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# REFERENCE DESIGN

**IRMCS2031**

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## **IRMCS2031**

Complete Sensorless Drive Design Platform  
iMOTION™ Development System

**IR WORLD HEADQUARTERS:** 233 Kansas St., El Segundo, California 90245 Tel: (310) 252-7105  
*Data and specifications subject to change without notice. 4/13/2004*

**Complete Sensorless Drive Design Platform  
iMOTION™ Development System**

**Features**

- **Low cost complete AC sensorless drive design platform**
- **IRMCK203 IC for complete sensorless control**
- **Simple design with IR2175 current sensing HVIC**
- **230V/750W maximum output power with 600V/16A advanced Plug-N-Drive™ IGBT module**
- **Wide speed range and high speed operation**
- **Support any permanent magnet AC motors**
- **Low loss/EMI Space Vector PWM**
- **No voltage feedback sensing**
- **Low cost A/D interface with multiplexer**
- **4-channel D/A output for diagnostics/monitoring**
- **ServoDesigner™ tool for easy operation**
- **RS232C/RS422 and fast SPI interface**
- **Parallel interface for microcontroller expansion**
- **Over-current and ground fault protection**
- **Over-voltage / Under-voltage protection**
- **Dynamic Braking control with brake IGBT/FWD**
- **Discrete I/Os (START/STOP, FAULT, FLTCLR, SYNC ESTOP, PWMEN)**
- **Configuration data retention at power up/down**

**Product Summary**

Speed operation range (typical)	5 to 100%
High speed operation	100,000rpm (2pole)
Speed accuracy	0.01%
Speed resolution	15bit
PWM carrier frequency	60 kHz max
Sensorless control computation time	10 usec
Continuous output current	5 Arms (750W)
Overload output current	15 Arms (750W)
Maximum modulation index	1.2
Max RS232C speed	57.6 kbps
Optional RS422 communication	1Mbps



**Description**

IRMCS2031 is a complete sensorless drive design platform for industrial/appliance applications up to 1.0 HP output power. The system contains the latest advanced motion control IC, IRMCK203, and the ServoDesigner™ software. The complete B/Ms and schematics are provided so that the user can adapt and tailor the design per application needs. The system does not require any software code development due to unique Motion Control Engine implemented in the IRMCK203 IC. User can readily evaluate high performance sensorless control without spending development effort usually required in the traditional DSP or microcontroller based system. IRMCS2031 contains advanced iMOTION chipset such as IR2175 monolithic current sensing ICs and IRAMX16A60A intelligent power module, which enable simple and cost effective motion control design.

## Overview

The IRMCS2031 is a design platform for a complete Sensorless drive system based on the IRMCK201 digital motion control IC. The system is based on configurable control engine implemented by hardware logics in the IRMCK203. The system has a simple and low cost structure, made possible by an advanced IR motion components including the IRAMX16UP60A IGBT module, and IR2175 monolithic current sensing high voltage IC. These components together with the IRMCK203 simplify hardware implementation. Since all control logic is implemented in hardware logic as opposed to programmed software, unmatched parallel computation is achieved resulting in higher bandwidth control and higher motor operating frequency (15 usec minimum PWM loop cycle).

Despite of hardware logic implementation, its design flexibility allows the user to configure Permanent Magnetic ac motors (Sinusoidal Back EMF) with different motor parameters and different types of communication protocols.

