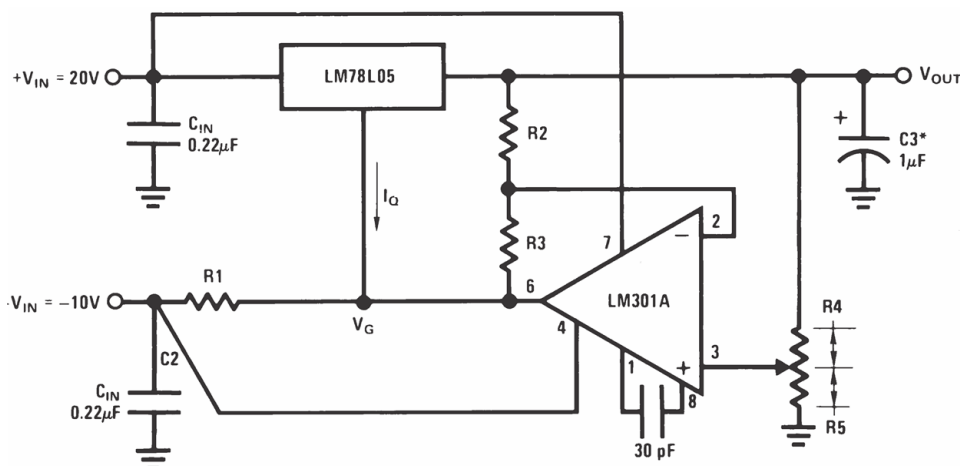
Figure 12. 5-V, 500-mA Regulator With Short-Circuit Protection Circuit



*Solid tantalum

Figure 13. ±15-V, 100-mA Dual Power Supply Circuit

Typical Applications (continued)



*Solid tantalum

$$V_O = V_G + 5 \text{ V}, R1 = (-V_{IN} / I_{Q(LM78L05)})$$

$$V_O = 5 \text{ V} (R2 / R4) \text{ for } (R2 + R3) = (R4 + R5)$$

A 0.5-V output will correspond to $(R2 / R4) = 0.1$, $(R3 / R4) = 0.9$

Figure 14. Variable Output Regulator Circuit (0.5 V to 18 V)

10 Power Supply Recommendations

The linear regulator input supply must be well regulated and kept at a voltage level to not exceed the maximum input to output voltage differential allowed by the device. The minimum dropout voltage ($V_{IN} - V_O$) must be met with extra headroom when possible to keep the output well regulated. A 0.33-µF or higher capacitor must be placed at the input to bypass noise.

11 Layout

11.1 Layout Guidelines

For the best overall performance, some layout guidelines may be disregarded. Place all circuit components on the same side of the circuit board and as near as practical to the respective linear regulator pins. Traces must be kept short and wide to reduce the amount of parasitic elements in the system. The actual width and thickness of traces depends on the current carrying capability and heat dissipation required by the end system.

11.2 Layout Example

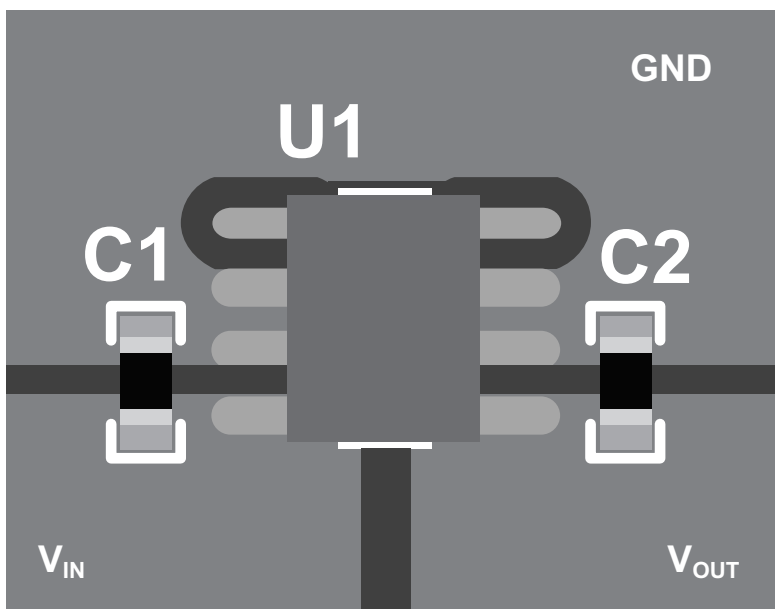


Figure 15. LM78Lxx Example Circuit Layout

12 Device and Documentation Support

12.1 Documentation Support

12.1.1 Related Documentation

For related documentation see the following:

- Texas Instruments, [UA78L00 Series Positive-Voltage Linear Regulators data sheet](#)
- Texas Instruments, [AN-1112 DSBGA Wafer Level Chip Scale Package application note](#)
- Texas Instruments, [TO-92 Packing Options/Ordering Instructions application report](#)

