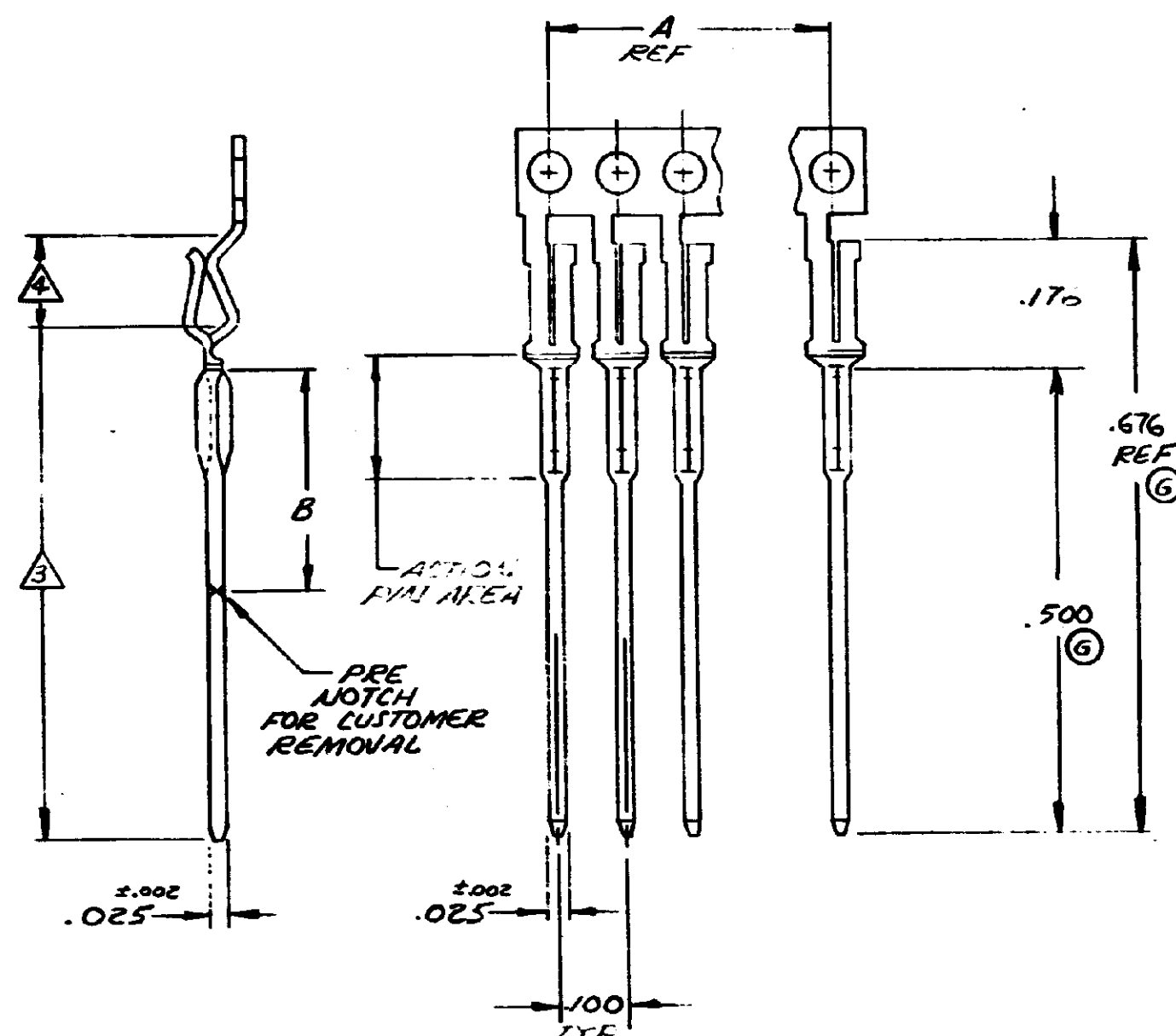


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	D	REDRAWN & REVISED	C81-204	4/15/81 Em T
	E	ADD -7 NPS 81-2872		4/15/81 Em T
	F	ADD -8 NPS 81-2909		4/15/81 Em
	G	REV. 2 DIMS.	C81-633	10/10/81 Em S
	H	CHG REEL NO.	C83-77	2-1-84 Em
	H1	REV. PER ECN A13 0232	dp	3-84
	H2	ECN AB-1888	28	9-86
✓	J	REV PER DF-2530	CT	12-89 df 1-90

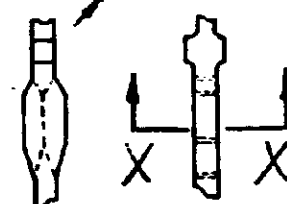


1. REFER TO DRAWING UNITS FOR
TYPICAL CONNECTOR SYSTEM
APPLICATION SCHEMATIC AND
PLATING IS NOT REQUIRED ON
CARRIER STRIP.
2.  GOLD PL. (MIL-G-45204) .000005
MIN THK OVER NICKEL PL. (QQ-N-290)
.000100 MIN THK.
3.  GOLD PL. (MIL-G-45204) .000030
MIN THK OVER NICKEL PL. (QQ-N-290)
.000100 MIN THK.
4.  OBSOLETE (DUE TO NO
ACTIVITY).

-.041 ±.005 DIA HOLE IS REQUIRED FOR ASSEMBLY INTO PISTON THRO HOLES PRIOR TO REFLOW SOLDER OPERATION. .036 TO .043 DIA HOLE IS REQUIRED FOR PRESS FIT APPLICATIONS.

SECTION X-X

REF BEFORE
INSERTION



ACTION PLAN AREA

REFER TO AMP SPEC 106-14018
OR 106-14013 AS APPLICABLE
FOR SPECIFIC HOLE SIZE
RECOMMENDATIONS.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES
TOLERANCES ON :
DECIMALS $\pm .002$ ANGLES $\pm 5^{\circ}$

MATERIAL

BERYLLIUM
COPPER
(QQ-C-533)

0654 4

DR 12.1 9-15-81

CHK *Sh...*

APR 1964

T. J. Parnell 11/10/01

S. H. Michael

USGN APPD

OTHER APPD:

AMP

AMP INCORPORATED
HARRISBURG, PENNSYLVANIA

NAME _____

NAME ECONOMATE II
COMB CONTACT RECEPTACLE
.025 X .025

SIZE

SIZE	CODE IDENT
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HC

SCALE *NTS*

NUMBER

NUMBER

111306

SCALE *NTS*

1

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