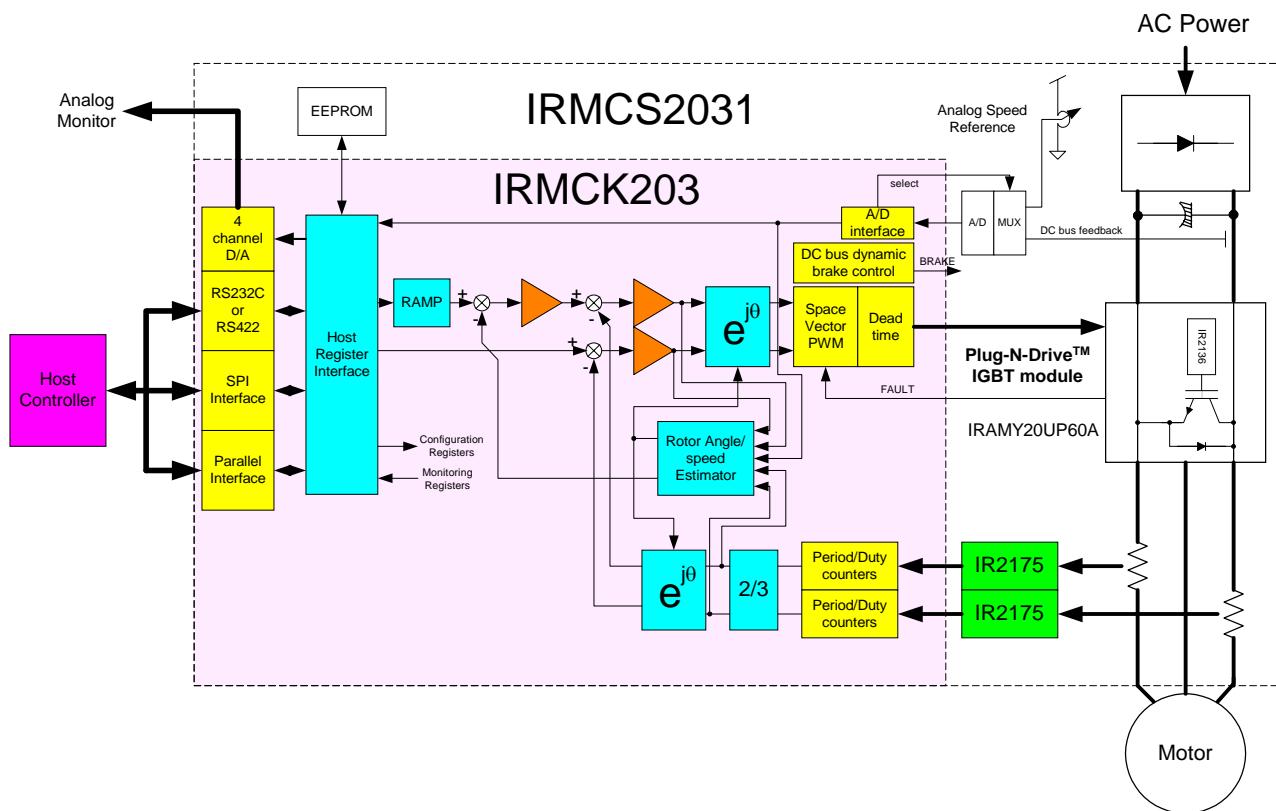
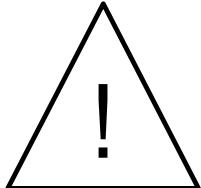


Figure 1. IRMCS2031 System Block Diagram

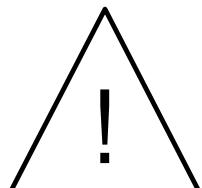
## Safety Precautions

In addition to the precautions listed throughout this manual, you must read and understand the following statements regarding hazards associated with AC servo development system.



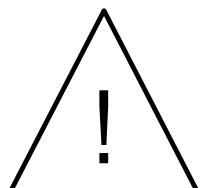
**ATTENTION:** Some ground potential of the IRMCS2031 system is biased to a negative DC bus voltage potential and kept high voltage potential while power is on. When measuring voltage waveform by oscilloscope, the scope ground needs to be isolated. Failure to do so may result in personal injury or death.

Darkened display LEDs is not an indication that capacitors have discharged to safe voltage levels.

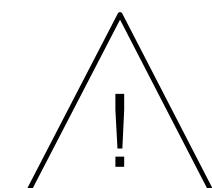


**ATTENTION:** The IRMCS2031 system contains high voltage capacitors which take time to discharge after removal of main supply. Before working on drive system, ensure isolation of mains supply from line inputs [R, S, T]. Wait three minutes for capacitors to discharge to safe voltage levels. Failure to do so may result in personal injury or death.

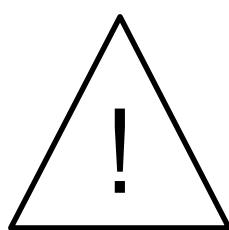
Darkened display LEDs is not an indication that capacitors have discharged to safe voltage levels.



**ATTENTION:** Only personnel familiar with the drive and associated machinery should plan or implement the installation, start-up, and subsequent maintenance of the system. Failure to comply may result in personal injury and/or equipment damage.



**ATTENTION:** The surface temperatures of the drive may become hot, which may cause injury.

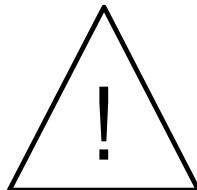


**ATTENTION:** The IRMCS2031 system contains ESD (Electrostatic Discharge) sensitive parts and assemblies. Static control precautions are required when installing, testing, servicing or repairing this assembly. Component damage may result if ESD control

procedures are not followed. If you are not familiar with static control procedures, reference applicable ESD protection handbook and guideline.

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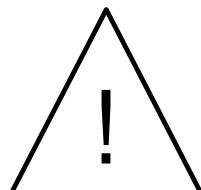
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**ATTENTION:** An incorrectly applied or installed drive can result in component damage or reduction in product life. Wiring or application errors such as undersizing the motor, supplying an incorrect or inadequate AC supply, or excessive ambient temperatures may result in system malfunction.

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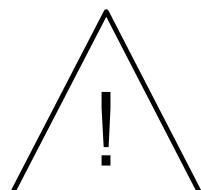
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**ATTENTION:** Remove and lock out power from the drive before you disconnect or reconnect wires or perform service. Wait three minutes after removing power to discharge the bus voltage. Do not attempt to service the drive until bus voltage has discharged to zero. Failure to do so may result in bodily injury or death.

