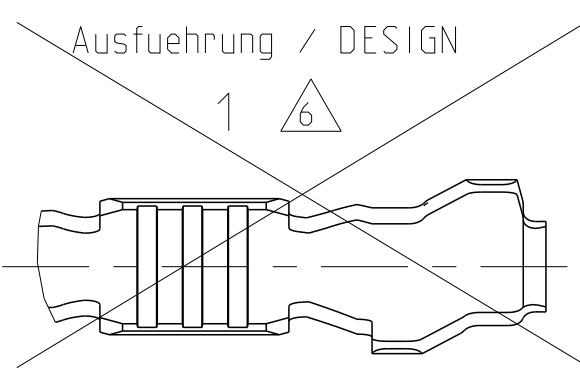
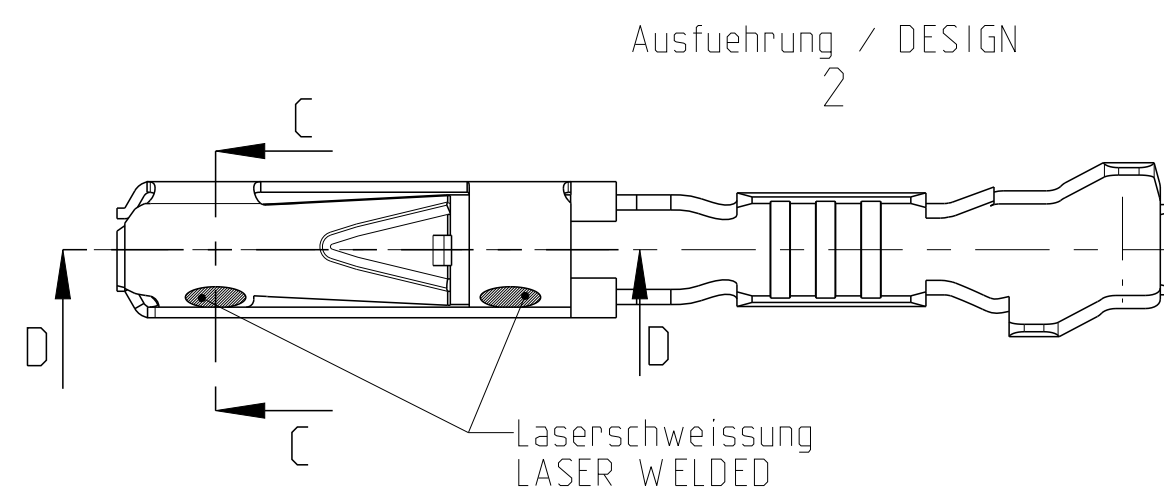
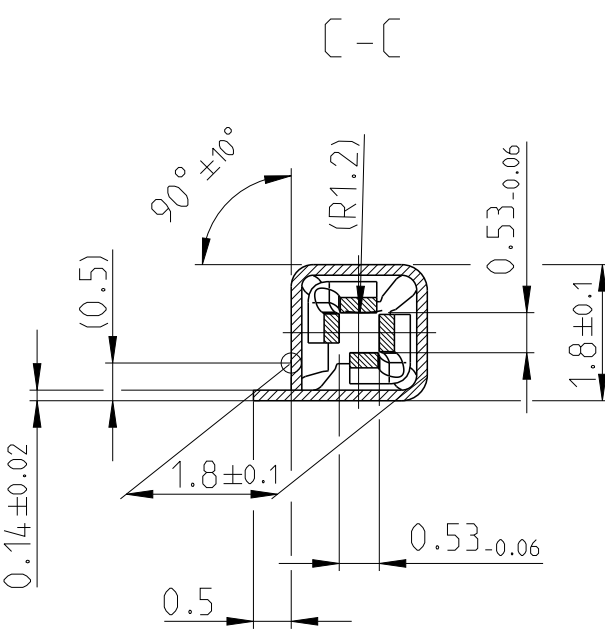
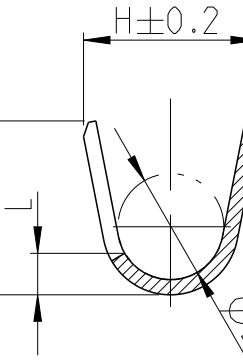
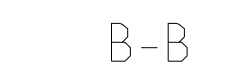
