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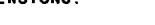
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**REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151400-1**

FOR REPLACEMENT PARTS FOR APPLICATOR 1855158
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855158

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	 TE Connectivity		
DIMENSIONS:		CHK RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA			
 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	PRODUCT SPEC				
	APPLICATION SPEC				
	NAME FINE ADJUST SIDE FEED HDM APPLICATOR				
		SIZE A3			
			CAGE CODE C- 1855158		
DRAWING NO RESTRICTED TO					
	MATERIAL	FINISH	WEIGHT		
		CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855158-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855158-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855158-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855158-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855158-7	A	-	-	-	SPARE PARTS

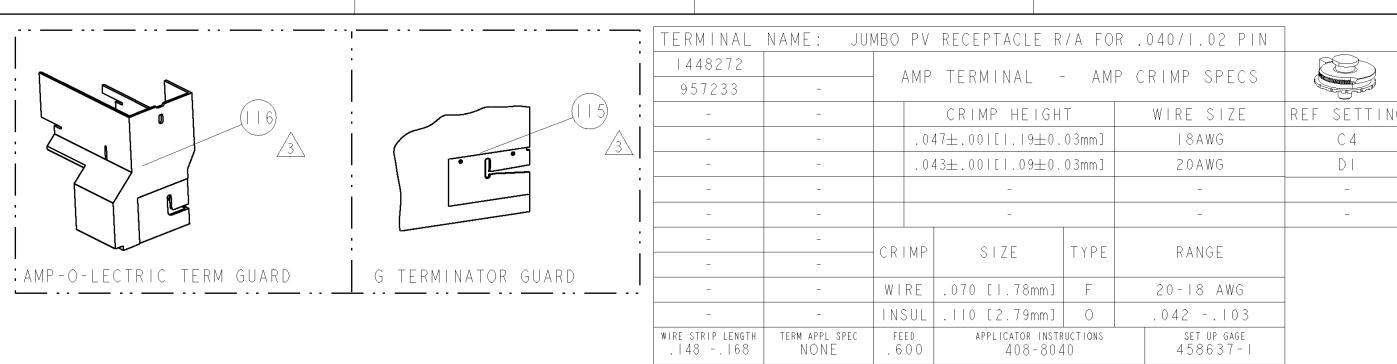
⚠ RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

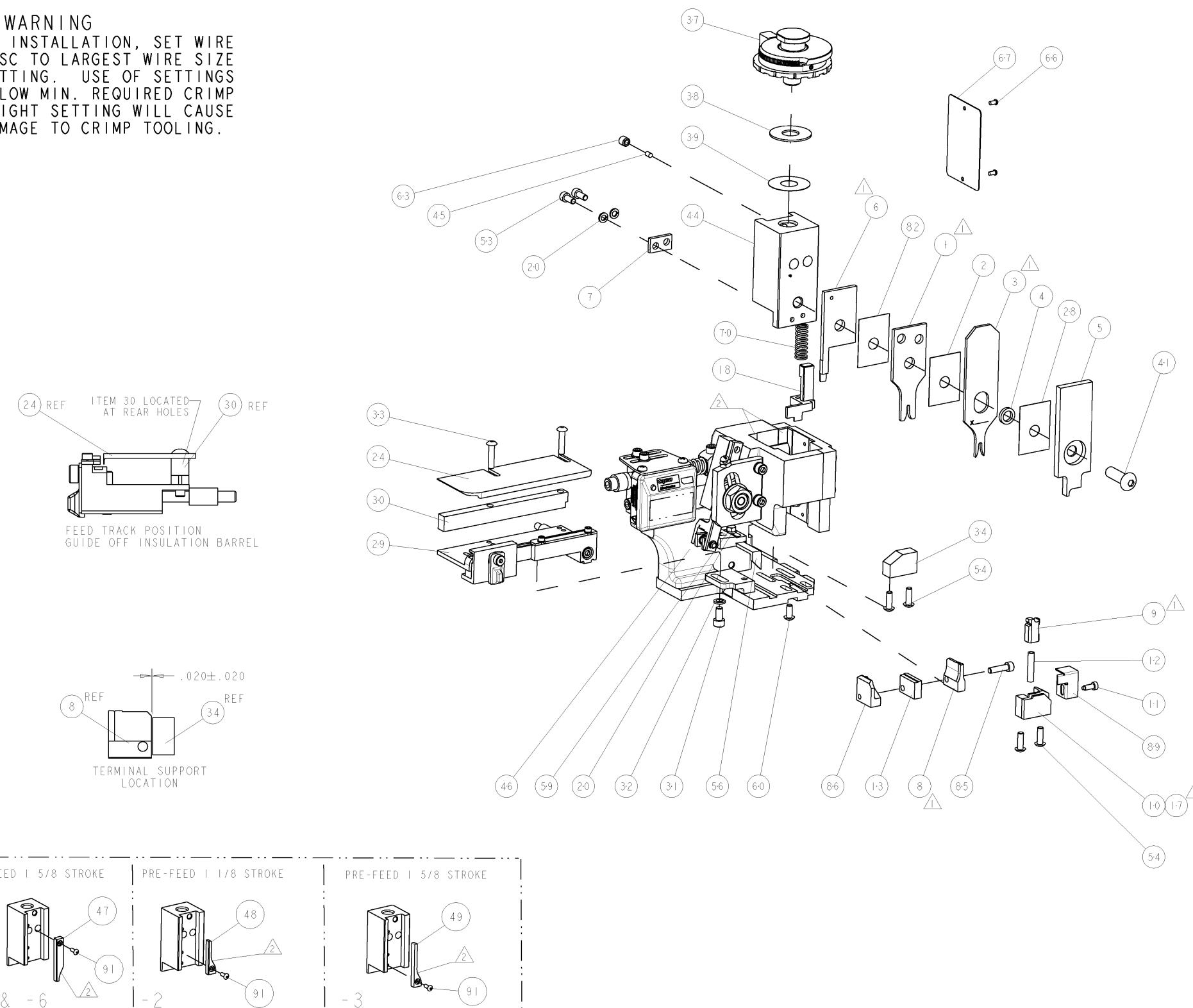
 3) GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DNW	APV
A	66	A		RELEASED FOR PRODUCTION	07MAR2007	DP	MC