12.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

12.3 Support Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

12.4 Trademarks

E2E is a trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

12.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

12.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
LM78L05ACM/NOPB	Active	Production	SOIC (D) 8	95 TUBE	Yes	SN	Level-1-260C-UNLIM	0 to 125	LM78L 05ACM
LM78L05ACM/NOPB.B	Active	Production	SOIC (D) 8	95 TUBE	Yes	SN	Level-1-260C-UNLIM	See LM78L05ACM/ NOPB	LM78L 05ACM
LM78L05ACMX/NOPB	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	0 to 125	LM78L 05ACM
LM78L05ACMX/NOPB.B	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	See LM78L05ACMX/ NOPB	LM78L 05ACM
LM78L05ACZ/LFT1	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 05ACZ
LM78L05ACZ/LFT1.B	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	See LM78L05ACZ/ LFT1	LM78L 05ACZ
LM78L05ACZ/LFT3	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 05ACZ
LM78L05ACZ/LFT3.B	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	See LM78L05ACZ/ LFT3	LM78L 05ACZ
LM78L05ACZ/LFT4	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 05ACZ
LM78L05ACZ/LFT4.B	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	See LM78L05ACZ/ LFT4	LM78L 05ACZ
LM78L05ACZ/LFT7	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 05ACZ
LM78L05ACZ/LFT7.B	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	See LM78L05ACZ/ LFT7	LM78L 05ACZ
LM78L05ACZ/NOPB	Active	Production	TO-92 (LP) 3	1800 BULK	Yes	Call TI	N/A for Pkg Type	0 to 125	LM78L 05ACZ
LM78L05ACZ/NOPB.B	Active	Production	TO-92 (LP) 3	1800 BULK	Yes	Call TI	N/A for Pkg Type	See LM78L05ACZ/ NOPB	LM78L 05ACZ
LM78L05AIM/NOPB	Active	Production	SOIC (D) 8	95 TUBE	Yes	SN	Level-1-260C-UNLIM	-40 to 125	LM78L 05AM
LM78L05AIM/NOPB.B	Active	Production	SOIC (D) 8	95 TUBE	Yes	SN	Level-1-260C-UNLIM	See LM78L05AIM/ NOPB	LM78L 05AM

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
LM78L05AIMX/NOPB	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	LM78L 05AM
LM78L05AIMX/NOPB.B	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	See LM78L05AIMX/ NOPB	LM78L 05AM
LM78L05ITP/NOPB	Active	Production	DSBGA (YPB) 8	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	P 03
LM78L05ITP/NOPB.B	Active	Production	DSBGA (YPB) 8	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	See LM78L05ITP/ NOPB	P 03
LM78L05ITPX/NOPB	Active	Production	DSBGA (YPB) 8	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	P 03
LM78L05ITPX/NOPB.B	Active	Production	DSBGA (YPB) 8	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	See LM78L05ITPX/ NOPB	P 03
LM78L09ITPX/NOPB	Active	Production	DSBGA (YPB) 8	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	P 02
LM78L09ITPX/NOPB.B	Active	Production	DSBGA (YPB) 8	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	See LM78L09ITPX/ NOPB	P 02
LM78L12ACM/NOPB	Active	Production	SOIC (D) 8	95 TUBE	Yes	SN	Level-1-260C-UNLIM	0 to 125	LM78L 12ACM
LM78L12ACM/NOPB.B	Active	Production	SOIC (D) 8	95 TUBE	Yes	SN	Level-1-260C-UNLIM	See LM78L12ACM/ NOPB	LM78L 12ACM
LM78L12ACMX/NOPB	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	0 to 125	LM78L 12ACM
LM78L12ACMX/NOPB.B	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	See LM78L12ACMX/ NOPB	LM78L 12ACM
LM78L12ACZ/LFT3	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 12ACZ
LM78L12ACZ/LFT3.B	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	See LM78L12ACZ/ LFT3	LM78L 12ACZ
LM78L12ACZ/LFT4	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 12ACZ
LM78L12ACZ/LFT4.B	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	See LM78L12ACZ/ LFT4	LM78L 12ACZ
LM78L12ACZ/LFT7	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 12ACZ

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
LM78L12ACZ/LFT7.B	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	See LM78L12ACZ/ LFT7	LM78L 12ACZ
LM78L12ACZ/NOPB	Active	Production	TO-92 (LP) 3	1800 BULK	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 12ACZ
LM78L12ACZ/NOPB.B	Active	Production	TO-92 (LP) 3	1800 BULK	Yes	SN	N/A for Pkg Type	See LM78L12ACZ/ NOPB	LM78L 12ACZ
LM78L15ACM/NOPB	Active	Production	SOIC (D) 8	95 TUBE	Yes	SN	Level-1-260C-UNLIM	0 to 125	LM78L 15ACM
LM78L15ACM/NOPB.B	Active	Production	SOIC (D) 8	95 TUBE	Yes	SN	Level-1-260C-UNLIM	See LM78L15ACM/ NOPB	LM78L 15ACM
LM78L15ACMX/NOPB	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	0 to 125	LM78L 15ACM
LM78L15ACMX/NOPB.B	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	See LM78L15ACMX/ NOPB	LM78L 15ACM
LM78L15ACZ/LFT4	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 15ACZ
LM78L15ACZ/LFT4.B	Active	Production	TO-92 (LP) 3	2000 LARGE T&R	Yes	SN	N/A for Pkg Type	See LM78L15ACZ/ LFT4	LM78L 15ACZ
LM78L15ACZ/NOPB	Active	Production	TO-92 (LP) 3	1800 BULK	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 15ACZ
LM78L15ACZ/NOPB.B	Active	Production	TO-92 (LP) 3	1800 BULK	Yes	SN	N/A for Pkg Type	See LM78L15ACZ/ NOPB	LM78L 15ACZ
LM78L62ACZ/NOPB	Active	Production	TO-92 (LP) 3	1800 BULK	Yes	SN	N/A for Pkg Type	0 to 125	LM78L 62ACZ
LM78L62ACZ/NOPB.B	Active	Production	TO-92 (LP) 3	1800 BULK	Yes	SN	N/A for Pkg Type	See LM78L62ACZ/ NOPB	LM78L 62ACZ