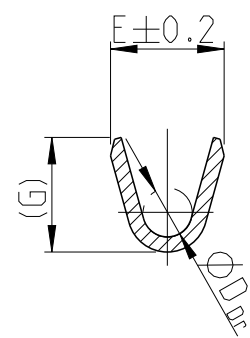
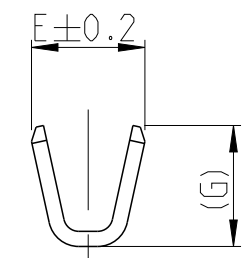
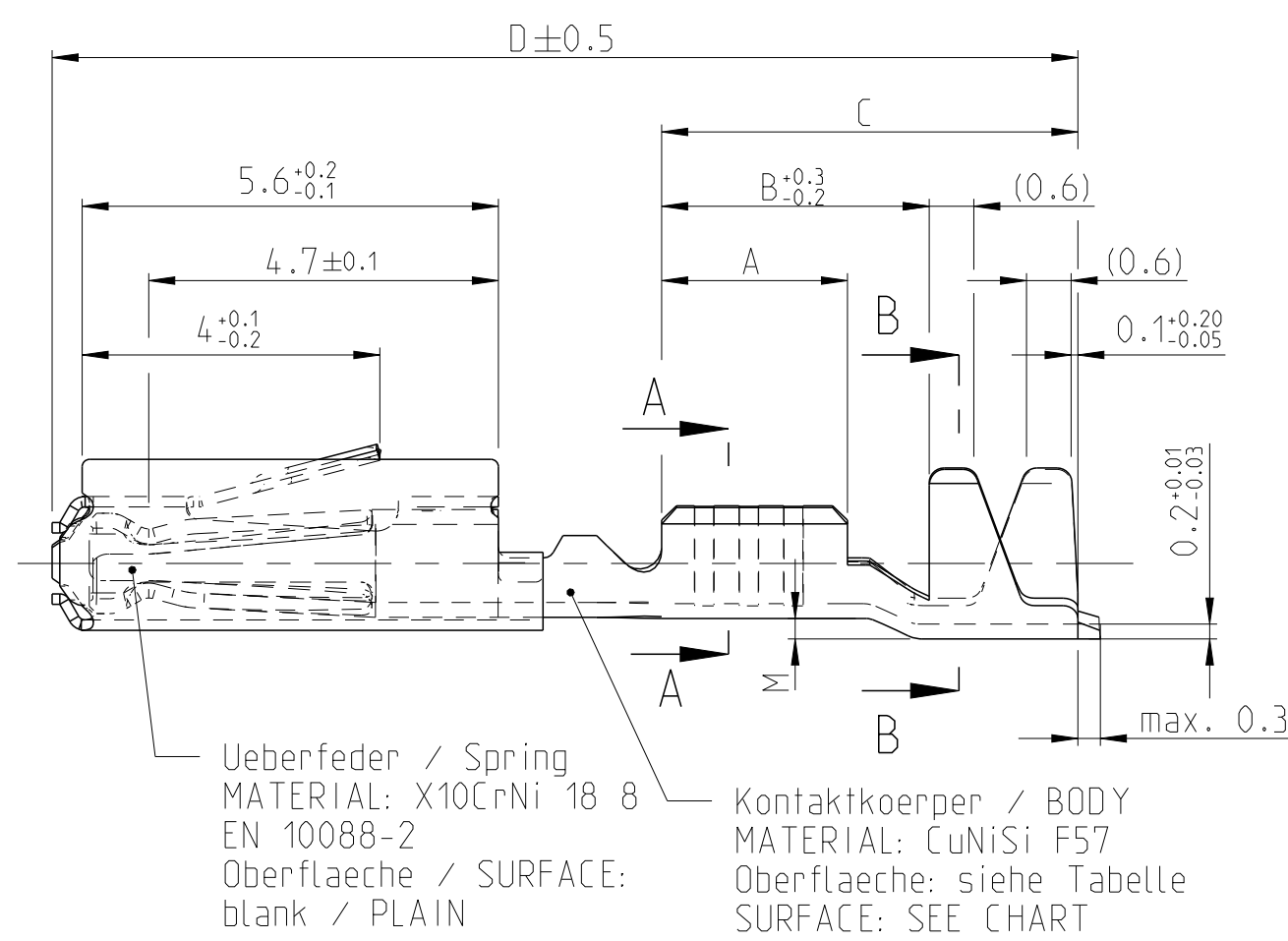
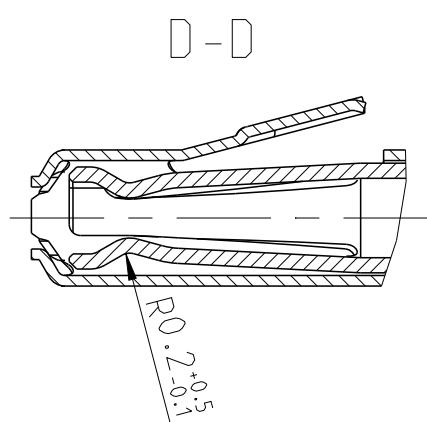
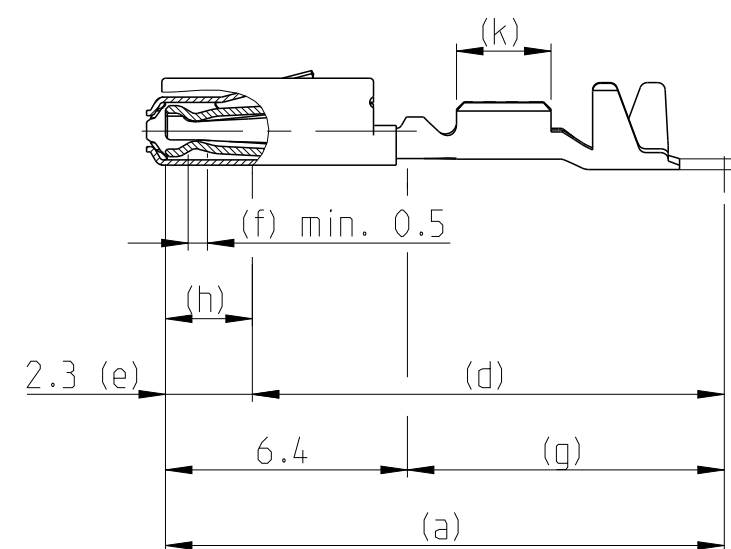


Normale Anwendung USUAL APPLICATION



Oberflaeche / FINISH



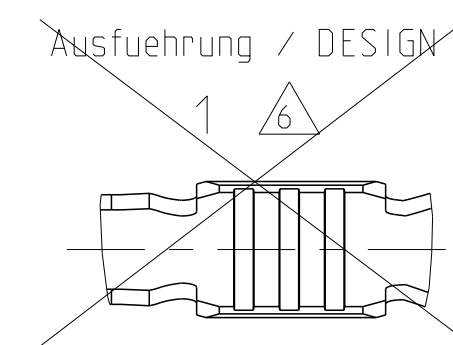
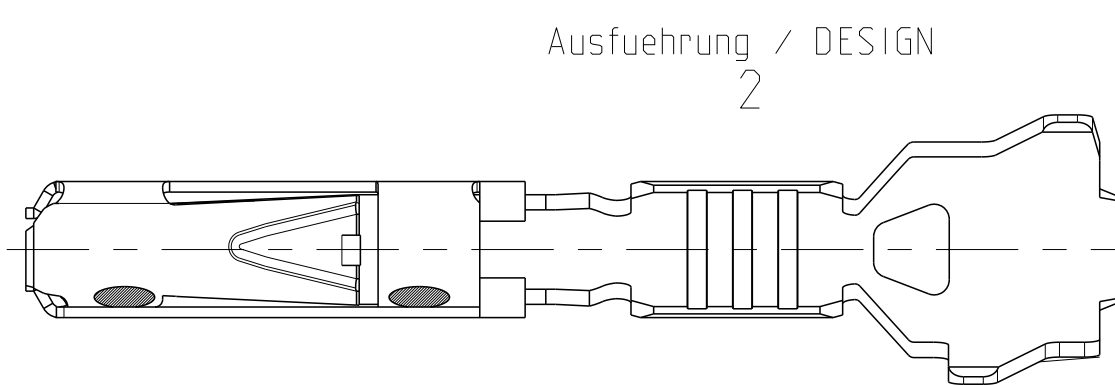
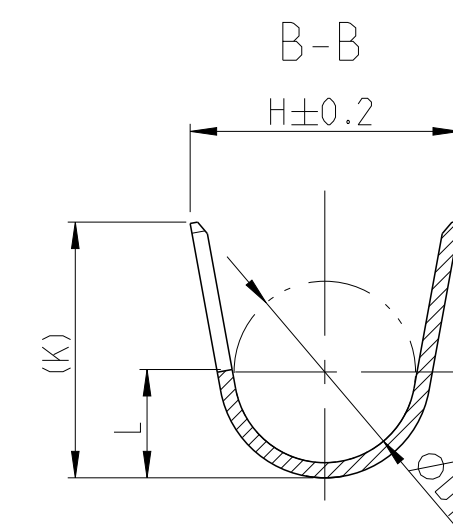
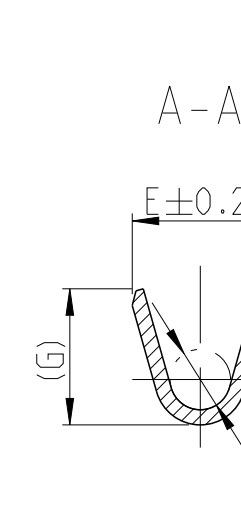
