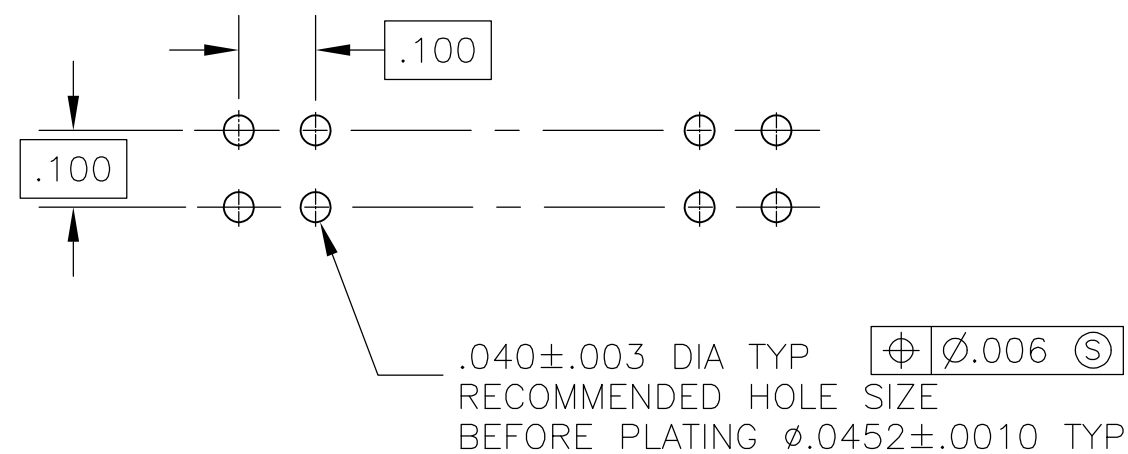
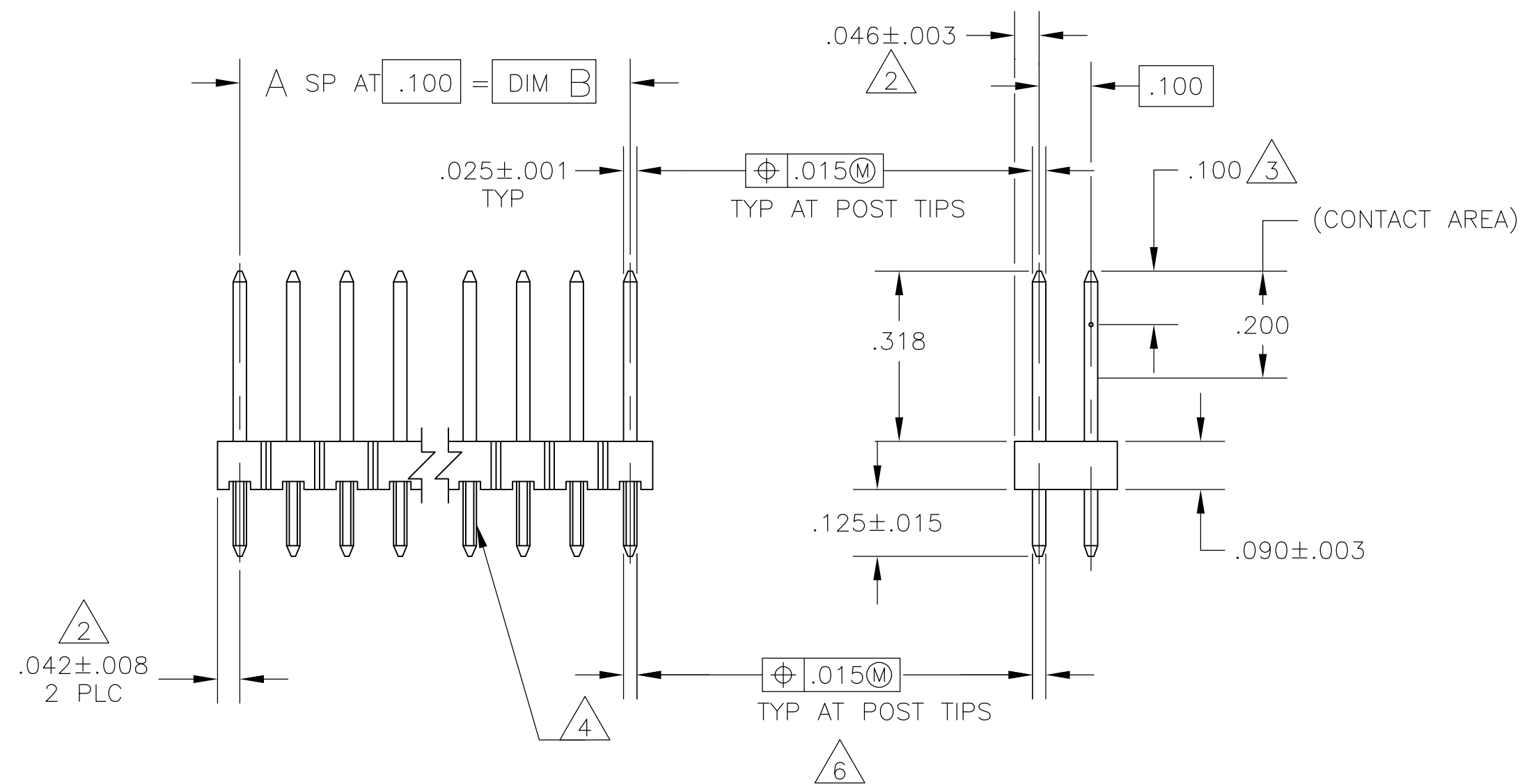
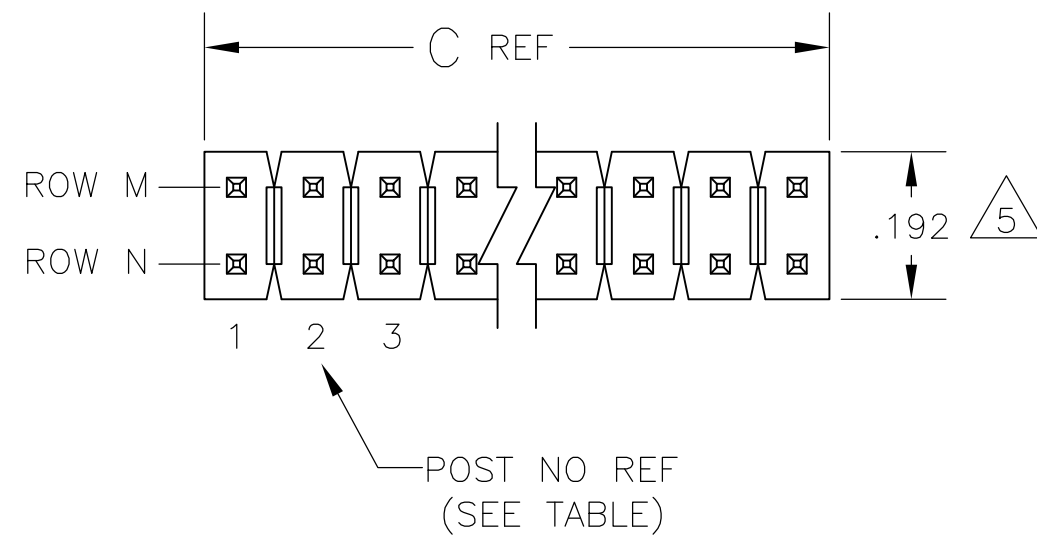


LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			L	REVISED PER ECO-14-000066	27JUN2014	NK	MM



- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.

2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.

3 POINT OF MEASUREMENT FOR PLATING THICKNESS.

4 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.

5 FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS $.184 \pm 0.16$

6 $\varnothing .020 \text{ (M)}$ FOR KINKED TAILS.

7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	3.984	3.900	39	80	2-104432-0
 OBSOLETE	2.984	2.900	29	60	1-104432-9
	2.484	2.400	24	50	1-104432-8
	1.984	1.900	19	40	1-104432-7
 OBSOLETE	1.684	1.600	16	34	1-104432-6
	1.484	1.400	14	30	1-104432-5
	1.384	1.300	13	28	1-104432-4
	1.284	1.200	12	26	1-104432-3
	1.184	1.100	11	24	1-104432-2
	1.084	1.000	10	22	1-104432-1
	.984	.900	9	20	1-104432-0
	.884	.800	8	18	104432-9
	.784	.700	7	16	104432-8
	.684	.600	6	14	104432-7
 OBSOLETE	.584	.500	5	12	104432-6
	.484	.400	4	10	104432-5
	.384	.300	3	8	104432-4
	.284	.200	2	6	104432-3
	.184	.100	1	4	104432-2
	.084	—	—	2	104432-1
	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN H MOLL	28JUN88	 TE Connectivity				
			CHK R FEIDT	28JUN88					
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R FEIDT	28JUN88	NAME HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, .100X.100 CL , VERT, .025 SQ POSTS, WITH RETENTION FEATURE			
		0 PLC ± —		PRODUCT SPEC					
		1 PLC ± —		—					
		2 PLC ± —		APPLICATION SPEC					
3 PLC ± .005		4 PLC ± —		—		SIZE A2	CAGE CODE 00779	DRAWING NO C-104432	RESTRICTED TO —
ANGLES ± —		WEIGHT —							
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR—BLACK		FINISH POST: .000030 GOLD IN CONTACT AREA, .000110—.000200 MATTE TIN—LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL							
POST: COPPER ALLOY				CUSTOMER DRAWING		SCALE 4:1	SHEET 1 of 1	REV 1	