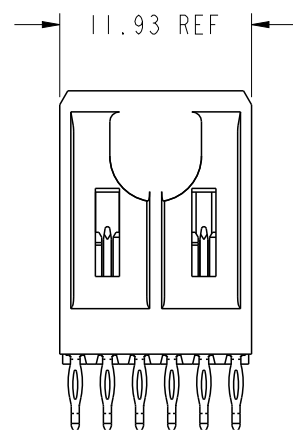
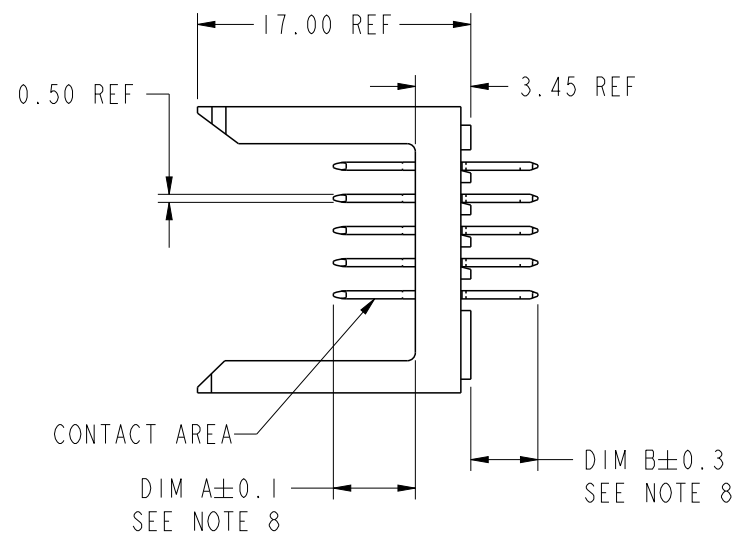
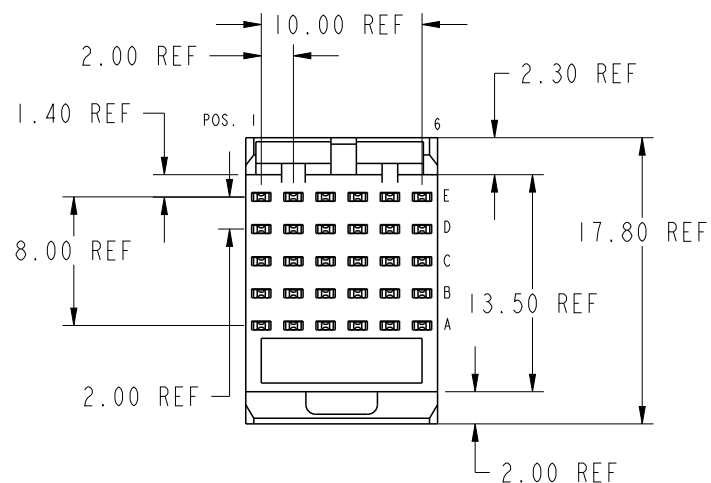