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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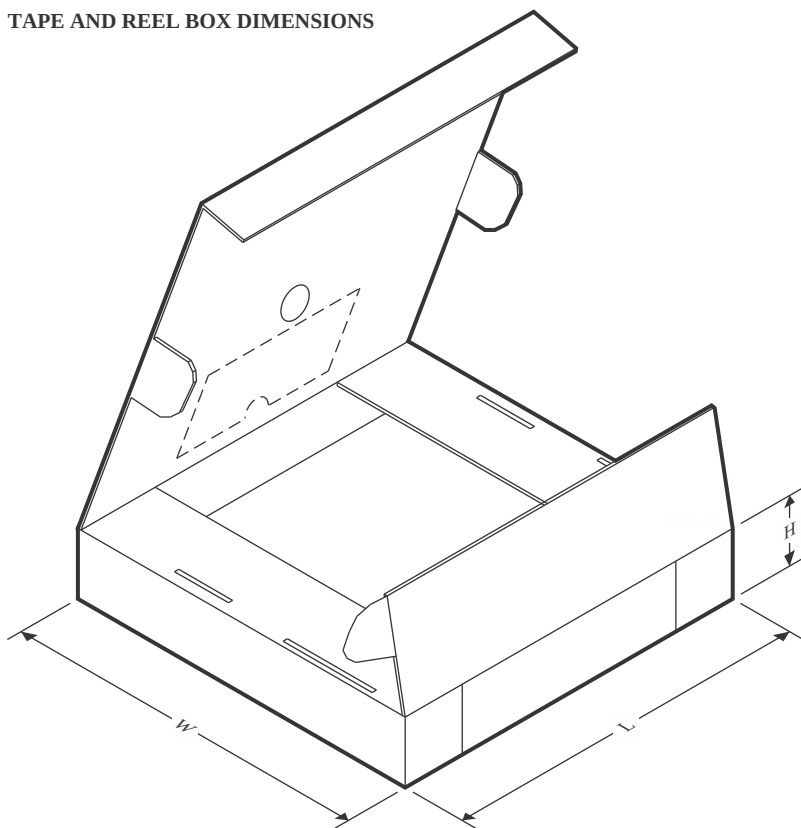
TAPE AND REEL INFORMATION



*All dimensions are nominal

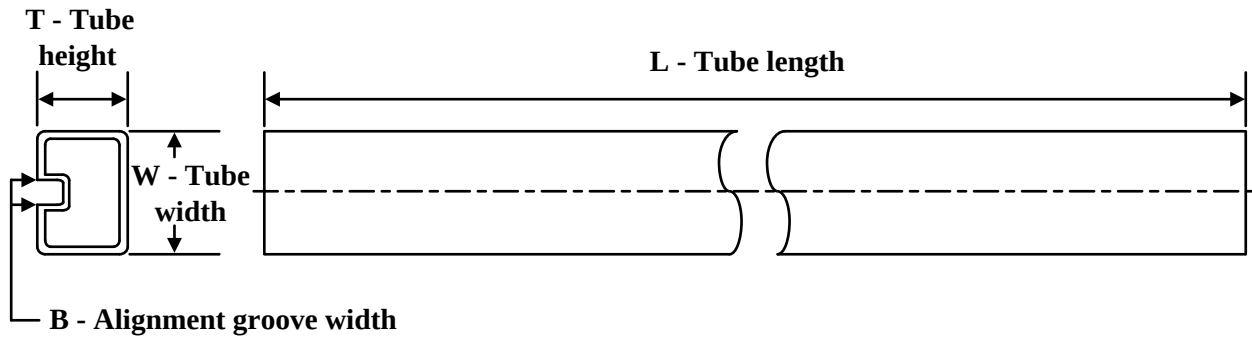
Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LM78L05ACMX/NOPB	SOIC	D	8	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1
LM78L05AIMX/NOPB	SOIC	D	8	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1
LM78L05ITP/NOPB	DSBGA	YPB	8	250	178.0	8.4	1.5	1.5	0.66	4.0	8.0	Q1
LM78L05ITPX/NOPB	DSBGA	YPB	8	3000	178.0	8.4	1.5	1.5	0.66	4.0	8.0	Q1
LM78L09ITPX/NOPB	DSBGA	YPB	8	3000	178.0	8.4	1.5	1.5	0.66	4.0	8.0	Q1
LM78L12ACMX/NOPB	SOIC	D	8	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1
LM78L15ACMX/NOPB	SOIC	D	8	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



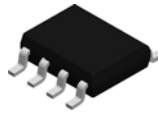
*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LM78L05ACMX/NOPB	SOIC	D	8	2500	367.0	367.0	35.0
LM78L05AIMX/NOPB	SOIC	D	8	2500	367.0	367.0	35.0
LM78L05ITP/NOPB	DSBGA	YPB	8	250	208.0	191.0	35.0
LM78L05ITPX/NOPB	DSBGA	YPB	8	3000	208.0	191.0	35.0
LM78L09ITPX/NOPB	DSBGA	YPB	8	3000	208.0	191.0	35.0
LM78L12ACMX/NOPB	SOIC	D	8	2500	367.0	367.0	35.0
LM78L15ACMX/NOPB	SOIC	D	8	2500	367.0	367.0	35.0