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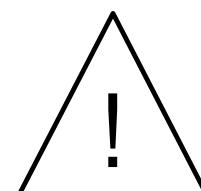
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**ATTENTION:** The drive is intended to be commanded by control input that will start and stop the motor. A device that routinely disconnects then reapplies input power to the drive for the purpose of starting and stopping the motor should not be used. Failure to follow this guideline may result in damage of equipment, and/or bodily injury or death.

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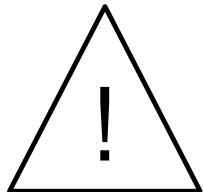
**ATTENTION:** Do not connect power factor correction capacitors to drive output terminals U, V, and W. Failure to do so may result in equipment damage or bodily injury.

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## Debris When Unpacking

The IRMCS2031 system is shipped with packing materials that need to be removed prior to installation.



**ATTENTION:** Failure to remove all debris and packing materials, which are unnecessary for system installation, may result in overheating or abnormal operating condition.

## Hardware Installation

### *Check All Hardware*

The following hardware pieces are contained in the IRMCS2031 system.

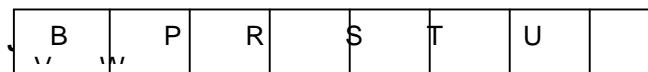
- IRMCS2031 board with integrated heat sink
- Serial RS232C cable with 9-pin Dsub connectors for ServoDesigner™ development tool
- Two 10 m Ohms shunt resistors

### **Step 1.**

Connect motor power and ground cables to the IRMCS2031 board.

### **Step 2.**

Connect AC115V or single phase 230V or three phase 230V power. For single phase 100V-230V AC power, use R and T for connection. For three phase 230V power, use R/S/T for connection. Insert a power contactor switch rated at 250V/30A in series with AC power cables.



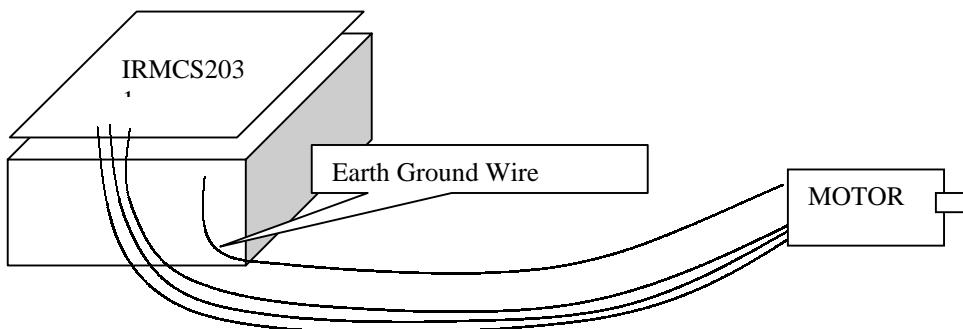
**Figure 2. Power Connector, J1**

### **Step 3.**

Connect motor power lead. Follow the color code connection below.

RED = U  
WHITE = V  
BLACK = W

Connect Earth Ground terminal to the heatsink.