PRODUCT NUMBER
85838-XYX
85838-XYXLF

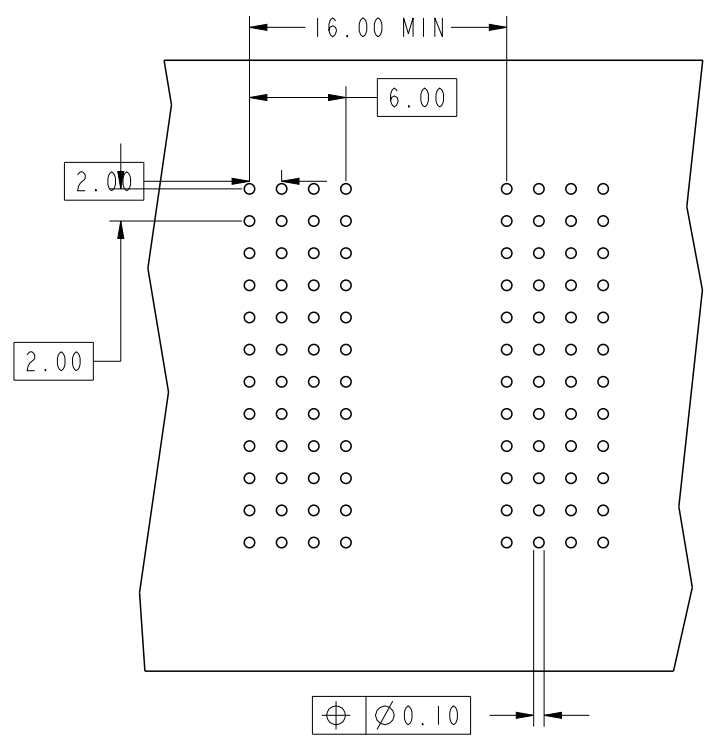


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spec ref *				dr Terran Huang 2010/07/08		projection		MM		size A4		scale 11:10			
tolerance std ISO 406 ISO 1101				eng Julia Wang 2012/09/19						ecn no ELX-DG-012854-1					
TOLERANCES UNLESS OTHERWISE SPECIFIED				chr -						rel level Released					
				appr Pei-Ming Zheng 2012/09/19		product family METRAL									
surface				linear				title METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT		dwg no 85838		rev B1			
														0.XX ±0.13	
														0.XXX ±0.051	
ISO 1302				angular 0° ±2°		www.fci.com		cat. no. -		Product - Customer Drw		sheet 1 of 9			



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REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
16	7.00	4.30
17	7.00	13.60
18	7.00	17.00
19	8.00	4.30

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
20	8.00	13.60
21	8.00	17.00
22	5.00	12.10
25	5.75	15.60
40	5.00	15.60
41	6.50	15.60
42	7.25	15.60
43	8.00	15.60
44	5.75	12.10
45	6.50	12.10
48	5.00	15.10
54	5.00	11.50
55	5.75	11.50
56	6.50	11.50
59	5.00	11.80
60	5.75	11.80
61	6.50	11.80
62	7.25	11.80
63	8.00	11.80

dr	Terran Huang	2010/07/08	projection	MM	size	A4	scale	21:10					
eng	Julia Wang	2012/09/19			ecn no				ELX-DG-012854-1				
chr	-	-			rel level				Released				
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL								
		title			METRAL SIGNAL HEADER			dwg no		85838		rev	BH
www.fci.com		cat. no.			-			Product - Customer Drw			sheet 2 of 9		



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dr	Terran Huang	2010/07/08	projection	MM	size	A4	scale	11:10					
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1							
chr	-	-			rel level	Released							
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL								
		title			METRAL SIGNAL HEADER			dwg no		85838		rev	
					I MOD, 5 ROW PRESS-FIT							B1	
www.fci.com		cat. no.		-		Product - Customer Drw				sheet 3 of 9			



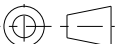
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		D	14	14	14	14	14	14			D	10	10	10	10	10	10			D	22	22	22	22	22	22			D	56	56	56	56	56	56				
-----		C	14	14	14	14	14	14	-----		C	9	9	9	9	9	9	-----		C	22	22	22	22	22	22	-----		C	56	56	56	56	56	56				
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85838-X19		E	15	15	15	15	15	15	85838-X23		E	19	19	19	19	19	19	85838-X27		E	48	48	48	48	48	48	85838-X31		E	1	1	1	1	1	1				
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85838-X19LF		B	15	15	15	15	15	15	85838-X23LF		B	1	1	1	1	1	1	85838-X27LF		B	48	48	48	48	48	48	85838-X31LF		B	3	3	3	3	3	3				
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85838-X20LF		B	9	9	9	9	9	9	85838-X24LF		B	5	5	5	5	5	5	85838-X28LF		B	3	3	3	3	3	3	:85838-X32LF		B	1	1	1	1	1	1				
		A	11	11	11	11	11	11			A	20	20	20	20	20	20			A	1	1	1	1	1	1			A	2	2	2	2	2	2				

dr	Terran Huang	2010/07/08	projection	MM	size	A4	scale	11:10							
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1									
chr	-	-			rel level	Released									
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL										
		title			METRAL SIGNAL HEADER			dwg no		85838		rev		BH	
www.fci.com		cat. no.		-		Product - Customer Drw				sheet 4 of 9					