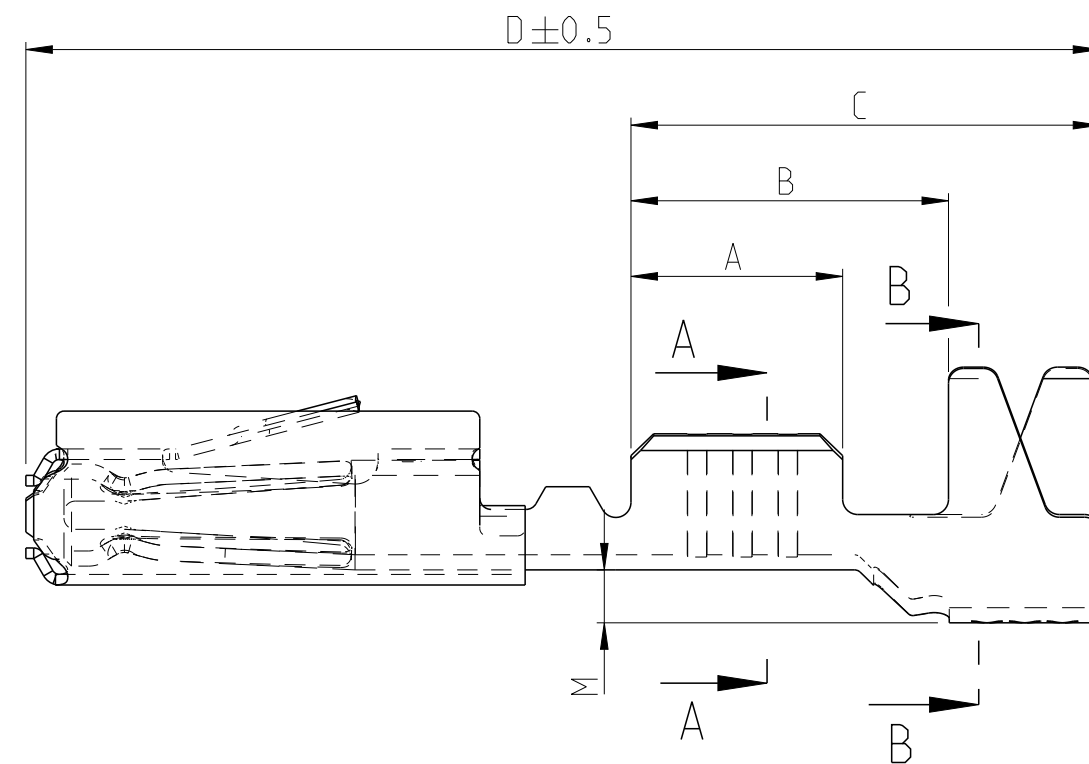
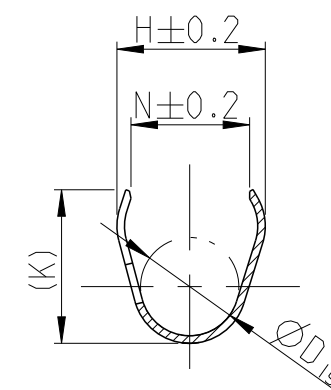
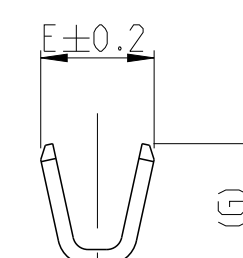
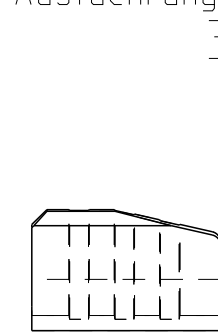
Sn: verzinnzte Ausfuehrung
TINNED
(a) Kontaktkoerper: 0.8 - 2 µm Sn
BODY: 0.8 - 2 µm Sn

