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LOC

DIST


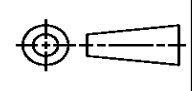
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001887	12FEB2014	GK	HMR

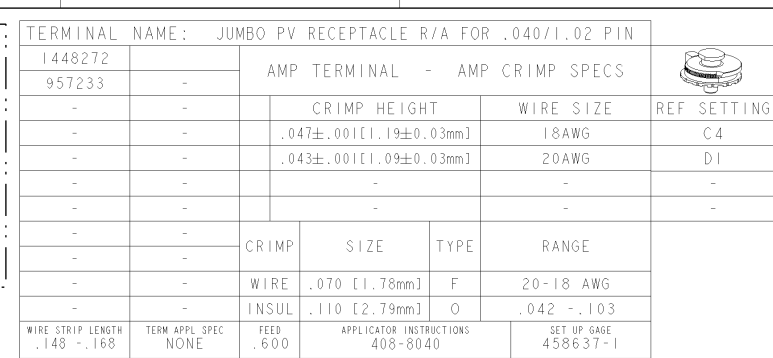
REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151400-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855158  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1855158

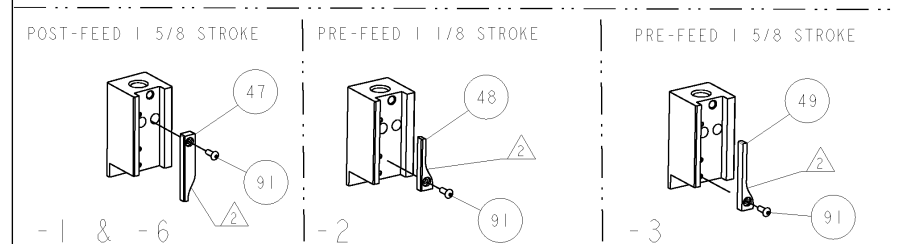
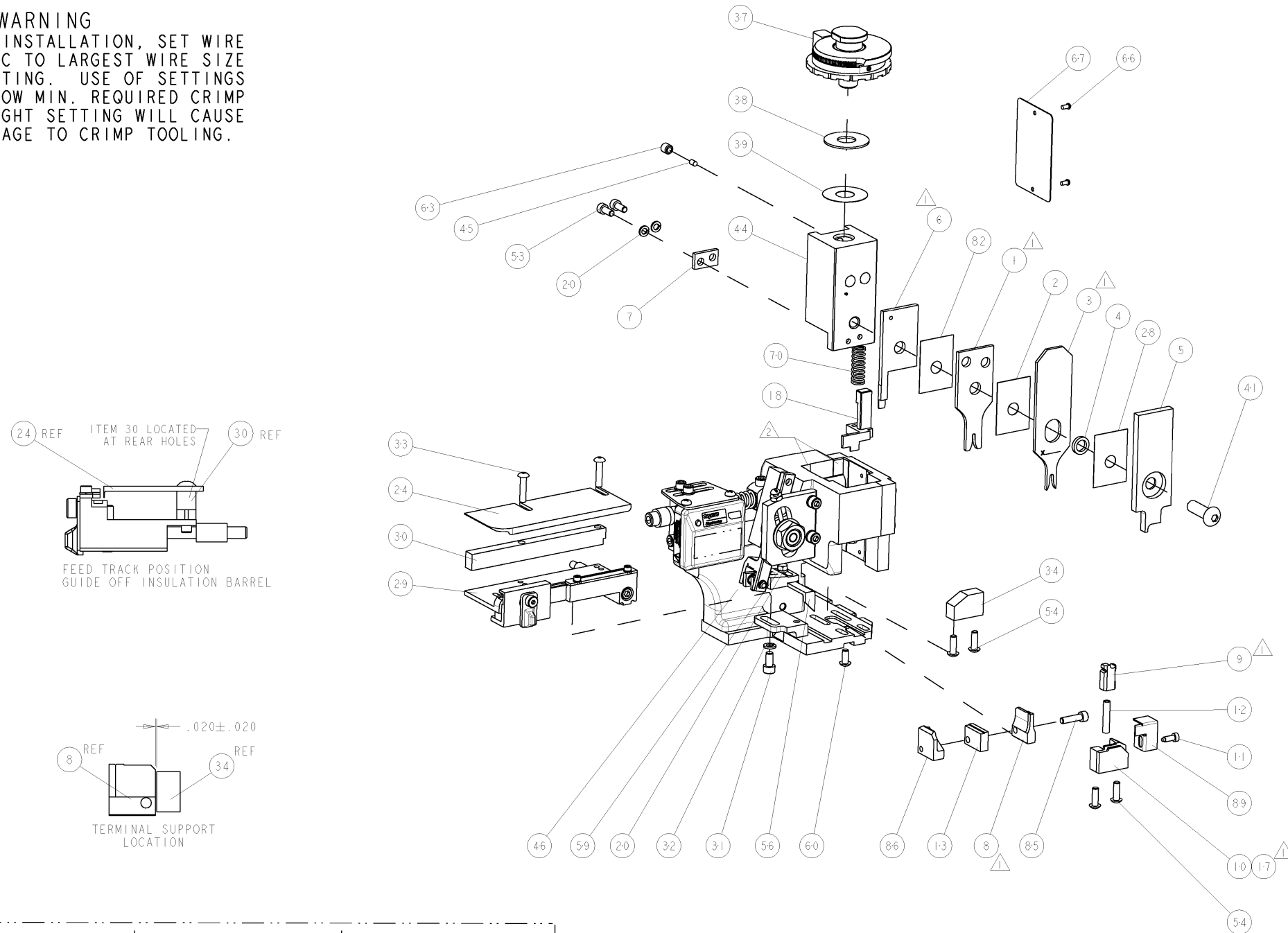
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	RAGHAVENDRA							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		RAGHAVENDRA		FINE ADJUST SIDE FEED HDM APPLICATOR				
				PRODUCT SPEC						
				APPLICATION SPEC						
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
					A3		©- 1855158			
CUSTOMER DRAWING				SCALE	SHEET	1	OF	2	REV	A1