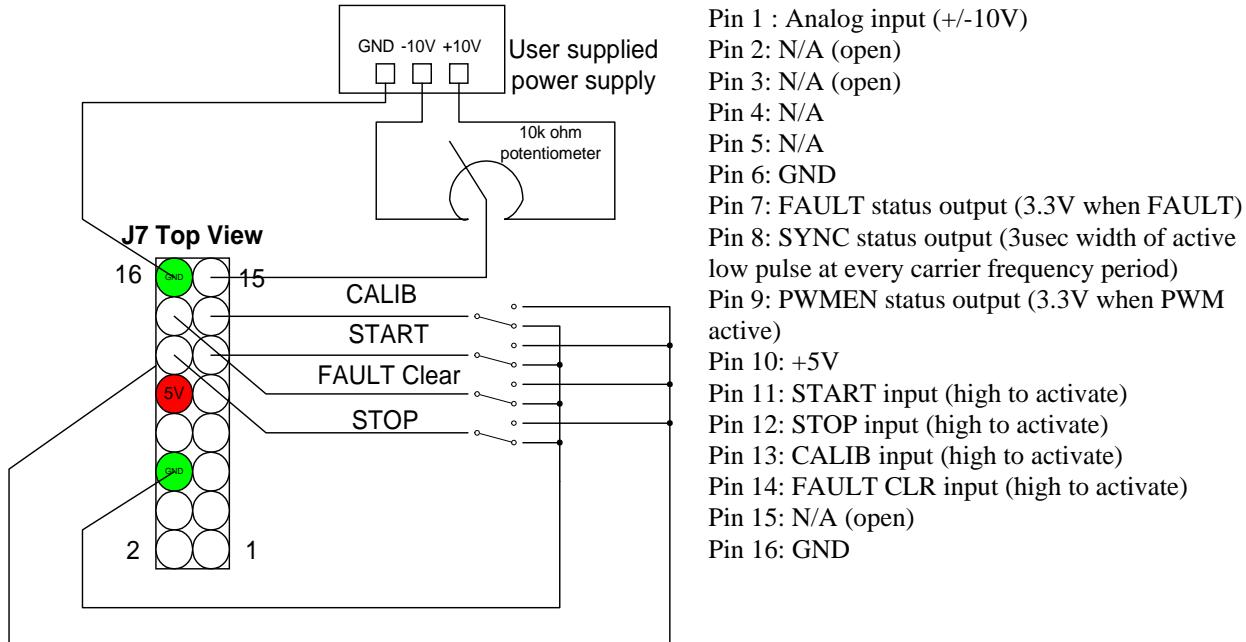


**Figure 3. Earth Ground Connection**

### Step 5. (Optional) J7 Connector, External I/O

Connect External I/O Connector (J7) as needed. All inputs are 5V tolerant.

## Pin definition



**Figure 4. J7 Connector connection**

## Step 6. (Optional) J8 Connector, Analog Output monitoring

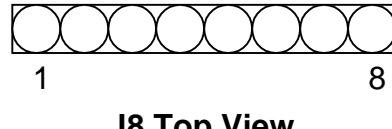


Figure 5. J8 Connector connection

## Pin Definition

Pin 1: Channel 1 Analog output (0-5V)

Pin 2: GND

Pin 3: Channel 2 Analog output (0-5V)

Pin 4: GND

Pin 5: Channel 3 Analog output (0-5V)

Pin 6: GND

Pin 7: Channel 4 Analog output (0-5V)

Pin 8: GND

## Step 7.



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Connect the RS232C cable between 9-pin D-sub connector and PC.

## Installing the Software

The ServoDesigner™ tool is distributed on the CD-ROM. Load the CD into the CD-ROM drive on your PC and double-click “IRMCS2031.exe”. It requires the password which also can be found in the same CD-ROM. The automated procedure installs all necessary software on your PC. The default location for the installation is “C:\Program Files\Accelerator”.

## Power-On the System

Apply AC115V – AC230V power to the system.

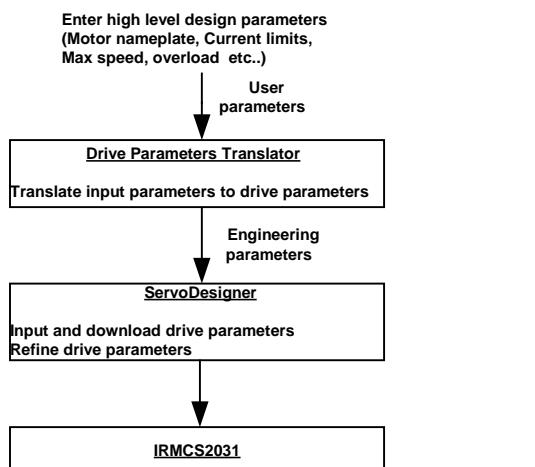
Immediately after power-on, the power supply RED LED (located at the bottom left corner of the board) will light indicating the on-board DC bus has been established. The second LED (surface mount LED located at the top side of the board) should also start blinking on/off RED.

## Getting Started

For quick start with preconfigured parameters, the following motor is supported with a preconfigured motor file.

- Sanyo Denki motor (400W: type P30B06040DXS00M)

If any other motor is used, reconfiguration is required. Configurable parameters are required to tailor design to various applications (motor and load). These configurable parameters can be modified via the host register interface (using the ServoDesigner tool) through the communication interface. In the IRMCS2031 product, a design spreadsheet (Drive parameters translator) is provided to aid the user for ease of drive start-up. Using the spreadsheet, the user enters high-level parameters such as motor nameplate information, maximum application speed, current limit, speed and current regulator bandwidth. This high-level user information is translated to engineering parameters (directly used by the drive). Figure 6 gives an overview of the commissioning steps. Please refer to the IRMCK203 Application Developer’s Guide for detailed drive commissioning description.



**Figure 6. Overview of Drive Commissioning**



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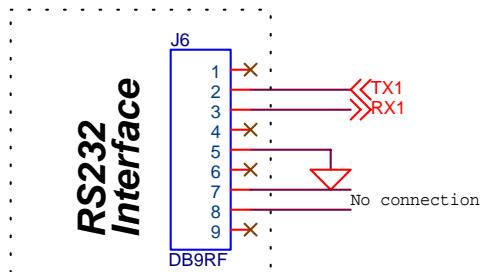
### Shunt Resistor and Current Rating

Two 20m Ohms current sensing shunt resistors are equipped as default resistors at factory shipment (R34 and R36 located on the bottom side of PCB). With these resistors, IRMCS2031 can deliver up to  $\pm 13A$  maximum peak current to the motor including overshoot of current regulation.

When using any higher power motor with a rating greater than 3Arms and less than 6Arms continuous current, then 10m Ohm shunt resistors are recommended in place of the 20m Ohm shunt resistors.

### RS232C connector

IRMCS2031 has one serial RS232C connector (J6) on the board. The connector is D-sub 9 pin standard PC female connector and directly connectable to PC serial port. As shown in Figure 8, pin2 is send signal and pin3 is receive signal, and both are 10V signal level. The baud rate is fixed at 57.6kbps. The signal format is 8bit, no parity, 1 stop bit configuration.



**Figure 5. RS232C connector**

### RS-232 Register Access

The IRMCK203 includes an RS-232 interface channel that provides a direct connection to the host PC. The software interface combines a basic "register map" control interface with a simple communication protocol to accommodate potential communication errors. For more detailed information, please refer to IRMCx201 Application Development Guide.doc

#### RS-232 Register Write Access

A Register write operation consists of a command/address byte, byte count, register data and checksum. When the IRMCK203 receives the register data, it validates the checksum, writes the register data, and transmits an acknowledgement to the host.

Command / Address Byte	Byte Count	1-6 bytes of register data	Checksum
<b>Register Write Operation</b>			

Command Acknowledgement Byte	Checksum
<b>Register Write Acknowledgement</b>	



Bit Position							
7	6	5	4	3	2	1	0
1=Read/ 0=Write	Register Map Starting Address						

Command/Address Byte Format

Bit Position							
7	6	5	4	3	2	1	0
1=Error/ 0=OK	Register Map Starting Address						

Command Acknowledgement Byte Format

The following example shows a command sequence sent from the host to the IRMCK203 requesting a two-byte register write operation:

0x2F        Write operation beginning at offset 0x2F  
0x02        Byte count of register data is 2  
0x00        Data byte 1  
0x04        Data byte 2  
0x35        Checksum (sum of preceding bytes, overflow discarded)

A good reply from the IRMCK203 would appear as follows:

0x2F        Write completed OK at offset 0x2F  
0x2F        Checksum

An error reply to the command would have the following format:

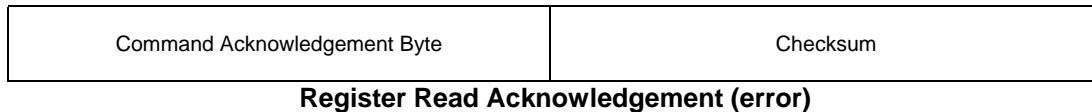
0xAF        Write at offset 0x2F completed in error  
0xAF        Checksum

### RS-232 Register Read Access

A register read operation consists of a command/address byte, byte count and checksum. When the IRMCK203 receives the command, it validates the checksum and transmits the register data to the host.

Command / Address Byte	Byte Count	Checksum
Register Read Operation		

Command Acknowledgement Byte	Register Data (Byte Count bytes)	Checksum
Register Read Acknowledgement (transfer OK)		



The following example shows a command sequence sent from the host to the IRMCK203 requesting four bytes of read register data:

0xA0      Read operation beginning at offset 0x20 (high-order bit selects read operation)  
0x04      Requested data byte count is 4  
0xA4      Checksum

A good reply from the IRMCK203 might appear as follows:

0x20      Read completed OK at offset 0x20  
0x11      Data byte 1  
0x22      Data byte 2  
0x33      Data byte 3  
0x44      Data byte 4  
0xCA      Checksum

An error reply to the command would have the following format:

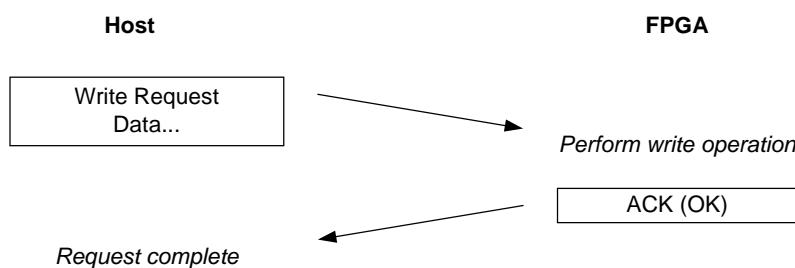
0xA0      Read at offset 0x20 completed in error  
0xA0      Checksum

### RS-232 Timeout

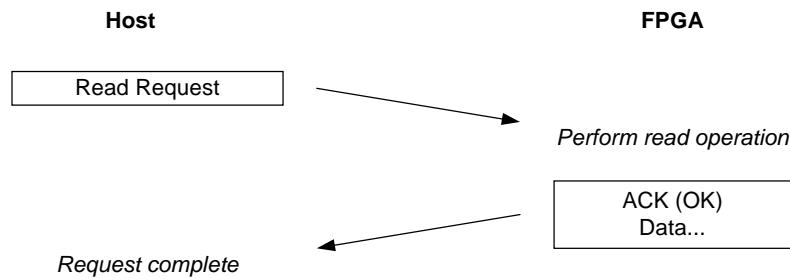
The IRMCK203 receiver includes a timer that automatically terminates transfers from the host to the IRMCK203 after a period of 32 msec.