TUBE


*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
LM78L05ACM/NOPB	D	SOIC	8	95	495	8	4064	3.05
LM78L05ACM/NOPB.B	D	SOIC	8	95	495	8	4064	3.05
LM78L05AIM/NOPB	D	SOIC	8	95	495	8	4064	3.05
LM78L05AIM/NOPB.B	D	SOIC	8	95	495	8	4064	3.05
LM78L12ACM/NOPB	D	SOIC	8	95	495	8	4064	3.05
LM78L12ACM/NOPB.B	D	SOIC	8	95	495	8	4064	3.05
LM78L15ACM/NOPB	D	SOIC	8	95	495	8	4064	3.05
LM78L15ACM/NOPB.B	D	SOIC	8	95	495	8	4064	3.05

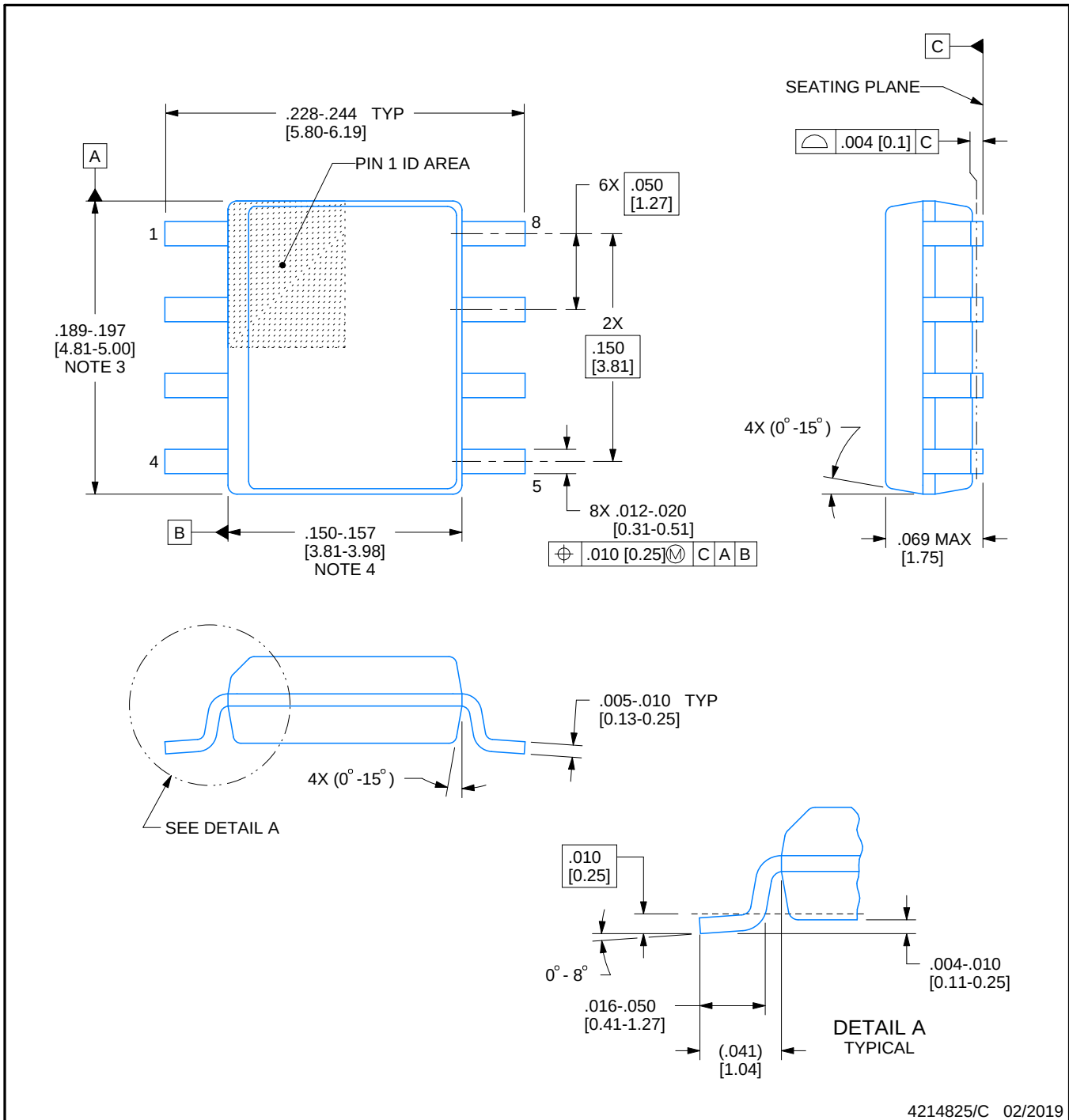


D0008A

PACKAGE OUTLINE

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



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NOTES:

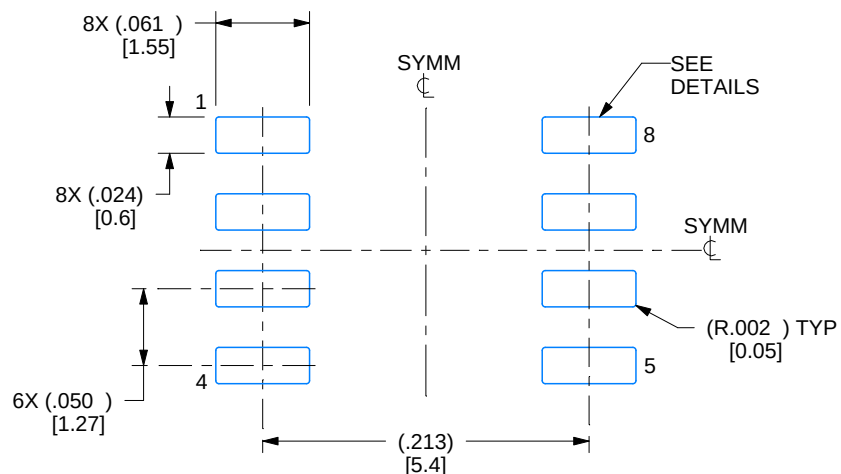
1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MS-012, variation AA.

