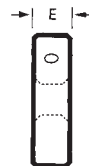
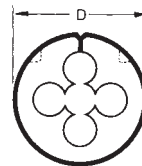


CIRCULAR SPLIT DIES**Plain Adjustable**

BS 1127 (1950)

Metric Coarse 64 100

Range M1-M39

Metric Coarse Left Hand 64 200

Range M3-M20

Tolerance Class 6g

Cutting Rake 8°

Chamfer Lead 1.5 Threads

Finish Bright

Metric Fine 64 110

Range M3-M32

Tolerance Class 6g

Cutting Rake 8°

Chamfer Lead 1.5 Threads

Finish Bright

UNC/NC 64 120

Range No. 1-1.1/2"

UNC/NC Left Hand 64 220

Range 1/4"-5/8"

Tolerance Class 2A

Cutting Rake 8°

Chamfer Lead 1.5 Threads

Finish Bright

D	E	Nom dia	Pitch	64 100	64 200
in	in	mm	mm	Availability	LH

13/16	1/4	1	0.25	●	—
13/16	1/4	1.2	0.25	●	—
13/16	1/4	1.4	0.3	●	—
13/16	1/4	1.6	0.35	●	—
13/16	1/4	2	0.4	●	—
13/16	1/4	2.2	0.45	●	—
13/16	1/4	2.5	0.45	●	—
13/16	1/4	3	0.5	●	●
13/16	1/4	3.5	0.6	●	—
13/16	1/4	4	0.7	●	●
13/16	1/4	4.5	0.75	●	—
13/16	1/4	5	0.8	●	●
13/16	1/4	6	1.0	●	—
13/16	1/4	7	1.0	●	—
1	3/8	6	1.0	●	●
1	3/8	7	1.0	●	—
1	3/8	8	1.25	●	●
1	3/8	9	1.25	●	—
1	3/8	10	1.5	●	●
1.5/16	7/16	6	1.0	●	—
1.5/16	7/16	7	1.0	●	—
1.5/16	7/16	8	1.25	●	—
1.5/16	7/16	9	1.25	●	—
1.5/16	7/16	10	1.5	●	—
1.5/16	7/16	11	1.5	●	—
1.5/16	7/16	12	1.75	●	●
1.5/16	7/16	14	2.0	●	—
1.1/2	1/2	10	1.5	●	—
1.1/2	1/2	11	1.5	●	—
1.1/2	1/2	12	1.75	●	—
1.1/2	1/2	14	2.0	●	●
1.1/2	1/2	16	2.0	●	●
1.1/2	1/2	18	2.5	●	—
1.1/2	1/2	20	2.5	●	—
2	5/8	12	1.75	●	—
2	5/8	14	2.0	●	—
2	5/8	16	2.0	●	—
2	5/8	18	2.5	●	●
2	5/8	20	2.5	●	●
2	5/8	22	2.5	●	—
2	5/8	24	3.0	●	—
3	7/8	24	3.0	●	—
3	7/8	27	3.0	●	—
3	7/8	30	3.5	●	—
3	7/8	33	3.5	●	—
3	7/8	36	4.0	●	—
3	7/8	39	4.0	●	—

D	E	Nom dia	Pitch	64 110
in	in	mm	mm	Availability

13/16	1/4	*3	0.35	●
13/16	1/4	*4	0.50	●
13/16	1/4	*4.5	0.50	●
13/16	1/4	*5	0.50	●
13/16	1/4	*6	0.75	●
1	3/8	*7	0.75	●
1	3/8	8	0.75	●
1	3/8	*8	1.00	●
1	3/8	9	1.00	●
1	3/8	10	0.75	●
1	3/8	10	1.00	●
1	3/8	*10	1.25	●
1.5/16	7/16	12	1.00	●
1.5/16	7/16	*12	1.25	●
1.5/16	7/16	12	1.50	●
1.5/16	7/16	14	1.25	●
1.1/2	1/2	14	1.25	●
1.1/2	1/2	14	1.50	●
1.1/2	1/2	16	1.00	●
1.1/2	1/2	16	1.50	●
1.1/2	1/2	*18	1.50	●
1.1/2	1/2	20	1.00	●
1.1/2	1/2	20	2.00	●
2	5/8	*20	1.50	●
2	5/8	24	1.50	●
2	5/8	*24	2.00	●
2	5/8	25	1.50	●
3	7/8	*27	2.00	●
3	7/8	*30	2.00	●
3	7/8	32	1.50	●

D	E	No./ Nominal dia	tpi	64 120	64 220
in	in	in	in	Availability	LH

13/16	1/4	1	64	●	—
13/16	1/4	2	56	●	—
13/16	1/4	3	48	●	—
13/16	1/4	4	40	●	—
13/16	1/4	5	40	●	—
13/16	1/4	6	32	●	—
13/16	1/4	8	32	●	—
13/16	1/4	10	24	●	—
13/16	1/4	12	24	●	—
13/16	1/4	1/4	20	●	●
1	3/8	1/4	20	●	●
1	3/8	5/16	18	●	●
1	3/8	3/8	16	●	●
1.5/16	7/16	1/4	20	●	—
1.5/16	7/16	5/16	18	●	—
1.5/16	7/16	3/8	16	●	—
1.5/16	7/16	7/16	14	●	●
1.5/16	7/16	1/2	13	●	●
1.5/16	7/16	9/16	12	●	—
1.1/2	1/2	3/8	16	●	●
1.1/2	1/2	7/16	14	●	—
1.1/2	1/2	1/2	13	●	●
1.1/2	1/2	9/16	12	●	—
1.1/2	1/2	5/8	11	●	●
1.1/2	1/2	3/4	10	●	—
2	5/8	1/2	13	●	—
2	5/8	9/16	12	●	—
2	5/8	5/8	11	●	—
2	5/8	3/4	10	●	—
2	5/8	7/8	9	●	—
2	5/8	1	8	●	—
3	7/8	1	8	●	—
3	7/8	1.1/8	7	●	—
3	7/8	1.1/4	7	●	—
3	7/8	1.3/8	6	●	—
3	7/8	1.1/2	6	●	—

* ISO Metric Fine Preferred thread size