### RS-232 Transfer Examples

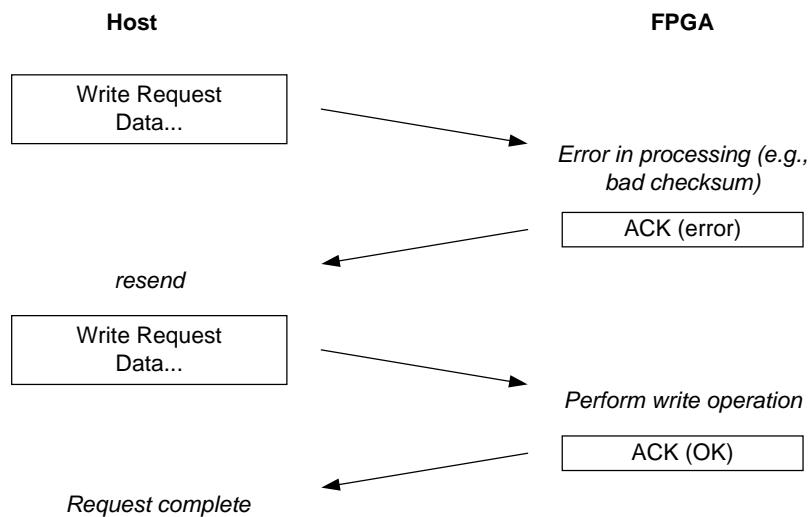
The following example shows a normal exchange executing a register write access.



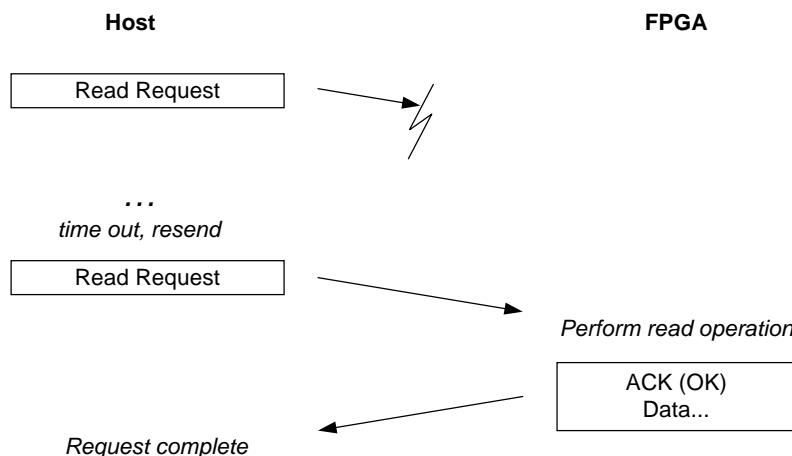
The example below shows a normal register read access exchange.



The following example shows a register write request that is repeated by the host due to a negative acknowledgement from the IRMCK203.

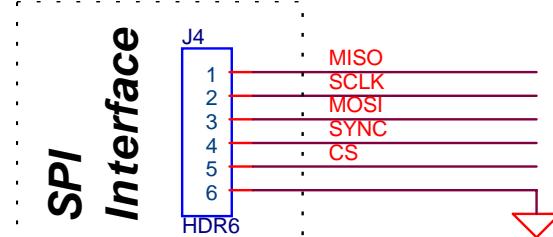


In the final example, the host repeats a register read access request when it receives no response to its first attempt.



## SPI interface connector

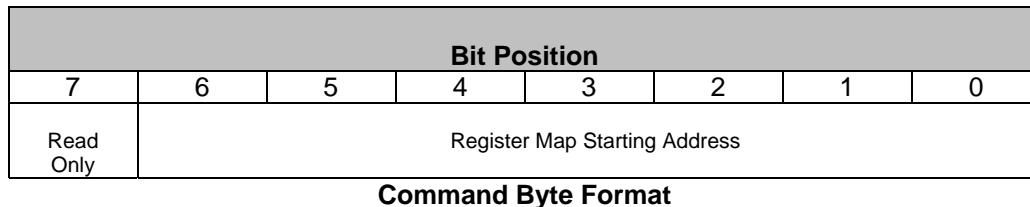
IRMCS2031 has one SPI interface connector (J4) on the board. The connector is a 6pin header and its pin assignment are shown below. The signal level is 3.3V with 5V tolerant input. Maximum transmission speed is 6MHz.



**Figure 6 SPI interface connector**

## SPI Register Access

When configured as an SPI device read only and read/write operations are performed using the following transfer format:



Data transfers begin at the address specified in the command byte and proceed sequentially until the SPI transfer completes. Note that accesses are read/write unless the “read only” bit is set.