EXAMPLE BOARD LAYOUT

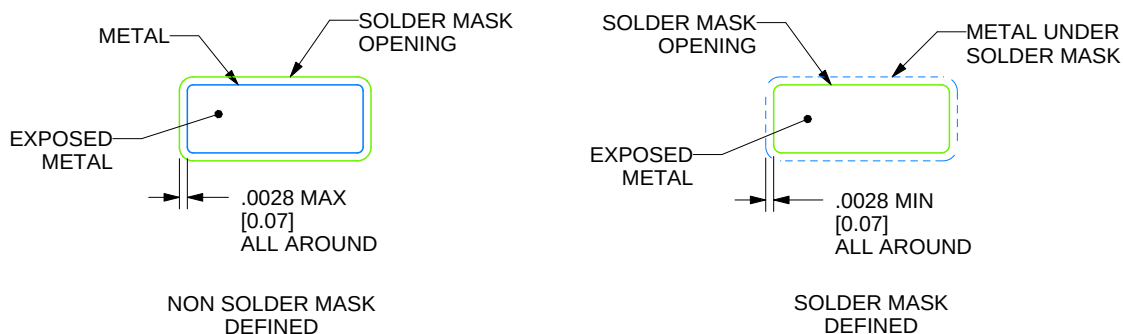
D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:8X



SOLDER MASK DETAILS

4214825/C 02/2019

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

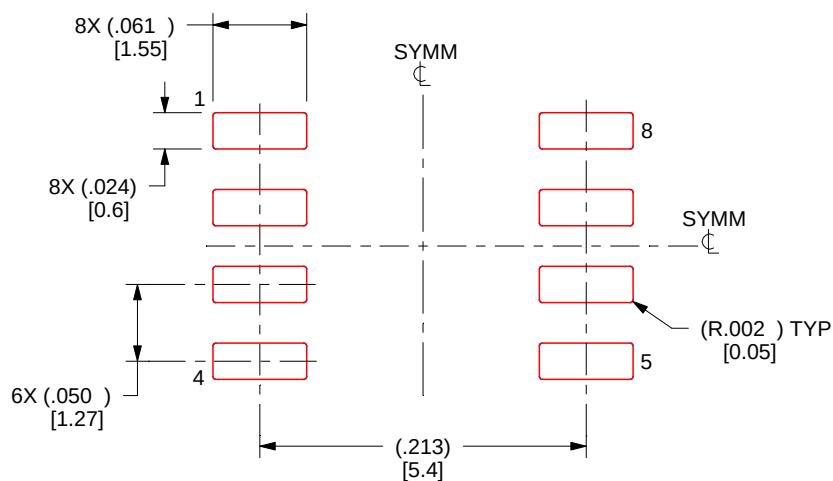
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



