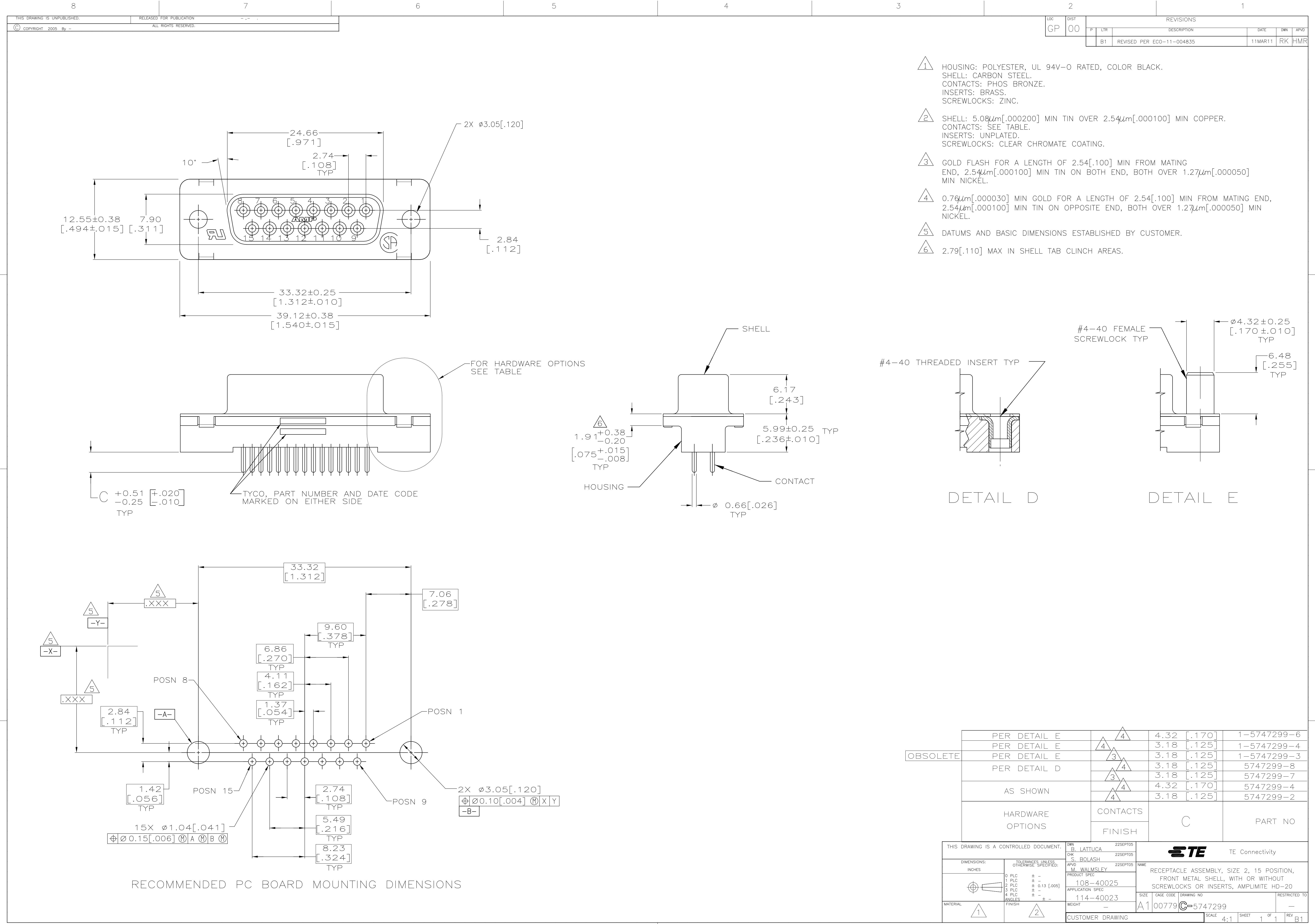
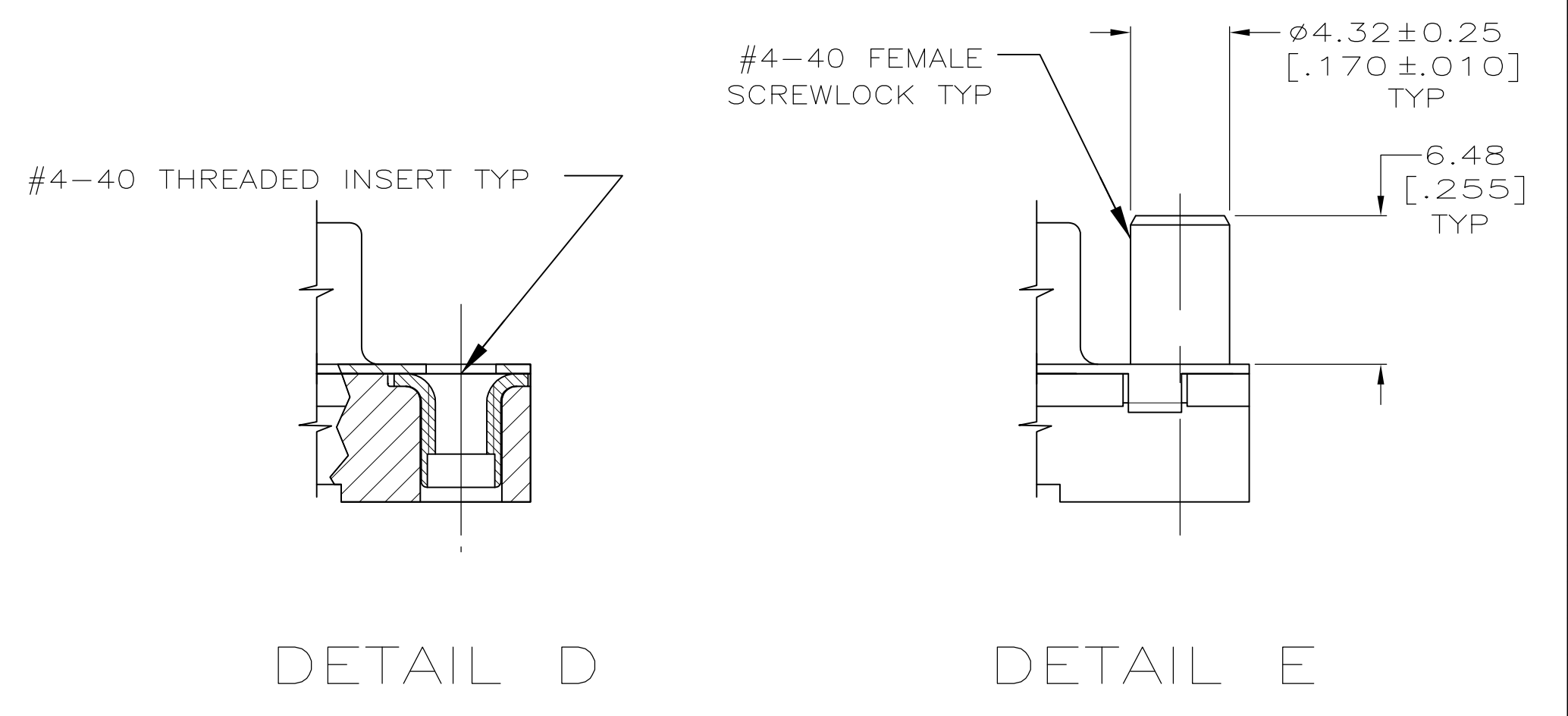
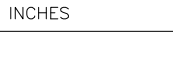




- 1 HOUSING: POLYESTER, UL 94V-0 RATED, COLOR BLACK.
SHELL: CARBON STEEL.
CONTACTS: PHOS BRONZE.
INSERTS: BRASS.
SCREWLOCKS: ZINC.
- 2 SHELL: 5.08µm[.000200] MIN TIN OVER 2.54µm[.000100] MIN COPPER.
CONTACTS: SEE TABLE.
INSERTS: UNPLATED.
SCREWLOCKS: CLEAR CHROMATE COATING.
- 3 GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54µm[.000100] MIN TIN ON BOTH END, BOTH OVER 1.27µm[.000050] MIN NICKEL.
- 4 0.76µm[.000030] MIN GOLD FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54µm[.000100] MIN TIN ON OPPOSITE END, BOTH OVER 1.27µm[.000050] MIN NICKEL.
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 2.79[.110] MAX IN SHELL TAB CLINCH AREAS.



	PER DETAIL E	4	4.32 [.170]	1-5747299-6
	PER DETAIL E	4	3.18 [.125]	1-5747299-4
OBSOLETE	PER DETAIL E	3	3.18 [.125]	1-5747299-3
	PER DETAIL D	3	3.18 [.125]	5747299-8
		3	3.18 [.125]	5747299-7
	AS SHOWN	4	4.32 [.170]	5747299-4
		4	3.18 [.125]	5747299-2
HARDWARE OPTIONS		CONTACTS	C	PART NO
		FINISH		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LATTUCA	22SEPT05	 TE Connectivity	
		CHK S. BOLASH	22SEPT05		
		APP'D M. WALMSLEY	22SEPT05		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0. PLC ± -		PRODUCT SPEC	
		1. PLC ± -		108-40025	
		2. PLC ± 0.13 [.005]		APPLICATION SPEC	
		3. PLC ± -		114-40023	
4. PLC ± -		APPLICATION SPEC		SIZE	
MATERIAL		FINISH		CAGE CODE	
1		2		DRAWING NO	
		WEIGHT		A1	
				00779	
		CUSTOMER DRAWING		C=5747299	
				RESTRICTED TO	
				SIZE	
				SCALE	
				4:1	
				SHEET	
				1 of 1	
				REV	
				B1	