## Parallel Interface Port

IRMCS2031 provides a 8bit parallel interface port to facilitate microprocessor interface. Interface is generic and be able to interface most common 8bit parallel interface such as MCS8051, some Motorola 8bit uP, MicroChp,etc. Figure 9 shows the connection diagram. The connector, J5, is an 2-by-10 header connector pins. Each signal is 3.3V level and data bus is multiplexed. Table 1 summarizes each signal definition.

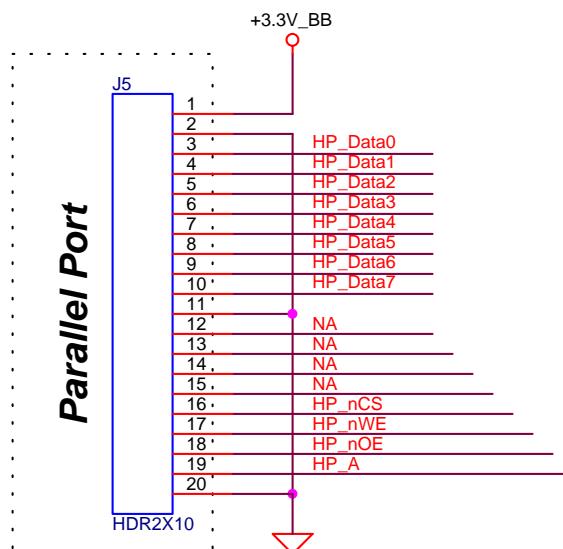


Figure 7 Parallel Interface Port

Signal	I/O <sup>1</sup>	Description
HP_nCS	I	Active low Host Port Chip Select
HP_nOE	I	Active Low Host Port Output Enable
HP_nWE	I	Active low Host Port Write Enable
HP_A	I	Host Port Register Address. 1 = Address register, 0 = Data Register
HP_Data	I/O	Bidirectional Host Port data bus

Table 2. Microprocessor Interface Module Signal Definitions

Figures 10 and 11 show detailed timing requirements for register read and write operations depending on the type of microprocessor (Intel or Motorola type). All values are in nanoseconds. The data bus output is activated by the logical combination (!nCS && !nOE && new), which allows read and write operations to be either nWe/nOE (Intel) or nCS (Motorola) driven. Figures 4 and 5 show example connections for Intel 8051 and Motorola 64K/Coldfire microprocessors.

Row	Name	Min	Max	Comment
1	C TsuADDR	10		HP_A to HPnCS or HP_nWE (which ever occurs last) low setup time
2	C TsuData	0		HP_D to HPnCS or HP_nWE (which ever occurs last) low setup time
3	C Tpw_nCSnWE	60		Minimum pulswidth for nCS and nWE
4	C ThData	60		Minimum data hold time from HP_nWE or HPnCS (whichever occurs last) low
5	C ThAddr			Minimum address hold time from HP_nWE or HPnCS (whichever occurs last) low
6	D Tacc	0	35	HP_nCS or HP_nOE (whichever occurs last) to Data access time
7	D ThData	0	35	HP_nCS or HP_nOE (whichever occurs last) to Data invalid/Hi-

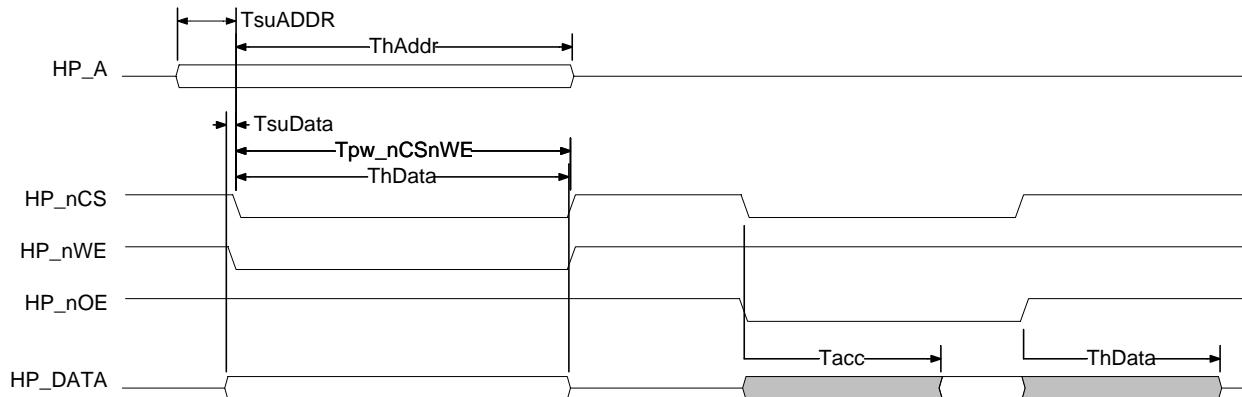


Figure 8. Register Write/Read Timing (Intel)