SOLDER PASTE EXAMPLE
BASED ON .005 INCH [0.125 MM] THICK STENCIL
SCALE:8X

4214825/C 02/2019

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

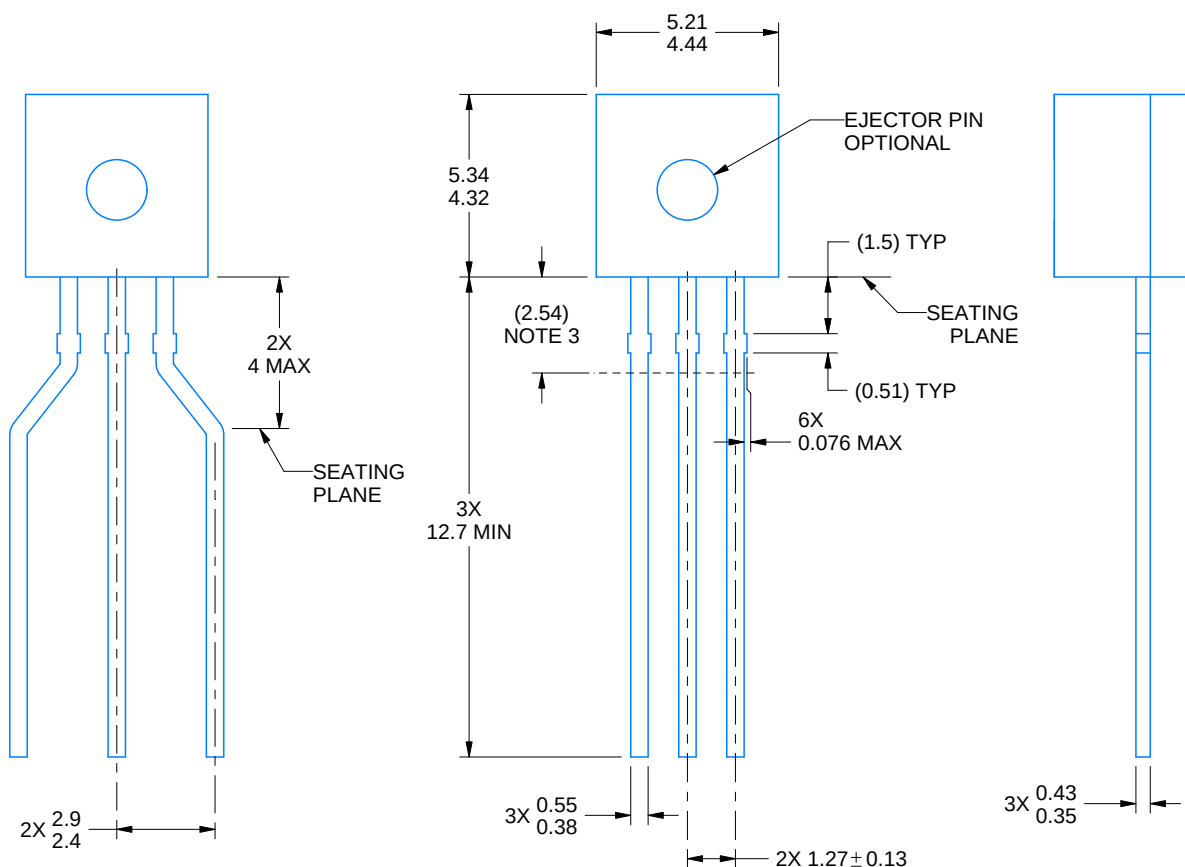
LP0003A



PACKAGE OUTLINE

TO-92 - 5.34 mm max height

TO-92



4215214/C 04/2025

NOTES:

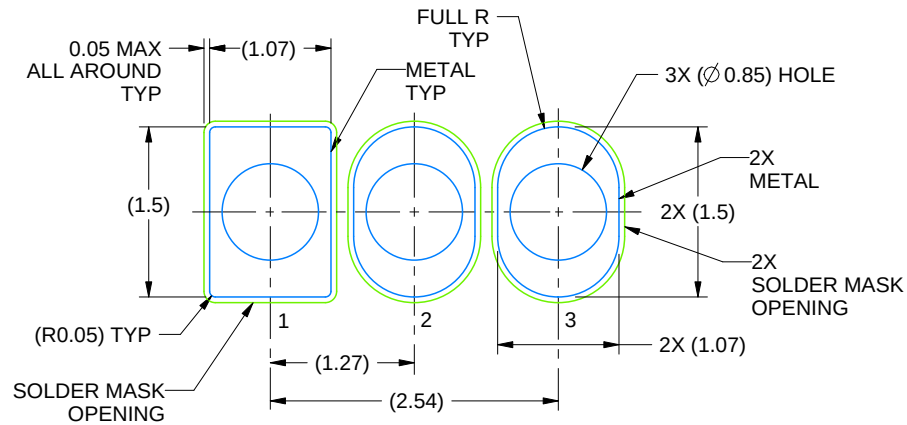
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. Lead dimensions are not controlled within this area.
4. Reference JEDEC TO-226, variation AA.
5. Shipping method:
 - a. Straight lead option available in bulk pack only.
 - b. Formed lead option available in tape and reel or ammo pack.
 - c. Specific products can be offered in limited combinations of shipping medium and lead options.
 - d. Consult product folder for more information on available options.