- ① RECOMMENDED SPARE PARTS
- ② GREASE LIGHTLY
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE




LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		RELEASED FOR PRODUCTION	07MAR2007	DP	MC

**\* WARNING**  
ON INSTALLATION, SET WIRE  
DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS  
BELOW MIN. REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE  
DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	...	679532-1	INSERT, GUARD	115
	-	1	1	1	1	1	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	1	1-853714-3	PLATE, REAR SHEAR	86
	-	1	1	1	1	1	2-21000-8	SCR, SKT HD CAP 8-32 X .625	85
	-	1	1	1	1	1	455888-1	SPACER, CRIMPER	82
	-	1	1	1	1	1	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	1	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	1	5-22282-2	SPRING, COMPRESSION	70
	-	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	1	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	1	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	1	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	1	458537-2	PAWL, FEED	56
	-	4	4	4	4	4	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	2	2-21000-6	SCR, SKT HD CAP 8-32 X .375	53
	-	-	1	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	1	459456-7	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	879377-1	RAM, SIDE FEED	44
	-	1	1	1	1	1	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	1	1-469367-1	SHIM	38
	-	1	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	1	690786-7	TERMINAL SUPPORT	34
	-	2	2	2	2	2	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	1	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	1	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	1	1-1320908-7	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1-1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1	455888-1	SPACER, CRIMPER	28
	-	1	1	1	1	1	1320928-3	PLATE, STRIP GUIDE	24
	-	3	3	3	3	3	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	1	1	1	1	1	1633545-1	REJECTOR, ADJUSTABLE	18
1	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	1	1424352-1	SPACER, SHEAR	13
	-	1	1	1	1	1	6-22279-4	SPRING, COMPRESSION	12
	-	1	1	1	1	1	690461-1	STOP, SHEAR	11
	-	-	1	1	1	1	468798-1	HOLDER, SHEAR, FRONT	10
	-	1	1	1	1	1	462006-3	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	1	1424351-1	SPECIAL, ANVIL	8
	-	1	1	1	1	1	240641-2	SPACER	7
	-	1	1	1	1	1	1-853720-0	BLADE, SLUG	6
	-	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	1	6-683454-4	CRIMPER, INSULATION O	3
	-	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	1	1	1424354-1	CRIMPER, WIRE, MODIFIED	1

-77 -6 -3 -2 -1 U/M		PART NO		DESCRIPTION		ITEM NO	
<small>THIS DRAWING IS TO BE USED FOR ORDERING PURPOSES ONLY. IT IS NOT TO BE USED FOR MANUFACTURING PURPOSES. FOR MANUFACTURING PURPOSES, CONTACT THE SUPPLIER FOR THE LATEST VERSION.</small>				DWN 04/JAN/2007 CHG 0 FROUSE		tyco Tyco Electronics Electronics Harrisburg, PA 17105-3688	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC $\pm .1$ 1 PLC $\pm .01$ 2 PLC $\pm .01$ 3 PLC $\pm .001$ 4 PLC $\pm .001$ ALL DIM.		APVD 04/JAN/2007 M CLIFFORD PRODUCT SPEC APPLICATION SPEC		NAME FINE ADJUST SIDE FEED HDM APPLICATOR -	
		WEIGHT		SIZE A1		CASE CODE 00779	
MATERIAL -		FINISH -		DRAWING NO C=1855158		RESTRICTED TO -	
CUSTOMER DRAWING		SCALE		SHEET		OF	
REV		REV		REV		REV	