Ag: versilbert
SILVER
(e) min. 0.3 μm Ag
(f) min. 2.8 μm Ag INSIDE
min. 2.8 μm Ag innen
(g) min. 0.2 μm Sn
(k) min. 0.8 - 2 μm Sn

Au (galvanisch): galvanisch vergoldet
GOLD-ELECTROPLATED
(d) 0.05-1µm Ni, beidseitig
0.05-1µm Ni, ON BOTH SIDES
(e) 1-3µm Ni, beidseitig
1-3µm Ni, ON BOTH SIDES
(f) min. 1.8µm Au ueber (e), innen
MIN. 1.8µm Au OVER (e), INSIDE
(g) min. 0.2µm Sn ueber (d), beidseitig
MIN. 0.2µm Sn OVER (d), ON BOTH SIDES
(h) Au galvanisch austaufend
Au OVERPLATING
(k) min. 0.8 - 2.0 µm Sn

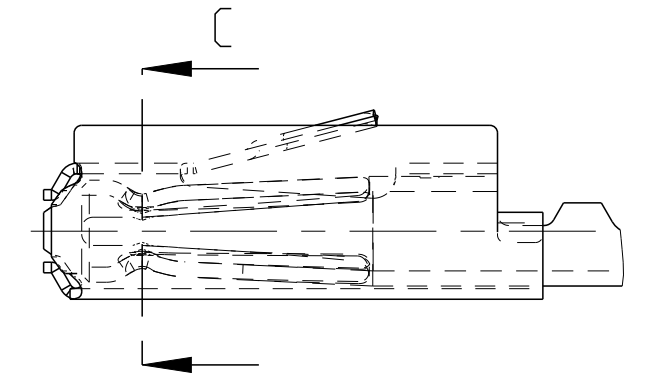
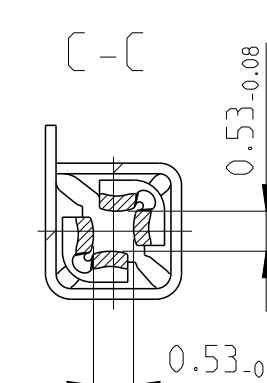
[illegible]

Ausführung / DESIGN

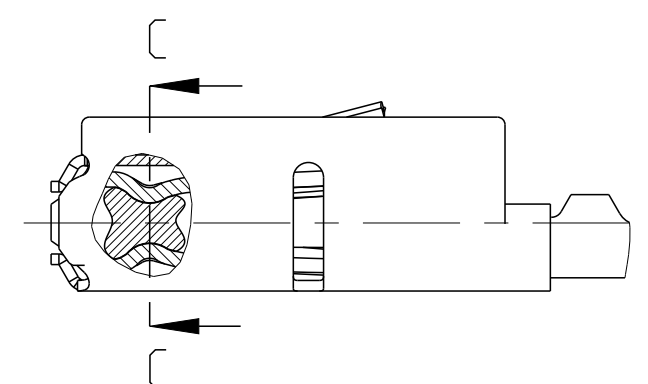
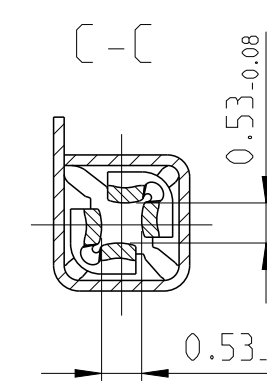


Einzelichtungssystem
SINGLE WIRE SEAL SYSTEM

versilberte Ausführung
SILVER VERSION

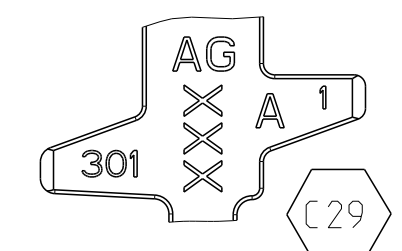


GOLD / GEL VERSION

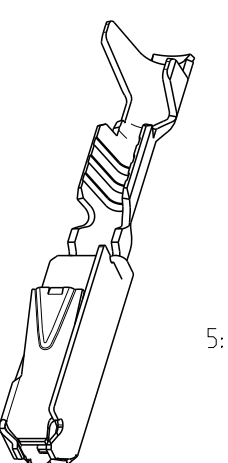
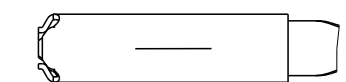


Bemerkungen

- 1 Datumscode (Woche/Jahr z.B. KW 30/Jahr2011)
und TE-Revision (z.B. Rev.A)
bei Ausfuehrung in Silber Markierung durch "AG" (-6 Varianten)
DATE CODE (WEEK/YEAR E.G. WEEK NUMBER 30/YEAR 2011)
AND TE REVISION (E.G. REV. A)
MARKED WITH "AG" FOR SILVER VERSION (-6 VARIANTS)
- 2 Passend zu Stiftkontakt siehe Zeichnung 929453
SUITABLE FOR PIN CONTACT SEE DRAWING 929453
- 3 Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen
DETAILS OF DESIGN ARE LEFT TO MANUFACTURER
- 4 Nur fuer FLR-Leitung nach DIN 72551 Teil 6
FOR FLR-CONDUCTOR ACCORDING TO DIN 72551-6 ONLY



- 5 -
- 6 nicht fuer Neuanwendung
NOT FOR NEW APPLICATION
- 7 zugverstaerkte Leitung nach LV 112-4
REINFORCED WIRE ACCORDING LV 112-4
- 8 Bei doppelt fallenden Werkzeugen wird die erste Ueberfeder
mit einer Kennzeichnung "-" versehen
WITH DOUBLE OUT DIES THE FIRST SPRING WILL BE PROVIDED
WITH AN INDICATION "-"
- 9 Varianten von Design1 werden durch die entsprechenden
Versionen von Design2 ersetzt
VARIANTS OF DESIGN1 ARE SUPERSEDED BY CORRESPONDING
VERSIONS OF DESIGN2
- 10 SURFACE / Oberflaeche:
-1: PRETIN PLATED / Vorverzinkt
-5: GOLD PLATED IN MATING AREA / Vergoldet im Kontaktbereich
-6: SILVER PLATED IN MATING AREA / Versilbert im Kontaktbereich



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. Garcia 05JAN1999		 TE Connectivity	
		CHK R. Jetter 05JAN1999			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm				MGS Tabellenzeichnung Buchsenkontakt TABLE SOCKET CONTACT	
		 1.2 PL ± 2.0 PL ± 3.6 PL ± 4.0 PL ± ANGLES ±° ± 0.2 ± 0		PRODUCT SPEC 108-18030 APPLICATION SPEC 114-18021 / 114-18025	
MATERIAL		FINISH		SIZE	
-		-		A1 00779	
		WEIGHT		CAGE CODE	
		-		G=929454	
		CUSTOMER DRAWING		DRAWING NO	
				-	
				SCALE	
				10:1	
				SHEET 1 OF 1	
				REV 2	