EXAMPLE BOARD LAYOUT

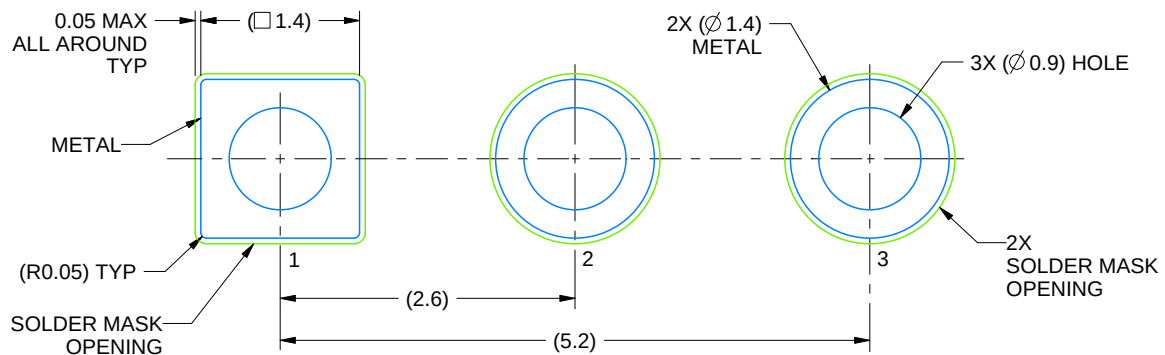
LP0003A

TO-92 - 5.34 mm max height

TO-92



LAND PATTERN EXAMPLE
STRAIGHT LEAD OPTION
NON-SOLDER MASK DEFINED
SCALE:15X



LAND PATTERN EXAMPLE
FORMED LEAD OPTION
NON-SOLDER MASK DEFINED
SCALE:15X

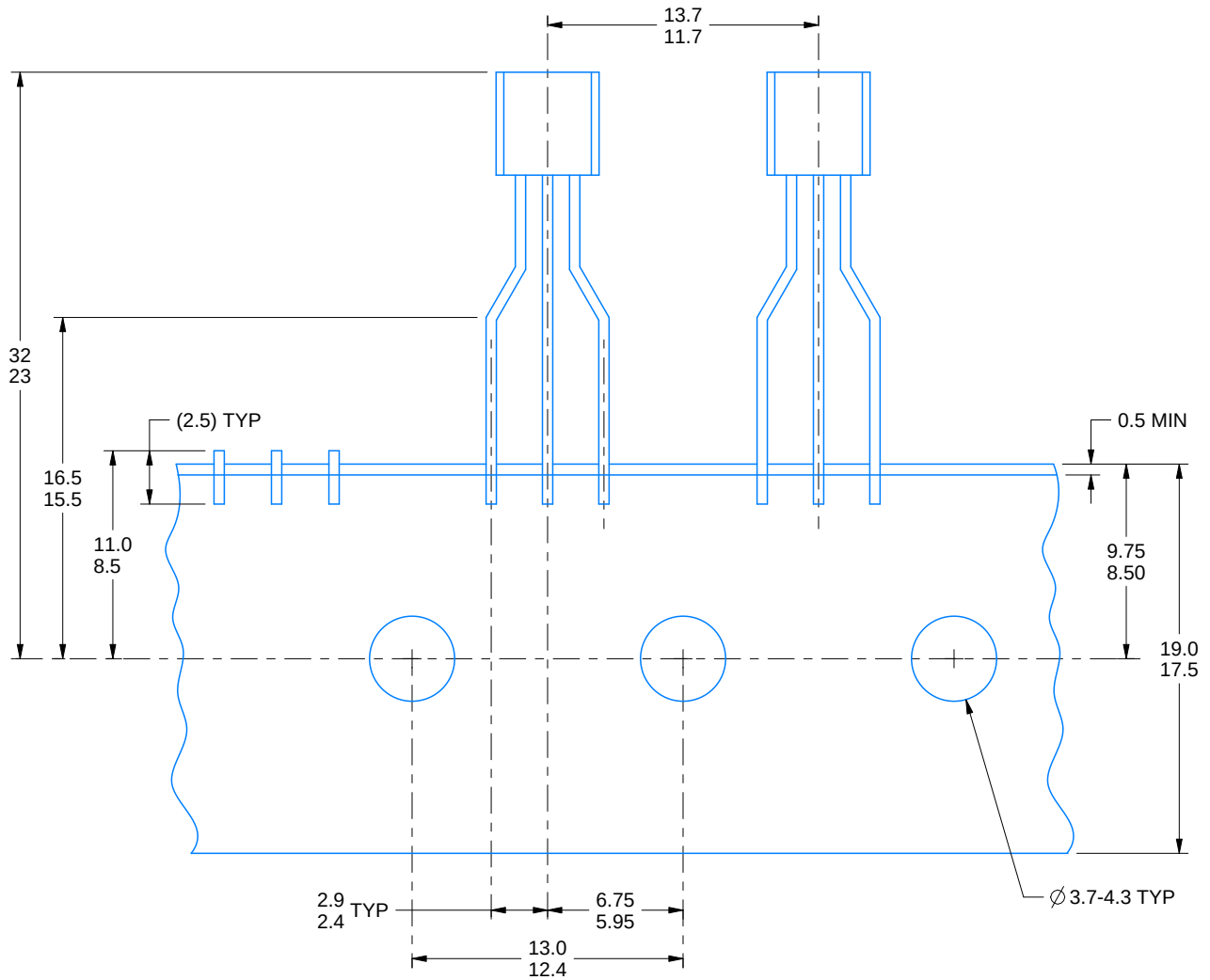
4215214/C 04/2025

TAPE SPECIFICATIONS

LP0003A

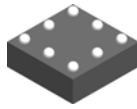
TO-92 - 5.34 mm max height

TO-92



FOR FORMED LEAD OPTION PACKAGE

4215214/C 04/2025

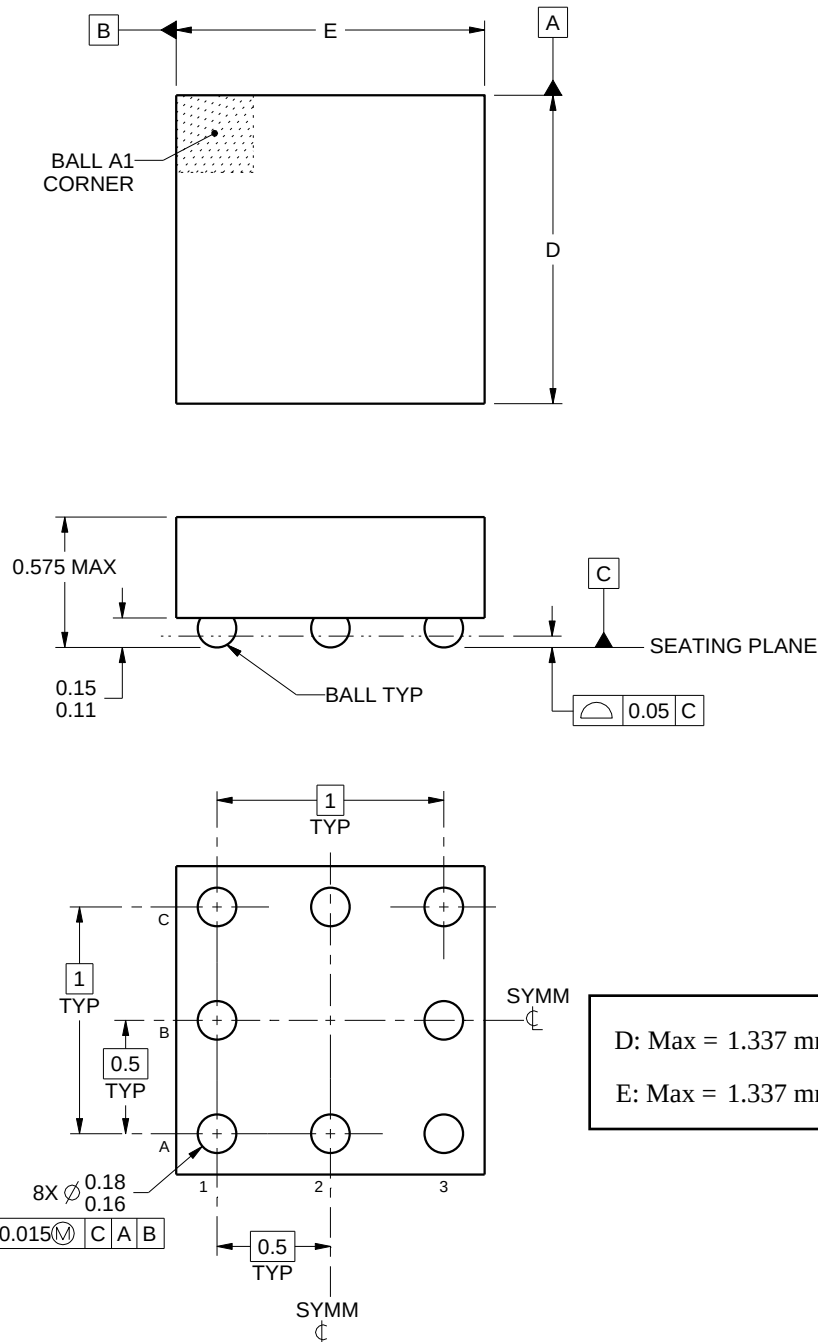


YPB0008

PACKAGE OUTLINE

DSBGA - 0.575 mm max height

DIE SIZE BALL GRID ARRAY



4215100/B 07/2016

NOTES:

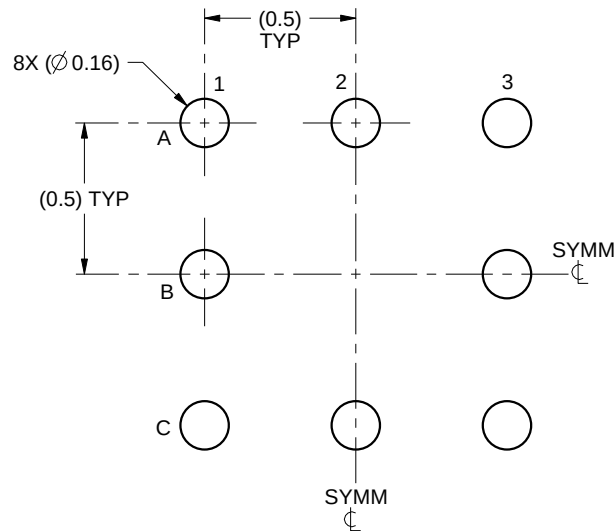
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.