Row		Name	Min	Max	Comment
1	C	TsuADDR	10		HP_A to HPnCS low setup time
2	C	TsuData	0		HP_D to HPnCS low setup time
3	C	Tpw_nCSnWE	60		Minimum pulswidth for nCS
4	C	ThData	60		Minimum data hold time from HPnCS low
5	C	ThAddr			Minimum address hold time from HPnCS low
6	D	Tacc	0	35	HP_nCS to Data access time
7	D	ThData	0	35	HP_nCS to Data invalid/Hi-Z

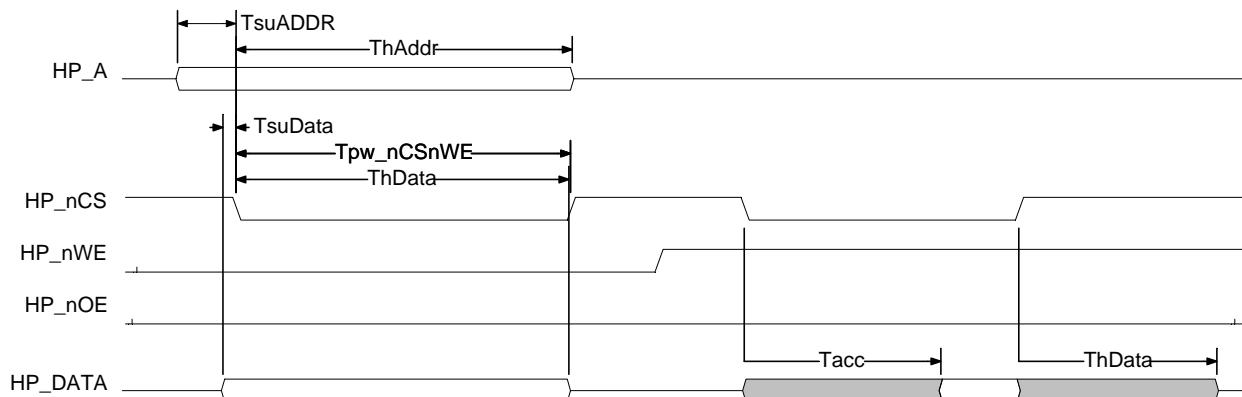


Figure 9. Register Write/Read Timing (Motorola)



## Specifications

T<sub>c</sub>=25°C unless specified

Parameters	Values	Conditions
<b>Input Power</b>		
Voltage	115V-230Vrms, -20%, +10%	
Frequency	50/60 Hz	
Input current	6A rms @nominal output	TA=40°C, RthSA=1.0 °C/W
Input line impedance	4%~8% recommended	
<b>Output Power</b>		
kW	750W continuous power	Vin=230V AC, fPWM=8kHz, fO=60Hz, TA=40°C, RthSA=1.0 °C/W
Current	5 Arms nominal, 15 Arms Overload	ZthSA limits ΔTC to 10°C during overload
<b>Host interface (SPI)</b>		Galvanic isolated, maximum 6MHz
SCLK,CS,MISO,MOSI, SYNC	3.3V logic level	
<b>Host interface (RS232C)</b>		Maximum 57.6k bps, single ended, configurable for RS422 up to 1Mbps
SND,RCV	10V	
<b>Host interface (Parallel Port)</b>		8 bit parallel interface compatible with 8051, Microchip,other uP.
HP_nCS,HP_nOE,HP_nWE, HP_A,HP_DATA[8]	3.3V	
<b>D/A</b>		Output are buffered with 4mA drive capability
10 bit 4 Channel	0-5V output	
<b>A/D</b>		4 channel additional input available (optional)
12 bit 2 channel	±10V for reference input, 5V for DCbus input	
<b>Discrete I/O</b>		5V tolerant, Isolated, Active High logic
Input	4 bit, START, STOP, FLTCLR, CALIB	
Output	3 bit, PWMACTIVE, FAULT, SYNC	
<b>Current feedback</b>		
Current sensing device	IR2175, direct interface	
Resolution	10 bit (7.5 nanoseconds counting resolution )	133 MHz internal IRMCK203 clock
Latency	8.3 usec	2175 PWM output (120 kHz)
<b>Protection</b>		
Output current trip level	27.5A peak, ±10%	Fixed by IRAM16XUP60A module
Ground fault trip level	35A peak, ±10%	
Over-temperature trip level	110°C, ±5%	Case temperature
Short circuit delay time	2.5 usec	line-to-line short, line-to-DC bus (-) short
<b>DC bus voltage</b>		
Maximum DC bus voltage	400V	Should not exceed 400V for > 30 sec
Minimum DC bus voltage	85V	VCC=15V ± 10%, VDD=5V ± 5%
<b>Power Module</b>		Bootstrap power supply for high side circuit
IRAMX16UP60A 3-phase HVIC	6 IGBT/FRED + IR2136 gate driver, integrated overcurrent/overtemp protection	
<b>System environment</b>		
Ambient temperature	0 to 40°C	95%RH max. (non-condensing)

Table 1. IRMCS2031 Electrical Specification



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## IRMCS2031

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*January 6, 2004*

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