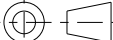
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dr	Terran Huang	2010/07/08	projection 	MM 	size	A4	scale	11:10
eng	Julia Wang	2012/09/19			ecn no		ELX-DG-012854-1	
chr	-	-			rel level		Released	
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL			
		title			METRAL SIGNAL HEADER			rev
		I MOD, 5 ROW PRESS-FIT			dwg no			85838
								BI
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ProjE File - REV C - 2009-06-09

dr	Terran Huang	2010/07/08	projection 	MM 	size	A4	scale	11:10				
eng	Julia Wang	2012/09/19			ecn no				ELX-DG-012854-1			
chr	-	-			rel level				Released			
appr	Pei-Ming Zheng	2012/09/19	product family			METRAL						
		title			METRAL SIGNAL HEADER			dwg no		85838		rev
		I MOD, 5 ROW PRESS-FIT										BI
www.fci.com		cat. no.		-		Product - Customer Drw				sheet 6 of 9		

PDS: Rev :BH

STATUS:Released

Printed: Sep 19, 2012



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1								2								3								4							
METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I					
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	D	7	7	7	7	7	7		D	2	2	2	2	2	2		D	3	3	3	3	3	3		D	2	2	2	2	2	2
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85838-X66	E	I	I	I	I	I	I	85838-X70	E	I	I	I	I	I	I	85838-X74	E	I	I	I	I	I	I	85838-X78	E	3	3	3	3	3	3
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METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I					
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85838-X67	E	2	2	2	2	2	2	85838-X71	E	3	3	3	3	3	3	85838-X75	E	3	3	3	3	3	3	85838-X79	E	I	I	I	I	I	I
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METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I					
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	D	59	59	59	59	59	59		D	8	8	8	8	8	8		D	3	3	3	3	3	3		D	3	3	3	3	3	3
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	A	61	61	61	61	61	61		A	6	6	6	6	6	6		A	3	3	3	3	3	3		A	I	I	I	I	I	I

dr	Terran Huang	2010/07/08	projection	MM	size	A4	scale	11:10	
eng	Julia Wang	2012/09/19			ecn no				ELX-DG-012854-1
chr	-	-			rel level				Released
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL				
		title			dwg no			rev	
		METRAL SIGNAL HEADER			85838			BH	
		I MOD, 5 ROW PRESS-FIT							
www.fci.com		cat. no.		-		Product - Customer Drw		sheet 7 of 9	

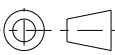
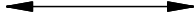


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METRAL P/N	ROW	CONTACT CODE MOD. I					
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-----	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85838-X82	E	1	1	1	1	1	1
	D	1	1	1	1	1	1
	C	2	2	2	2	2	2
-----	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
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85838-X83	E	1	1	-	1	1	1
	D	3	3	-	3	3	3
	C	-	-	3	3	3	3
-----	B	3	3	-	3	3	3
	A	1	1	-	1	1	1

dr	Terran Huang	2010/07/08	projection 	MM 	size	A4	scale	11:10	
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL				
			title			METRAL SIGNAL HEADER		rev	
						I MOD, 5 ROW PRESS-FIT			
www.fci.com			cat. no.			-		BH	
						Product - Customer Drw			
						sheet 8 of 9			

PRODUCT NUMBER

85838-XYX

85838-XYXLF

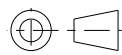
NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL: 85838-XYX IS SnPb, 85838-XYXLF IS Sn(LEAD FREE)
CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE BELOW.
- PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXP
- PRODUCT SPECIFICATION: GS-12-180
APPLICATION SPECIFICATION: BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).

10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

PLATING IN CONTACT AREA		NOTES
DASH NUMBER	PERFORMANCE LEVEL	-
-AYX	TELCORDIA CO (SEE NOTE 9)	-
-N1XX	TELCORDIA CO (NXT)	-
-N5XX	TELCORDIA UE (NXT)	-
-1XX	TELCORDIA CO	-
-2XX	TELECOM CLASS	-
-3XX	IEC CLASS I	-
-5XX	TELCORDIA UE	-
-AYXLF	TELCORDIA CO (SEE NOTE 9)	SEE NOTE 10
-N1XXLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5XXLF	TELCORDIA UE (NXT)	SEE NOTE 10
-1XXLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2XXLF	TELECOM CLASS	SEE NOTE 10
-5XXLF	TELCORDIA UE	SEE NOTE 10

dr	Terran Huang	2010/07/08	projection 	MM 	size	A4	scale	11:10	
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL				
			title		METRAL SIGNAL HEADER			rev	
					1 MOD, 5 ROW PRESS-FIT				
www.fci.com			cat. no.	-	Product - Customer Drw			sheet 9 of 9	