EXAMPLE BOARD LAYOUT

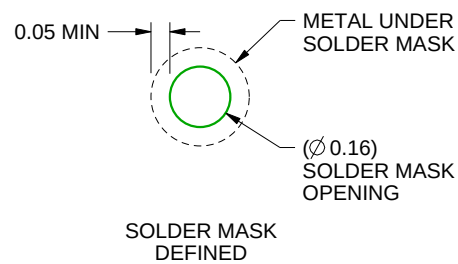
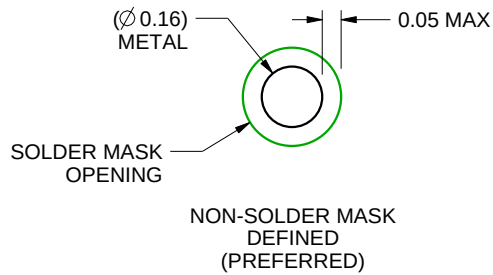
YPB0008

DSBGA - 0.575 mm max height

DIE SIZE BALL GRID ARRAY



LAND PATTERN EXAMPLE
SCALE:40X



SOLDER MASK DETAILS
NOT TO SCALE

4215100/B 07/2016

NOTES: (continued)

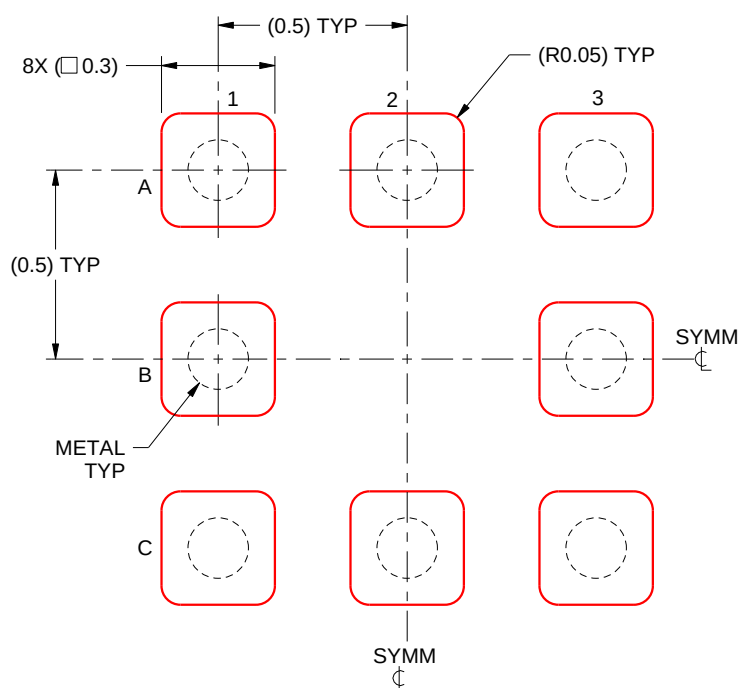
- Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints.
See Texas Instruments Literature No. SNVA009 (www.ti.com/lit/snva009).

EXAMPLE STENCIL DESIGN

YPB0008

DSBGA - 0.575 mm max height

DIE SIZE BALL GRID ARRAY



SOLDER PASTE EXAMPLE
BASED ON 0.125mm THICK STENCIL
SCALE:50X

4215100/B 07/2016

NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.

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