				REF	-	..	455749-1	GUARD WINDOW	11
				REF	-	..	679532-1	INSERT, GUARD	11
		-					-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375
		-					-	318563-1	GUARD, FRONT CHIP
		-					-	1-853714-3	PLATE, REAR SHEAR
		-					-	2-21000-8	SCR, SKT HD CAP 8-32 X .625
		-					-	455888-1	SPACER, CRIMPER
		-					-	4088040	SF APPL INST 408-8040
		-					-	217238-1	GENERAL INSTRUCTION PKG
		-					-	5-22282-2	SPRING, COMPRESSION
		-					-	461264-5	PLATE, IDENTIFICATION
		-	2	2	2	2	-	21017-2	SCREW, DRIVE
		-					-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250
		-					-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375
		-					-	2-22603-0	SCR, HEX HD CAP 8-32 X .312
		-					-	458537-2	PAWL, FEED
		-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500
		-	2	2	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375
		-	-	-	-	..	-	690602-6	CAM, PRE FEED, I 5/8
		-	-	-	-	..	-	690602-5	CAM, PRE FEED, I 1/8
		-		-			-	690501-4	CAM, POST FEED, I 5/8
		-					-	459456-7	APPL, BASIC SUB ASSY (SIDE WISE MQCA)
		-					-	690191-1	PLUG, NYLON
		-					-	879377-1	RAM, SIDE FEED
		-					-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00
		-					-	690125-1	SHIM SUB-ASSY
		-					-	1-469367-1	SHIM
		-					-	879103-3	FINE ADJUST HEAD ASSEMBLY
		-					-	690786-7	TERMINAL SUPPORT
		-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750
		-					-	21024-5	WASHER, SPRG LOCK, REG NO 10
		-					-	3-21000-4	SCR, SKT HD CAP 10-32 X .375
		-					-	1-1320908-7	SPACER, STRIP GUIDE
		-					-	1-1633091-1	ASSEMBLY, STRIP GUIDE
		-					-	455888-1	SPACER, CRIMPER
		-					-	1320928-3	PLATE, STRIP GUIDE
		-	3	3	3	3	-	21024-4	WASHER, SPRG LOCK, REG NO 8
		-					-	1633545-1	REJECTOR, ADJUSTABLE
		-		-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)
		-					-	1424352-1	SPACER, SHEAR
		-					-	6-22279-4	SPRING, COMPRESSION
		-					-	690461-1	STOP, SHEAR
		-	-				-	468798-1	HOLDER, SHEAR, FRONT
		-					-	462006-3	FLOATING SHEAR, FRONT
							-	1424351-1	SPECIAL, ANVIL
		-					-	240641-2	SPACER
		-					-	1-853720-0	BLADE, SLUG
		-					-	1-455889-4	DEPRESSOR, SHEAR
		-					-	1-238011-0	BLOCK, CRIMPER SPACER
							-	6-683454-4	CRIMPER, INSULATION O
		-					-	455888-3	SPACER, CRIMPER
							-	1424354-1	CRIMPER, WIRE, MODIFIED
		-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION